

JP PISTONS

Helping preserve motoring heritage

Piston assemblies
Timing chain sets
Harmonic balancers

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Introduction

This 2025 JP PISTONS catalogue is the first fully redesigned and revised catalogue for many years. The stock range continues to cover all forms of applications including motor cars, trucks, motorcycles and industrial motors. Many new parts have been added and additional engine parts, such as timing chain sets and harmonic balancers, have been included from the rest of the Nornda Automotive product range.

Piston Assemblies

To ensure the quality of the product and the longer life of your engine JP PISTONS are sold as complete assemblies. These include the piston, gudgeon pin, rings and circlips (if required).

Oversizes

Pistons can be purchased in any number of oversizes. These are dependent on manufacturers recommendations and are marked accordingly in the catalogue. Pistons can be made beyond manufacturers recommended oversizes but these are sold without warranty.

Not in the catalogue?

If the piston you require is not in the catalogue, then there is a good chance we have already made it or can produce it for you. Examples include pistons for rare motors or historic racing. Contact JP PISTONS for a quote.

Low production runs

Small batch production is a specialty of JP PISTONS. If you have specific engine builds or racing concepts we can assist you.

Loose Piston Rings

In the event of an accident, such as breaking a piston ring when fitting, loose rings can be purchased.

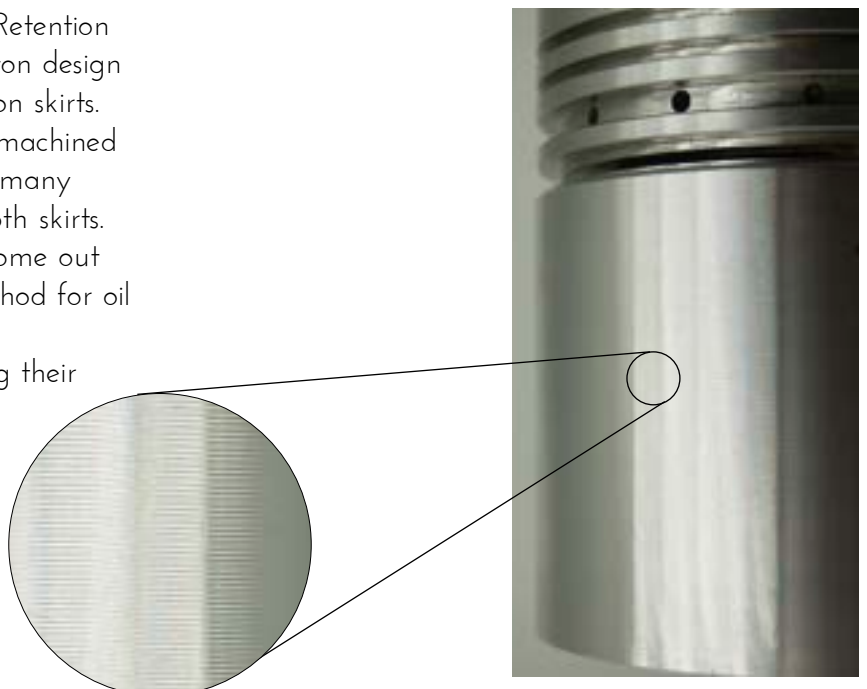
Note

While every attempt has been made to prevent mistakes and incorrect information some errors may be present. Any corrections would be appreciated.

Oil Retention Technology

JP PISTONS are manufactured with Oil Retention Technology (ORT). Using the latest in piston design ORT ensures maximum oil spread on piston skirts. To achieve this the piston skirt has small, machined grooves that retain oil. ORT is superior to many existing, old piston designs that have smooth skirts. While shiny skirts look good when they come out of the box, they are the least efficient method for oil retention and longevity of the piston.


JP PISTONS has been cam-turning their pistons using ORT since 2006.



Detail of ORT grooves

How to use this catalogue


Make: **Mini** (Production dates: 1963-82)


Model: **Mini** (Vehicle icon: )

Engine: Cooper 'S', 1100S, 1300, Clubman GT, LS, Moke Californian

Bore: 1275cc, OHV, CR 9.75:1, 4 cyl, A Series
Std bore 2.7795" (70.6mm)

Part No. JPO618

Timing Chain Set:  CS8000 CVS8200

Harmonic Balancer:  O239 O239SA

Length: 1963-82

Compression height: 2.311" (58.7mm)

Distance between bosses: 1.000" (25.4mm)


Ring equipment: 3x1/16" 1x4mm OC

Crown type: 2A -0.210" (5.3mm)

Pin diameter Retention type: 0.8125" (20.64mm) PR

Catalogue notes

Heading Icons

-  Car
-  Motorcycle
-  Tractor
-  Truck/Commercial vehicles
-  Compressor/Stationary Motor

Ring Details

- AC Compression (Pin or Anchor)
- Ch Compression (Chrome)
- Scr Scraper
- OC Oil control
- P Oil (Single piece, slotted)
- RBP Ring Below Pin
- No Ch Do NOT fit chrome rings

All other rings sets which are unmarked are fitted with an oil control ring and plain compression rings.

Pin Retention

- CR Clamp Rod
- WC Wire Circlips
- SC Seeger Clips
- PR Press Fit

Website, ordering and counter sales

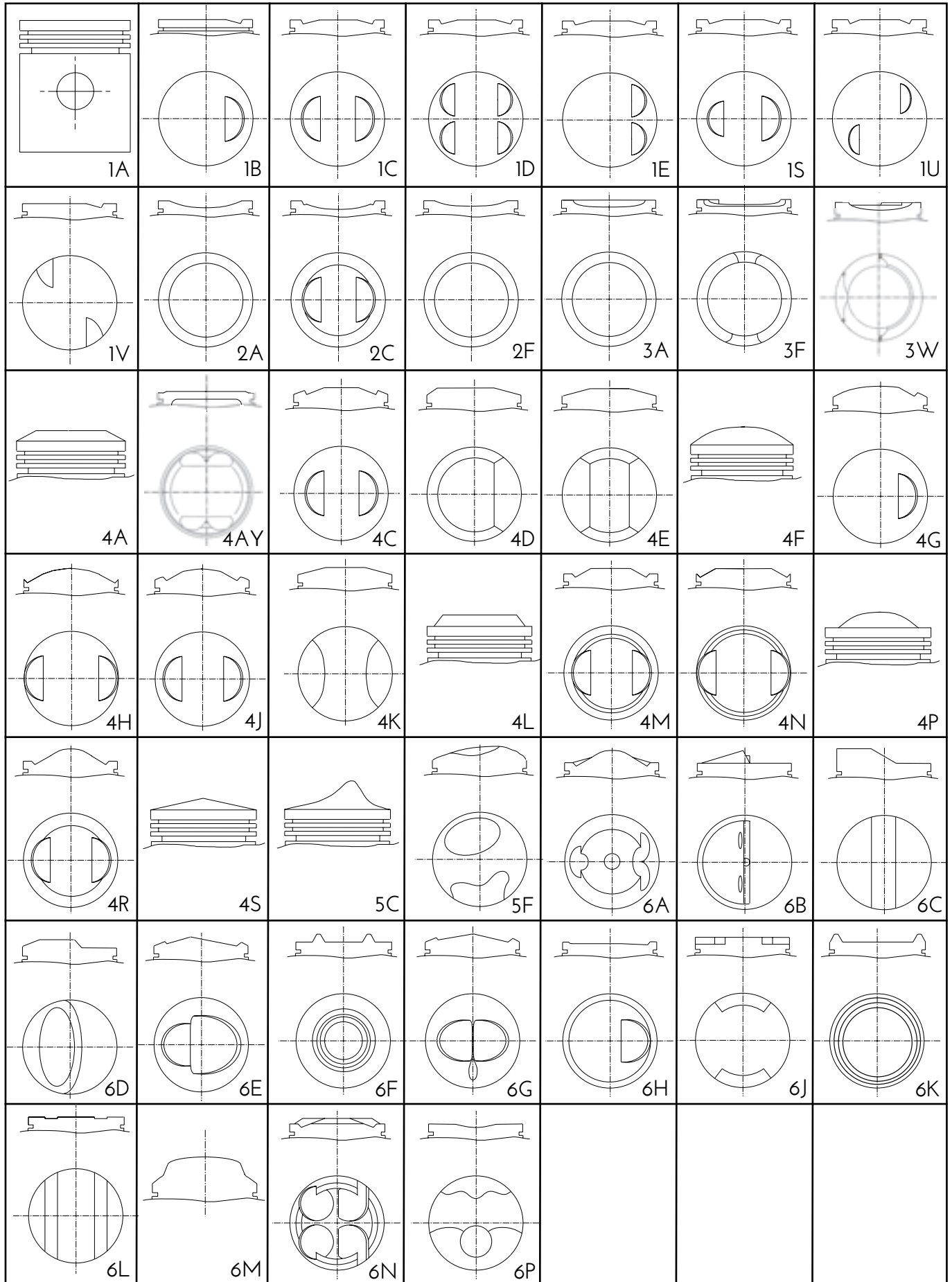
www.norndaautomotive.com.au

 sales@norndaautomotive.com.au  +61 8 8261 7222

25-31 Innes Road, Windsor Gardens, South Australia 5087



Piston crown types



PISTONS

for

MOTORCARS

MOTORCYCLES

COMMERCIAL VEHICLES

AND

STATIONARY MOTORS

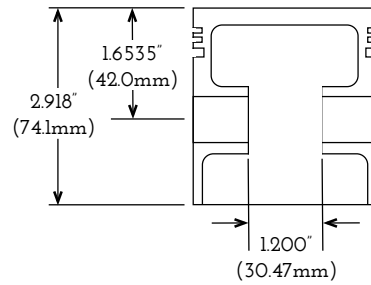
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 • Alta • Alvis • American Flint • American Truck • Amilcar • AMP • Ansaldo • Anzani • Argyl •
 Ariel • Armstrong Siddeley • Arrol Johnston • Ascot Pullin • Aster • Aston Martin • Austro Daimler •
 Atlas • Auburn • Austin • Austin Healey • Ballott • Barford & Perkins • Bean • Beardmore • Bedford
 • Benelli • Bentley • Benz • Berliet • Bianchi • Bitzer • Blackburn • Bluckfield • BMW • Borgward •
 Bradbury • Briggs & Stratton • Bristol • Brough Superior • Brush • BSA • Buchet • Bugatti • Buick
 • Buzacott • Cadillac • Calthorpe • Carnation • Case • Caterpillar • Chapuis-Dernier • Chater Lea
 • Chernard & Walker • Chevrolet • Chrysler • Citroen • Clarendon • Clement Bayard • Cletrail •
 Cleveland • Clyno • Commer • Continental • Cooper • Copeland • Coventry • Coventry Clilmax
 • Crossley • Cubitt • Curtiss • CZ • Daimler • Diamond Reo • Darracq • Datsun • David Brown •
 De Bouton • De Dion • Delage • Delahaye • Delco • Denarm • Dennis • De Soto • Diato • DKW •
 Dnepr • Dodge • Dorman • Douglas • Ducati • Dunelt • Durant • EMF • Enfield • Erskine
 • Ervor • Essex • Excelsior • Fafnor • Falcon Knight • Federal • Fiat • Fieldhouse • Flying
 Merkel • FN • Ford • Frascold •
 Gallaway • Gilera • JP PISTONS has made G&N • Gnome et
 Rhone • Goggomobil hundreds of pistons for old, • Goliath • Graham
 Paige • Greeves • rare and unusual engines Gregoire • Griffin
 Zedel • Haflinger or for specific needs. These • Hampton •
 Harley Davidson pistons are not included in • HDF • Heinkel
 • Henderson • Hercules • Hillman
 • Hino • Hinomoto pistons are not included in • Hispano Suiza •
 Holden • Honda • the catalogue but are still Horch • Horex •
 Horwood Bagshaw available. If your demands • Hotchkiss •
 Howard • HPC • are not inside, then contact JP Hudson • Humber
 • Humberette • Hupmobile •
 Husqvarana • PISTONS to fulfil your needs. Hyster • Indian •
 International • Isotta • Isuzu • Jaguar •
 James • JAP • Jawa • Jensen • Jowett •
 Jupiter • Kawasaki • Kohler • La Buire •
 La Salle • Lagonda • Land Rover •
 Lanchester • Lancia Laverda • Le France • Le Zebre • Lea Francis • Leon Bollee • Levis • Lewis • Leyland •
 Lilac • Lincoln • Lion Peugeot • Lister • Loraine Dietrich • Lotus • Manx Buggles • Markwell •
 Marmon • Maserati • Matchless • Maxwell • Mazda • McMillan • MCR • Meadows • Meguro
 • Mercedes • Mercedes Benz • MG • Mick Toone • Minerva • Mitchell • Mitsubishi • Moffatt
 Virtue • Moline • Morgan • Morris • Moto Guzzi • Moto Reve • MV Augusta • MZ • Napier
 • Nash • New Hudson • New Imperial • Newman • Newton-Bennett • Nimbus • Nissan •
 Norton • Norton Douglas • NSU • Oakland • Officiane Mechanica • Oldsmobile • Onan • Opel
 • Overland • P&M • Packard • Paige • Panhard et Levassor • Panther • Penta • Perkins • Petters
 • Peugeot • Plymouth • Pontiac • Precision • Prince • Pulford • Rabbitt • Raleigh • Ransome •
 Renault • Reo • Rhode • Riley • Robin • Rolls Royce • Ronaldson & Tippett • Rover • Royal Enfield
 • Royce • Rudge • Rugby • Ruston • Sachs • Salmson • Sanglas • Sanyo • Sarolea • Saxon •
 Scarab • Seagrave • Sertum • Servex • Siddeley • Simca • Simplex • Singer • Southern Cross
 • Spacke • Standard • Star • Stevens • Stoewer • Straker • Sturmey Archer • Studebaker •
 Stutz • Sunbeam • Suzuki • Swan • Swift • Talbot • Tatra • Techumsi • TH-Schneider • Thor •
 Thornycroft • Toyota • Triumph • Unic • Ural • Vauxhall • Velli • Velocette • Vespa • Villiers •
 Vincent • Volvo • Voshod • Vulcan • Wanderer • Wasp • Waverley • Westinghouse • White •
 Willys • Willys Knight • Willys Overland • Wisconsin • Wolseley • Yamaha • Yanmar • Zundapp

AC



Ace, Aceca
1991cc, OHC, 6 cyl
Std bore 65mm
JP1095

1937-58



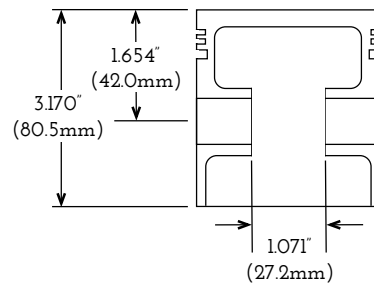
	2x2mm 1x4mm P
	1A
	0.625" (15.88mm) WC

Adler



Trumpf Junior
955cc, SV, 4 cyl
Std bore 65mm
JP0839

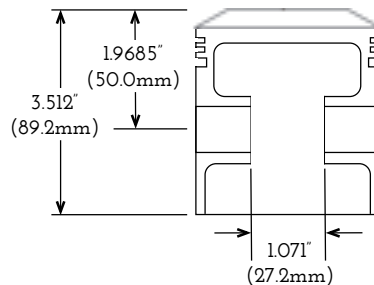
1934-41



	2x2mm 1x4mm P
	1A
	0.7086" (18.0mm) WC

Trumpf 1.7, Primus 1.7
1645cc, SV, 4 cyl
Std bore 74.26mm
JP0853

1933-38



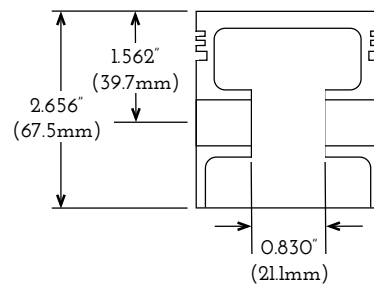
	3x2mm 1x4mm P
	4A
	0.7875" (20.0mm) WC

AJS



9 HP
1018cc, SV, 4 cyl
Std bore 60mm
SP206008

1931-33



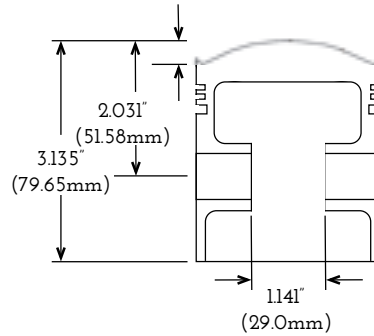
	2x2mm 1x4mm P
	1A
	0.6250" (15.88mm) WC



AJS

Model 33-12, R12, S12, T12
248cc, OHV, 1 cyl
Std bore 65mm
SP981141

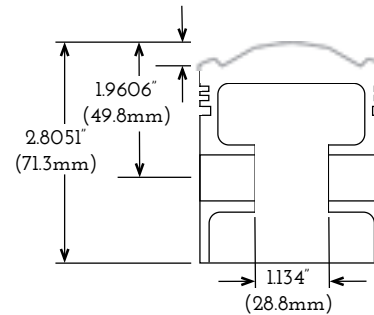
1931-39



	3x1/16"
	4H +0.365" (9.27mm)
	0.5625" (14.29mm) WC

Model 20
498cc, OHV, CR 7.8:1, 2 cyl
Std bore 66mm
JPO791

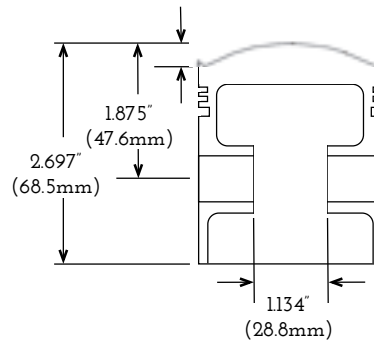
1956-59



	2x1/16" 1x4mm P
	4J +0.504" (12.8mm)
	0.7500" (19.05mm) SC

Model 20, Spring Twin
498cc, OHV, CR 7:1, 2 cyl
Std bore 66mm
JPO869

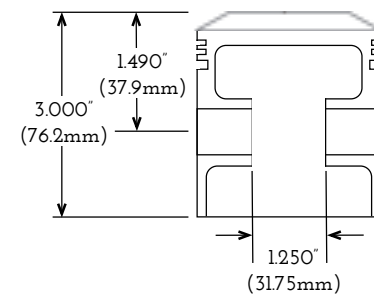
1949-55



	2x1/16" 1x1/8" P
	4H +0.394" (10.0mm)
	0.7500" (19.05mm) SC

16, 16M, 26, 26SS, 26T, Silver Streak
347cc, OHV, CR 7:1, 1 cyl
Std bore 69mm
JPO751

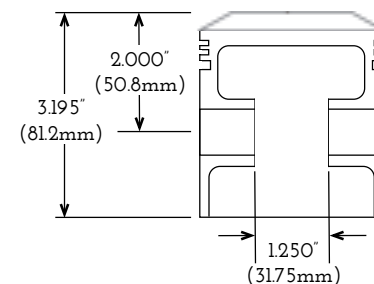
1935-46



	2x1/16" 1x1/8" P
	4A +0.340" (8.64mm)
	0.8750" (22.23mm) WC

16M
347cc, OHV, CR 6.3:1, 1 cyl
Std bore 69mm
JPO413

1948-55



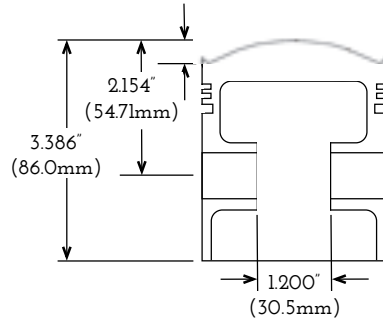
	2x1/16" 1x1/8" P
	4A +0.320" (8.12mm)
	0.8750" (22.23mm) SC



AJS

16M (high comp), 16MS
347cc, OHV, CR 7.5:1, 1 cyl
Std bore 69mm
JP0792

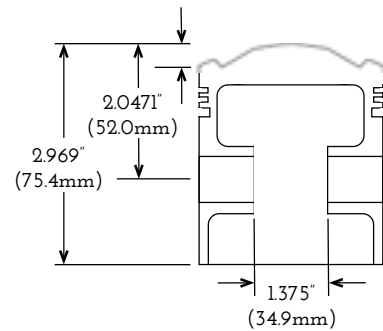
1948-64



	2x1/16" 1x1/8" P
	4H +0.472" (12.0mm)
	0.875" (22.23mm) WC

Model 14, Sapphire
248cc, OHV, CT 7.8:1, 1 cyl
Std bore 2 3/4" (69.849mm)
JP0891

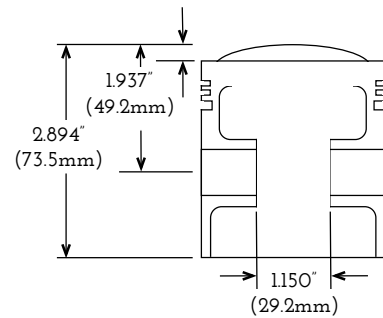
1959-60



	2x1/16" 1x1/8" P
	4J +0.335" (8.5mm)
	0.7500" (19.05mm) SC

Model 30
592cc, OHV, CR 7.5:1, 2 cyl
Std bore 72mm
JP0790

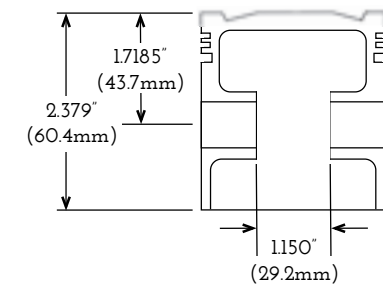
1956-58



	2x1/16" 1x4mm P
	4P +0.484" (12.3mm)
	0.7500" (19.05mm) SC

Model 8, Senator
348cc, OHV, CR 7.4:1, 1 cyl
Std bore 72mm
JP0894

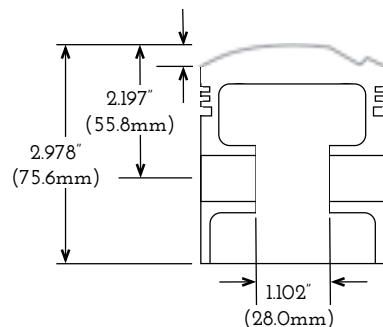
1960-62



	2x1/16" 1x4mm P
	1C
	0.7500" (19.05mm) WC

31CS, 31CSR
646cc, OHV, CR 8.5:1, 2 cyl
Std bore 72mm
JP0789

1958-59



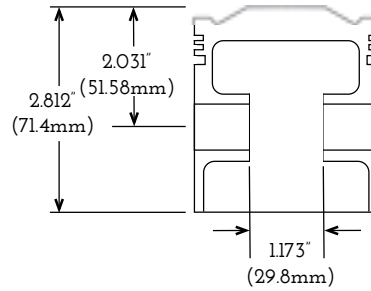
	2x1/16" 1x1/8" P
	4G +0.527" (13.4mm)
	0.7500" (19.05mm) SC






AJS

31CS, 31CSR, Hurricane
646cc, OHV, CR 8.5:1, 2 cyl
Std bore 72mm
JP0633

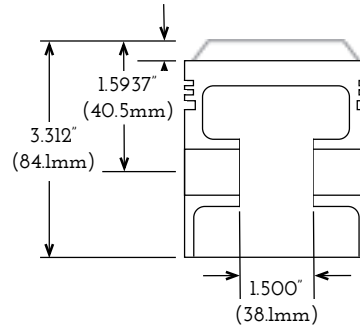
1960-66






	2x1/16" 1x4mm P
	4N +0.374 (9.5mm)
	0.7500" (19.05mm) WC

D, D1; E1, E2; G1, G2; H1, H2
799cc, SV, 2 cyl
Std bore 74mm
SP203012

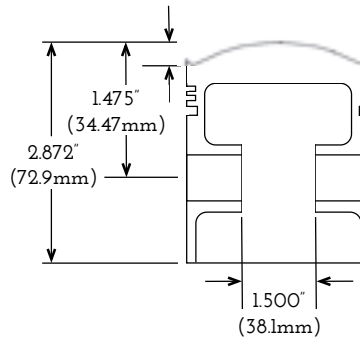
1923-27






	3x1/16"
	4L
	0.6250" (15.88mm) WC

K6, K7, M6, M7
349cc, OHV, CR 6.5:1, 1 cyl
Std bore 74mm
SP204056

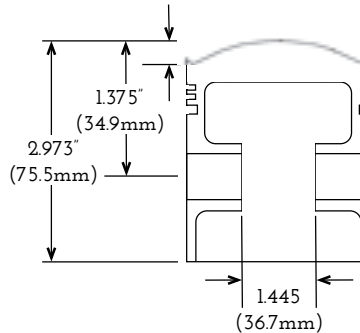
1928-29






	3x1/16" 1x4mm P
	4H +0.256 (6.5mm)
	0.7500" (19.05mm) SC

B5, E4, G4, G5, H4, H5
349cc, SV, 1 cyl
Std bore 74mm
SP990109

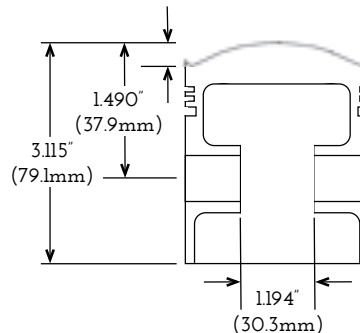
1924-27






	3x1/16"
	4L +0.258 (6.55mm)
	0.5625" (14.29mm) WC

B5, E4, G4, G5, H4, H5
349cc, SV, 1 cyl (high compression)
Std bore 74mm
SP207006

1924-27



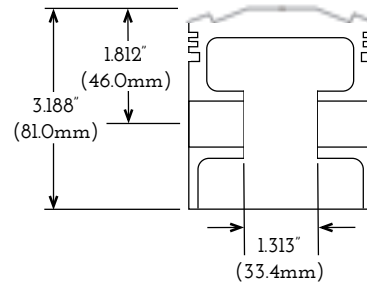
	3x1/16"
	4P +0.258 (6.55mm)
	0.8125" (20.64mm) WC



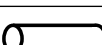


AJS

Model 18
498cc, OHV, CR 7.2:1, 1 cyl
Std bore 3 1/4" (82.55mm)
JPO680

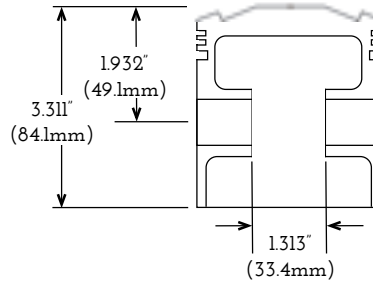
1947-55



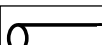


	2x1/16" 1x1/8" P
	4C
	0.8750" (22.23mm) WC

Model 18
498cc, OHV, CR 8.5:1, 1 cyl
Std bore 3 1/4" (82.55mm)
JPO680A

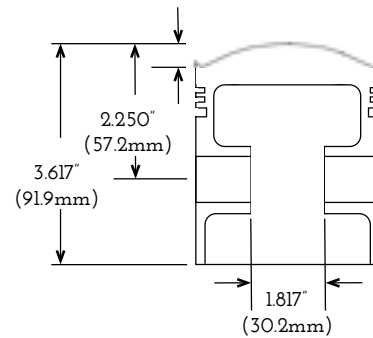
1947-55



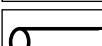


	2x1/16" 1x1/8" P
	4C
	0.8750" (22.23mm) WC

Model 18
498cc, OHV, CR 9.5:1, 1 cyl
Std bore 3 1/4" (82.55mm)
SP210024

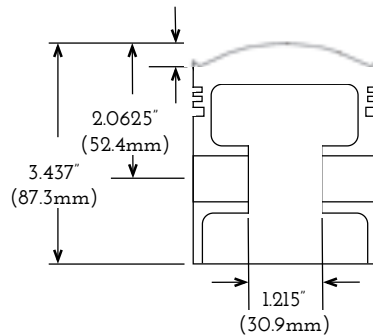
1947-55



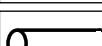


	2x1/16" 1x1/8" P
	4H +0.562 (14.3mm)
	0.8750" (22.23mm) WC

Model 18S
498cc, OHV, CR 7.3:1, 1 cyl
Std bore 3 1/4" (82.55mm)
JPO592

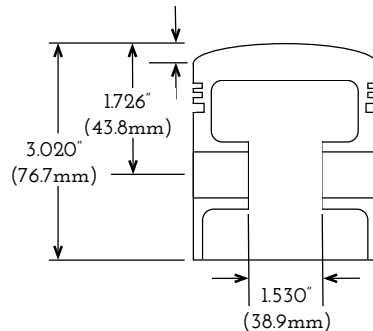
1956-59



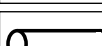


	2x1/16" 1x1/8" P
	4H +0.285 (7.2mm)
	0.8750" (22.23mm) WC

K8, M8, M10
498cc, OHV, CR 5.75:1, 1 cyl
Std bore 84mm
SP204034

1928-29



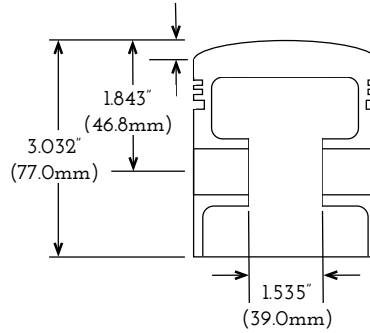
	2x2mm 1x2mm Scr
	4F +0.448 (11.4mm)
	0.6875" (17.46mm) SC



AJS

K8, M8, M10
498cc, OHV, CR 7.5:1, 1 cyl
Std bore 84mm
SP980202

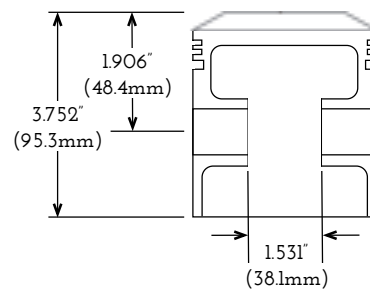
1928-29



	2x2mm 1x2mm Scr
	4F +0.448" (11.38mm)
	0.6875" (17.46mm) SC

M9
498cc, SV, 1 cyl
Std bore 84mm
SPO69628

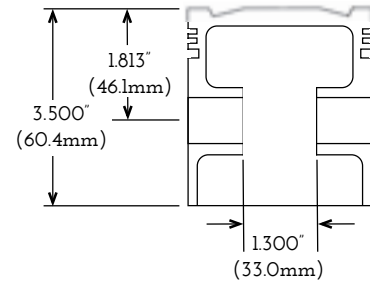
1929



	2x2mm 1x4mm P
	4A
	0.6875" (17.46mm) WC

37/2, 37/2A, 38/2, 38/2A, 39/2,
39/2A, 40/2, 40/2A
990cc, SV, CR 5:1, 2 cyl
Std bore 3 3/8" (85.725mm)
JPO905

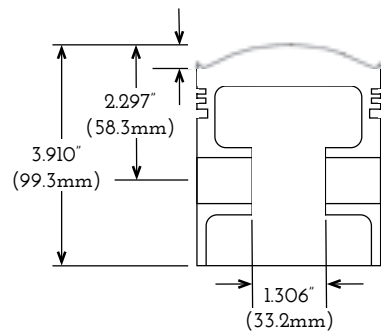
1937-40



	2x1/16" 1x4mm P
	1C
	0.8750" (22.23mm) WC

18CS
497cc, OHV, CR 8.7:1, 1 cyl
Std bore 86mm
JPI094

1956-60

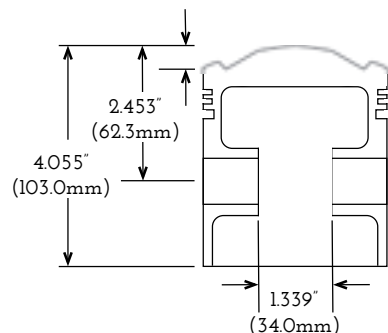


	2x1/16" 1x4mm P
	4H +0.527" (13.4mm)
	0.8750" (22.23mm) SC

18CS, Southerner
497cc, OHV, CR 8.8:1, 1 cyl
18 Statesman
497cc, OHV, CR 7.3:1, 1 cyl
Std bore 86mm
SP990106

1960-65

1964-66



	2x1/16" 1x4mm P
	4J +0.740" (18.8mm)
	0.8750" (22.23mm) WC



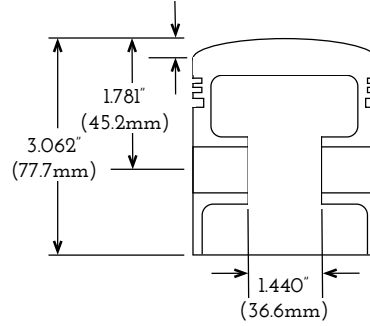
AJS






Allard

K1, K2, K3, Safari, Monte Carlo
 3622cc, SV, CR 6.3:1, 8 cyl
 Std bore 3 1/16" (77.79mm)
 JPO1049

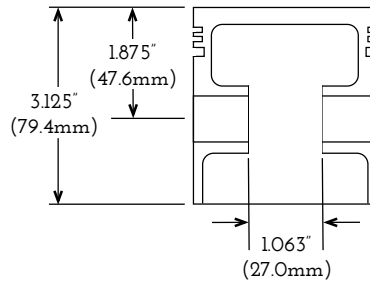
1937-56






	2x3/32" 1x5/32" OC
	4F +0.170" (4.32mm)
	0.7500" (19.05mm) SC

Palm Beach Mk I
 1508cc, OHV, CR 6.8:1, 4 cyl
 2262cc, OHV, CR 6.8:1, 6 cyl
 Std bore 3.126" (79.4mm)
 JPI051

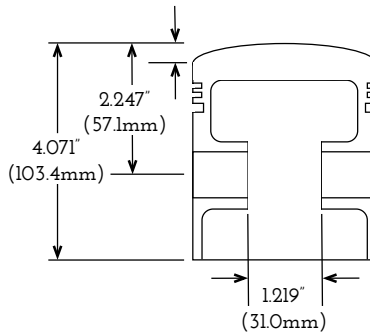
1952-56






	2x2mm 1x3/16" OC 1x3/16" P
	1A
	0.8125" (20.64mm) CR

Palm Beach Mk II
 3442cc, DOHC, CR 8:1, 6 cyl
 Std bore 83mm
 JPO408

1956-58



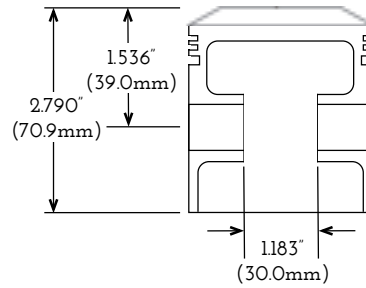
	2x2mm 1x4mm OC
	4P +0.557" (14.15mm)
	0.8750" (22.23mm) WC






Alvis

TB, TA6, TA
1870cc, OHV, CR 5.8:1, 6 cyl
Std bore 63mm
SP201073

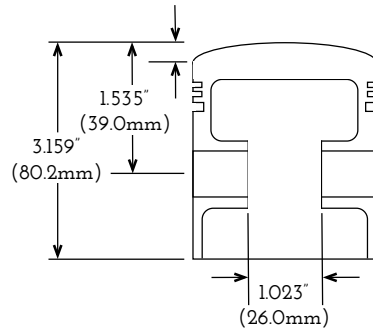
1927-29






	2x2mm 1x4mm P
	4A
	0.7080" (18.0mm) WC

Silver Eagle SG
2362cc, OHV, 6 cyl
Std bore 67.5mm
JP1086

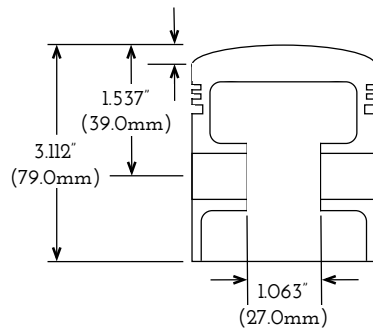
1935-36






	2x3/32" 1x4mm P
	4F +0.557" (14.15mm)
	0.7874" (20.0mm) CR

Silver Eagle TA, TB, TC, TE
2148cc, OHV, 6 cyl
Std bore 67.5mm
JP0575

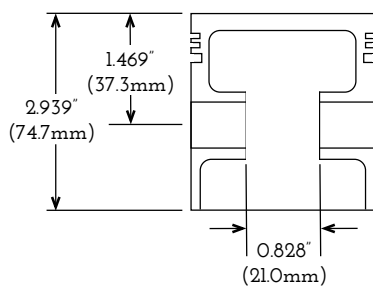
1930-35






	2x3/32" 1x4mm P
	4F +0.102" (2.6mm)
	0.7087" (18.0mm) WC

11/40
1598cc, SV, CR 4.5:1, 4 cyl
Std bore 68mm
JP0720

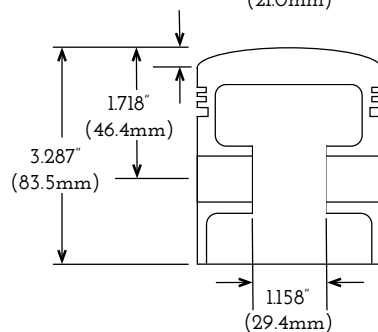
1921-28






	2x2mm 1x4mm P
	1A
	0.7874" (20.0mm) CR

12/50 (front wheel drive)
1482cc, OHV, 4 cyl
Std bore 68mm
SP990606

1928-29



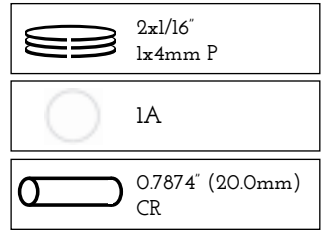
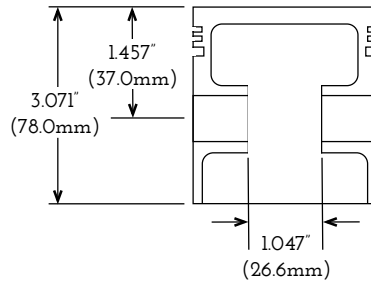
	2x3/32" 1x4mm P
	4F +0.216" (5.49mm)
	0.7874" (20.0mm) SC



Alvis

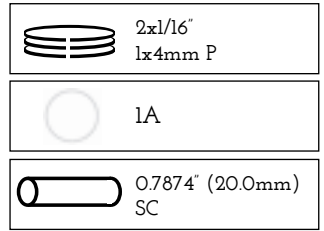
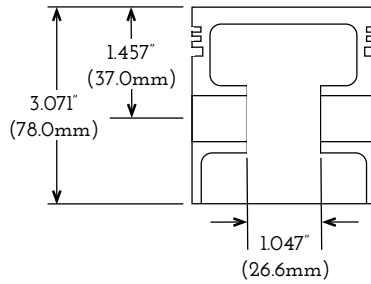
12/50, TG, TJ
1645cc, OHV, CR 5.3:1, 4 cyl
Std bore 69mm
JP0887

1926-32



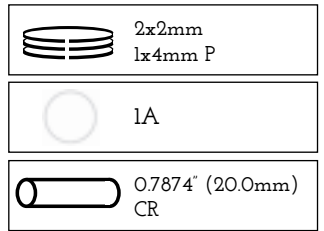
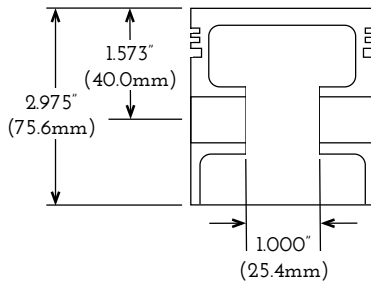
12/50, TG, TJ
1645cc, OHV, CR 5.3:1, 4 cyl
Std bore 69mm
JP1101

1926-32



Firebird
1842cc, OHV, CR 5.8:1, 4cyl
12/70
1842cc, OHV, CR 5.8:1, 4cyl
Std bore 73mm
JP0417

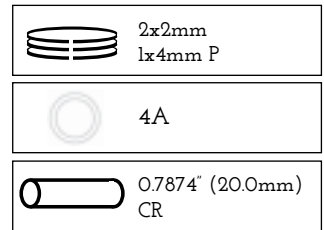
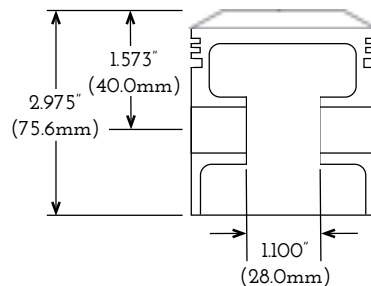
1934-36



1937-40

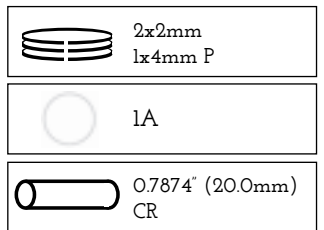
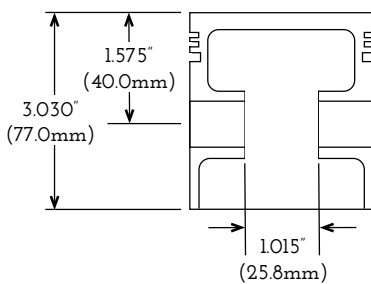
Speed 20 SA, SB
2511cc, OHV, CR 6.35:1, 6 cyl
Std bore 73mm
JP0930

1932-35



14/4, TA14, TB14
1892cc, OHV, 4 cyl
Std bore 74mm
JP0127

1945-51

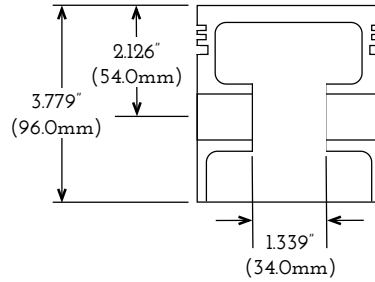




Alvis

Crested Eagle TA, TB
 3571cc, OHV, CR 6.35:1, 6 cyl
 Speed 25 SB, SC
 3571cc, OHV, CR 6.35:1, 6 cyl
 JPO926
 max oversize +060"

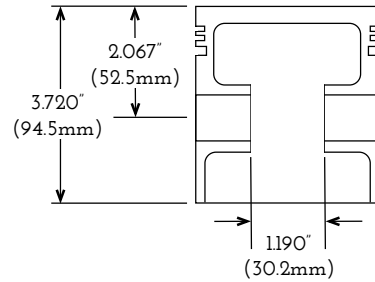
1937-39



	2x2mm 1x3/16" P
	1A
	0.8661" (22.0mm) CR

TD21, TE21
 2993cc, OHV, CR 8.5:1, 6 cyl
 TF21
 2993cc, OHV, CR 9:1, 6 cyl
 Std bore 84mm
 JPO217A

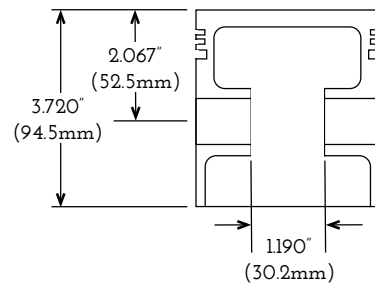
1958-65



	3x2mm 1x3/16" OC
	1A
	0.9448" (24.0mm) WC

TA21, TB21, TC21/100, TC108/G
 2993cc, OHV, CR8:1, 6 cyl
 Std bore 84mm
 JPO217

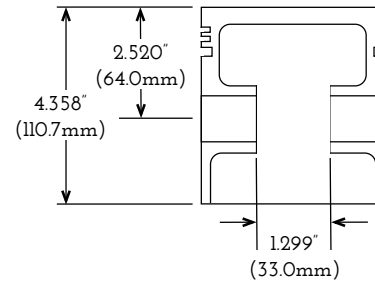
1950-58



	2x2mm 1x3/16" OC
	1A
	0.9448" (24.0mm) WC

4.3 Litre
 4387cc, OHV, 6 cyl
 Std bore 92mm
 SPI09728

1936-40



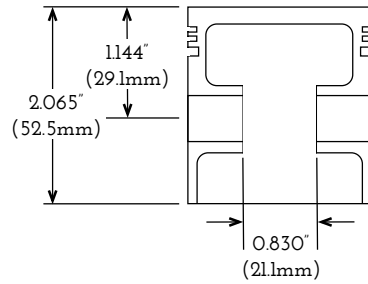
	2x2mm 1x3/16" P
	1A
	0.8661" (22.0mm) CR



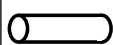
American Austin Bantam



Model 60
820cc, SV, 4 cyl
Std bore 2.200" (55.88mm)
JP1080

1938-40



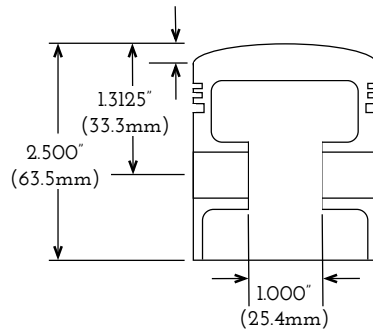
	2x2mm 1x4mm P
	1A
	0.6094" (15.5mm) CR



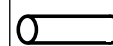
Amilcar



CS
1004cc, SV, 4 cyl
Std bore 58mm
JP0769

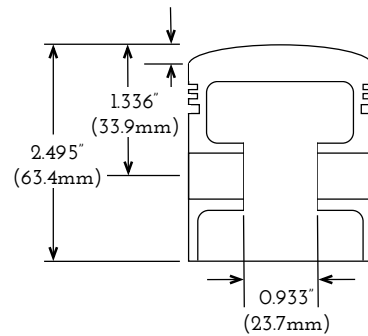
1924-26






	2x3/32" 1x1/8" P
	4F +0.059" (1.5mm)
	0.7087" (18.0mm) CR

M, M2, M3, M4
1200cc, 4 cyl
Std bore 60mm
JP0608

1928-34



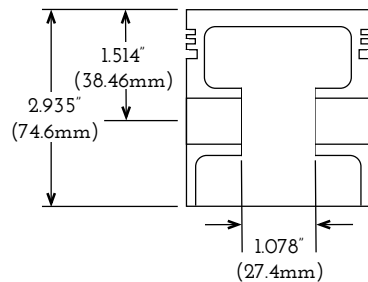
	2x2mm 1x4mm P
	4F +0.059" (1.5mm)
	0.7087" (18.0mm) CR



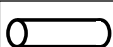
Amphicar



770
1147cc, OHV, CR 8:1, 4 cyl
Std bore 69.3mm
JP0481

1961-68



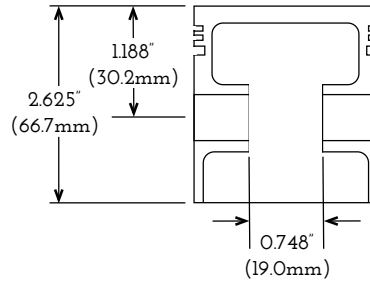
	2x2mm 1x5/32" OC
	1A
	0.8125" (20.6mm) SC



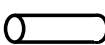


Ariel

Square Four, 4F
599cc, OHV, 4 cyl
Std bore 50.4mm
SP079720

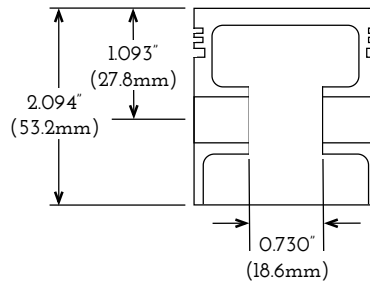
1935-40



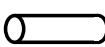


	2x1/16" 1x1/8" P
	1A
	0.6875" (17.5mm) WC

Square Four, 4F31, 4F/5-32
498cc, OHV, CR 6.9:1, 4 cyl
Std bore 50.8mm
SP990534

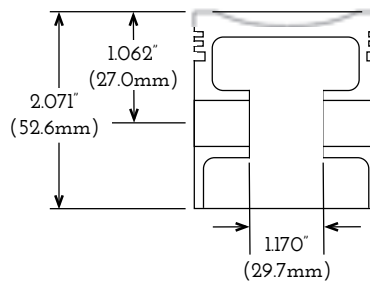
1931-32






	1x1/16" 1x1/16" Scr
	1A
	0.6250" (15.88mm) WC

4F, 4F/6-32, 4F/6-33
599cc, OHC, CR 5.8:1, 4 cyl
Std bore 56mm
JP0795

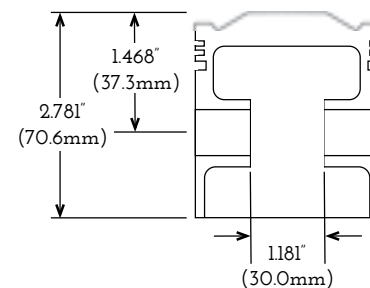
1932-36



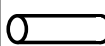


	1x1/16", 1x3/32"
	2A -0.160" (4.0mm)
	0.6250" (18.88mm) WC

KG De Luxe, KH, KHA Red Hunter,
Fieldmaster
498cc, OHV, CR 7.5:1, 2 cyl
Std bore 62.987mm
SP205036

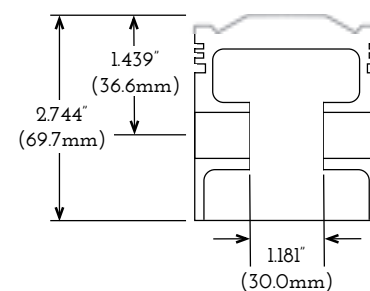
1948-57



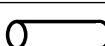


	2x1/16" 1x1/8" P
	4N +0.303" (7.7mm)
	0.6869" (17.45mm) WC

KG De Luxe, KH, KHA Red Hunter,
Fieldmaster
498cc, OHV, CR 8:1, 2 cyl
Std bore 62.987mm
SP990304

1948-57



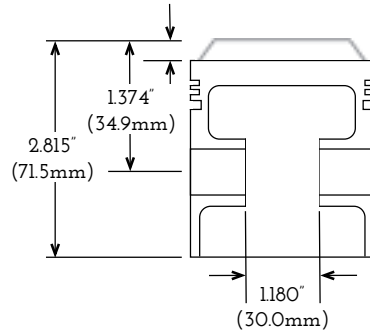
	2x1/16" 1x1/8" P
	4N +0.255" (6.5mm)
	0.6869" (17.45mm) WC



Ariel

Square 4 MkII, 4G
995cc, OHV, CR 7.2:1, 4 cyl
Std bore 65mm
JP0798

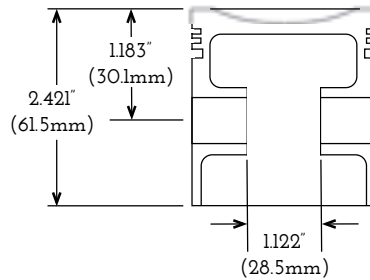
1953-59



	2x1/16" 1x1/8" P
	4L +0.186" (4.7mm)
	0.6875" (17.46mm) WC

Square 4 Mkl 4G, 4H
995cc, OHV, CR 6:1, 4 cyl
Std bore 65mm
JP0794

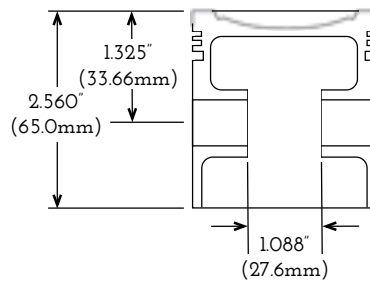
1937-55



	2x1/16" 1x1/8" P
	2A -0.160" (4.0mm)
	0.6875" (17.46mm) WC

FH Huntmaster
650cc, OHV, CR 6.5:1, 2 cyl
Std bore 70mm
JP1039

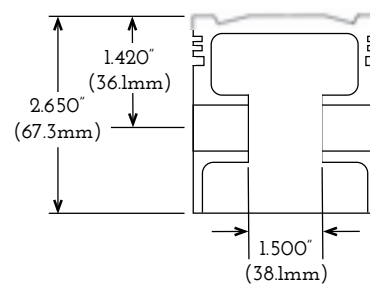
1950-59



	2x1/16" 1x1/8" P
	2C -0" (0mm)
	0.7500" (19.05mm) WC

FH Huntmaster
650cc, OHV, CR 9:1, 2 cyl
Std bore 70mm
JP1037

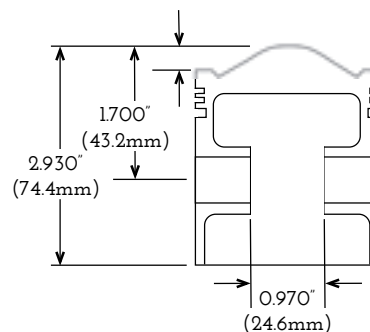
1954-59



	2x1/16" 1x1/8" P
	1C
	0.7500" (19.05mm) WC

FH Huntmaster
650cc, OHV, CR 9:1, 2 cyl
Std bore 70mm
JP1038

1952-63



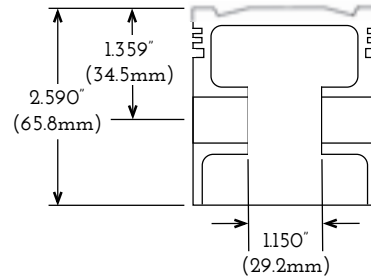
	2x1/16" 1x1/8" P
	4R +0.305" (7.8mm)
	0.7500" (19.05mm) WC



Ariel

A10 Golden Flash
646cc, OHV, CR 7.25:1, 2 cyl
Std bore 70mm
JP440

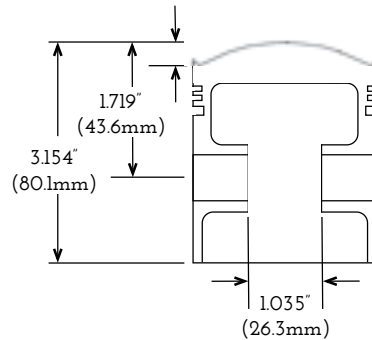
1954-59



	2x1/16" 1x1/8" P
	1C
	0.7500" (19.05mm) WC

NG, NH, Red Hunter
350cc, OHV, CR 6.3:1, 1 cyl
Std bore 72mm
JP0893

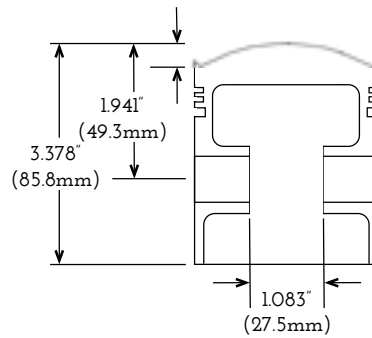
1939-55



	2x1/16" 1x4mm P
	4H +0.185" (4.7mm)
	0.8120" (20.63mm) WC

NG, NH, Red Hunter
350cc, OHV, CR 7.5:1, 1 cyl
Std bore 72mm
SP980222

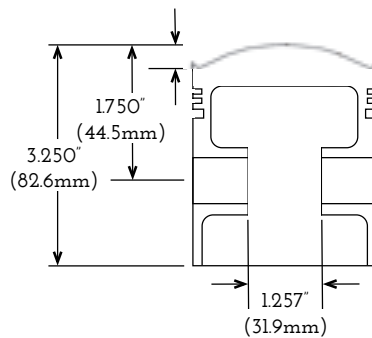
1939-55



	2x1/16" 1x1/8" P
	4H +0.504" (12.8mm)
	0.8120" (20.63mm) WC

HA
497cc, OHV, CR 9:1, 1 cyl
Std bore 81.787mm
JP0622

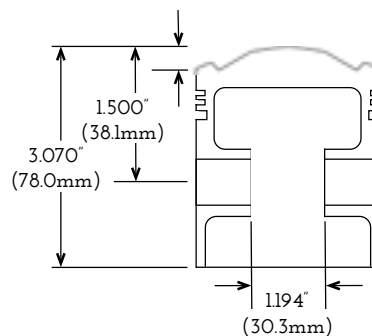
1954-58



	2x1/16" 1x1/8" P
	4H +0.521" (13.2mm)
	0.8125" (20.64mm) WC

Model E
497cc, OHV, 1 cyl
Std bore 81.8mm
SP209069

1927-28



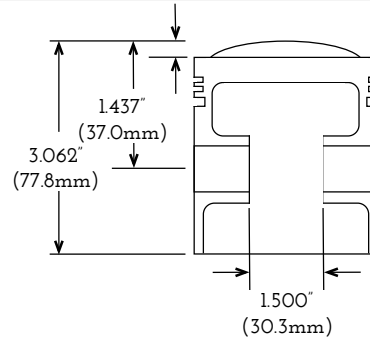
	2x1/16" 1x1/8" P
	4J +0.250" (6.35mm)
	1.000" (25.4mm) SC






Ariel

VH, VG, Red Hunter
500cc, OHV, CR 6.3:1, 1 cyl
Std bore 81.8mm
SP207005

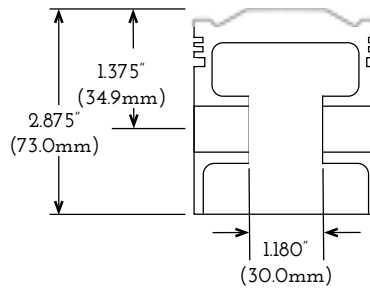
1935-46






	2x1/16" 1x1/8" P
	4P +0.256" (6.5mm)
	0.8125" (20.64mm) WC

VH, VG, Red Hunter
500cc, OHV, CR 7.5:1, 1 cyl
Std bore 81.8mm
JP0797

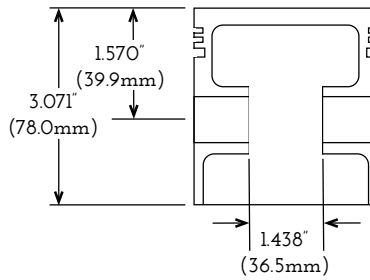
1935-46






	2x1/16" 1x1/8" P
	4N +0.138" (3.5mm)
	0.8120" (20.63mm) WC

A, B, VB
550cc, SV, CR 5.4:1, 1 cyl
Std bore 3.401" (86.384mm)
JP0770

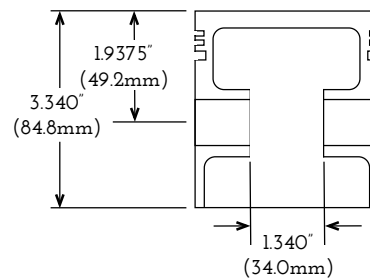
1928-31






	2x3/32"
	1A
	1.000" (25.4mm) SC

SB31, SB32, VB, VB33, VA3, VA4, VB
599cc, SV, 1 cyl
Std bore 3.401" (86.384mm)
JP0583

1931-58



	2x1/16" 1x4mm P
	1A
	0.8125" (20.64mm) WC



Armstrong Siddeley

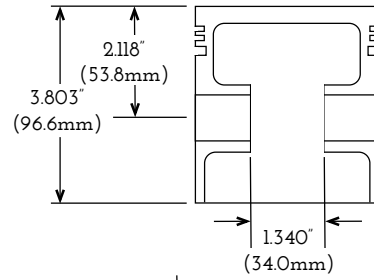
<p>12 1434cc, SV, 6 cyl Std bore 56.5mm SPO69720</p>	<p>1931-34</p>		<table border="1"> <tr> <td></td> <td>2x3/32" 2x4mm P</td> </tr> <tr> <td></td> <td>1A</td> </tr> <tr> <td></td> <td>0.5000" (12.70mm) CR</td> </tr> </table>		2x3/32" 2x4mm P		1A		0.5000" (12.70mm) CR
	2x3/32" 2x4mm P								
	1A								
	0.5000" (12.70mm) CR								
<p>12 Plus, 14 Plus 1666cc, OHV, 6 cyl Std bore 61mm JPO465</p>	<p>1936-38</p>		<table border="1"> <tr> <td></td> <td>3x2mm 1x4mm P</td> </tr> <tr> <td></td> <td>1A</td> </tr> <tr> <td></td> <td>0.6250" (15.88mm) CR</td> </tr> </table>		3x2mm 1x4mm P		1A		0.6250" (15.88mm) CR
	3x2mm 1x4mm P								
	1A								
	0.6250" (15.88mm) CR								
<p>16-Six, Lancaster, York, Hurricane, Typhoon 1990cc, OHV, CR 7:1, 6 cyl Std bore 65mm JPO339</p>	<p>1939-49</p>		<table border="1"> <tr> <td></td> <td>3x2mm 1x4mm P</td> </tr> <tr> <td></td> <td>1A</td> </tr> <tr> <td></td> <td>0.6250" (15.88mm) WC</td> </tr> </table>		3x2mm 1x4mm P		1A		0.6250" (15.88mm) WC
	3x2mm 1x4mm P								
	1A								
	0.6250" (15.88mm) WC								
<p>17 Sports 2394cc, OHV, 6 cyl Std bore 2 5/8" (66.7mm) JPO342</p>	<p>1937-38</p>		<table border="1"> <tr> <td></td> <td>3x2mm 1x1/8" P</td> </tr> <tr> <td></td> <td>1A</td> </tr> <tr> <td></td> <td>0.6250" (15.88mm) CR</td> </tr> </table>		3x2mm 1x1/8" P		1A		0.6250" (15.88mm) CR
	3x2mm 1x1/8" P								
	1A								
	0.6250" (15.88mm) CR								
<p>17 Sports 2394cc, OHV, 6 cyl Std bore 2 5/8" (66.7mm) JPO760</p>	<p>1934-36</p>		<table border="1"> <tr> <td></td> <td>3x2mm 1x4mm P</td> </tr> <tr> <td></td> <td>1A</td> </tr> <tr> <td></td> <td>0.6250" (15.88mm) CR</td> </tr> </table>		3x2mm 1x4mm P		1A		0.6250" (15.88mm) CR
	3x2mm 1x4mm P								
	1A								
	0.6250" (15.88mm) CR								
<p>18 Typhoon, Hurricane, Whitley, Sapphire 236 2309cc, OHV, CR6.5:1, 6 cyl Std bore 70mm JPO118</p>	<p>1949-57</p>		<table border="1"> <tr> <td></td> <td>2x2mm 1x4mm P</td> </tr> <tr> <td></td> <td>1A</td> </tr> <tr> <td></td> <td>0.6875" (17.46mm) WC</td> </tr> </table>		2x2mm 1x4mm P		1A		0.6875" (17.46mm) WC
	2x2mm 1x4mm P								
	1A								
	0.6875" (17.46mm) WC								






Armstrong Siddeley

20/25
3670cc, OHV, 6 cyl
Std bore 3 1/4" (82.55mm)
JP0780

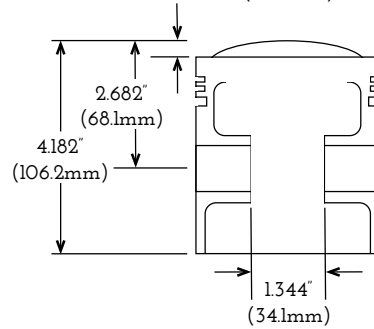
1937-38






	2x2mm 2x4mm P
	1A
	0.9375" (23.81mm) CR

Sapphire 346
3435cc, OHV, CR 7.5:1, 6 cyl
Std bore 90mm
JP0900

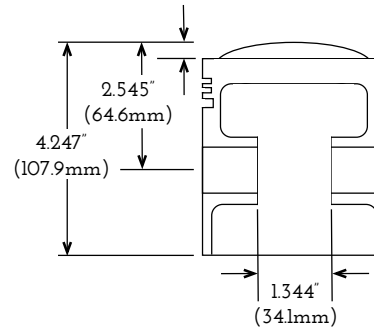
1953-58






	2x3/32" 1x5/32" P
	1A
	0.8750" (22.23mm) WC

Sapphire 234
3435cc, OHV, CR 7:1, 4 cyl
Sapphire 346
3435cc, OHV, CR 7:1, 6 cyl
Std bore 90mm
JP0119

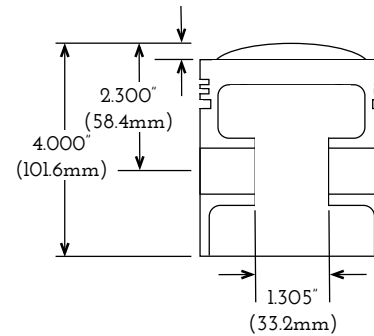
1955-58






	2x3/32" 1x5/32" OC
	4P +0.545" (13.8mm)
	0.8750" (22.23mm) WC

Star Sapphire
3990cc, OHV, CR 7.5:1, 6 cyl
Std bore 97mm
JP0917

1958-60

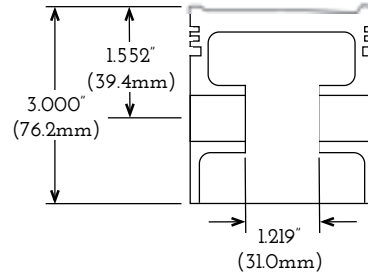




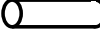
	2x3/32" 1x3/16" P
	4P +0.300" (7.6mm)
	0.8750" (22.23mm) WC

Aston Martin



15/98 Saloon, Sports, Speed Model 1936-40
 1950cc, CR 7.75:1, 4 cyl
 Std bore 78mm
 JP0407

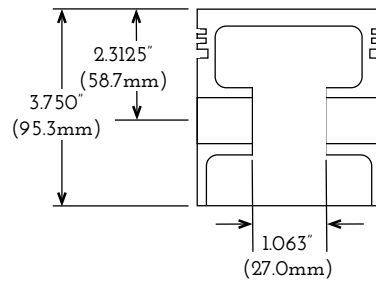




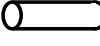
	3x2mm 1x4mm OC
	6H
	0.8750" (22.23mm) WC

Auburn



652, 652X, 652Y, 653, 654 1934-36
 3441cc, SV, 6 cyl
 850, 850X, 850Y, 851, 852, 852S 1935-36
 4588cc, SV, 8 cyl
 Std bore 3 1/16" (77.78mm)
 JP0116



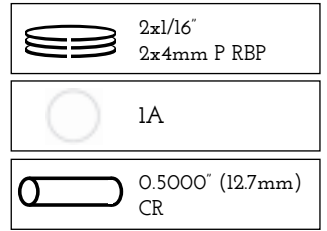
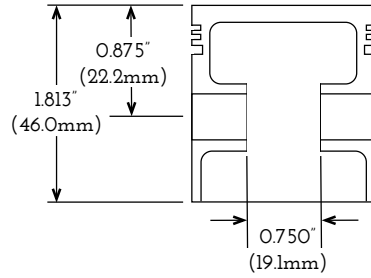
	3x3/32" 1x3/16" OC
	1A
	0.8750" (22.23mm) CR



Austin

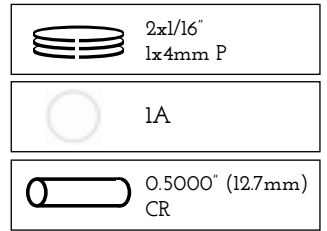
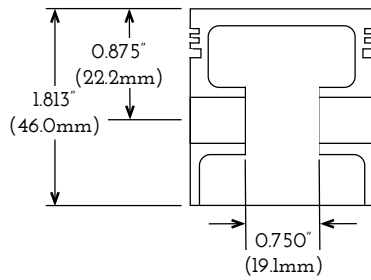
Seven
747cc, SV, 4 cyl
Std bore 2.200" (55.9mm)
JP0100

1923-29



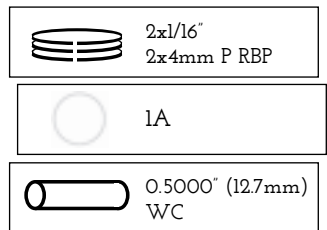
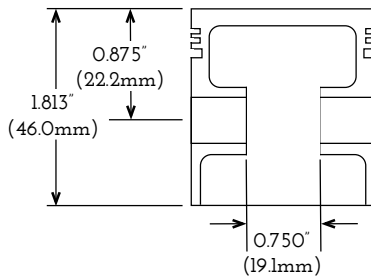
Seven
747cc, SV, 4 cyl
Std bore 2.200" (55.9mm)
JP0100A

1923-29



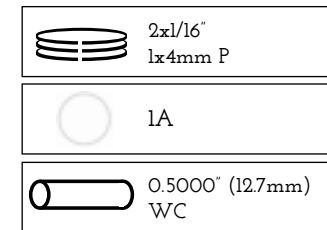
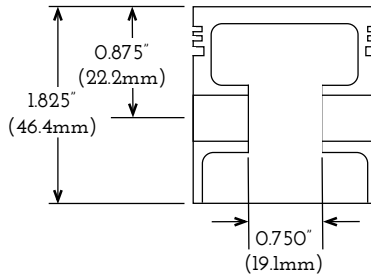
Seven
747cc, SV, 4 cyl
Std bore 2.200" (55.9mm)
JP0100C

1923-29



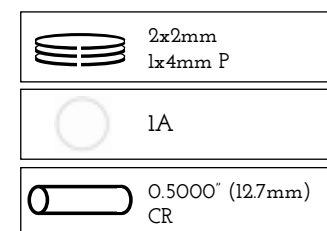
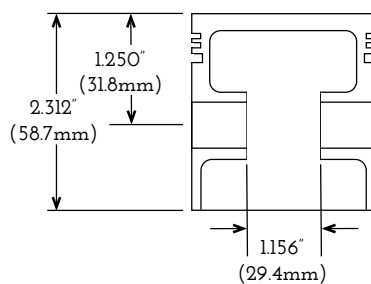
Seven
747cc, SV, 4 cyl
Std bore 2.200" (55.9mm)
JP0100AC

1923-29



Big 7, New 8
900cc, SV, CR6.8:1, 4 cyl
Std bore 2.235" (56.8mm)
JP0102

1937-48

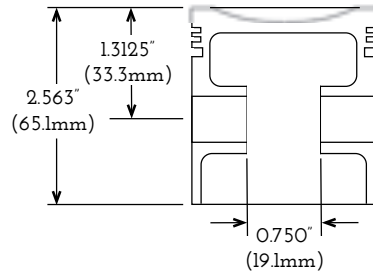




Austin

A30, 7, Somerset
803cc, OHV, 4 cyl
Std bore 2.280" (57.9mm)
JPO101

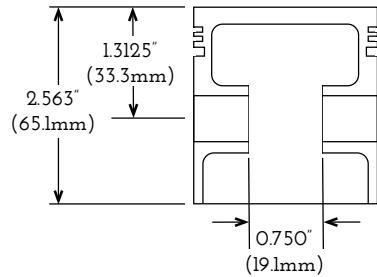
1952-57



	2x2mm 2x4mm P RBP
	2A -0.110" (2.8mm)
	0.5625" (14.29mm) CR

A30, 7, Somerset
803cc, OHV, CR 7.9:1, 4 cyl
Std bore 2.280" (57.9mm)
JPO101A

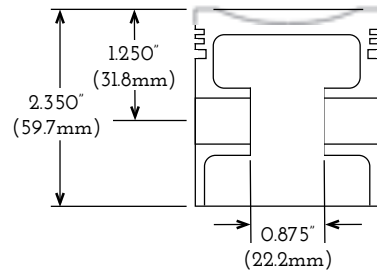
1952-57



	2x2mm 2x4mm P RBP
	1A
	0.5625" (14.29mm) CR

Seven Cooper
997cc, OHV, CR 9.4:1, 4 cyl
Std bore 2.458" (62.4mm)
JPO335

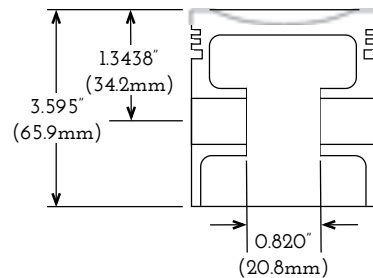
1961-64



	3x1/16" 1x4mm P
	2A -0.075" (1.9mm)
	0.6250" (15.88mm) CR

A35, A40
948cc, OHV, CR 8.3:1, 4 cyl, A Series
Std bore 63mm
JPO110

1957-62

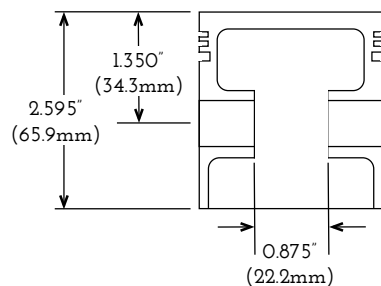


	2x0.070" 1x5/32" P
	2A -0.140" (3.56mm)
	0.6250" (15.88mm) CR



A35, A40
948cc, OHV, CR 9.4:1, 4 cyl, A Series
Std bore 63mm
JPO400

1957-62



	2x2mm 1x4mm P
	1A
	0.6250" (15.88mm) CR

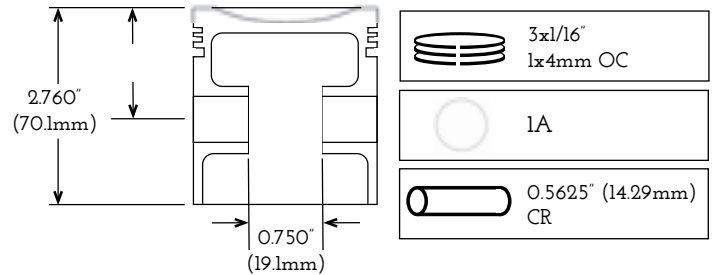




Austin

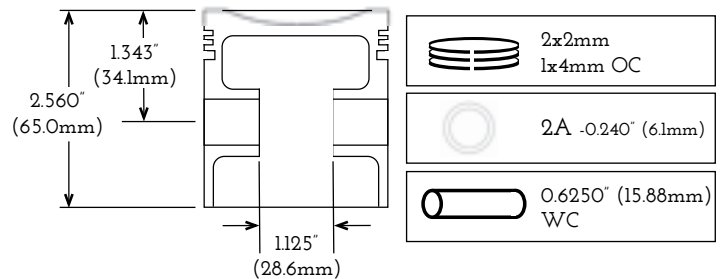
10/4, 6/10, Triton marine AB
1125cc, SV, 4 cyl
Std bore 2 1/2" (63.5mm)
JPO103

1932-48



Metro 1000
998cc, OHV, 4 cyl, A Series
Std bore 2.542" (64.6mm)
JPO524

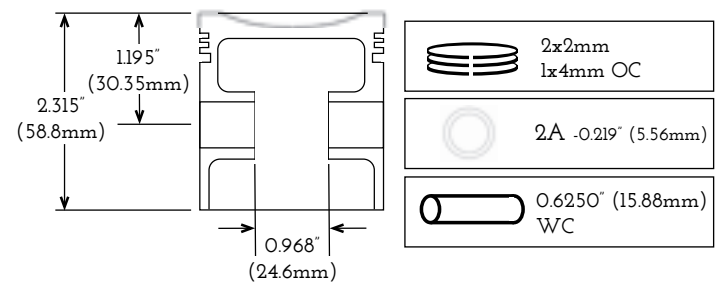
1965-78



A40 MkII, 1100 Countryman
Allegro MkI
1098cc, OHV, CR 8.5:1, 4 cyl, A Series
Std bore 2.542" (64.6mm)
JPO325

1962-67

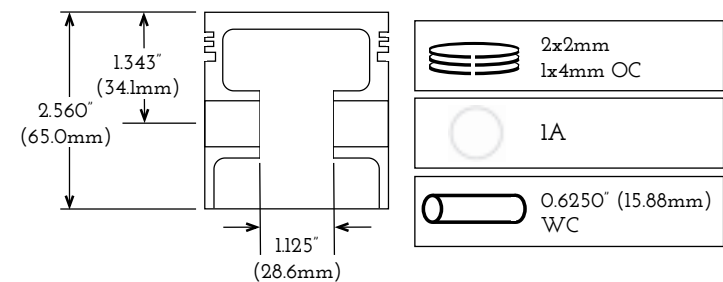
1973-81



Allegro 1100
Metro, L, City X, 310 City Van
998cc, OHV, CR 9.5:1, 4 cyl, A Series
Std bore 2.542" (64.6mm)
JPO337

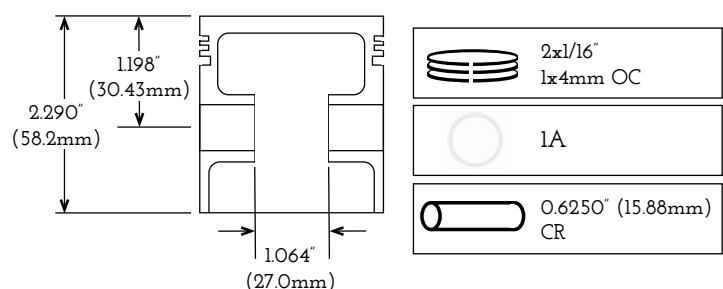
1981-82

1981-90



A40 MkII
1098cc, OHV, CR 10:1, 4 cyl, A Series
Std bore 2.542" (64.6mm)
JPO425

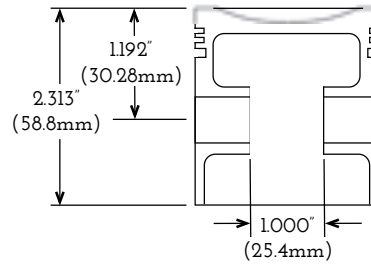
1963-68





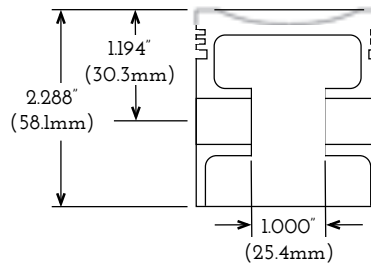
Austin

Vanden Plas, Princess 1100 1964-69
 1098cc, OHV, CR 8.9:1 4 cyl
 Std bore 2.542" (64.6mm)
 JPI076



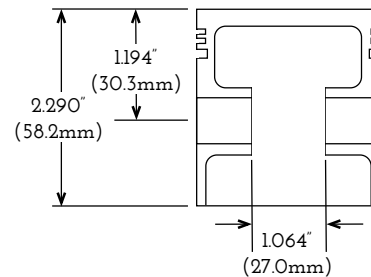
	3x1/16" 1x4mm OC
	2A -0.098" (2.5mm)
	0.6250" (15.88mm) WC

A40 Mk II, 1100 1963-73
 A35 1962-67
 Allegro 1100 1974-81
 1098cc, OHV, CR 7.5:1, 4 cyl, A Series
 Std bore 2.542" (64.6mm)
 JPO922



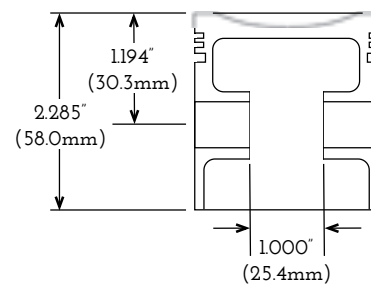
	3x1/16" 1x4mm OC
	2F -0.306" (7.77mm)
	0.6250" (15.88mm) WC

A40 Mk II, 1100 1963-7
 1098cc, OHV, CR 10:1, 4 cyl, A Series
 Std bore 2.542" (64.6mm)
 JPO614



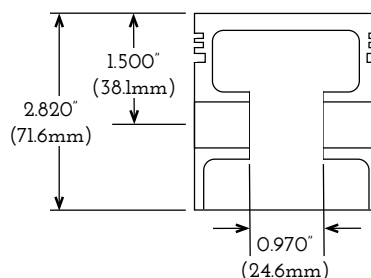
	2x1/16" 1x4mm OC
	1A
	0.6250" (15.88mm) WC

A40 Mk II, 1100 1962-67
 Allegro 1100 1974-81
 1098cc, OHV, CR 8.5:1, 4 cyl, A Series
 Std bore 2.542" (64.6mm)
 JPI107



	3x1/16" 1x4mm OC
	2A -0.160" (4.1mm)
	0.6250" (15.88mm) WC

A40 Mk I, Mk II, Devon Dorset 1947-52
 1200cc, OHV, CR 7.2:1, 4 cyl
 Std bore 2.5775" (65.47mm)
 JPO104

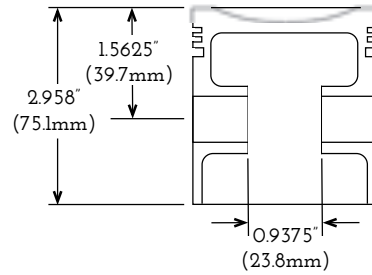


	3x2mm 1x4mm P
	1A
	0.6250" (15.88mm) CR



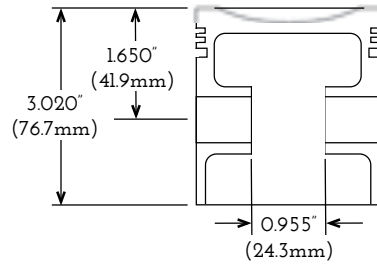
Austin

A40 Sports, Somerset, Devon, Dorset 1951-54
 1200cc, OHV, CR 7.2:1, 4 cyl
 Std bore 2.5775" (65.47mm)
 JPO108



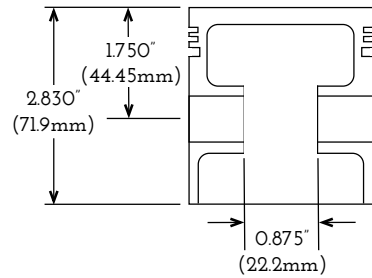
	2x3/32" 1x5/32" P
	2A -.0200" (5.1mm)
	0.6250" (15.88mm) CR

A40 Cambridge 1954-57
 1200cc, OHV, CR 7.2:1, 4 cyl, B Series
 Std bore 2.5775" (65.47mm)
 JPO111



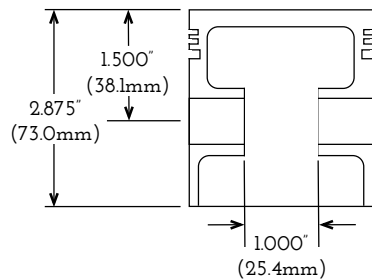
	2x3/32" 1x5/32" OC
	2A -.0150" (3.3mm)
	0.6875" (17.46mm) CR

16/6 1932-36
 2249cc, SV, 6 cyl
 14/6 1937-39
 1711cc, SV, 6 cyl
 Std bore 2.5787" (65.5mm)
 JPO753



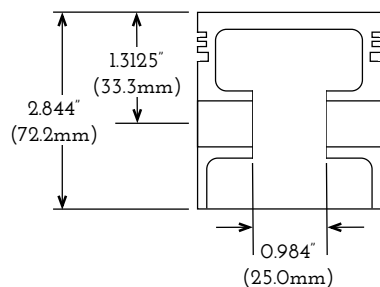
	2x2mm 1x5/32" OC
	1A
	0.5625" (14.29mm) CR

16/6 Export 1934-35
 2249cc, SV, 6 cyl
 Std bore 2.5787" (65.5mm)
 JPO762



	3x2mm 1x4mm P
	1A
	0.6250" (15.88mm) CR

16/6 fitted in 12/6 chassis 1934-38
 14/6, Goodwood 1937-40
 1711cc, SV, CR 6.4:1, 6 cyl
 Std bore 2.5787" (65.5mm)
 JPO921

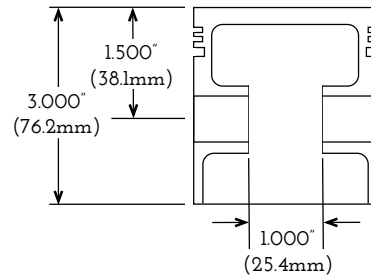


	2x2mm 1x4mm P
	1A
	0.5625" (14.29mm) CR



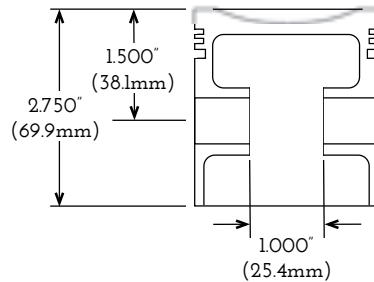
Austin

12/4 1932-35
 1535cc, SV, CR 6.2:1, 4 cyl
 18/6 1934-40
 2510cc, SV, CR 6.3:1, 6 cyl
 Std bore 2.730" (69.3mm)
 JPO750



	2x2mm 1x4mm P
	1A
	0.6250" (15.88mm) CR

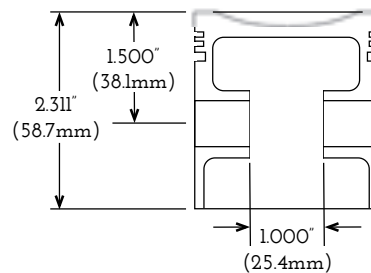
1300 MkV America 1972-73
 Allegro 1300 1973-83
 1275cc, OHV, CR 8.8:1, 4 cyl, A Series
 Std bore 2.7805" (70.63mm)
 JPO429



	3x1/16" 1x4mm OC
	2A -0.226" (5.7mm)
	0.8125" (20.64mm) PR



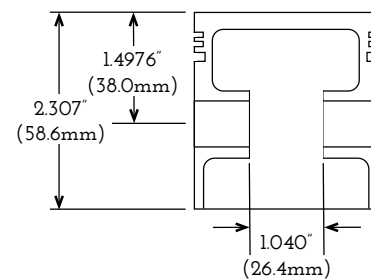
Allegro 1.3, L, HL, HLS 1981-82
 Metro 1.3L, HL, HLS, Vanden Plas, 310 City Van 1980-90
 1275cc, OHV, CR 9.75:1, 4 cyl, A Series
 Std bore 2.7795" (70.6mm)
 JPO442



	3x1/16" 1x4mm OC
	2A -0.210" (5.33mm)
	0.8125" (20.64mm) PR



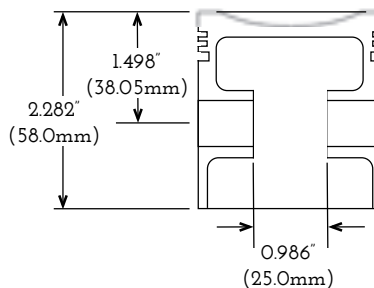
1300 1968-73
 Allegro 1300 1974-82
 1275cc, OHV, CR 11.7:1, 4 cyl, A Series
 Std bore 2.780" (70.612mm)
 JPO562



	2x1/16" 1x4mm OC
	1A
	0.8125" (20.64mm) PR



Allegro 1.3, L, HL, HLS 1981-82
 Metro 1.3S, L, HL, HEL, HLS, S, Vanden Plas 1981-88
 Maestro 1.3, L, HL, HLE 1983-85
 Montego 1984-88
 1275cc, OHV, CR 9.4:1, 4 cyl, A+ Series
 Std bore 2.780" (70.612mm)
 JPI108



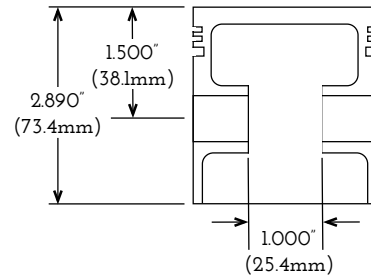
	2x1/16" 1x4mm OC
	2A -0.226" (5.74mm)
	0.8125" (20.64mm) PR





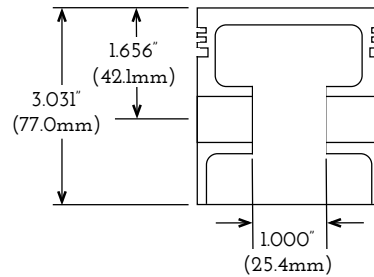
Austin

12
1861cc, SV, 4 cyl
Std bore 72mm
JP0752
1922-35



	3x2mm 1x5/32" P
	1A
	0.6250" (15.88mm) CR

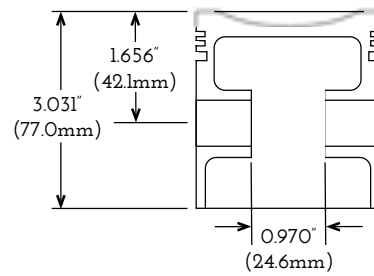
A50 Cambridge
A55 Cambridge
152 Series, J4 van
1489cc, OHV, CR 8.2:1, 4 cyl, B Series
Std bore 2 7/8" (73.025mm)
JP0109
1955-57
1957-62
1956-62



	2x2mm 1x4mm OC
	2A -.0140" (3.6mm)
	0.6875" (17.46mm) WC



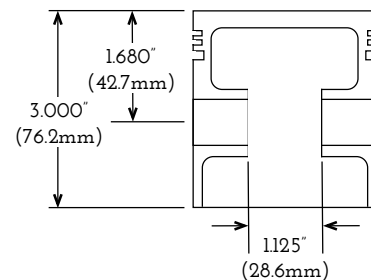
A60 Freeway
1622cc, OHV, CR 8.3:1, 4 cyl, B Series
Blue Streak engine
Std bore 3.000" (76.2mm)
JP0383
1962-65



	2x2mm 1x3/16" OC
	2A -.0170" (4.32mm)
	0.6875" (17.46mm) CR

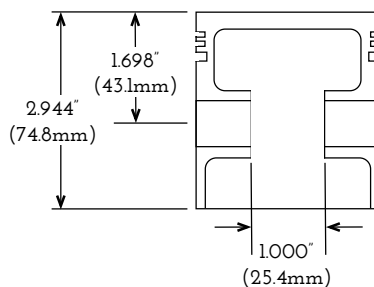


Tasman, Kimberley 6 Mkl
2227cc, OHV, 6 cyl
Std bore 3.000" (76.2mm)
JP0704
1970-73



	2x2mm 1x3/16" OC
	1A
	0.8125" (20.64mm) PR

Maxi 1500
Allegro 1500
1485cc, OHV, CR 9:1, 4 cyl, E Series
2200 E Series
2200 HL
2227cc, OHV, CR 9:1, 6 cyl, E Series
Std bore 3.000" (76.2mm)
JP0311
1973-79
1973-82
1972-75
1975

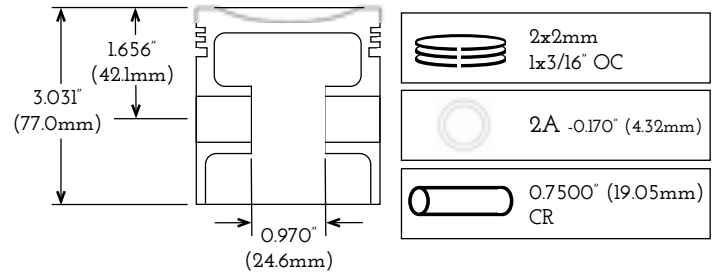


	3x1/16" 1x4mm OC
	1A
	0.8125" (20.64mm) PR

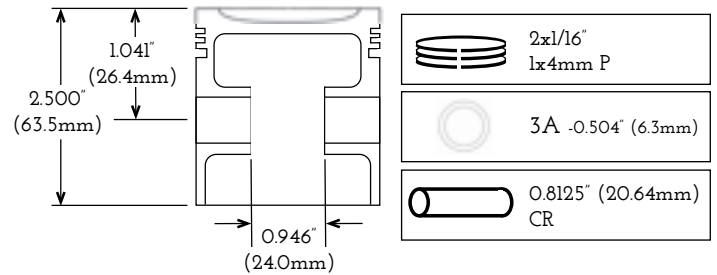


Austin

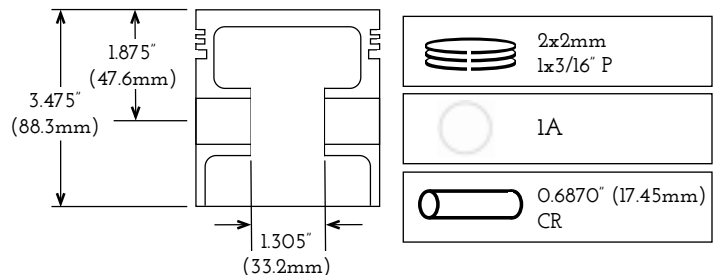
Freeway 1962-65
 A 60 Cambridge 1962-69
 1622cc, OHV, CR 8.3:1, 4 cyl, B Series
 Std bore 3.000" (76.2mm)
 JP0903



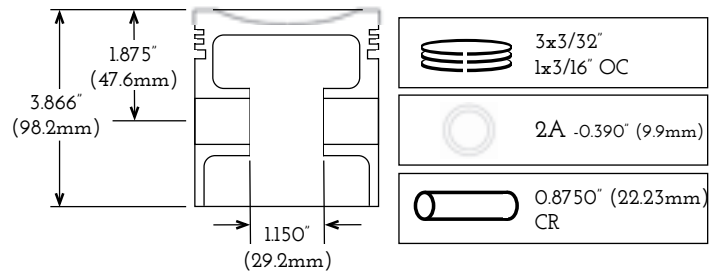
Allegro 1750HL 1974-79
 Allegro 3, HL, HLS 1980-82
 Maxi 1750HL 1979-80
 Maxi 1750 1971-80
 Maxi 2 1980-82
 1748cc, OHC, CR 8.75:1, 4 cyl, E Series
 Std bore 3" (76.2mm)
 SP990320



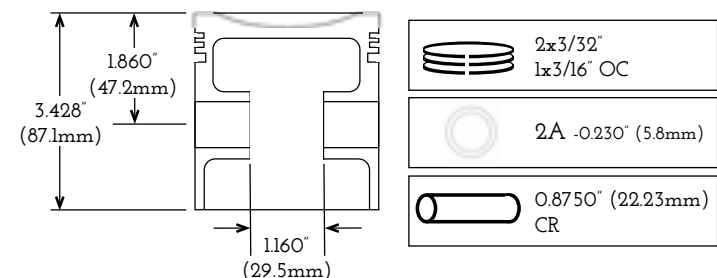
20/6 1919-30
 3610cc, OHV, 4 cyl
 Std bore 3 1/8" (79.4mm)
 SP208055



A70 Hampshire Hereford 1948-54
 2199cc, OHV, CR 6.8:1, 4 cyl
 Std bore 3 1/8" (79.4mm)
 JP0113



A70 Hampshire Hereford 1948-54
 A90 Westminster 1955-56
 A95, A105 Westminster 1957-59
 2639cc, OHV, CR 8.3:1, 6 cyl
 Std bore 3 1/8" (79.4mm)
 JP0106

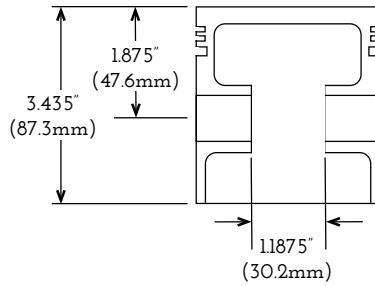




Austin

A95, A105, Westminster
2639cc, OHV, 9:1, 6 cyl
Std bore 3 1/8" (79.4mm)
JP0379

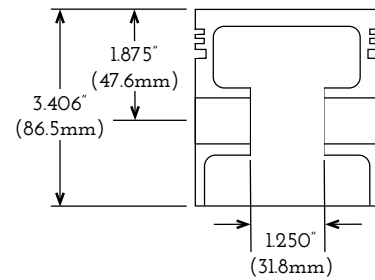
1956-57



	2x2mm 1x3/16" OC
	1A
	0.8750" (22.23mm) CR

A95, A105, Westminster
2639cc, OHV, CR 9:1, 6 cyl
Std bore 3 1/8" (79.4mm)
JP0490

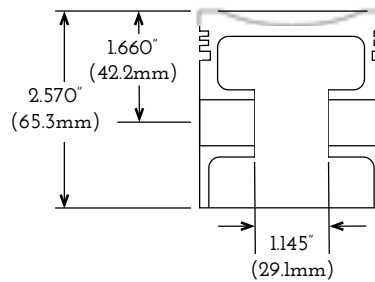
1957-59



	2x2mm 1x3/16" OC 1x3/16" P
	1A
	0.8750" (22.23mm) WC

1800 Mk II, MkIII
1798cc, OHV, CR 9:1, 4 cyl, B Series
1800S MkII
1798cc, OHV, CR 9.5:1, 4 cyl, B Series
1800, 1800HL
1798cc, OHV, CR 9:1, 4 cyl, B Series
Std bore 3.159" (80.2mm)
JP0551

1971-75



	3x1/16" 1x4mm OC
	2F -0.159" (4.0mm)
	0.8125" (20.64mm) PR

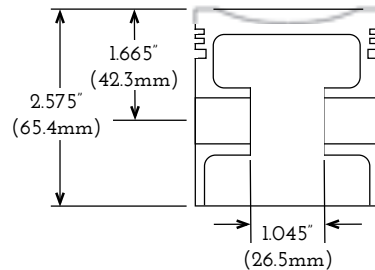
1971-72

1975-



1800
1798cc, OHV, CR 8.4:1, 4 cyl, B Series
1800 MkII
1798cc, OHV, CR 9:1, 4 cyl, B Series
1800S MkII
1798cc, OHV, CR 9.5:1, 4 cyl, B Series
Std bore 3.159" (80.2mm)
JP0235

1965-69



	3x1/16" 1x4mm OC
	2F -0.150" (3.8mm)
	0.8125" (20.64mm) SC

1968-71

1968-71

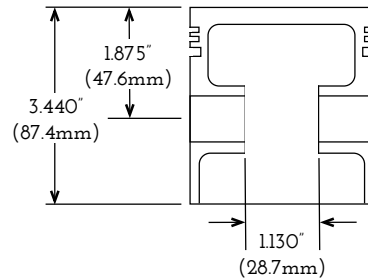







Austin

A99, A110
2912cc, OHV, CR 9:1, 6 cyl, C Series
Std bore 3.2805" (83.3mm)
JPO333

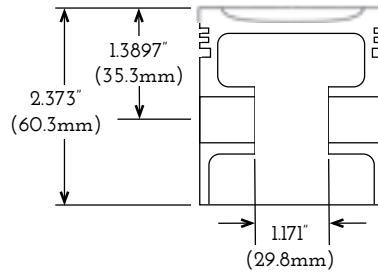
1959-72






	3x2mm 1x3/16" OC
	1A
	0.8750" (22.23mm) WC

Princess
Ambassador 2.0 HL, HLS, Vanden Plas,
Montego 2.0 Vanden Plas
Montego 2.0 HL, HLS
1994cc, OHV, CR 9:1, 4 cyl, O Series
Std bore 3.3245" (84.442mm)
JPI097

1978-82



	2x1/16" 1x4mm OC
	3A -.0187" (4.1mm)
	0.8125" (20.64mm) PR

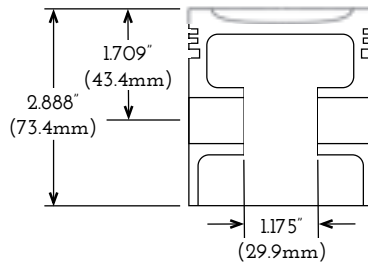
1982-84




1984-95

Princess 1700 L, HL, HLS
Ambassador 1.7 HL
1695cc, OHV, CR 9:1, 4 cyl, O Series
Std bore 3.3245" (84.442mm)
JPI106

1978-82

1982-84

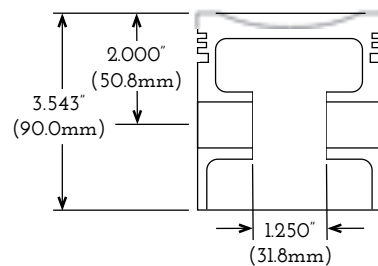





	2x2mm 1x4mm OC
	3A -.0190" (4.8mm)
	0.8127" (20.64mm) PR

A90 Atlantic
2660cc, OHV, CR 7.5:1, 4 cyl
A125 Sheerline, A135 Princess
3993cc, OHV, CR 6.8:1, 6 cyl
Std bore 3 7/16" (87.312mm)
JPO107

1953-56

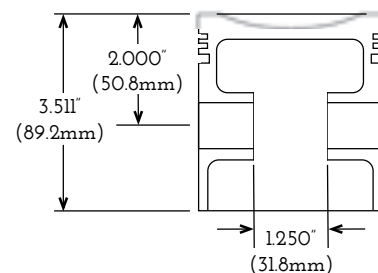
1947-57






	3x2mm 1x3/16" OC
	2A -.0500" (12.7mm)
	0.8750" (22.23mm) CR

A90 Atlantic
2660cc, OHV, CR 8.6:1, 4 cyl
Std bore 3 7/16" (87.312mm)
JPO107A
Recommended max oversize +040"

1953-56



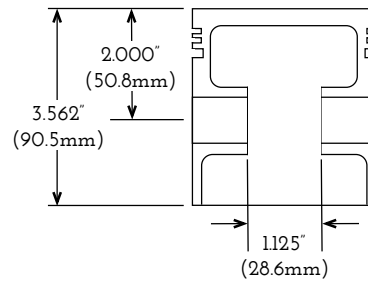
	3x2mm 1x3/16" OC
	2A -.0300" (7.62mm)
	0.8750" (22.23mm) CR






Austin

A135 Princess MkIV
 3993cc, OHV, CR 7.6:1, 6 cyl
 Std bore 3 7/16" (87.312mm)
 JPO477

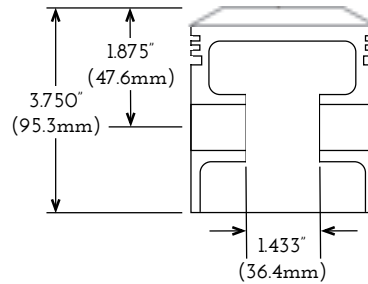
1957-59






	2x2mm 1x3/16" OC
	1A
	0.8750" (22.23mm) WC

20
 3610cc, SV, 4 cyl
 Std bore 3 3/4" (95.3mm)
 JPO815

1921-28



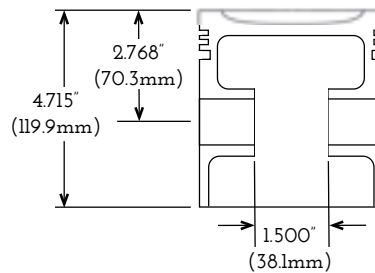
	2x1/8" 1x3/16" P
	4A
	0.8750" (22.23mm) CR




Austin



2-3 ton
 3400cc, OHV, 4 cyl
 5 ton, 702 7 ton 16.5:1, 6 cyl
 Std bore 95mm
 JPO112

1954-57

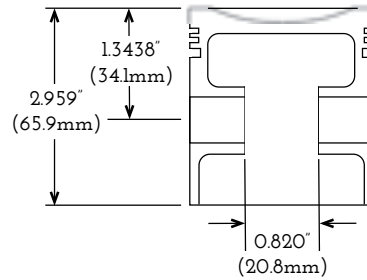


	2x1/16" 2x3/16" P RBP
	3A -0.915" (23.2mm)
	1.375" (34.93mm) WC



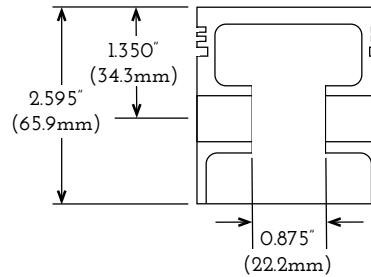
Austin-Healey

Sprite 1957-62
 948cc, OHV, CR 8.3:1, 4 cyl, A Series
 Std bore 63mm
 JPO110



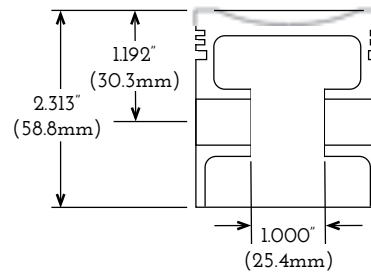
	2x0.070" 1x5/32" P
	2A -.0140" (3.56mm)
	0.6250" (15.88mm) CR

Sprite Mkl, Mk II 1957-62
 948cc, OHV, CR 9.4:1, 4 cyl, A Series
 Std bore 63mm
 JPO400



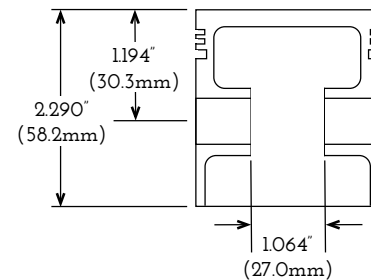
	2x2mm 1x4mm P
	1A
	0.6250" (15.88mm) CR

Sprite MkIII 1963-66
 1098cc, OHV, CR 8.9:1, 4 cyl, A Series
 Std bore 2.542" (64.6mm)
 JPIO76



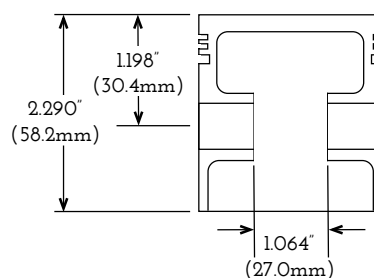
	3x1/16" 1x4mm OC
	2A -.0098" (2.5mm)
	0.6250" (15.88mm) WC

Sprite MkIII 1963-66
 1098cc, OHV, CR 9.5:1, 4 cyl, A Series
 Std bore 2.542" (64.6mm)
 JPO614



	2x1/16" 1x4mm OC
	1A
	0.6250" (15.88mm) WC

Sprite MkIII 1963-66
 1098cc, OHV, CR 10:1, 4 cyl, A Series
 Std bore 2.542" (64.6mm)
 JPO425

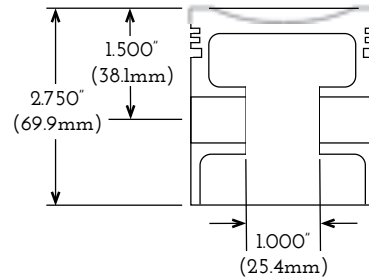


	2x1/16" 1x4mm OC
	1A
	0.8125" (20.64mm) PR



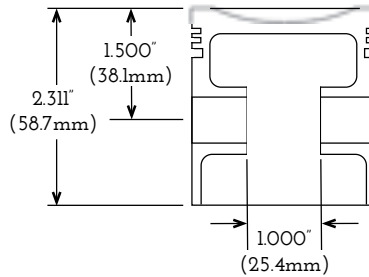
Austin-Healey

Sprite MkIV 1966-72
 1275cc, OHV, CR 8.8:1, 4 cyl, A Series
 Std bore 2.7795" (70.6mm)
 JPO429



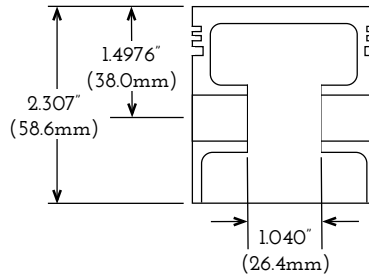
	3x1/16" 1x4mm OC
	2A -.0226" (5.74mm)
	0.8125" (20.64mm) PR

Sprite MkIV 1966-72
 1275cc, OHV, CR 9.75:1, 4 cyl
 Std bore 2.7795" (70.6mm)
 JPO442



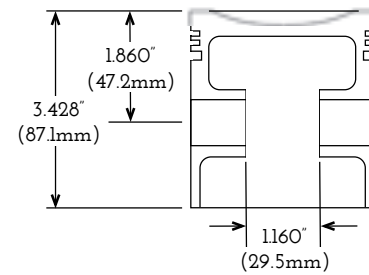
	3x1/16" 1x4mm OC
	2A -.0210" (5.33mm)
	0.8125" (20.64mm) PR

Sprite MkIV 1966-72
 1275cc, OHV, CR 11.7:1, 4 cyl
 Std bore 2.7795" (70.6mm)
 JPO562



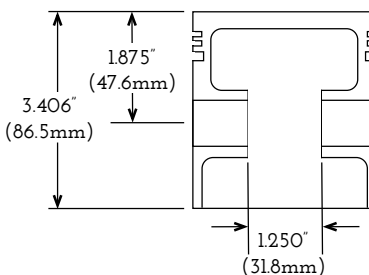
	2x1/16" 1x4mm OC
	1A
	0.8125" (20.64mm) PR

Healey 100/6 1956-59
 2639cc, OHV, CR 7.3:1, 6 cyl
 Std bore 31/8" (79.4mm)
 JPO106



	2x3/32" 1x3/16" OC
	2A -.0230" (5.84mm)
	0.8750" (22.23mm) CR

Healey 100/6 1956-59
 2639cc, OHV, CR 8.5:1, 6 cyl
 Std bore 31/8" (79.4mm)
 JPO490



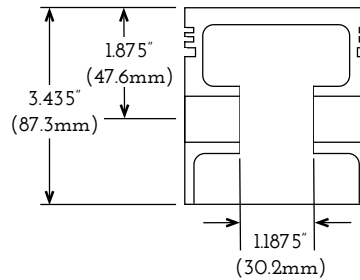
	2x2mm 1x3/16" OC 1x3/16" P
	1A
	0.8750" (22.23mm) WC



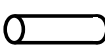


Austin-Healey

Healey 100/6
59
2639cc, OHV, CR 9:1, 6 cyl
Std bore 31/8" (79.4mm)
JP0379

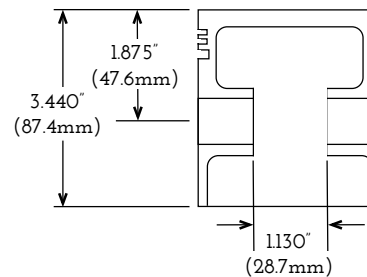
1956-



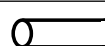


	2x2mm 1x3/16" OC
	1A
	0.8750" (22.23mm) CR

Healey 3000
2912cc, OHV, CR 9:1, 6 cyl
Std bore 3.2805" (83.3mm)
JP0333

1959-72

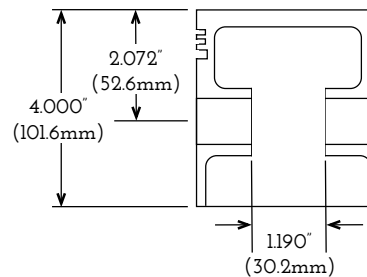




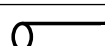
	2x2mm 1x3/16" OC
	1A
	0.8750" (22.23mm) WC



Healey 3000
2993cc, OHV, 6 cyl
Std bore 84mm
JP0216

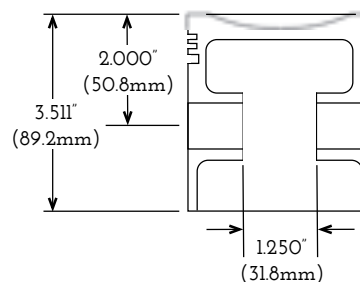
1951-54



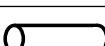


	3x2mm 1x3/16" OC
	1A
	0.9450" (24.0mm) CR

Healey 100/4
2660cc, OHV, CR7.5:1, 4 cyl
Std bore 3 7/16" (87.312mm)
JP0107
Recommended max oversize +040"

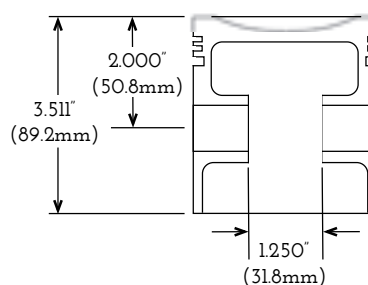
1952-56



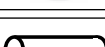


	3x2mm 1x3/16" OC
	2A -0.500" (12.7mm)
	0.8750" (22.23mm) CR

Healey 100/4
2660cc, OHV, CR 8.6:1, 4 cyl
Std bore 3 7/16" (87.312mm)
JP107A
Recommended max oversize +040"

1952-56



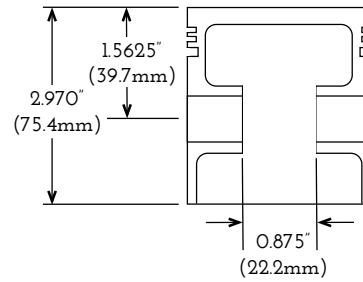
	3x2mm 1x3/16" OC
	2A -0.300" (7.62mm)
	0.8750" (22.23mm) CR



Bedford

HC, 5/6cwt van
1203cc, CR 6.5:1, 4 cyl
Std bore 2 1/2" (63.5mm)
JPO121

1938-46

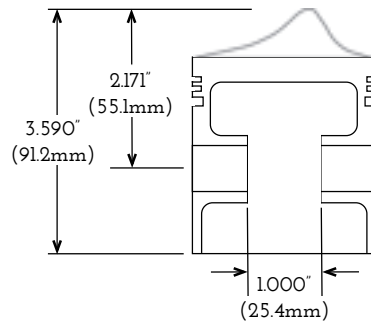


	2x2mm 2x4mm P RBP
	1A
	0.6250" (15.88mm) CR

JCV 10/12 cwt light van
1442cc, OHV, CR 6.8:1 4 cyl
PC, 10/12cwt van
1442cc, OHV, CR 6.4:1, 4 cyl
Std bore 2.7362" (69.5mm)
JPO122

1940-48

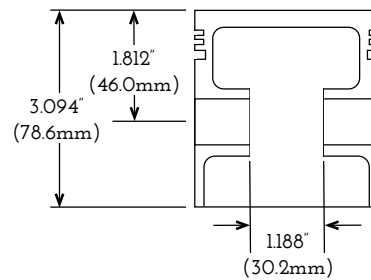
1949-52



	2x2mm 2x5/32" P RBP
	5C +0.620" (15.75mm)
	0.6250" (15.88mm) CR

CA 10/15cwt van
1507cc, OHV, 4 cyl
Std bore 3 1/8" (79.4mm)
JPO487

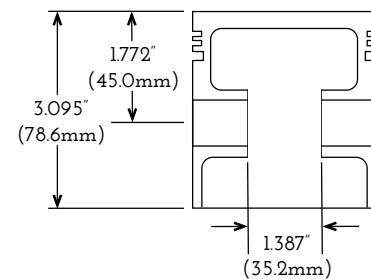
1952-63



	2x3/32" 1x3/16" OC
	1A
	0.7500" (19.05mm) SC

10/17cwt van
1594cc, OHV, CR 8.5:1, 4 cyl
Std bore 3.214" (81.6mm)
JPO129

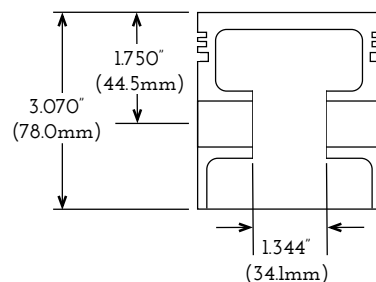
1964-68



	3x2mm 1x3/16" OC
	1A
	0.8661" (22.0mm) WC

1/2 ton
2651cc, OHV, 6 cyl
Std bore 3 1/4" (82.55mm)
JPO433

1961-66

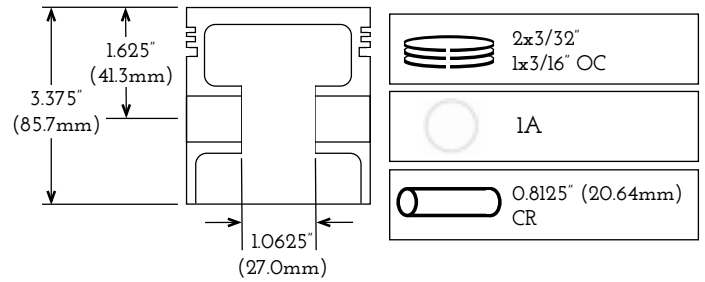


	3x2mm 1x3/16" OC
	1A
	0.8665" (22.0mm) WC

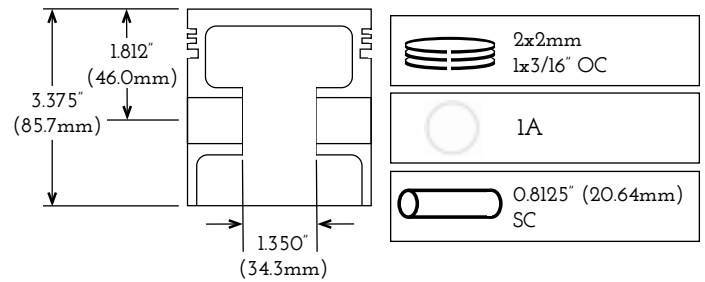


Bedford

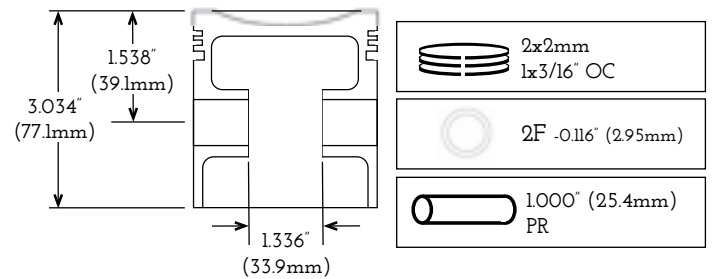
Series K, M, O, W, TA, 214, 3/4-5 ton,
Tractor 6-8 ton 1938-57
3519cc, OHV, 6 cyl
Std bore 3 3/8" (85.73mm)
JPO125



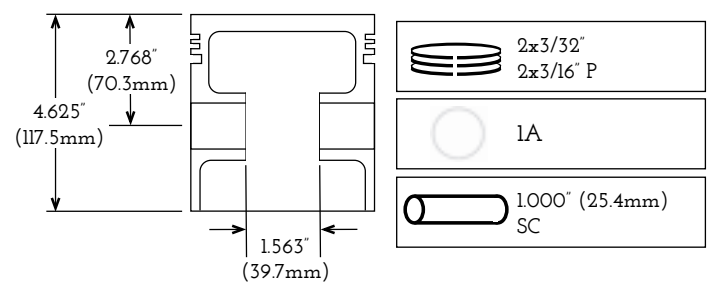
214 Engine 1957-75
3519cc, OHV, 6 cyl
Std bore 3 3/8" (85.73mm)
JPO128



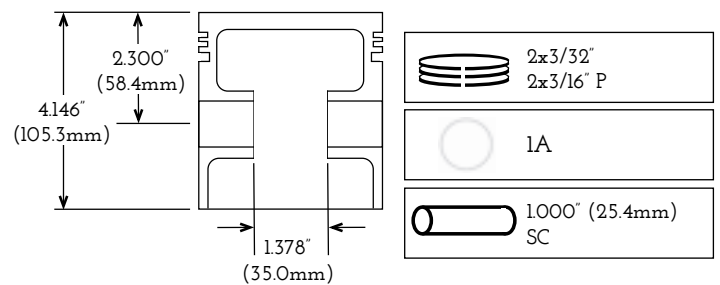
CF2300, 22, 25, 35cwt, CF9700 Range 1972-84
2279cc, OHC, CR 7.3:1, 4 cyl
Std bore 3.840" (97.536mm)
JPO919



300 Engine, C3, D3, S3, SB3 1957-76
4927cc, OHV, CR 6.9:1, 6 cyl
Std bore 3 7/8" (98.4mm)
JPO523



S Series 1950-56
4927cc, OHV, CR 6.7:1, 6 cyl
Std bore 3 7/8" (98.4mm)
JPO779

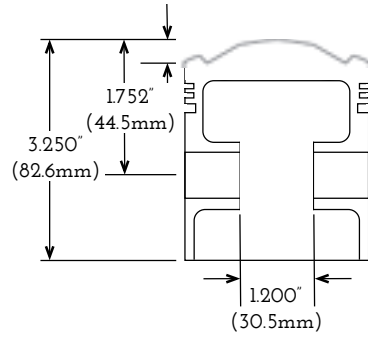







Benelli

650 Tornado
 643cc, OHV, CR 9:1, 2 cyl
 Std bore 84mm
 JP0850

1970-75



	2x2mm 1x4mm P
	6G +0.490" (12.5mm)
	0.8661" (22.0mm) WC



Bentley

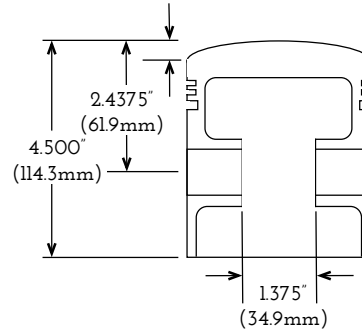
15.9 HP, 3 litre



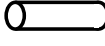
2996cc, high comp, 4 cyl

Std bore 80mm

JP0120

1920-28



	3x2mm 1x4mm P
	4F +0.620" (15.8mm)
	0.7087" (18.0mm) WC

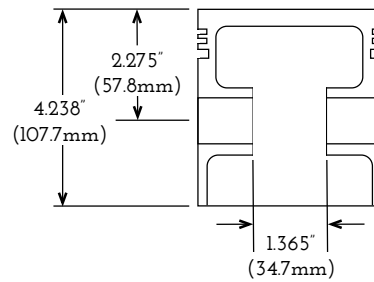
Mk VI



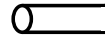
4256cc, F Head, CR 6.4:1, 6 cyl

Std bore 3 1/2" (88.9mm)

JP0700B

1946-51



	2x2mm 1x3/16" OC
	1A
	0.7500" (19.05mm) SC

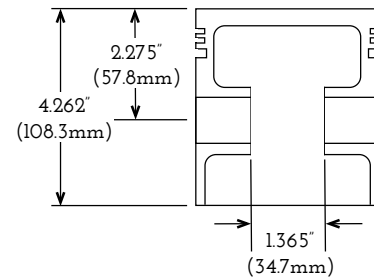
Mk VI, R Type



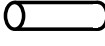
4566cc, F Head, CR 6.4:1, 6 cyl

Std bore 3 5/8" (92.1mm)

JP0700

1951-55



	2x3/32" 2x3/16" P
	1A
	0.7500" (19.05mm) SC

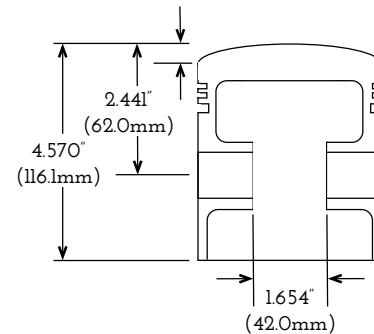
4 1/2 litre Le Mans



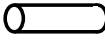
4398cc, OHC, CR 5.1:1, 4 cyl

Std bore 100mm

JP0924

1927-31



	2x3/32" 2x3/16" P
	4F +0.354" (9.0mm)
	0.7874" (20.0mm) WC

6 3/4 litre, T Series

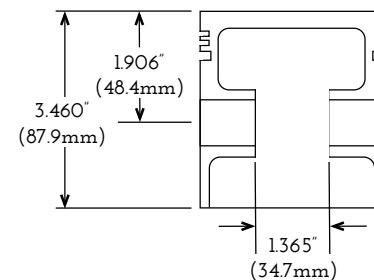
6750cc, OHV, CR 9:1, 8 cyl



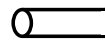
Std bore 4.100" (104.14mm)

US Specification

JP1112

1970-76



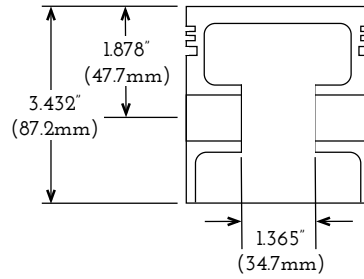
	2x2mm 1x4.5mm OC
	1U -0.170" (4.32mm)
	1.000" (25.4mm) SC






Bentley

6 3/4 litre, T Series
 6750cc, OHV, CR 9:1, 8 cyl
 Std bore 4.100" (104.14mm)
 JP1113

1970-76



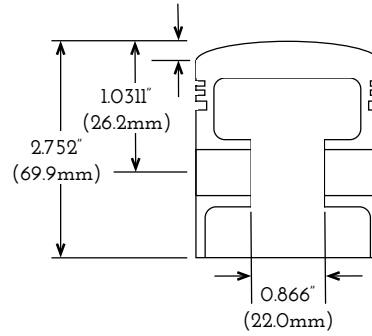
	2x2mm 1x4.5mm OC
	1U -0.142" (3.61mm)
	1.000" (25.4mm) SC






Berkeley

Sports (Excelsior)
 328cc, 2 stroke, air cooled, CR 7.5:1, 2 cyl
 Std bore 58mm
 JP1052

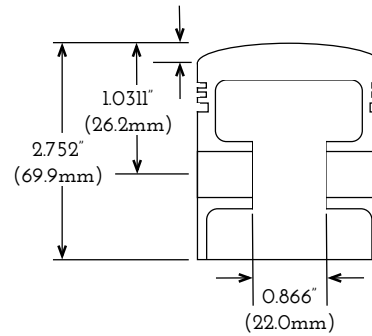
1956-57






	2x3/32" AC SN
	4F +0.063" (1.6mm)
	0.4921" (12.5mm) WC

Sports, Sports 4
 492cc, 2 stroke, air cooled, CR 7.5:1, 3 cyl
 Std bore 58mm
 JP1054

1957-58

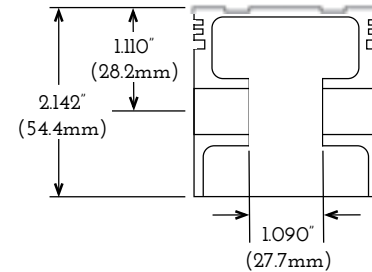





	2x1/16" ISN
	4F +0.063" (1.6mm)
	0.4921" (12.5mm) WC

Bitzer

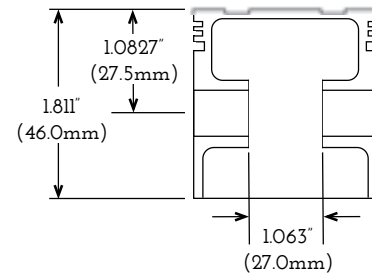





H6 Compressor
 Std bore 70mm
 JP0833



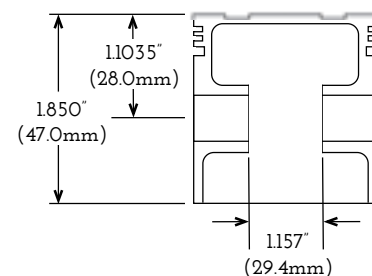
	2x2mm
	6L +0.035" (0.9mm)
	0.7875" (20.0mm) SC




G6 Compressor
 Std bore 75mm
 JP0291



	2x2mm
	6L +0.026" (0.7mm)
	0.7875" (20.0mm) SC

6F Compressor
 Std bore 82mm
 JP0786



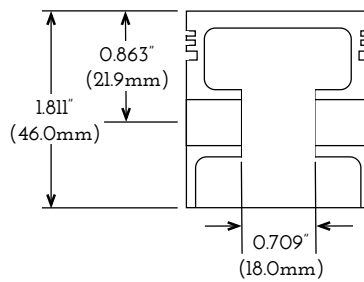
	2x2mm
	6L +0.035" (0.9mm)
	0.7875" (20.0mm) WC






BMW

Dixi, 3/15PS
749cc, SV, 4 cyl
Std bore 2.200" (55.88mm)
JP1110

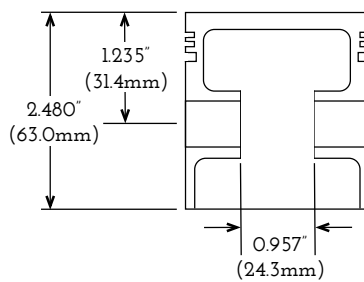
1927-29






	2x2mm 1x5/32" P
	1A
	0.515" (13.08mm) CR

315
1490cc, CR 5.6:1, 6 cyl
Std bore 58mm
JP0811

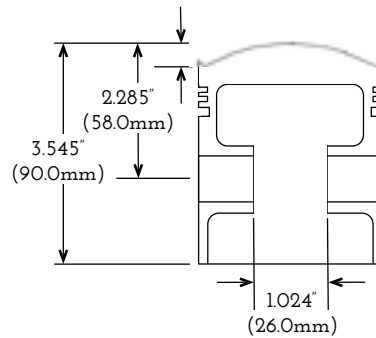
1934-37






	2x2mm 1x4mm P
	1A
	0.6300" (16.0mm) WC

327/28, 328
1971cc, OHV, CR 7.5:1, 6 cyl
Std bore 66mm
JP0731

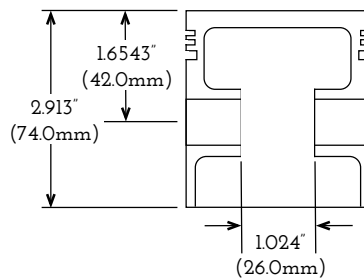
1937-39






	3x2mm 1x4mm OC
	4H +0.560" (14.2mm)
	0.7086" (18.0mm) WC

501, 501A, 501B
1971cc, OHV, CR 6.8:1, 6 cyl
Std bore 66mm
JP0785

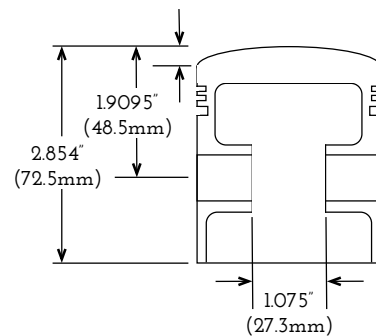
1952-55






	2x2mm 1x4mm P
	1A
	0.7086" (18.0mm) WC

320, 321, 326, 327
1971cc, OHV, CR 6.8:1, 6 cyl
Std bore 66mm
JP0812

1936-38



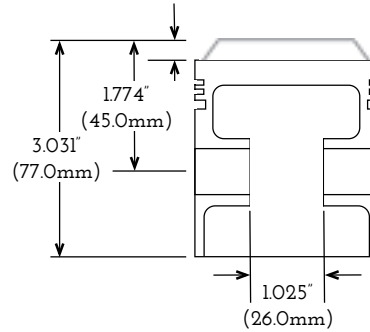
	2x2mm 1x4mm P
	4P +0.244" (6.2mm)
	0.7086" (18.0mm) WC



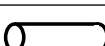


BMW

327
1971cc, OHV, CR 6.3:1, 6 cyl
Std bore 66mm
SP201063

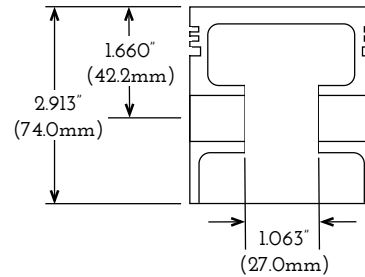
1937-41



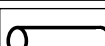


	2x3/32" 1x4mm P
	4L +0.119" (3.0mm)
	0.7087" (18.0mm) WC

501
2077cc, OHV, CR 7:1, 6 cyl
Std bore 68mm
JP0805

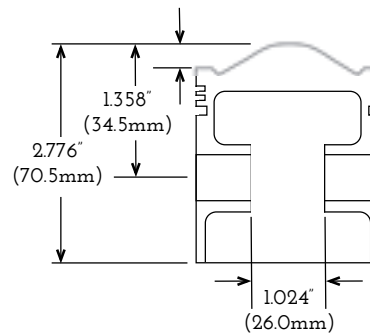
1955-58



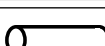


	3x2mm 1x4mm P
	1A
	0.7086" (18.0mm) WC

Isetta
247cc, OHV, CR 6.8:1, 1 cyl
Std bore 68mm
JP0843

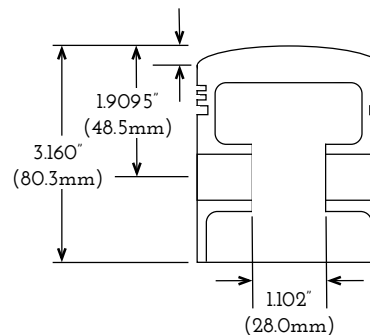
1953-62



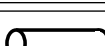


	3x2mm 1x4mm P
	4R +0.158" (4.0mm)
	0.7087" (18.0mm) WC

Isetta 300
298cc, OHV, CR 6.8:1, 1 cyl
Std bore 72mm
JP0851

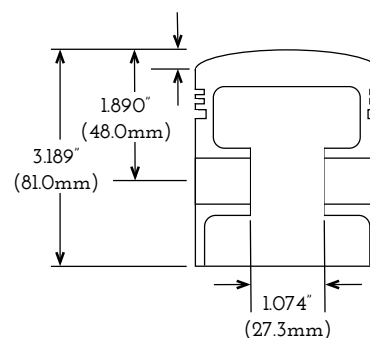
1956-62



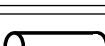


	2x2mm 1x4mm P
	4F +0.118" (3.0mm)
	0.7875" (20.0mm) WC

502
2580cc, OHV, 8 cyl
Std bore 74mm
SP201076

1952-63



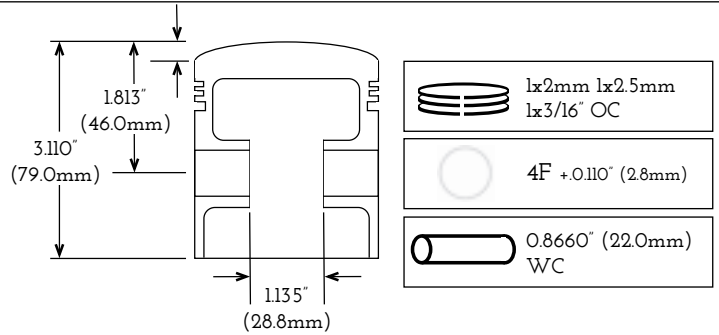
	2x2mm 1x3/16" P
	4F +0.205" (5.2mm)
	0.8661" (22.0mm) WC



BMW

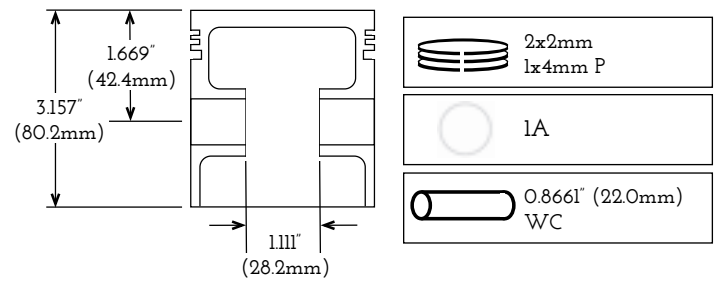
503, 507
 3168cc, OHV, 8 cyl
 Std bore 82mm
 SP206083

1956-59



2000, 2000C, 2002
 1990cc, OHC, CR 8.5:1, 4 cyl, M10 engine
 Std bore 89mm
 SP990510

1968-75

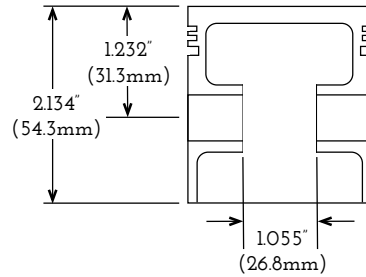







BMW

R52
486cc, SV, CR 5:1, 1 cyl
Std bore 63mm
SP212211

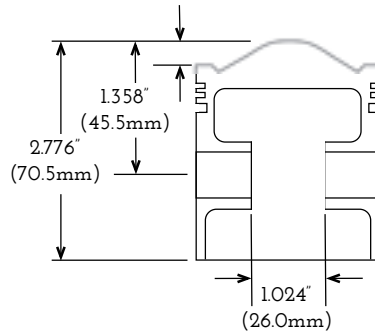
1928-29






	2x1/16" 1x1/8" P
	1A
	0.7874" (20.0mm) WC

R24, R25
247cc, OHV, CR 6.75:1, 1 cyl
Std bore 68mm
JP0843

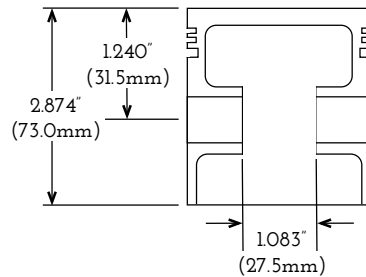
1948-51






	2x2mm 1x4mm P
	4R +0158" (4.0mm)
	0.7087" (18.0mm) WC

R42
494cc, SV, CR 4.9:1, 2 cyl
Std bore 68mm
JP0857
Minimum size +020"

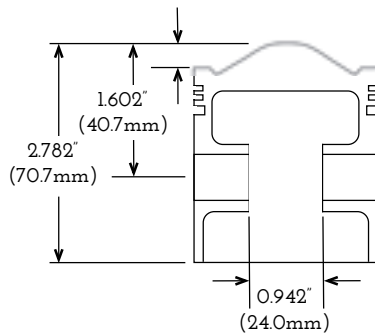
1926-28






	2x2mm 1x3mm P
	1A
	0.7087" (18.0mm) WC

R51/3
494cc, OHV, CR 6.3:1, 2 cyl
Std bore 68mm
SP203028

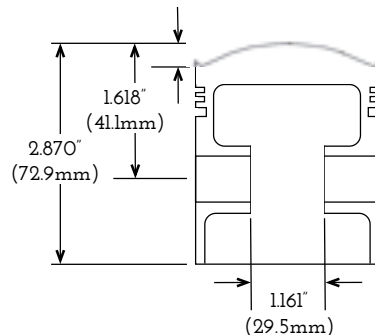
1951-55






	2x2mm 1x4mm P
	4R +0.374" (9.5mm)
	0.7086" (18.0mm) WC

R66
595cc, OHV, CR 6.8:1, 2 cyl
Std bore 69mm
SP200080

1938-41



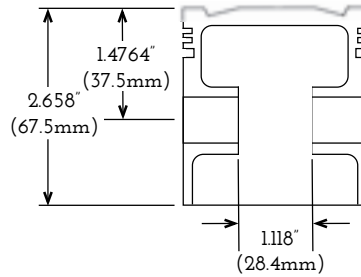
	2x2mm 1x4mm P
	4H +0.315" (8.0mm)
	0.7087" (18.0mm) WC



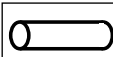


BMW

R35, 14PS
342cc, OHV, CR 6:1, 1 cyl
Std bore 72mm
JP0822

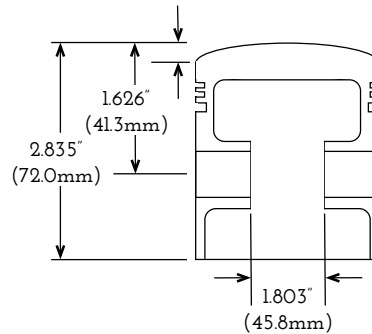
1937-40






	2x2mm 1x4mm P
	1C
	0.7087" (18.0mm) WC

R60; 60/2
594cc, CR 7.5:1, 2 cyl
Std bore 72mm
JP0866
suits 130mm conrod

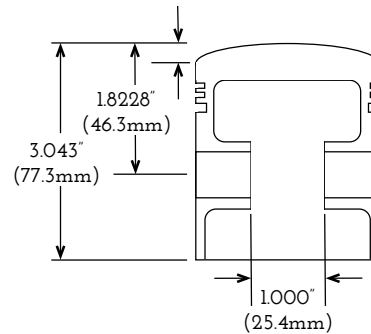
1959-69



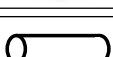


	2x2mm 1x4mm P
	4P +0.248" (6.3mm)
	0.7875" (20.0mm) WC

R60/2
594cc, CR 7.5:1, 2 cyl
Std bore 72mm
JP0568
suits 125mm conrod

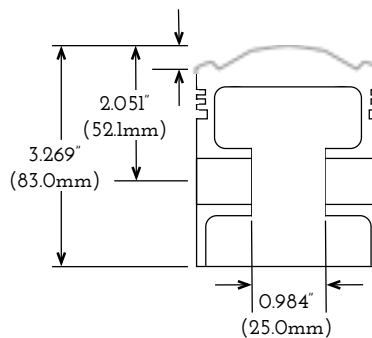
1959-69



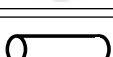


	2x2mm 1x4mm P
	4P +0.242" (6.2mm)
	0.7874" (20.0mm) WC

R69, R69S
594cc, OHV, CR 9.5:1, 2 cyl
Std bore 72mm
JP1079

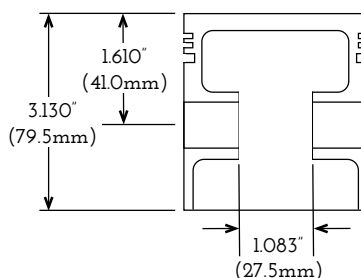
1955-69



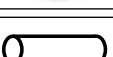


	2x2mm 1x4mm P
	4J +0.236" (17.5mm)
	0.7875" (20.0mm) WC

R4
398cc, OHV, CR 5.4:1, 1 cyl
R11
745cc, SV, CR 5.5:1, 2 cyl
R12
745cc, SV, CR 5.2:1, 2 cyl
Std bore 78mm
JP0854

1931-36



	2x2mm 1x4mm P
	1A
	0.7087" (18.0mm) WC

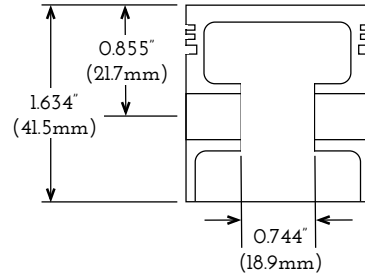
1930-34




1935-42



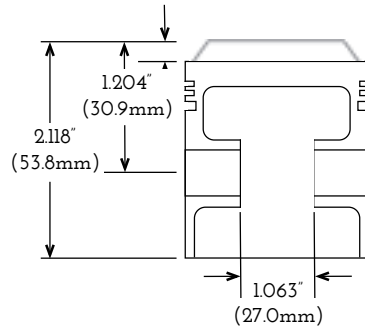
Bock




F4 Compressor
Std bore 55mm
JP0831



	2x3/32"
	1A
	0.5900" (15.0mm) WC

F5, AM5 Compressor
Std bore 70mm
JP0832



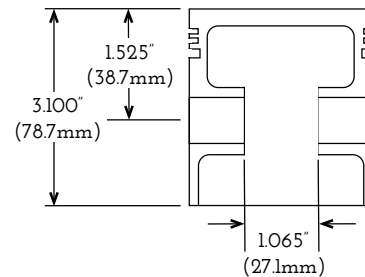
	1x2.5mm 1x2.5mm Scr
	4L +0.030" (0.76mm)
	0.7875" (20.0mm) SC




Borgward



Hansa 1100
1093cc, OHV, CR 7.3:1, 4 cyl
Std bore 74mm
SP208048

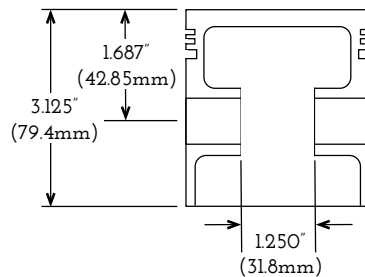
1958-61






	2x2mm 1x4mm OC
	1A
	0.7870" (20.0mm) WC

Hansa 1500
Isabella, Isabella TS, Coupe
1493cc, OHV, CR 6.8:1 4 cyl
Std bore 75mm
JP0381

1949-53
1954-61

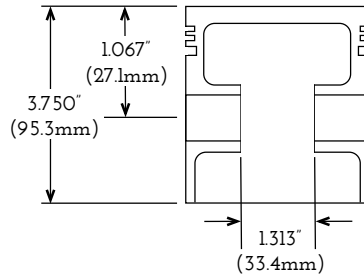


	3x2mm 1x4mm P
	1A
	0.8661" (22.0mm) WC



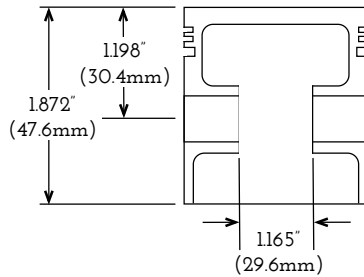
Briggs & Stratton

WM/G75 Mower (Suffolk)
Std bore 2.000" (50.8mm)
JPO284



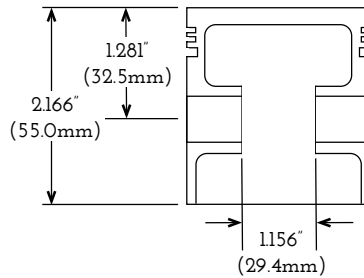
	2x3/32" 1x3/16" P
	1A
	0.4900" (12.45mm) WC

2 1/2 HP & 3 HP Horizontal, 6, 8C
Std bore 2 3/8" (60.325mm)
JPO457



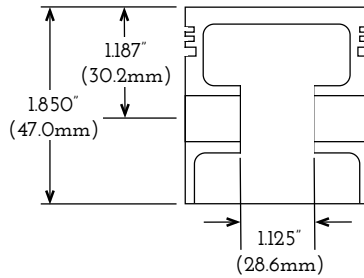
	2x3/32" 1x3/16" P
	1A
	0.4900" (12.45mm) WC

Old 4 HP, 10200-10900 Series
Std bore 2 1/2" (63.5mm)
JPO640



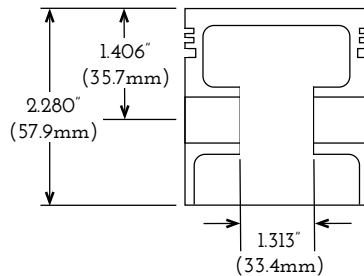
	2x3/32" 1x3/16" P
	1A
	0.5530" (14.05mm) WC

3 1/2 HP, 92500-92900, 130200 Series
Std bore 2 9/16" (65.1mm)
JPO641
only available in standard size



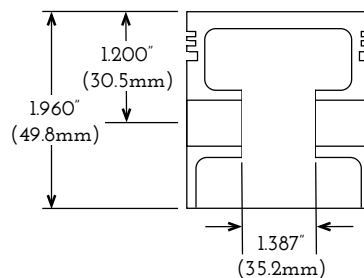
	2x2mm 1x3/16" P
	1A
	0.4900" (12.45mm) WC

6 HP, 141000-143000 Series
Std bore 2 3/4" (69.85mm)
JPO639



	2x2mm 1x3/16" P
	1A
	0.6720" (17.07mm) WC

4 HP 1100 Series
Std bore 2 25/32" (70.6mm)
JPO656

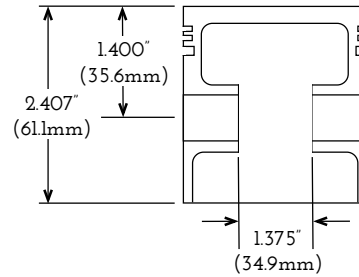


	2x2mm 1x3/16" P
	1A
	0.4900" (12.45mm) WC



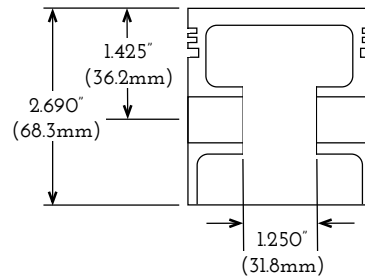
Briggs & Stratton

7 & 8 HP Cast Iron Bore
Std bore 3.000" (76.2mm)
JPO696



	2x3/32" 1x3/16" P
	1A
	0.6720" (17.07mm) WC

11 HP Cast Iron Bore
Std bore 3 7/16" (87.3mm)
JPO695

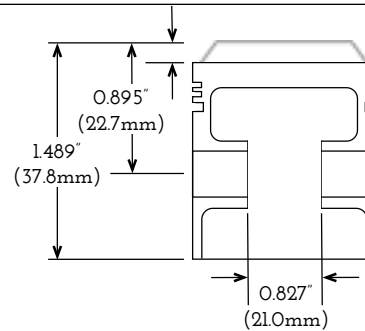


	2x2mm 1x3/16" P
	1A
	0.8000" (20.32mm) WC

Bristol



Compressor
Std bore 2 1/4" (57.2mm)
JPO846

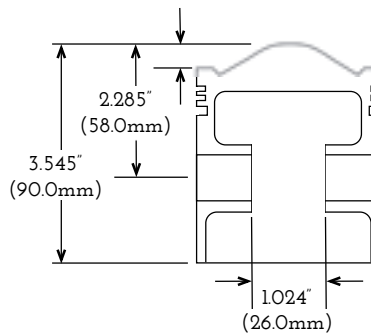


	2x2mm
	4L +0.020" (0.51mm)
	0.7500" (19.05mm) SC

Bristol



400, 401, 402, 403, 404, 405
1971cc, OHV, CR 8.5:1, 6 cyl
Std bore 66mm
JPO731

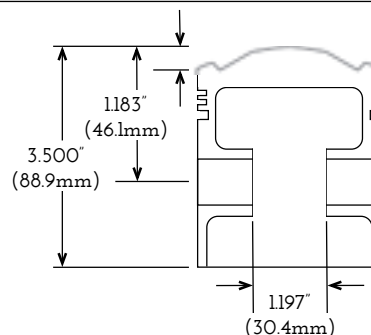


	3x2mm 1x4mm OC
	4H +0.560" (14.2mm)
	0.7086" (18.0mm) WC

Brough Superior



CS
498cc, SV, CR 5:1, 1 cyl
X
990cc, SV, CR 5:1, 2 cyl
Std bore 3 3/8" (85.725mm)
JPO445

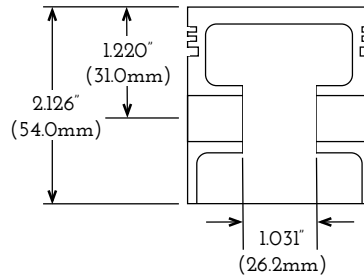


	2x1/16" 1x4mm P
	4J +0" (-.mm)
	0.8750" (22.23mm) WC



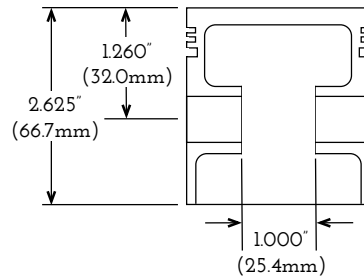
BSA

Model C
120cc, SV, 1 cyl
Std bore 56mm
JPO365



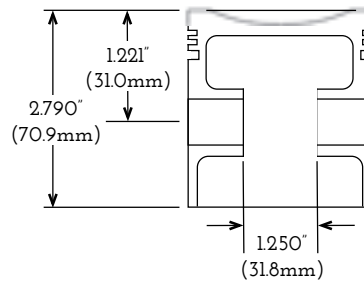
	2x3/32" 1x5/32" P
	1A
	0.5625" (14.29mm) WC

10 HP
1203cc
Std bore 2 1/2" (63.5mm)
JPO343



	2x2mm 1x4mm P
	1A
	0.6250" (15.88mm) WC

Industrial 'E'
420cc, SV
Std bore 82mm
JPO585



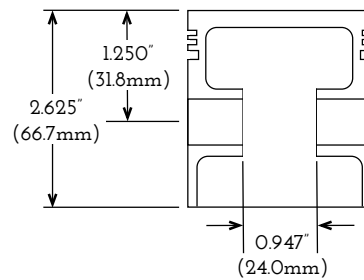
	2x3/32" 1x1/8" P
	2A -0.095" (2.4mm)
	0.7500" (19.05mm) SC

BSA



Scout, 9HP, three wheeler
1075cc, SV, 4 cyl
Std bore 60mm
JPO775

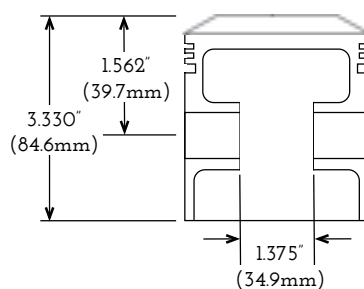
1933-34



	2x2mm 2x4mm P
	1A
	0.6250" (15.88mm) WC

Scout, V-twin, three wheeler
1021cc, OHV, CR 4.5:1, 2 cyl
Std bore 85mm
SP207027

1930-35



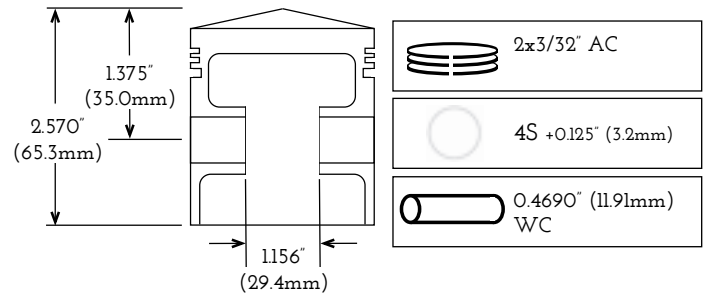
	2x1/16" 1x1/8" P
	4A
	0.8663" (22.00mm) WC



BSA

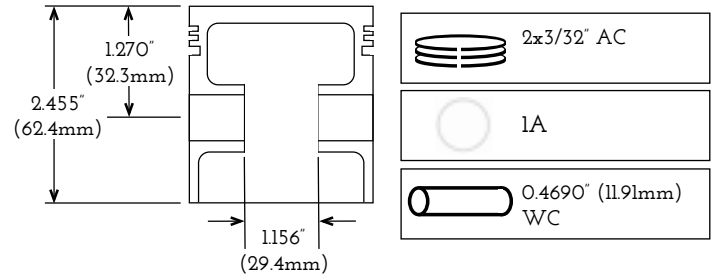
Bantam Major
148cc, 2 stroke, 1 cyl
Std bore 57mm
JP0564

1954



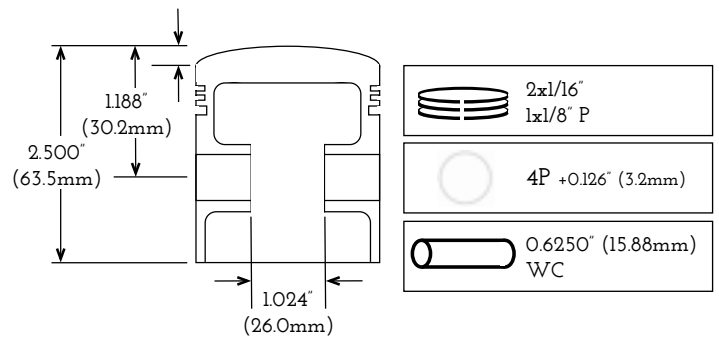
Bantam Major
150cc, 2 stroke, 1 cyl
Std bore 57mm
SP240021

1955-58



C11, C11G, C12
249cc, OHV, 1 cyl
Std bore 63mm
JP0474

1939-57

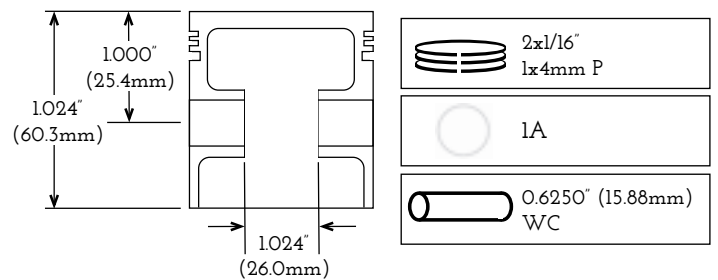


B1, B20
249cc, SV, 1 cyl
B2, B18
249cc, OHV, 1 cyl
C10, C10L
249cc, SV, 1 cyl
Std bore 63mm
JP0475

1933-36

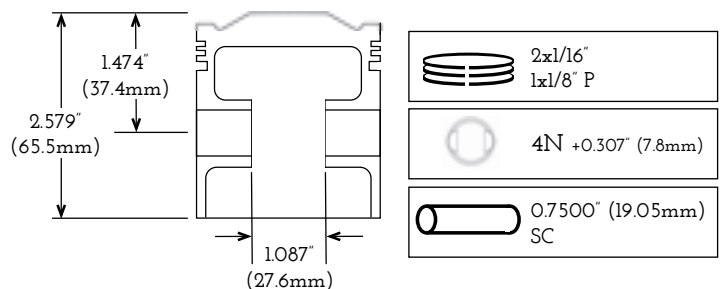
1935-36

1938-57



A50, 500 Star
498cc, OHV, CR 7.5:1, 2 cyl
Std bore 65.5mm
JP0874

1962-64

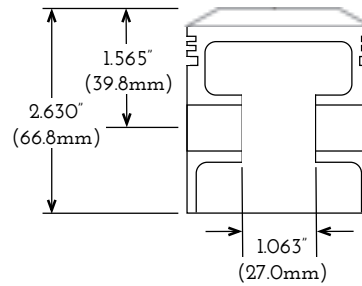




BSA

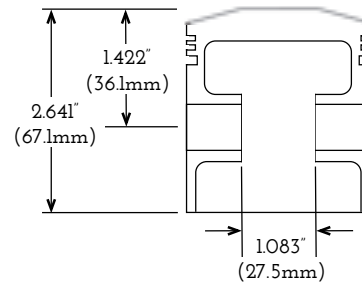
A7
497cc, OHV, CR 6.6:1, 2 cyl
Std bore 66mm
JPO628

1951-60



	2x1/16" 1x1/8" P
	4A
	0.6875" (17.46mm) WC

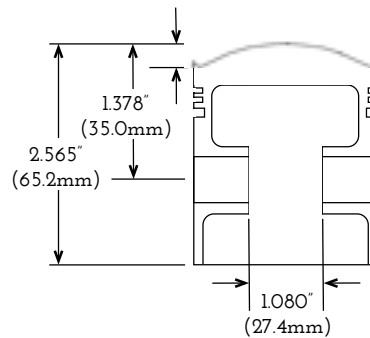
C15, 250 Star
249cc, OHV, CR 7.5:1
Std bore 67mm
SPI09707



	2x1/16" 1x1/8" P
	4E
	0.6875" (17.46mm) WC

C25 Barracuda
B25 Starfore
249cc, OHV, CR 9.5:1, 1 cyl
Gold Star 25OSS, B25SS,
Victor 250 B25T
247cc, OHV, CR 10:1, 1 cyl
Std bore 67mm
JPO876

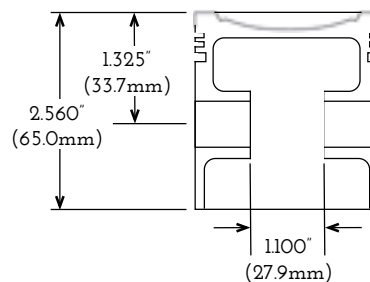
1967-68
1969-71



	2x1/16" 1x1/8" P
	4H +0.270" (6.9mm)
	0.6890" (17.5mm) WC

A10, Golden Flash
650cc, OHV, CR 6.5:1, 2 cyl
Std bore 70mm
JPO642

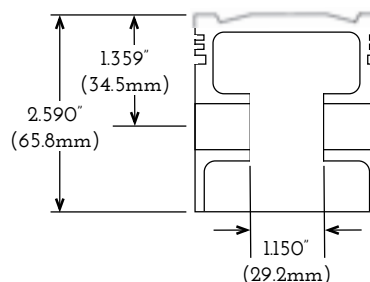
1950-59



	2x1/16" 1x1/8" P
	2C +0.125" (3.2mm)
	0.7500" (19.05mm) SC

A10, Golden Flash
650cc, OHV, CR 7.25:1, 2 cyl
Std bore 70mm
JPO652

1950-62



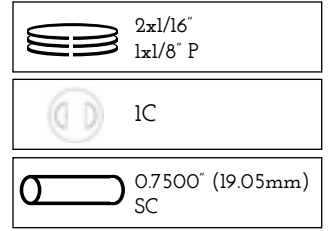
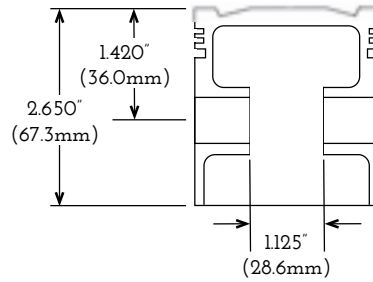
	2x1/16" 1x1/8" P
	1C
	0.7500" (19.05mm) SC



BSA

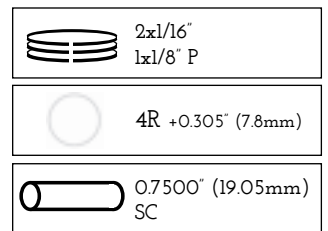
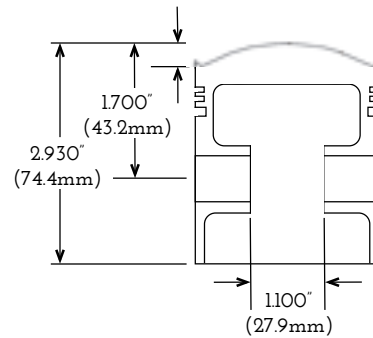
A10, Golden Flash, A10 Super Rocket,
Rocket Gold Star
650cc, OHV, CR 8:1, 2 cyl
Std bore 70mm
JPO665

1950-59



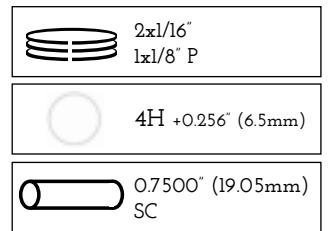
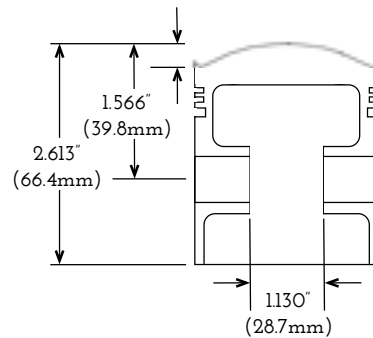
A10, Golden Flash, A10 Super Rocket,
Rocket Gold Star
650cc, OHV, CR 9:1, 2 cyl
Std bore 70mm
JPO624

1950-59



B32, Goldstar
348cc, OHV, CR 9:1, 1 cyl
Std bore 2.793" (70.942mm)
SP240001

1954-59



R35-4, R36-17
B23
C23, B26
B30-WD, C12
B31, B32
348cc, OHV, CR 6:1, 2 cyl
Std bore 71mm
JPO867

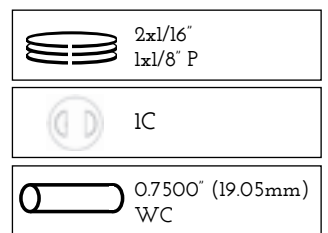
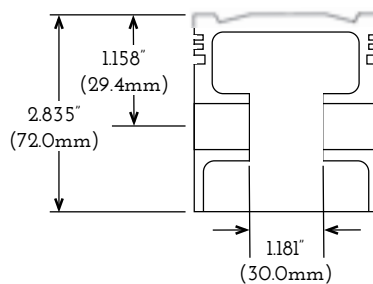
1935-36

1939

1940

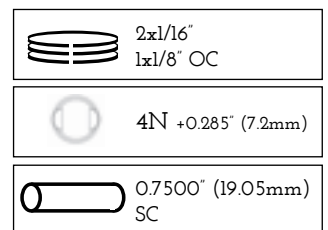
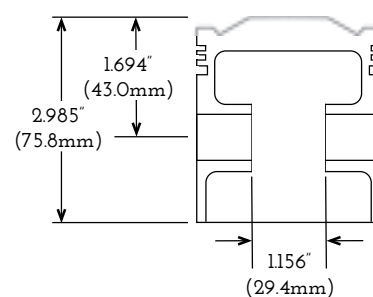
1941

1946-59



A65, 650 Star
654cc, OHV, CR 7.5:1, 2 cyl
Std bore 75mm
JPO643

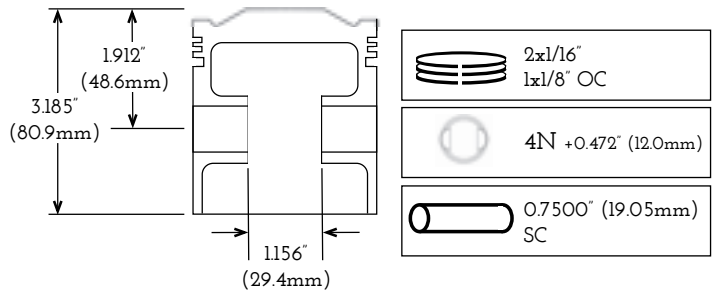
1962-65



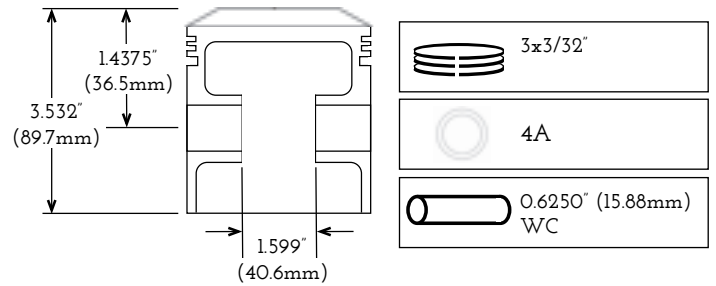


BSA

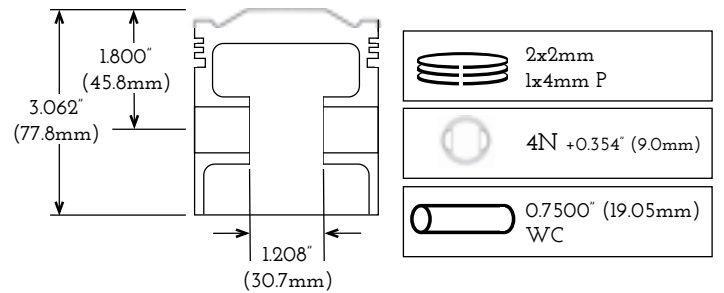
A65, 650 Star
 A65R Rocket, A65L Lightning,
 A65T Thunderbird, A65SS Spitfire,
 A65FS Firebird Scrambler
 1962-65
 1964-73
 654cc, OHV, CR 9:1, 2 cyl
 Std bore 75mm
 JPO643A



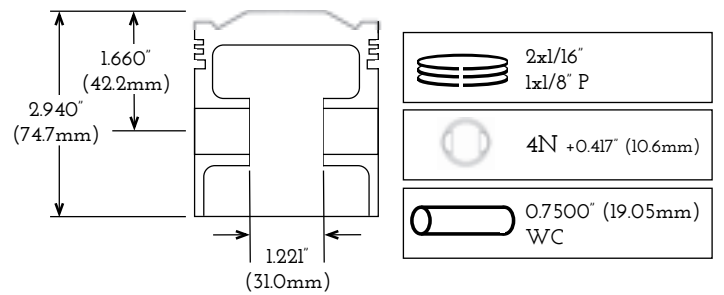
E25, E26, E27, E28, E29,
 E30-14, E31-11
 1925-32
 770cc, SV, 2 cyl
 Std bore 76mm
 JPI087



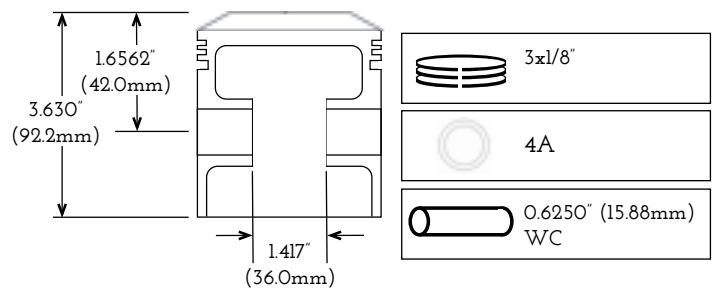
B40, SS90
 1963-65
 343cc, OHV, CR 8.75:1, 1 cyl
 Std bore 79mm
 SP204088



B44, Shooting Star
 1967-69
 441cc OHV, CR 9.4:1, 1 cyl
 Std bore 79mm
 JPO581
Recommended maximum oversize +040"



S25, S26, S27, S28, S29,
 S30-9, S31-7
 1925-31
 493cc, SV, 1 cyl
 Std bore 80mm
 JPI084





BSA

S27, S28, S29, S30-12, S30-13, S30-19

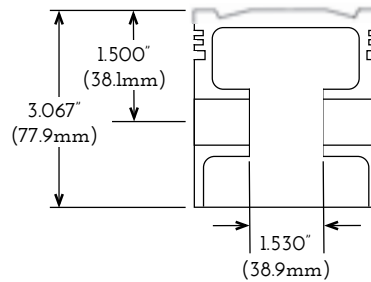
S31-9, S31-10, S32-8




1927-32

493cc, OHV, 1 cyl

Std bore 80mm

SP206046



	2x2mm 1x4mm P
	1C
	0.7500" (19.05mm) WC

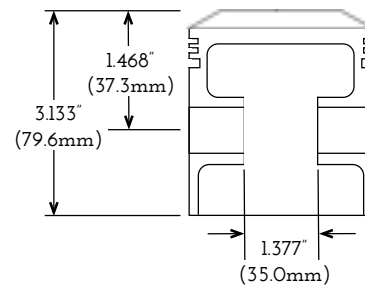
G14, World Tour




986cc, SV, CR 4.4:1, 2 cyl

Std bore 80mm

SP212005

1932-39



	2x2mm 1x4mm P
	4A
	0.7500" (19.05mm) WC

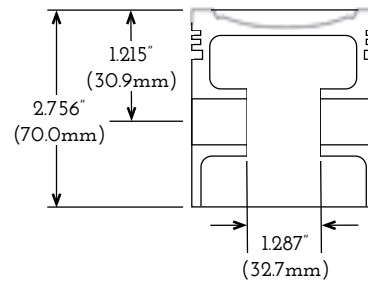
Q7, Q8, Empire Star




496cc, OHV, 1 cyl

Std bore 82mm

SP990551

1936



	2x1/16" 1x1/8" P
	2C
	0.7500" (19.05mm) SC

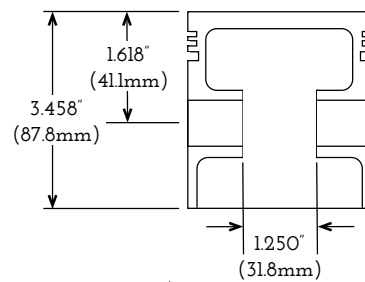
WD, M20




496cc, SV, CR 4.9:1, 1 cyl

Std bore 82mm

JP0615

1937-55



	3x2mm 1x1/8" P
	1A
	0.7500" (19.05mm) SC

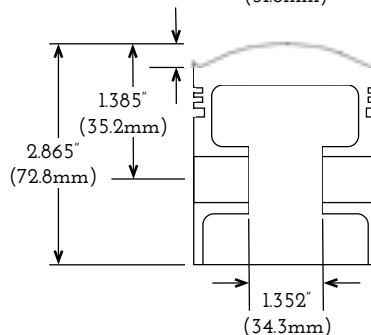
M23, Silver Star Empire




500cc, OHV, CR 7.2:1, 1 cyl

Std bore 82mm

SP208058

1937-40



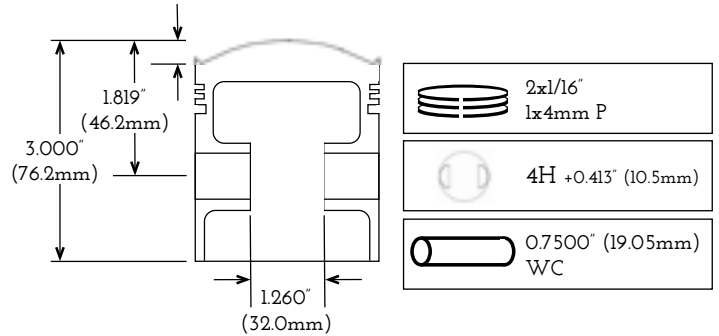
	2x1/16" 1x4mm P
	4H +0.138" (3.5mm)
	0.7500" (19.05mm) SC



BSA

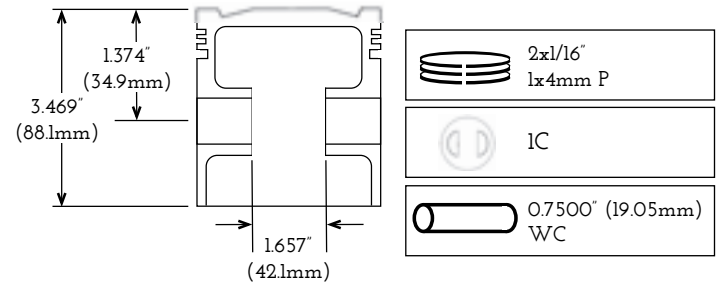
B50, B50MX, B50T, B50SS
 499cc, OHV, CR 10:1, 1 cyl
 Std bore 84mm
 JP0292

1971-73



W32-7, W33-7, W34-8, W35-7
 499cc, OHV, CR 5.7:1, 1 cyl
 M34-12, M35-10
 595cc, SV, CR 4.8:1, 1 cyl
 M34-13, M35-11
 595cc, OHV, CR 5.5:1, 1 cyl
 W32-7, W33-8, W34-9, W35-8
 499cc, OHV, CR 6.9:1, 1 cyl
 W35-8 Blue Star
 W33-9, W34-10, W35-9
 499cc, OHV, CR 7.5:1, 1 cyl
 Std bore 85mm
 SP200186

1932-35



1934-36

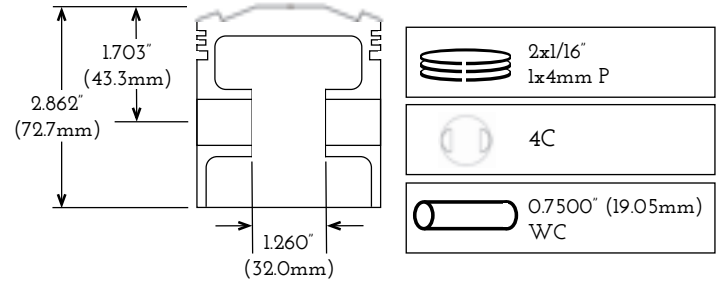
1934-35

1932-35

1935-36

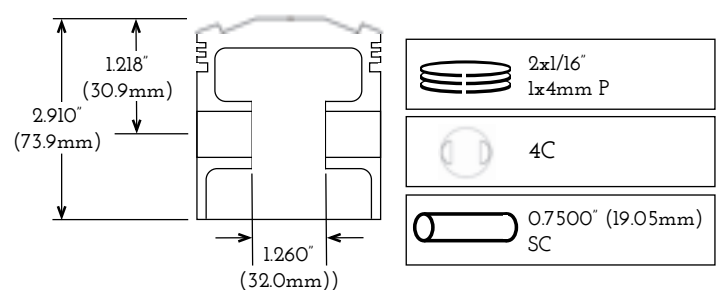
B34, Goldstar
 499cc, OHV, CR 9:1, 1 cyl
 Std bore 85mm
 JP0896

1954-59



B33, B34, B34 Gold Star,
 M33 Long conrod
 499cc, OHV, 6.8:1, 1 cyl
 Std bore 85mm
 SP230008

1947-52

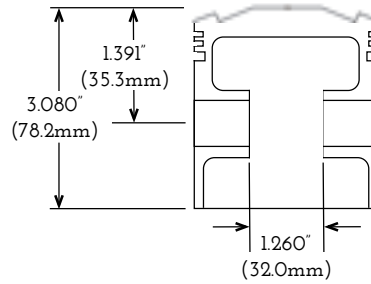




BSA

B33, B34, B34 Gold Star,
M33 Long conrod
499cc, OHV, 7.5:1, 1 cyl
Std bore 85mm
SP212212

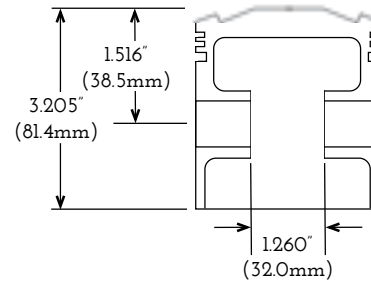
1947-52



	2x1/16" 1x4mm P
	4C
	0.7500" (19.05mm) WC

B33, B34, B34 Gold Star,
M33 Long conrod
499cc, OHV, 8.5:1, 1 cyl
Std bore 85mm
SP990000

1947-52



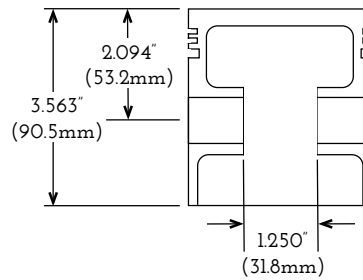
	2x1/16" 1x4mm P
	4C +0.236" (6.0mm)
	0.7500" (19.05mm) SC



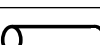


Buick

Series 50, 56, 56C, 56S, 57, 58
235cui, OHV, 8 cyl
Std bore 2 31/32" (75.4mm)
JPO742

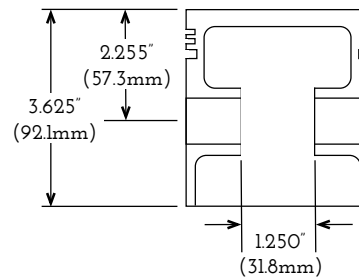
1932-35



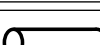


	2x3/32" 1x3/16" P
	1A
	0.7500" (19.05mm) CR

Standard '6', Series 20
191cui, OHV, 6 cyl
Std bore 3" (76.2mm)
JPO678

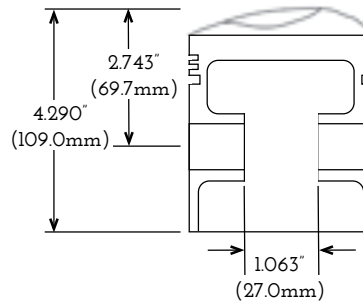
1925



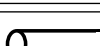


	2x3/32" 1x3/16" P
	1A
	0.7500" (19.05mm) CR

Series 40 A, B
248cui, OHV, CR 6.15:1, 8 cyl
Std bore 3 3/32" (78.6mm)
JPO115

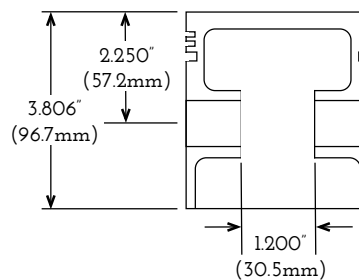
1938-50



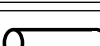


	2x3/32" 2x3/16" P
	5F +0.484" (12.3mm)
	0.8125" (20.64mm) CR

Standard 6
207cui, OHV, 6 cyl
Std bore 3 1/8" (79.4mm)
JPO114

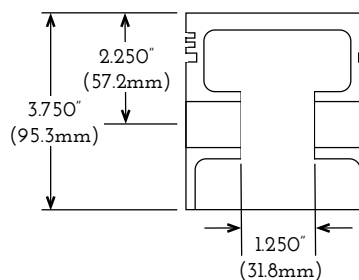
1926-29



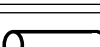


	2x3/32" 1x3/16" OC
	1A
	0.7500" (19.05mm) CR

Marquette, Series 30
213cui, SV, 6 cyl
Std bore 3 1/8" (79.4mm)
JPO117

1930

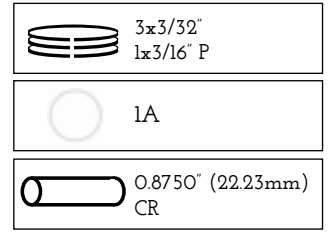
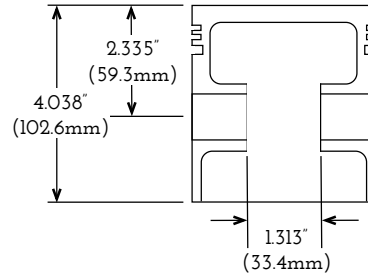


	2x3/32" 1x3/16" P
	1A
	0.8125" (20.64mm) CR



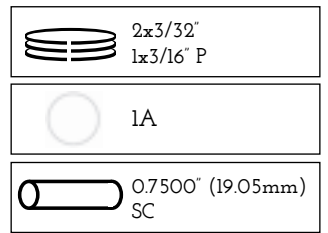
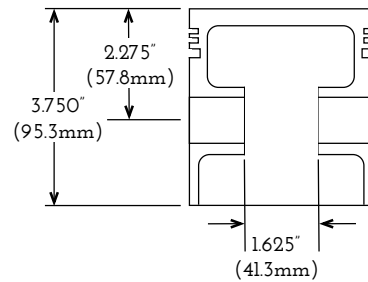
Buick

Series 116
239 cui, OHV, CR4.3:1, 6 cyl
Std bore 3 5/16" (84.1mm)
JP0697



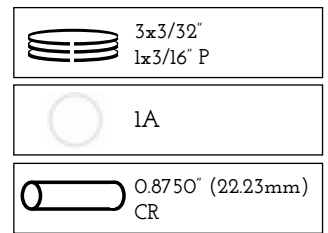
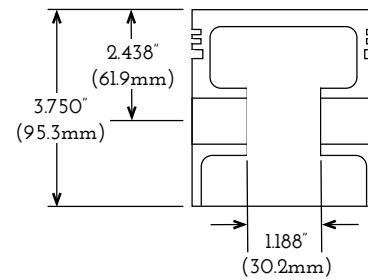
Series 22, 23, 24
34, 35, 36, 37
170cui, OHV, 4 cyl
44, 45, 46, 47, 48, 49, 50, 50L, 54, 55
242cui, OHV, 6 cyl
Std bore 3 3/8" (85.7mm)
JP0733

1922-24



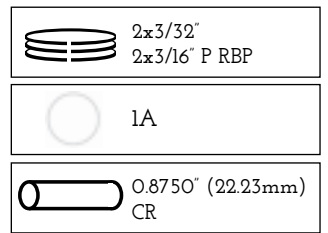
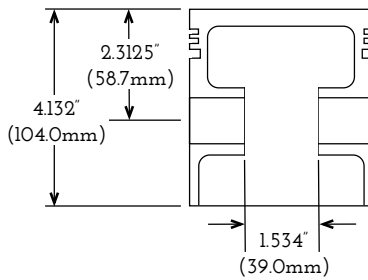
Master '6', Series 40 & 50
255cui, OHV, 6 cyl
Std bore 3 3/8" (85.7mm)
JP0712

1925



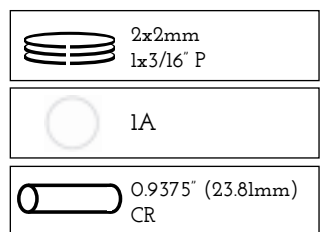
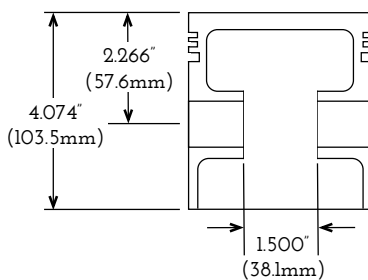
Series 60, 80, 90
320cui, OHV, CR 5.9:1, 8 cyl
Std bore 3 7/16" (87.3mm)
JP0380

1936-37



Series 121, 129, Master 6
310cui, OHV, CR 4.3:1, 6 cyl
Std bore 3 5/8" (92.1mm)
JP0710

1929

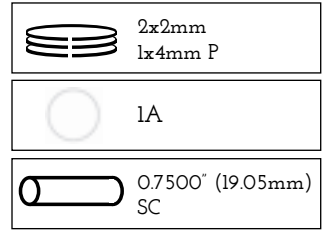
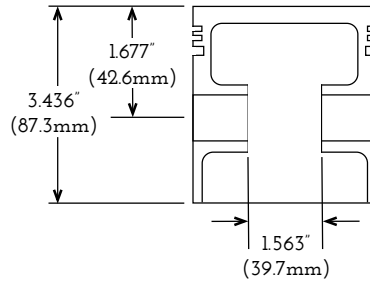




Cadillac

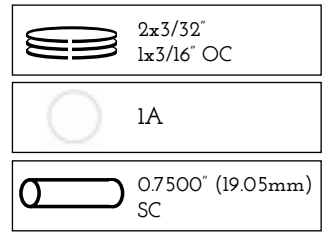
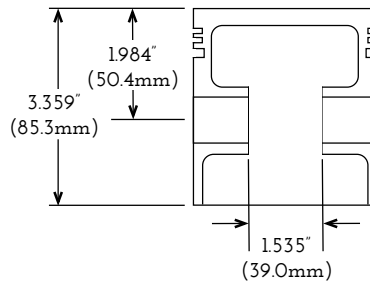
Series 452, Series 60
452cui, OHV, 16 cyl
Std bore 3" (76.2mm)
SP202030

1930-40



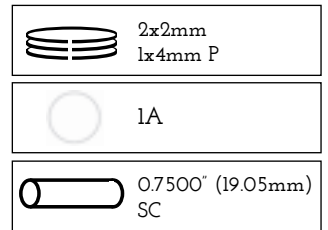
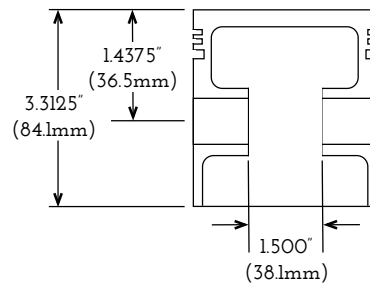
314, 314A
314cui, SV, 8 cyl
Std bore 3 1/8" (79.38mm)
SP203043

1926-28



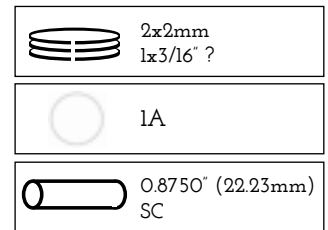
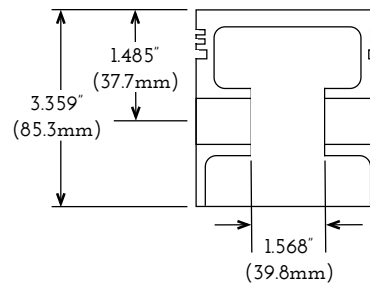
55, 57, 59, 61, V63
314cui, L-head, 8 cyl
Std bore 3 1/8" (79.38mm)
SP202084

1917-25



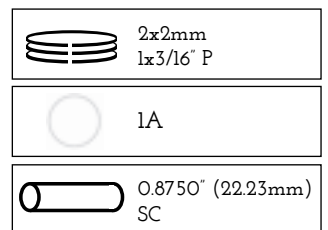
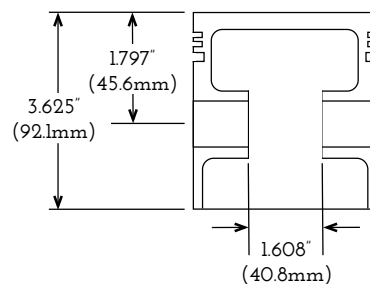
341A, 341B
341cui, SV, 8 cyl
Std bore 3 5/16" (84.14mm)
JP1100

1928-29



353, 355
355cui, L-Head, 8 cyl
Std bore 3 3/8" (85.73mm)
SP205070

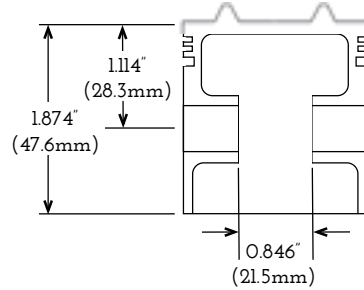
1929-35








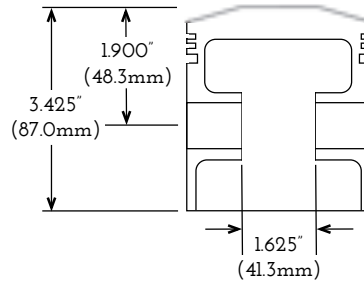
Carlyle




PH Compressor
Std bore 2 1/4" (57.2mm)
JPO816



	1x3/32"
	6F -0.287" (7.3mm)
	0.7500" (19.05mm) SC

46 Compressor
Std bore 3 1/4" (82.55mm)
JPO754

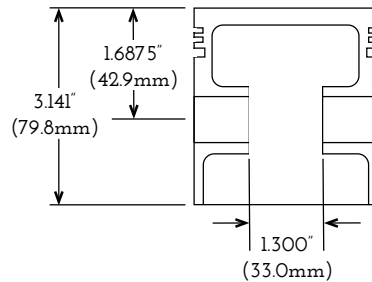





	2x3/32" 1x3/16" P
	4K +0.453" (11.5mm)
	1.000" (25.4mm) SC

Caterpillar

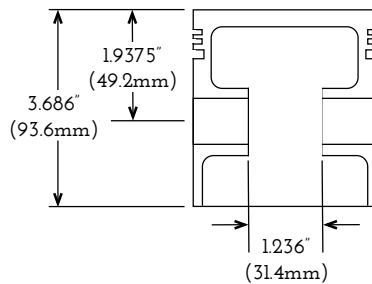





D2, D4, DR4
Std bore 2 3/4" (69.9mm)
JPO154



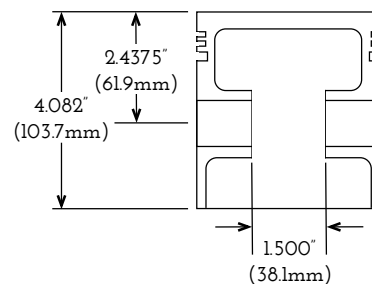
	2x3/32" 2x3/16" P RBP
	1A
	0.7500" (19.05mm) SC




D6 (D4600) Starter Engine
Std bore 3 1/4" (82.55mm)
JPO152



	2x3/32" 2x3/16" P RBP
	1A
	0.8750" (22.23mm) WC

RD6, RD7, RD8, Power units D6100/Late, D6600, D7700,
D8800, D11000, D13000
Std bore 3 5/8" (92.1mm)
JPO153

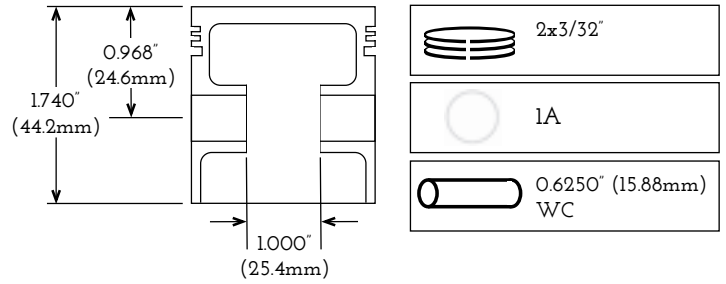


	2x3/32" 1x3/16" P
	1A
	1.0930" (27.76mm) SC



Canadian

Chainsaw
Std bore 2 1/4" (57.15mm)
JPO638





Chevrolet

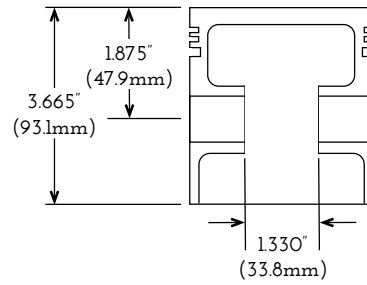
All cars & trucks




194 cui, OHV, CR 5:1, 6 cyl

Std bore 3 5/16" (84.1mm)

JPO135

1929-36



	2x3/32" 1x4mm P
	1A
	0.9900" (25.15mm) CR

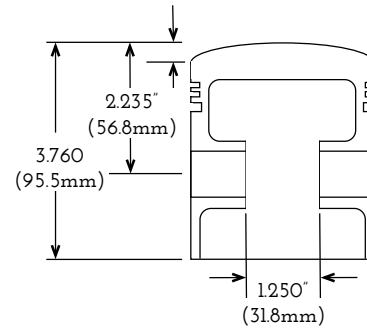
All cars




216.5 cui, OHV, CR 6.25:1, 6 cyl

Std bore 3 1/2" (88.9mm)

JPO130

1937-40



	2x1/8" 1x3/16" P
	4F +0.0275" (7.0mm)
	0.8650" (21.97mm) CR

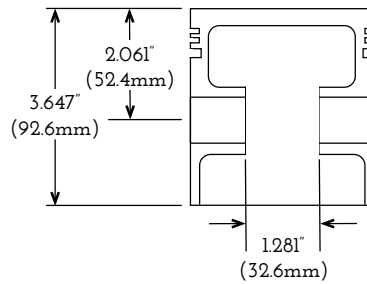
All cars




217 cui, OHV, CR 6.5:1, 6 cyl

Std bore 3 1/2" (88.9mm)

JPO134

1941-53



	2x3/32" 2x3/16" P
	1A
	0.8650" (21.97mm) CR

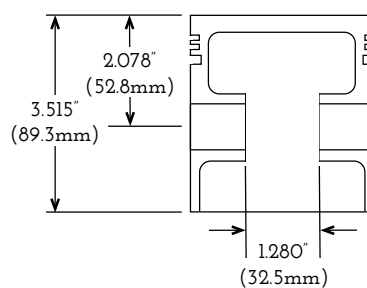
All cars & trucks




235 cui, OHV, CR 7.5:1, 6 cyl

Std bore 3 9/16" (90.5mm)

JPO432

1925-62



	2x3/32" 1x3/16" P
	1A
	0.8650" (21.97mm) CR

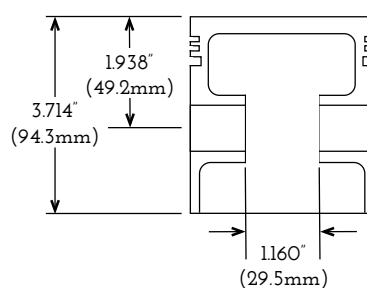
All four cylinder cars & trucks




171 cui, OHV, 4 cyl

Std bore 3 11/16" (93.7mm)

JPO627

1914-28



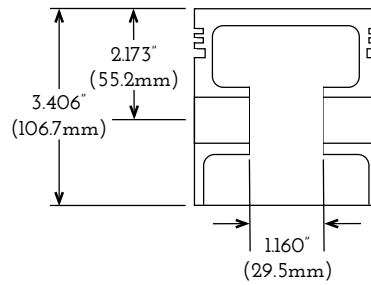
	2x1/8" 1x3/16" P
	1A
	0.8500" (21.59mm) CR



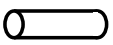


Chevrolet

All four cylinder cars & trucks
 171 cui, OHV, 4 cyl (high compression)
 Std bore 3 11/16" (93.7mm)
 SP203068

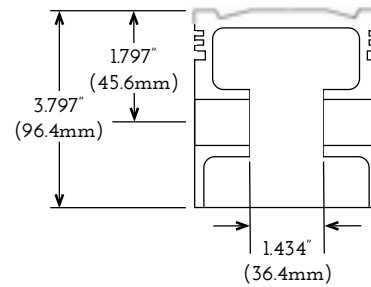
1914-28



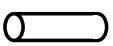


	2x2mm 1x3/16" OC
	1A
	0.8500" (21.59mm) CR

Bel Air, Impala, Del Ray, Biscayne
 283 cui, OHV, CR 8.5:1, 8 cyl
 Std bore 3 7/8" (98.4mm)
 JPO306

1958-59



	2x2mm 1x3/16" OC
	1C
	0.9270" (23.55mm) CR



Chevrolet

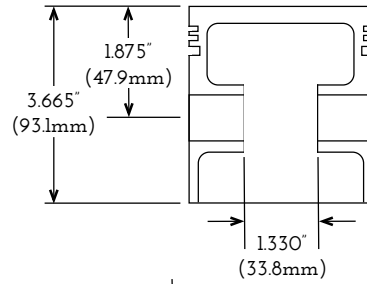
All trucks




194 cui, OHV, CR 5:1, 6 cyl

Std bore 3 5/16" (84.1mm)

JPO135

1929-36



	2x3/32" 1x4mm P
	1A
	0.9900" (25.15mm) CR

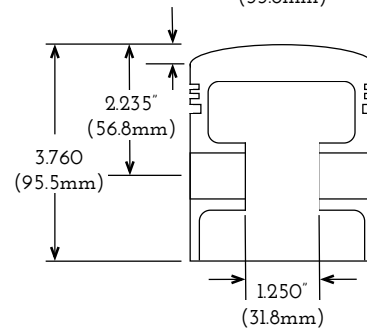
4403




216.5 cui, OHV, CR 6.25:1, 6 cyl

Std bore 3 1/2" (88.9mm)

JPO130

1937



	2x1/8" 1x3/16" P
	4F +0.0275" (7.0mm)
	0.8650" (21.97mm) CR

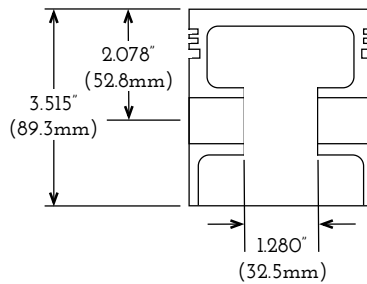
All trucks




235 cui, OHV, CR 7.5:1, 6 cyl

Std bore 3 9/16" (90.5mm)

JPO432

1952-62



	2x3/32" 1x3/16" P
	1A
	0.8650" (21.97mm) CR

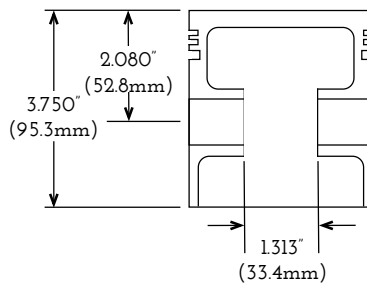
Truck




261cui, 6 cyl

Std bore 3 3/4" (95.25mm)

JPO384

1957-59



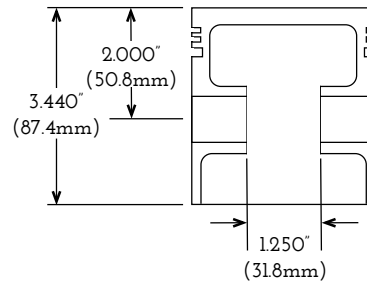
	2x2mm 2x3/16" P
	1A
	0.9270" (23.55mm) PR



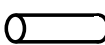


Chrysler

60, 62, B-70
210cui, SV, CR 4.7:1, 6 cyl
Std bore 3" (76.2mm)
JPO687

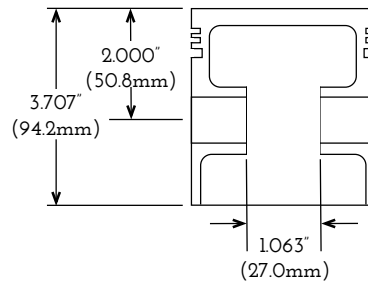
1924-28



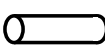


	2x3/32" 2x3/16" P
	1A
	0.7500" (19.05mm) CR

Series 70, 66, 65
218 cui, SV, CR 5.2:1, 13/16" Pin, 6 cyl
Std bore 3 1/8" (79.4mm)
JPO138

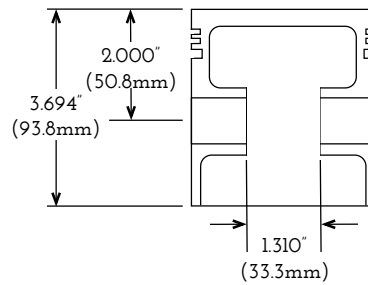
1926-28



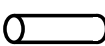


	2x3/32" 2x3/16" P
	1A
	0.8125" (26.21mm) CR

CD Series 2
261cui, SV, CR 5.2:1, 8 cyl
Std bore 3 1/8" (79.4mm)
JPO141

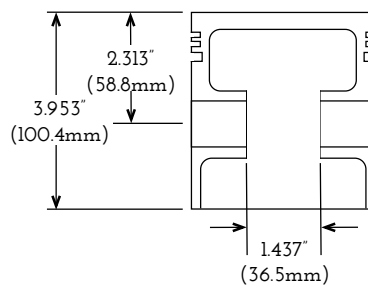
1931-32



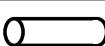


	2x3/32" 2x5/32" P
	1A
	0.8593" (21.83mm) WC

Series 75
200cui, SV, CR 5.2:1, 6 cyl
Std bore 3 1/8" (82.55mm)
JPO737

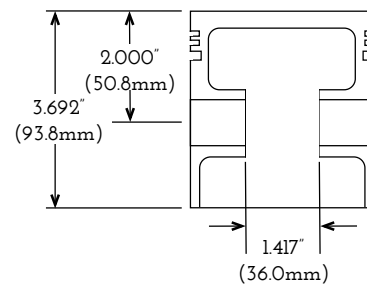
1929






	3x3/32" 1x3/16" P
	1A
	0.8750" (22.23mm) CR

Series 72, 75, C Series (except CD Series)
249cui, SV, CR 5.2:1, 6 cyl
Std bore 3 1/4" (82.55mm)
JPO142

1928-40

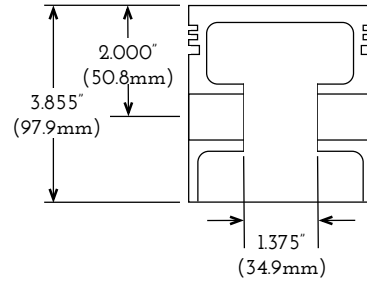


	2x3/32" 1x4mm OC
	1A
	0.8593" (21.83mm) WC



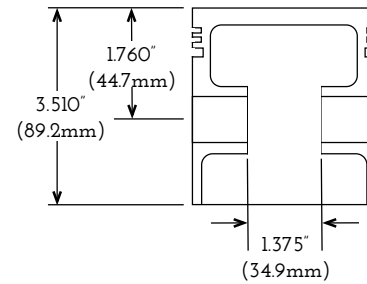
Chrysler

C Series, Air Stream, Richmond, Royal 6 1934-41
 241cui, SV, CR 6:1, 6 cyl
 Std bore 3 3/8" (85.73mm)
 JPO143



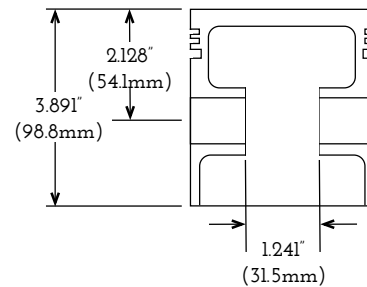
	2x3/32" 2x5/32" P
	1A
	0.8590" (21.82mm) CR

Valiant RV1, SV1, AP5; VC, VE, AP6 1962-70
 170, 225cui, OHV, CR 8.6:1, 6 cyl
 Std bore 3.400" (86.4mm)
 JPO501



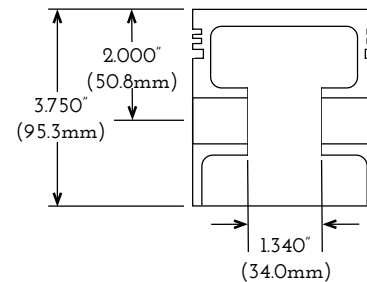
	2x2mm 2x3/16" OC
	1A
	0.9010" (22.89mm) PR

Imperial 80 1926-27
 289cui, SV, 6 cyl
 Std bore 3 1/2" (88.9mm)
 SP205095



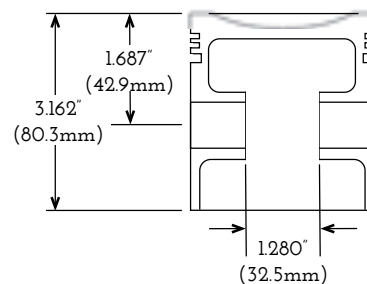
	2x2mm 1x3/16" P
	1A
	1.000" (25.4mm) CR

C34, C38, C45, C51, C60, C62 Royal Windsor 1942-54
 251cui, SV, CR 7:1, 6 cyl
 Std bore 3 7/16" (87.31mm)
 JPO144



	2x3/32" 2x5/32" P
	1A
	0.8590" (21.82mm) WC

Valiant VG, VH, VJ; Charger, Ranger 1970-75
 215 cui, OHV, 6 cyl
 Std bore 3.520" (89.4mm)
 JPO502

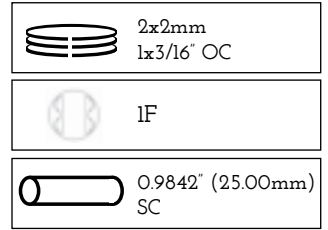
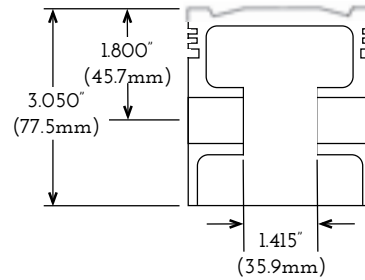


	2x2mm 1x3/16" OC
	2F -0.063" (1.6mm)
	0.9220" (23.42mm) PR

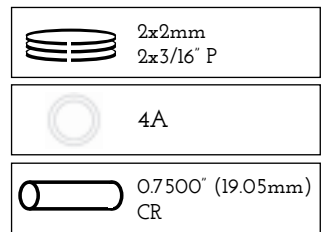
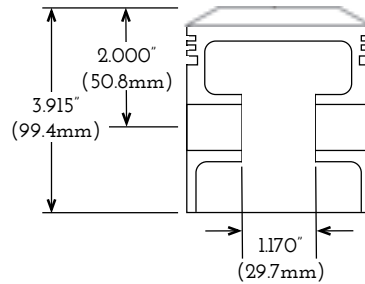


Chrysler

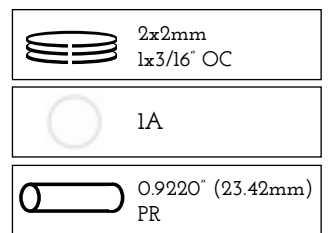
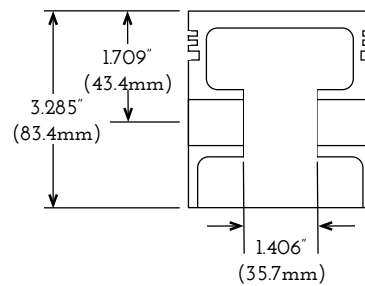
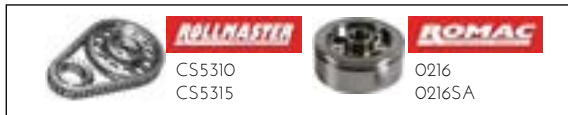
Valiant AP6, VC, VE
273cui, OHV, 8 cyl
Std bore 3 5/8" (92.075mm)
JPO149



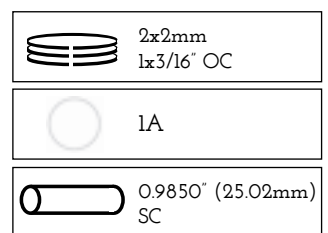
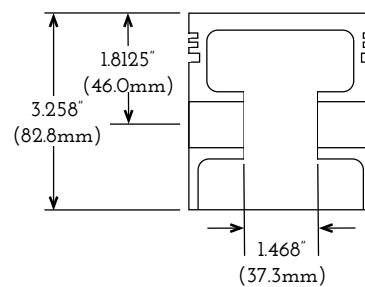
Series 50, 52, 30, 80 Imperial L
170cui, SV, CR 4.7:1, 4 cyl
Std bore 3 5/8" (92.075mm)
JPO150



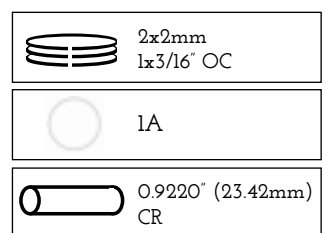
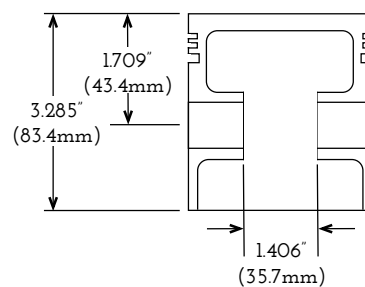
VG, VH, VJ, VK, CL, CM
245cui, hemi, CR 9:1, 6 cyl
Std bore 3.760" (95.5mm)
JPO480
available from +040" only



Royal (API-3)
313cui, 8 cyl, A Series engine
Std bore 3 7/8" (98.4mm)
JPO145



Charger VK, CL; Valiant CK, CL,
CM, VH, VK, CH, CJ
265cui, hemi, 6 cyl
Std bore 3.910" (99.3mm)
JPO647



JP PISTONS

Helping preserve motoring heritage

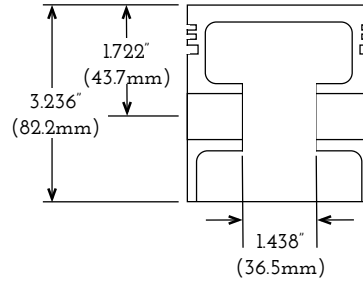





Chrysler

A635-21, A636-76; Charger; CJ Ranger;
Valiant VG, VH, CH; VIP;
D5N Series A634-11

1976-80

318cui, OHV, 8 cyl
Std bore 3.910" (99.3mm)
JPO699



	2x2mm 1x3/16" OC
	1A
	0.9850" (25.02mm) PR



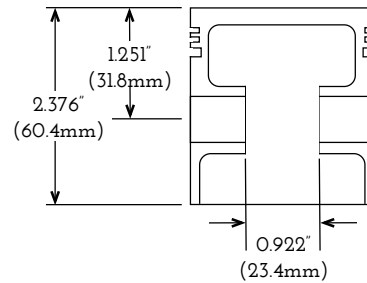
Citroen






5CV
856cc, SV, 4 cyl
Std bore 55mm

1922-26

SP204099
available from +040" only



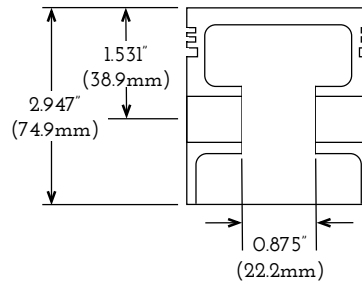
	2x2mm 2x1/8" P
	1A
	0.5900" (15.0mm) CR



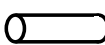


Commer

6/8 cwt
SV, 4 cyl
Std bore 63mm
JPO181

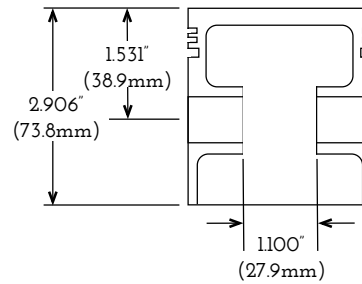
1938-48



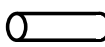


	2x2mm 2x4mm P
	1A
	0.6300" (16.0mm) CR

Mk IV & V, Supervan, Express Delivery Van,
8cwt, Cob 5-7 cwt
SV, CR 6.6:1, 4 cyl
Std bore 2 9/16" (65.1mm)
JPO182

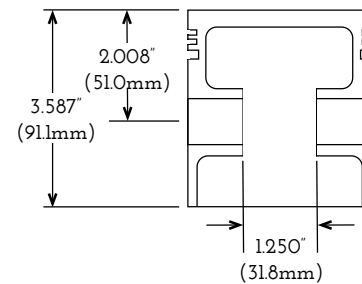
1950-58



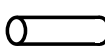


	2x2mm 2x4mm OC
	1A
	0.6875" (17.46mm) WC

Q15, Q25 (late models), N2, N3, N4, PN3,
Q2, Q3, Superpoise, 3-/40/60 cwt
1944cc, SV, CR 6.4:1
Std bore 75mm
JPIO42

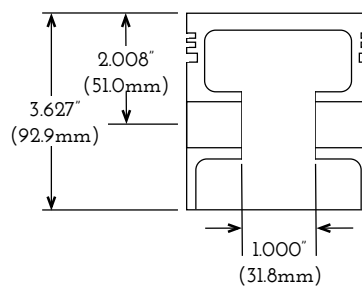
1935-49



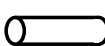


	2x3/32" 2x3/16" P
	1A
	0.9450" (24.0mm) WC

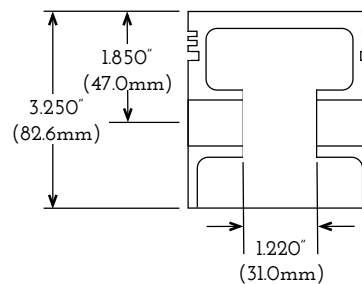
NI Series A, Q15, Q25,
15/20/25 cwt (early models)
2300cc, 4 cyl
Std bore 75mm
JPO186



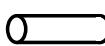
1938-50



	2x3/32" 1x3/16" P
	1A
	0.9450" (24.0mm) WC

Express Delivery Van Mk VIII
1390cc, OHV, CR 8:1, 4 cyl
Std bore 3" (76.2mm)
JPIO20

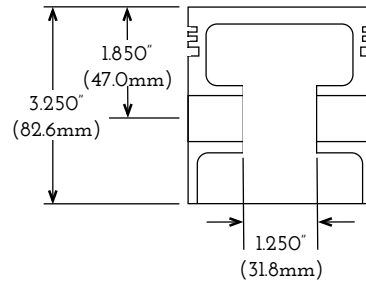





	2x2mm 2x4mm P
	1A
	0.8750" (22.23mm) WC



Commer

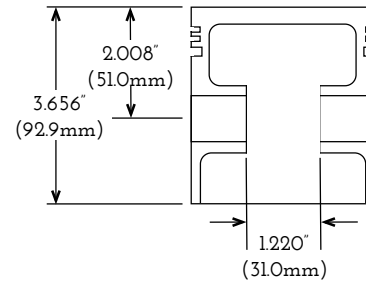
Express Delivery Van, 8cwt, 15cwt
1494cc, OHV, CR 8.5:1, 4 cyl
Std bore 79mm
JP1024






	2x3/32" 2x3/16" P
	1A
	0.8750" (22.23mm) WC

Superpoise, 15/25cwt
2267cc, OHV, CR7:1, 4 cyl
2267cc, SV, CR 6.3:1, 4 cyl
Std bore 3 3/16" (81mm)
JP1021

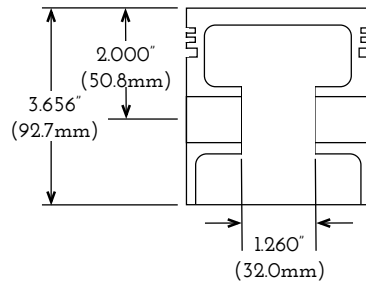
1950-64






	2x3/32" 2x3/16" P
	1A
	0.9450" (24.0mm) WC

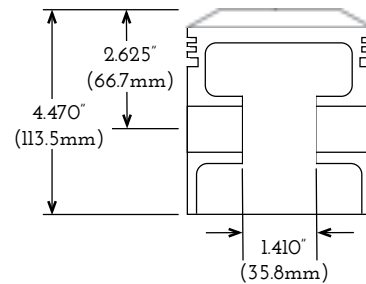
LNF5, N5, PN4, PNF4, PNF5, PCNF5,
Q2, Q3, Q4, Q5, 2-6.5ton,
24/26 seater Passenger, Commando,
Tractor-Trailer, 6/10 ton
4086cc, SV, 6 cyl
Std bore 85mm
JP0187
Chrome rings must not be fitted




1936-51



	2x3/32" 2x3/16" P
	1A
	0.9450" (24.0mm) WC

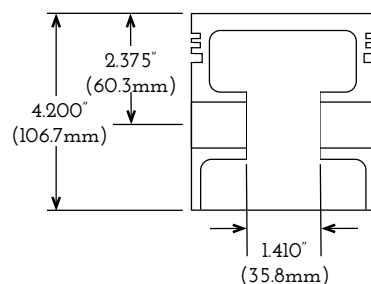
1.5, 2-10 ton, Q2, Q3, Q4, Superpoise
4139cc, OHV, 6 cyl
Std bore 3 1/2" (88.9mm)
JP0189
Do not fit chrome rings






	2x3/32" 2x3/16" P
	1A
	1.1250" (28.58mm) SC

34.8 H.P. R, 4.75 Litre, 5-7 ton, Avenger,
Sloping Engine, Tractor
4139cc, OHV, CR 6.15:1, 6 cyl
Std bore 3 3/4" (95.25mm)
JP0188
Do not fit chrome rings

1948-52

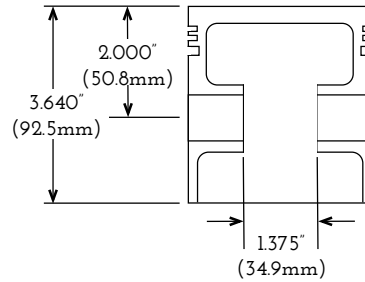


	2x1/8" 2x3/16" P
	1A
	1.1250" (28.58mm) SC



Continental

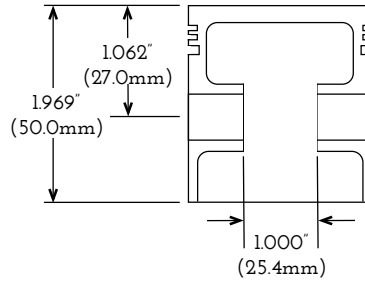
F4140, F140, F6209, 24B, Power Unit PF140, Z120
 1966cc, OHV, CR 6:1, 4 cyl
 F6209, 24B, Industrial F209, Power Unit PF209
 6 cyl
 Std bore 3 3/16" (81mm)
 JPO748



	2x3/32" 1x4mm OC
	1A
	0.8593" (21.83mm) WC

Cooper

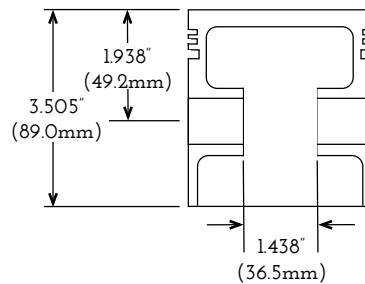
1 HP
 1 cyl
 Std bore 2 1/4" (57.2mm)
 JPO590



	2x2mm 1x4mm P
	1A
	0.5625" (14.29mm) WC

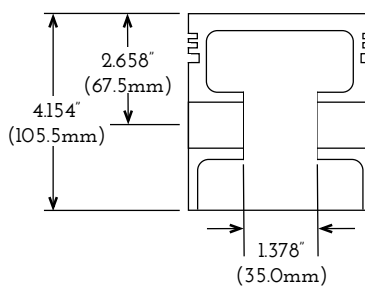
Coventry Climax

Welding Plant Type Z,
 Forklift Truck Model ZQ 1933-39
 SV, 4 cyl
 Std bore 78mm
 JPO136



	2x3/32" 1x3/16" P
	1A
	0.8750" (22.23mm) WC

Sky-Zone, Forklift CDE, Diesel 1953
 6 cyl
 Std bore 90mm
 JPO796



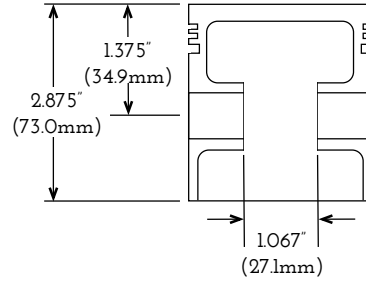
	3x3/32" 1x3/16" OC 1x3/16" P
	1A
	1.1865" (30.14mm) SC



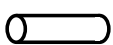


Crossley

Regis 6
1476cc, OISE, CR 6.2:1, 6 cyl
Std bore 59mm
JP0601

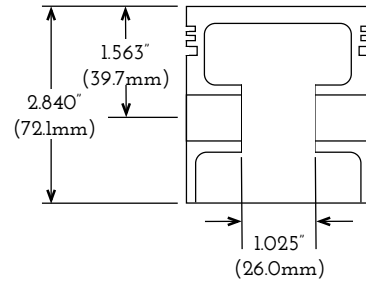
1935-39



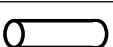


	2x2mm 2x4mm P
	1A
	0.7500" (19.05mm) SC

10 Torquay
Regis 4
1122cc, OHV, CR 6:1, 4 cyl
Std bore 63mm
JP0519

1933-34
1934-37



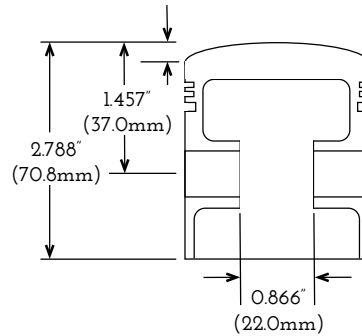
	2x2mm 1x4mm OC
	1A
	0.6250" (15.88mm) WC




Daihatsu



Compagno 800
799cc, OHV, 2 cyl
Std bore 62mm
JPO649

1965-67



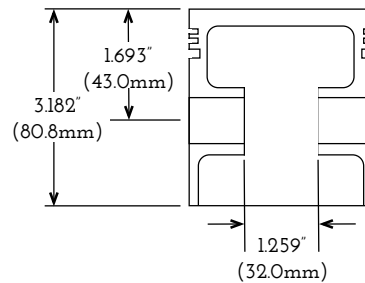
	2x2mm AC
	4F +0.167\"/>
	0.6690\"/>




Daihatsu



V100/150/200
1490cc, OHV, CR 8.2:1, 4 cyl, FA engine
Std bore 78mm
JPO650

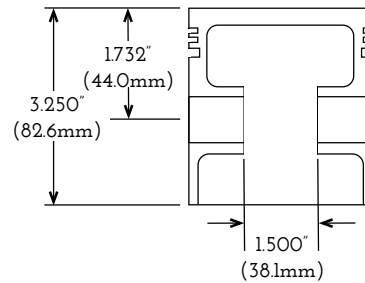
1964-70






	2x2mm 1x4mm OC
	1A
	0.8661\"/>

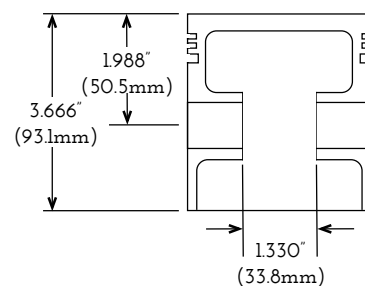
V200, Hi-Line
1861cc, OHV, 4 cyl, FB engine
Std bore 85mm
JPO651




1960-72



	2x2mm 1x4mm OC
	1A
	0.9450\"/>

Delta D200, D300, DV24, DV26L, DV26T, DV32,
DV36M, SV4, SV18L, SV24, SV26T, SV32,
V20, V21, V22H, V23, V24, V40; F50, F55
2530cc, CR 21:1, 4 cyl, DG diesel engine
Std bore 88mm
JPO655



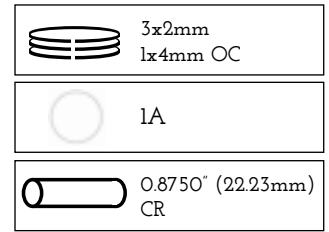
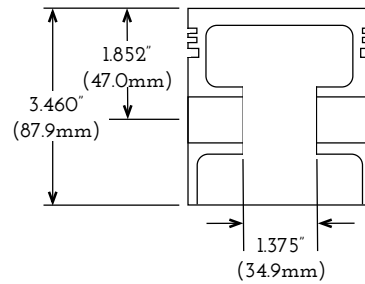
	3x2mm 1x4mm OC
	6P
	1.024\"/>



Daimler

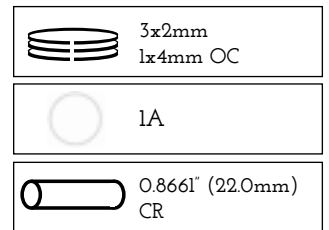
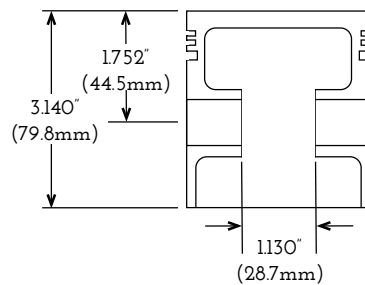
3.8 Litre, Majestic
3794cc, OHV, CR 7.6:1, 6 cyl
Std bore 3.400" (86.4mm)
JPO346

1958-60



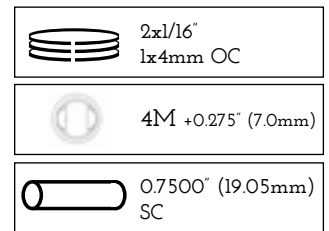
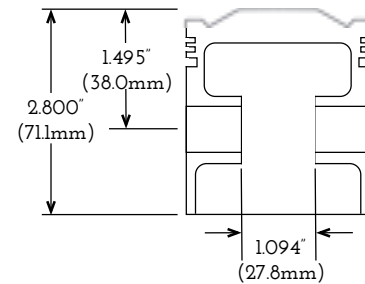
20 HP
2687cc, OHV, 6 cyl
Std bore 72mm
JPO576

1934-36



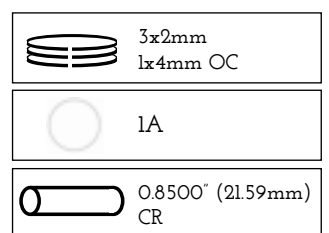
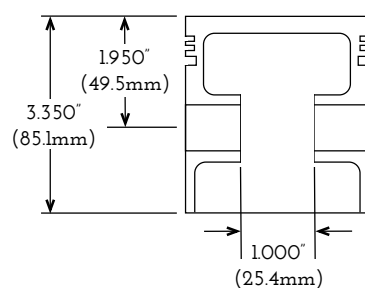
2.5 Litre V8, Sp250 Dart
2548cc, OHV, CR 8.2:1, 8 cyl
Std bore 3" (76.2mm)
JPO658

1960-70



DB18, Consort, Special Sports
2522cc, OHV, CR 7:1, 6 cyl
Std bore 2.740" (69.6mm)
JPO660

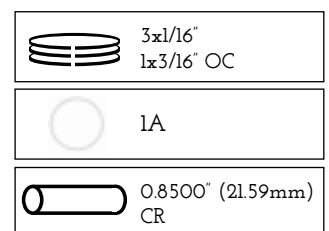
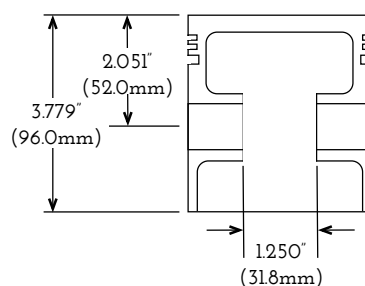
1939-53



DE27
4095cc, OHV, CR 6.3:1, 6 cyl
DE36
5460cc, OHV, CR 6.3:1, 8 cyl
Std bore 3.350" (85.1mm)
JPO713

1946-51

1946-53

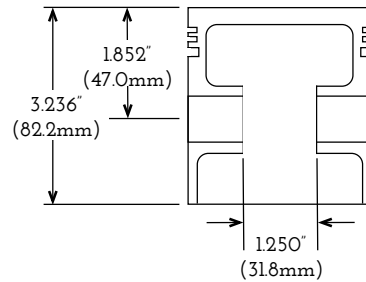




Daimler

Regency Mk II, Sportsman
104
3468cc, OHV, CR 6.7:1, 6 cyl
Std bore 3 1/4" (82.55mm)
JP0730

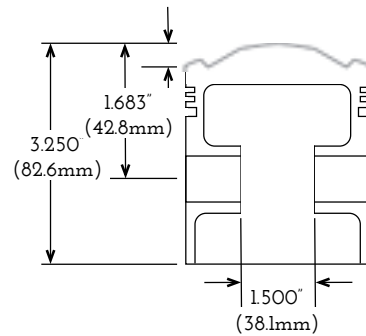
1954-55
1955



	2x2mm 1x3/16" OC
	1A
	0.8750" (22.23mm) CR

Majestic Major
4561cc, OHV CR 8:1, 8 cyl
Std bore 3 3/4" (95.25mm)
JP0885

1958-60

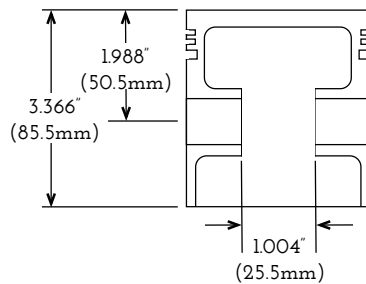


	2x1/16" 1x4mm OC
	4J +0.325" (8.3mm)
	0.8750" (22.23mm) WC

20 & 24
3317cc, OHV, 6 cyl
4 1/2 Litre Straight Eight
4624cc, OHV, 8 cyl
Std bore 80mm
JP0897

1936-40

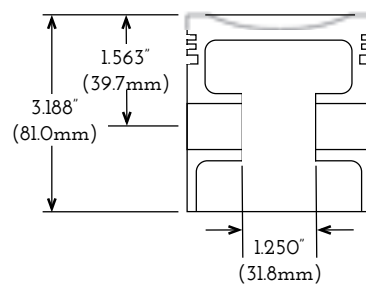
1936-40



	3x2mm 1x3/16" P
	1A
	0.8661" (22.0mm) CR

Double-Six, Vanden Plas
5343cc, OHC, CR 9:1, 12 cyl
Std bore 90mm
JP1045

1971-76

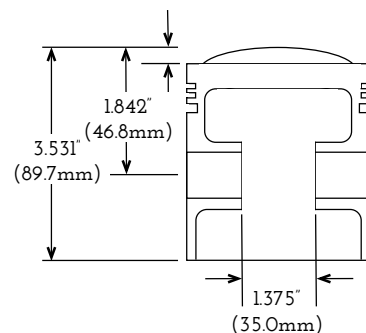


	2x2mm 1x4mm OC
	2F -0.280" (7.1mm)
	0.9375" (23.81mm) CR

Sovereign 4.2
Sovereign 4.2 Series III
4235cc, DOHC, CR 8:1, 6 cyl
Std bore 3 5/8" (92.1mm)
JP1046

1965-78

1978-86

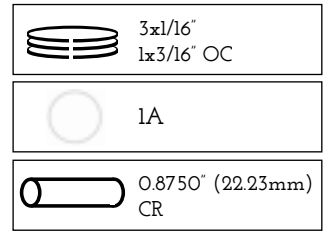
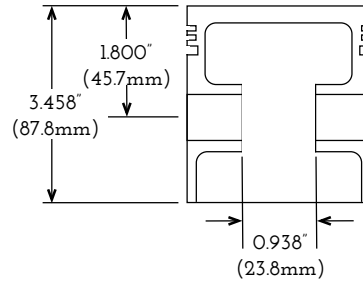


	2x2mm 1x3/16" OC
	4P +0.226" (5.7mm)
	0.8750" (22.23mm) WC

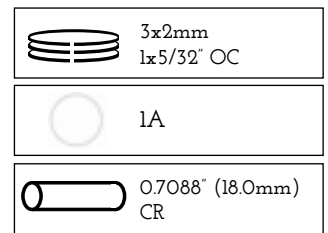
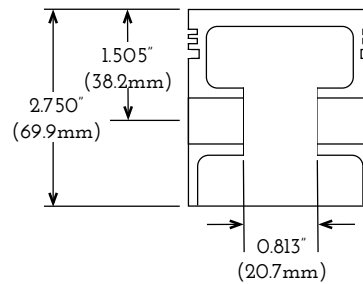


Daimler

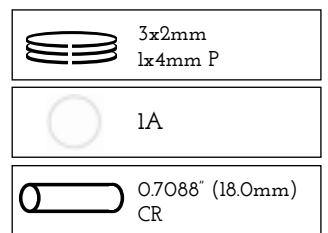
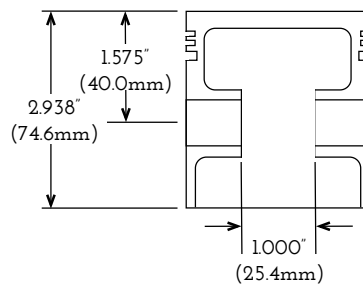
Conquest 1953-59
 Conquest Century 1956-59
 2433cc, OHV, CR 7:1, 6 cyl
 Regency Mk I 1951-52
 2952cc, OHV, CR 6.7:1, 6 cyl
 Std bore 3" (76.2mm)
 JPO661



15 1933-35
 2003cc, OHV, 6 cyl
 Std bore 2 1/2" (63.5mm)
 JPO755



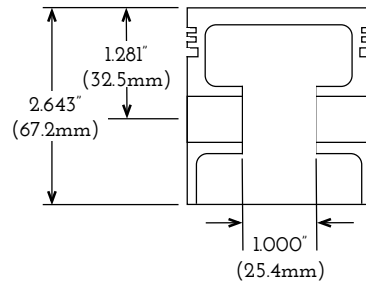
15 1937-38
 2166cc, OHV, 6 cyl
 Std bore 66mm
 JPO759








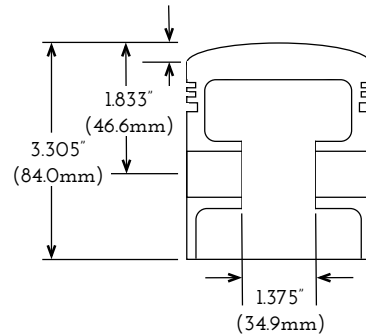
Datsun (see also Nissan)




1000 1958-64
 988cc, OHV, CR 8:1, 4 cyl
 Bluebird 1200 1958-69
 1189cc, OHV, CR 8.2:1, 4 cyl
 Bluebird 1300 1958-69
 1299cc, OHV, CR 8.2:1, 4 cyl
 Cedric De Luxe 1966-69
 1973cc, OHV, CR 8.3:1, 4 cyl, J20 engine
 Std bore 73mm
 JPO404



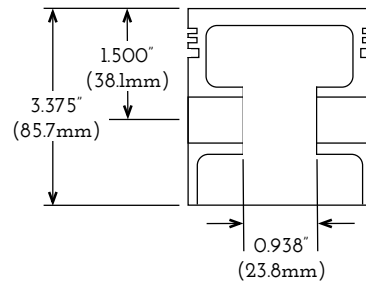
	2x2mm 1x4mm OC
	1A
	0.6875" (17.46mm) CR




Cedric 1960-62
 Sports, Fairlady 1963-65
 1488cc, OHV, CR 9:1, 4 cyl, G engine
 Std bore 80mm
 JPO693



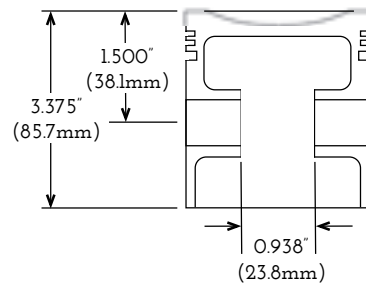
	2x2mm 1x4mm OC
	4F +0.125" (3.18mm)
	0.8661" (22.0mm) WC




180B (610) 1971-76
 1600 SSS, 610, 710 1973
 1770cc, OHC, 4 cyl, L18 engine
 200B (810) 1977-81
 Bluebird 910 1981-85
 1952cc, OHC, 4 cyl, L20B engine
 Std bore 85mm
 JPO405
high compression



	2x2mm 1x4mm OC
	1A
	0.8271" (21.0mm) PR

180B (610) 1971-76
 1600 SSS, 610, 710 1973
 1770cc, OHC, 4 cyl, L18 engine
 200B (810) 1977-81
 Bluebird 910 1981-85
 1952cc, OHC, 4 cyl, L20B engine
 Std bore 85mm
 JPO405A



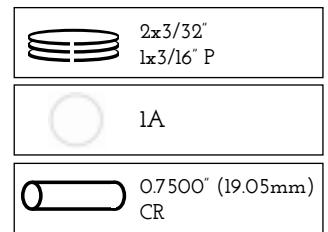
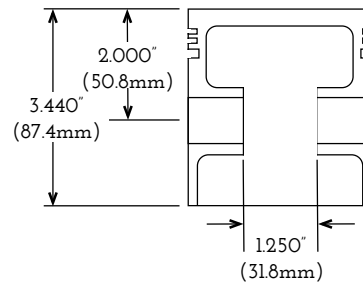
	2x2mm 1x4mm OC
	3A -0.098" (2.5mm)
	0.8271" (21.0mm) PR



De Soto

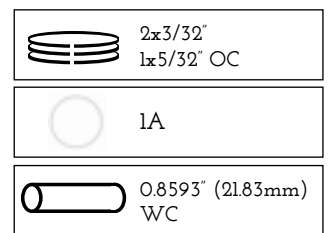
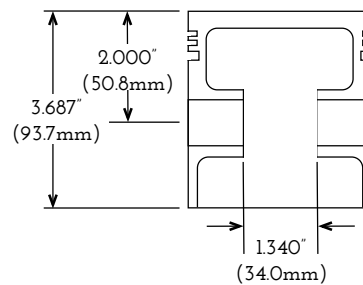
Series K
175 cui, SV, CR 5.2:1, 6 cyl
Std bore 3 (76.2mm)
JP1058

1928-29



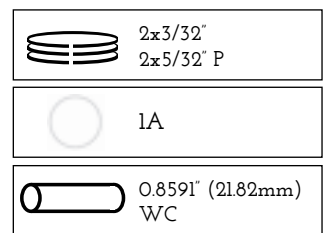
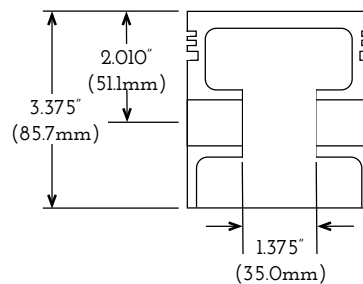
SC, SD
218 cui, SV, CR 5.4:1, 6 cyl
Std bore 3 1/4\" (82.55mm)
JP1055

1932-33



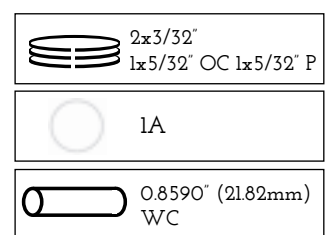
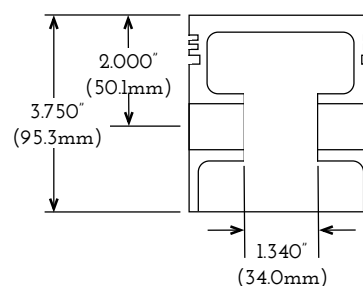
Airflow SE, SG, Airstream SF, S1,
S2, S3, S5, S6, S7S, S8
241 cui, SV, CR 6:1, 6 cyl
Std bore 3 3/8\" (85.73mm)
JP1056

1934-41



S10, S11, S13, S14, S15, S18, S20,
Custom, Powermaster
251 cui, SV, CR 7.0:1, 6 cyl
Std bore 3 7/16\" (87.31mm)
JP1057

1942-54

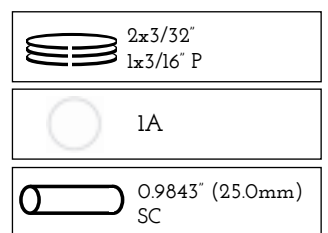
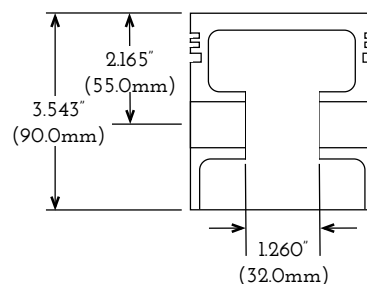


Delage



DI, II, CV4, DM17, CV6
2121cc, OHV, 4 cyl; OHV, 6 cyl
Std bore 75mm
SP201012

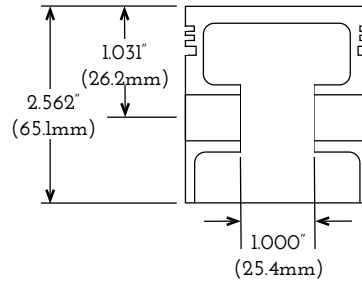
1924-30








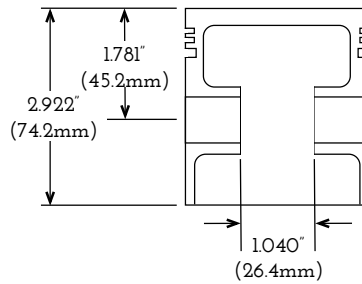
Dellow




Mk I, II A/B, III
 1172cc, SV, CR 6.16:1, 4 cyl
 Std bore 2 1/2" (63.5mm)
 JPO166



	2x2mm 2x5/32" P
	1A
	0.6875" (17.46mm) WC

Mk IIC, IIE, III, IV, V, VI
 1172cc, SV, CR 7:1, 4 cyl
 Std bore 2 1/2" (63.5mm)
 JPO168



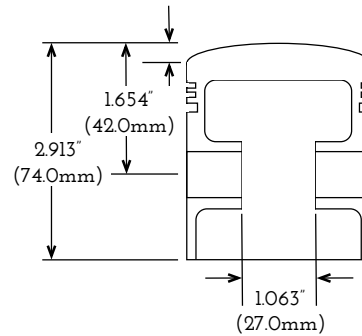
	2x2mm 1x4mm OC
	1A
	0.6870" (17.45mm) WC






DKW

RT350
 348cc, CR 6.2:1, 1 cyl
 Std bore 62mm
 SP230015

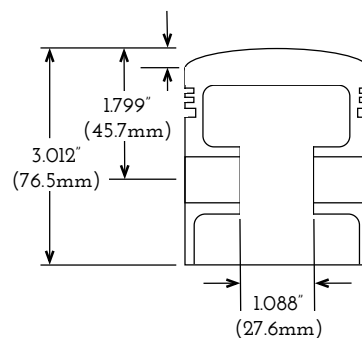
1955-56






	3x2mm AC
	4F +0.193" (5.0mm)
	0.7087" (18.0mm) WC

RT200/2, 200S, 200VS
 197cc, CR 6.5:1, 1 cyl
 Std bore 66mm
 JPO859

1955-58



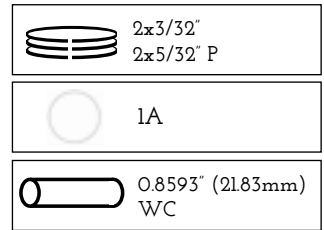
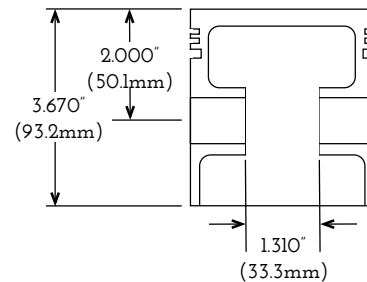
	3x2mm ISN
	4F +0.197" (5.0mm)
	0.7086" (18.0mm) WC



Dodge

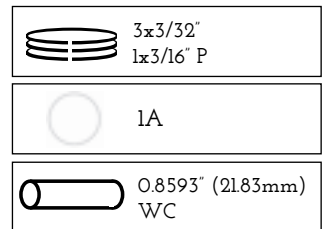
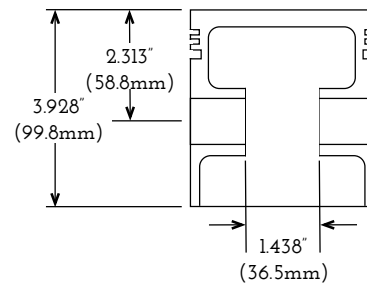
DP, DQ, D6, D7, D9, D10, D12,
D13, D15, D16
201 cui, SV, CR 5.5:1, 6 cyl
Std bore 3 1/8" (79.4mm)
JPO238

1933-41



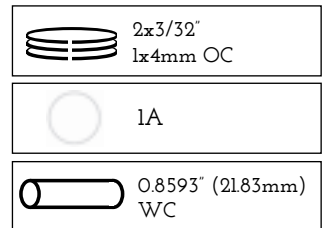
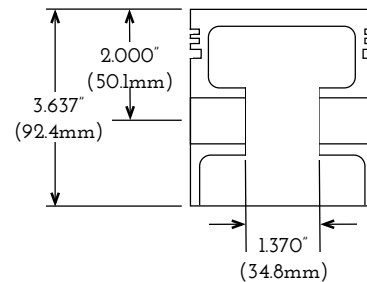
Senior Series 2249, 2251, 2252
224 cui, SV, CR 5.3:1, 6 cyl
Std bore 3 1/4" (82.55mm)
JPO735

1927-28



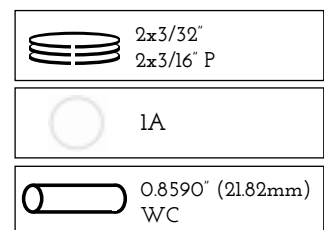
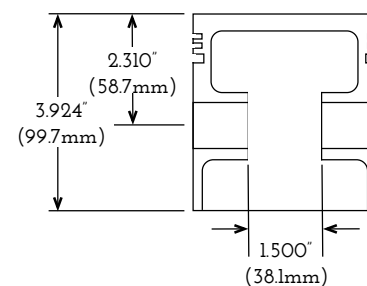
Victory, De Luxe Senior, Custom Six, D Series: DL after
eng. no. DL1139, DR, DS, DU, D2, D5, D8,
D11, D14, D17, D19, D22, D24, D29, D30, D33,
D34, D41, D42
212cui, SV, CR 5.2:1, 6cyl
Std bore 3 1/4" (82.55mm)
JPO239

1931-57



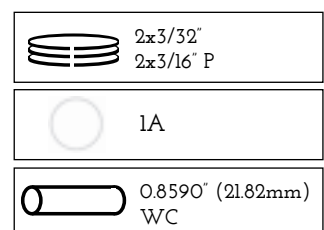
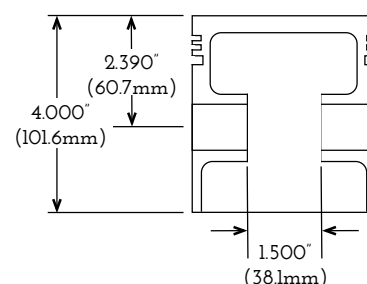
Series DA
208 cui, SV, CR 5.2:1, 6 cyl
Std bore 3 3/8" (85.7mm)
JPO159

1928-30



Series DA (high compression)
208 cui, SV, CR 5.2:1, 6 cyl
Std bore 3 3/8" (85.7mm)
SP210023

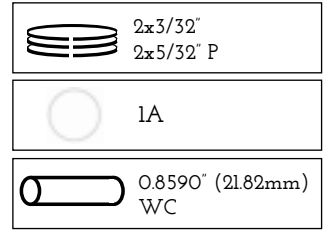
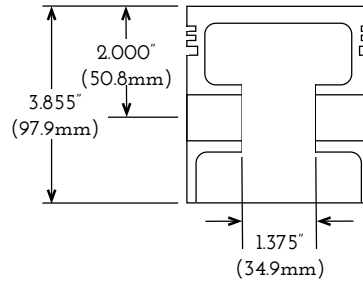
1928-30



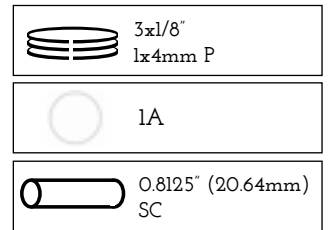
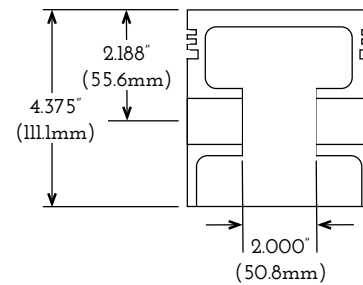


Dodge

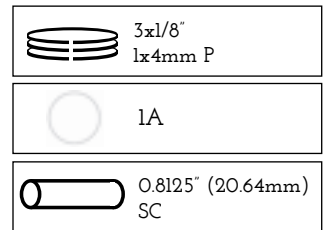
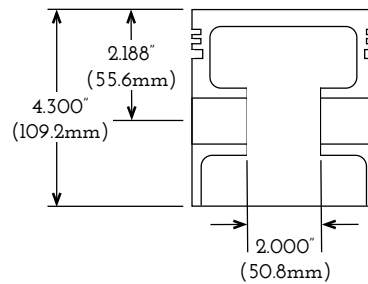
D8-D16, D19-D25, D30-D32, D34-D36, D39,
D40, D42, D43, Kingsway, Custom,
D49, D54, Crusader, Regent 1938-58
218 cui, SV, CR 5.4:1, 6 cyl
Std bore 3 3/8" (85.7mm)
JPO240



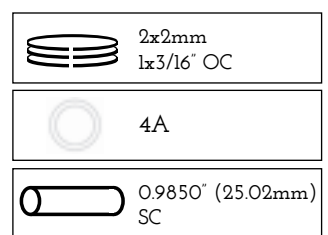
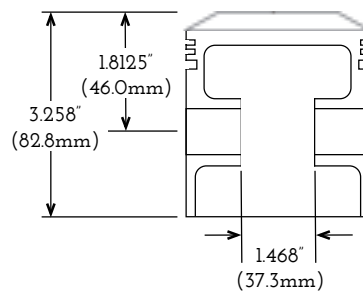
First & Second Series 1922-28
212 cui, SV CR 4:1, 4 cyl
Std bore 3 7/8" (98.4mm)
JPO630



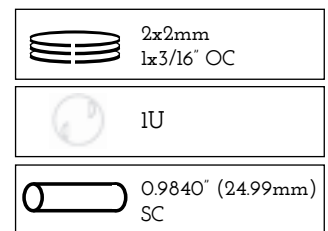
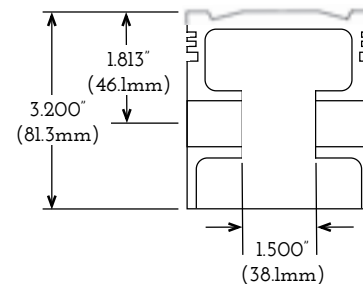
Fast Four 1927-28
212 cui, SV CR 4:1, 4 cyl
Std bore 3 7/8" (98.4mm)
JPO630A



Custom Royal (Canada) 1958-64
313cui, 8 cyl, Chrysler A Series engine
Std bore 3 7/8" (98.4mm)
JPO145



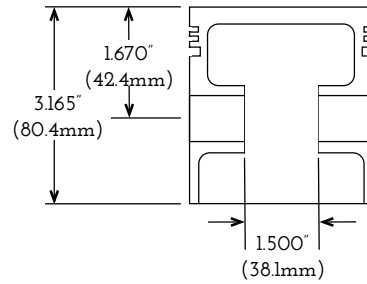
Phoenix, Coronet 1960-67
318 cui, OHV, CR 9:1, 8 cyl
Std bore 3.910" (99.3mm)
JPO148






Dodge



AT4, 318-3 DF3, Series 4-5-5H,
6-6H, engine profix A6-66 1975-81
318 cui, OHV, 8 cyl
Std bore 3.910" (99.3mm)
JP0722

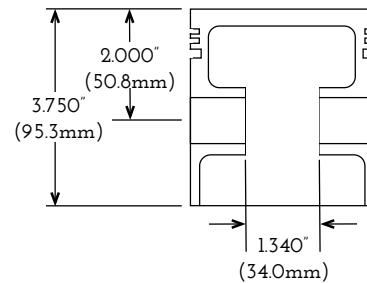





	2x2mm 1x3/16" OC
	1A
	0.9842" (25.0mm) SC

Dodge



100 'Kew' 1942-57
250 cui, SV, CR 6.6:1, 6 cyl
Std bore 3 7/16" (87.3mm)
JP0254

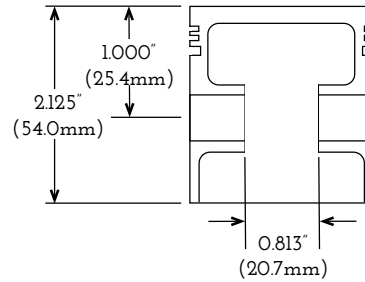





	2x3/32" 2x5/32" P
	1A
	0.8590" (21.82mm) WC



Dorin

500 Compressor
Std bore 2 1/4" (57.2mm)
JP0766



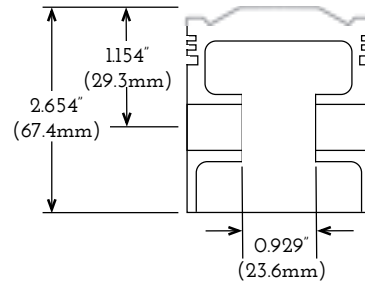
	2x3/32"
	1A
	0.7085" (18.0mm) WC




Douglas



Dragon-Fly, T35
348cc, OHV, CR 8:1, 2 cyl
Std bore 2.394" (60.8mm)
JP0777

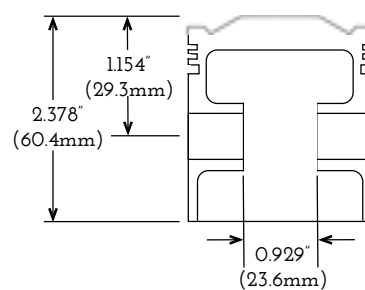
1955-57






	1x1/16" 1x1/6" Scr
	4N +0.175" (4.5mm)
	0.6250" (15.88mm) WC

Dragon-Fly, T35
348cc, OHV, CR 8:1, 2 cyl
Std bore 2.394" (60.8mm)
JP0777A

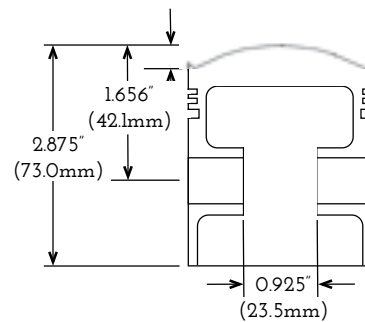
1955-57






	2x1/16" 1x3/32" Scr
	4N +0.175" (4.5mm)
	0.6250" (15.88mm) WC

T35 Mk I & II
348cc, OHV, CR 6.1:1, 2 cyl
Std bore 2.394" (60.8mm)
SP240019

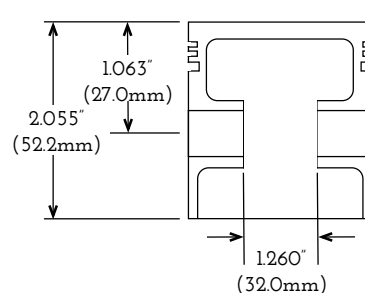
1946-47






	2x2mm 1x4mm P
	4H +0.591" (15.0mm)
	0.6250" (15.88mm) WC

TF
349cc, CR 6.1:1, 2 cyl
Std bore 61mm
JP0868

1907-25



	2x3/32"
	1A
	0.3750" (9.53mm) WC

JP PISTONS

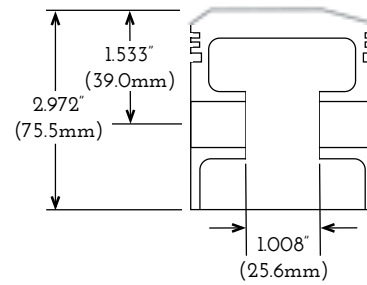
Helping preserve motoring heritage



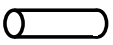


Ducati

250 Monza (w/case)
249cc, CR 8:1, 1 cyl
Std bore 74mm
JP0611

1967-74



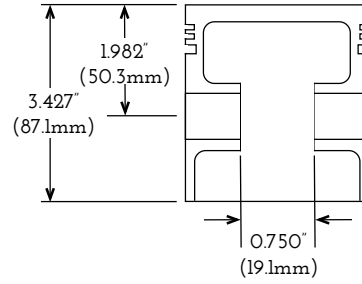
	2x1.5mm 1x1/8" P
	4D +0.531" (13.5mm)
	0.7087" (18.0mm) WC



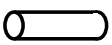


Durant

60, 66
185cui, OHV, 6 cyl
Std bore 2 7/8" (73.03mm)
SP200164

1929



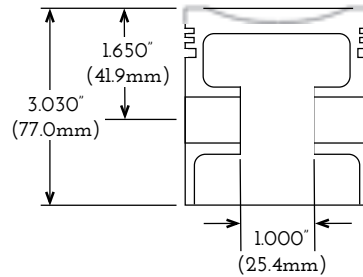
	2x3/32" 1x3/16" P
	1A
	0.7500" (19.05mm) WC



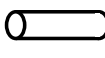


Elva

Courier Mk I
1489cc, OHV, CR 8.2:1, 4 cyl
Std bore 2 7/8" (73.025mm)
JPO229

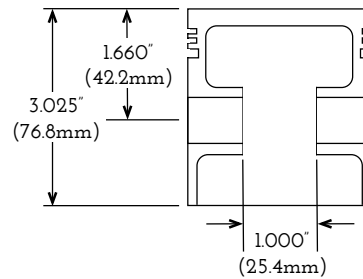
1953-61



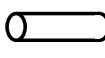


	2x2mm 1x4mm OC
	2A -0.140" (3.6mm)
	0.6875" (17.46mm) CR

Courier Mk III
1622cc, OHV, CR 8.9:1, 4 cyl
Std bore 3" (76.2mm)
JPO397

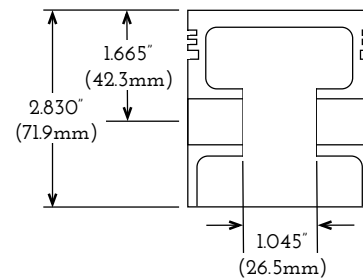
1962-65



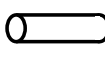


	3x1/16" 1x4mm OC
	1A -
	0.7500" (19.05mm) CR

Courier Mk IV
1798cc, OHV, CR 9.7:1, 4 cyl
Std bore 3.1596" (80.25mm)
JPO545

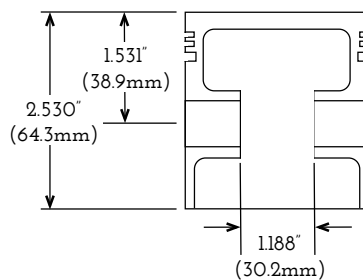
1962-65



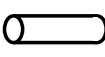


	3x1/16" 1x4mm OC
	1A -
	0.7500" (19.05mm) CR

Courier Mk IV
1499cc, OHV, CR 9:1, 4 cyl
Std bore 85mm
JPO499
Recommended max. oversize +060
Racing

1962-65



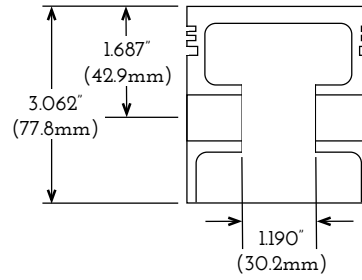
	2x1/16" 1x3/16" OC
	1A -
	0.8125" (20.06mm) WC



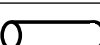


Essex

Challenger
161 cui, SV, CR 5.8:1, 6 cyl
Std bore 2 3/4" (69.85mm)
JP0434

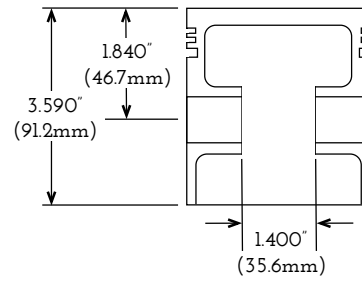
1929-31



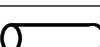


	2x2mm 1x5/32" P
	1A -
	0.7500" (19.05mm) CR

A
180cui, SV, 4 cyl
Std bore 3 3/8"
SP200134

1919-24

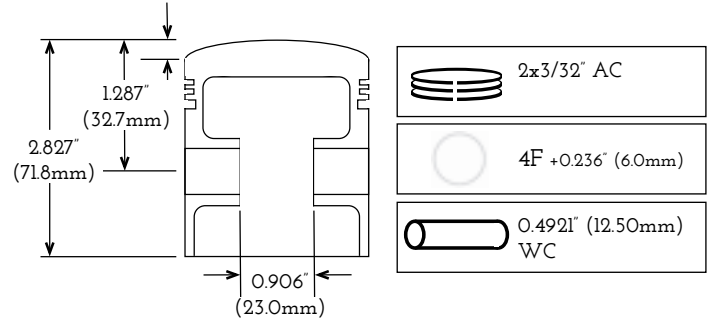


	2x3/32" 1x4mm P
	1A
	0.8750" (22.23mm) WC

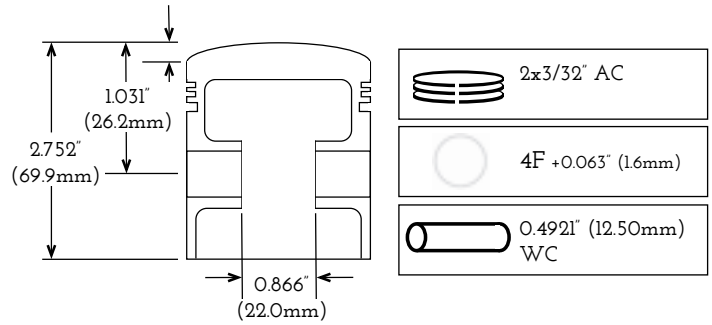


Excelsior

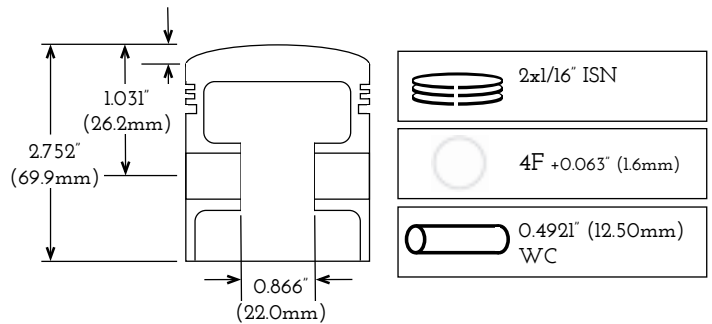
Supertalisman, S8, S9 1957-60
 Goblin, G2, Autobyk, Spryt, S1 1946-56
 98cc, 1 cyl
 Std bore 50mm
 SP980830



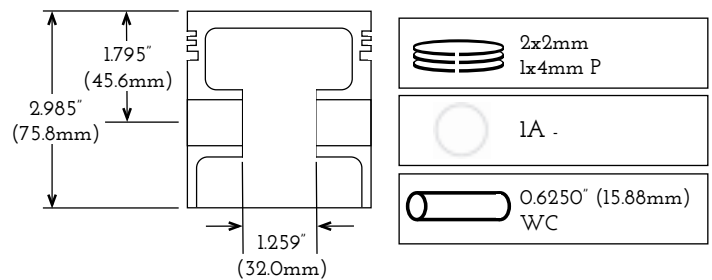
Supertalisman, S8, S9
 328cc, 2 stroke, air cooled, CR 7.5:1, 2 cyl
 Std bore 58mm
 JPO801



Supertalisman, S8, S9 1957-60
 328cc, 2 stroke, air cooled, CR 7.5:1, 2 cyl
 Std bore 58mm
 JPO801A



Super X 1925-31
 746cc, IOE, 2 cyl
 Std bore 77mm
 SP207025

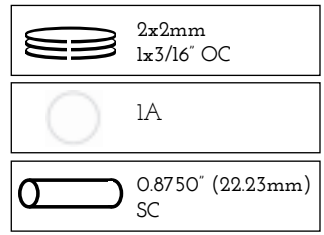
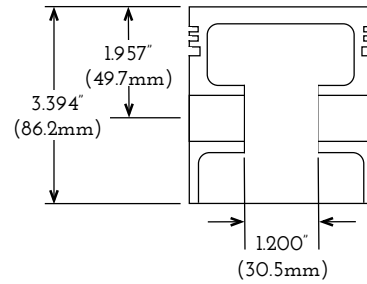




Ferguson

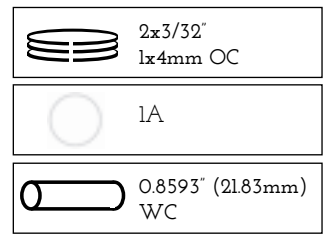
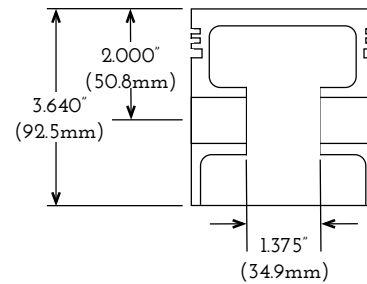
TEA-20
1850cc, CR 5.7:1, 4 cyl
Std bore 80mm
JPO248

1948-52



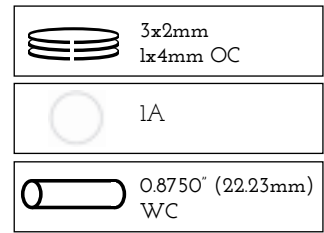
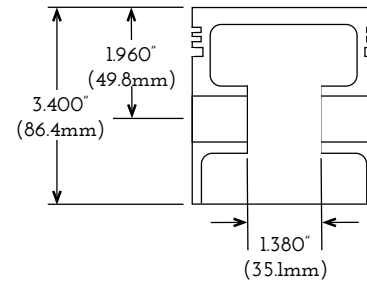
TE-20
1966cc, OHV, CR 6:1, 4 cyl
Std bore 3 3/16 inch (80.96mm)
JPO748

1946-48



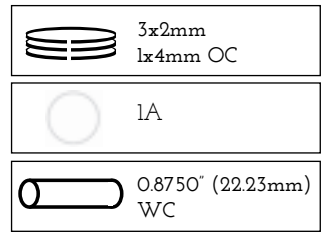
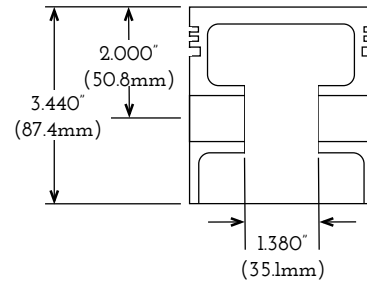
TED-20 TVO fuel
2088cc, OHV, 4 cyl
Std bore 85mm
JPO289

1948-56

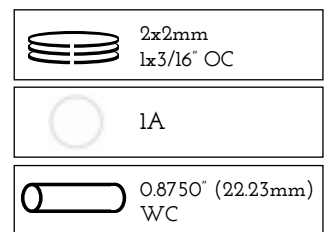
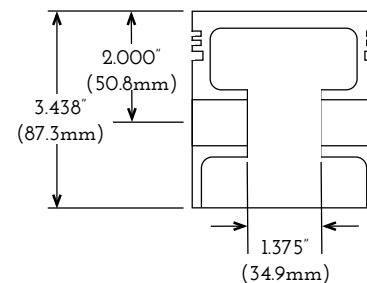


TED-20 Petrol
2088cc, OHV, 4 cyl
Std bore 85mm
JPO266

1948-56



TE-35, TVO, Kero
2186cc, OHV 4 cyl
Std bore 87mm
JPO386

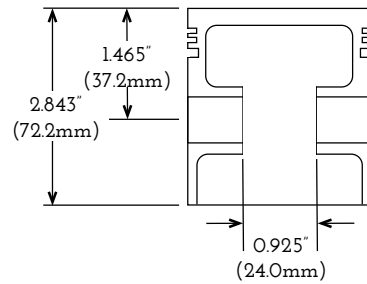




Fiat

500A, B, C, Topolino
569cc, OHV, CR 7:1, 4 cyl
Std bore 52mm
SP202104

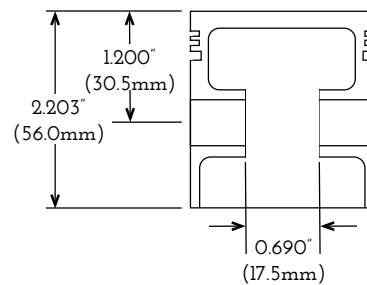
1938-53



	2x2mm 1x4mm P
	1A
	0.6875" (17.5mm) WC

501
1460cc, SV, 4 cyl
Std bore 65mm
SP202104

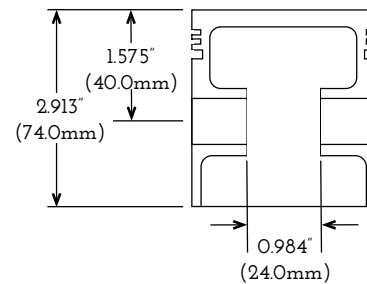
1919-26



	2x2mm 1x1/8" P
	1A
	0.5905" (15.0mm) WC

500 Bambino
497cc, OHV, CR 7:1, 4 cyl
Std bore 66mm
JPO563

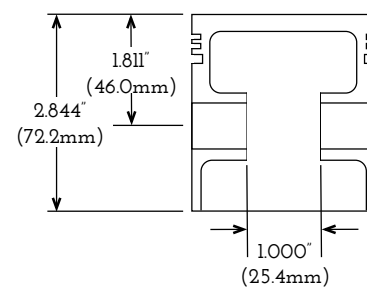
1957-63



	3x2mm 1x4mm OC
	1A
	0.7875" (20.0mm) WC

1100, 103 engine
1089cc, CR 6.7:1, 4 cyl
1100R, Engine Type: 103H
1089cc, CR 8.1:1, 4 cyl
Std bore 68mm
JPO177

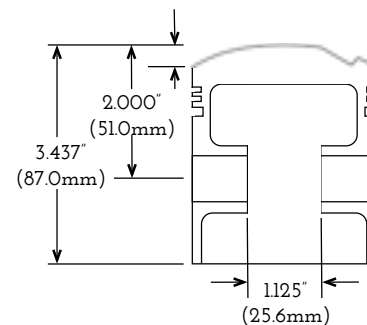
1953-62



	2x2mm 1x4mm OC
	1A
	0.8661" (22.0mm) WC

1800, 1800B
1795cc, OHV, CR 8.8:1, 6 cyl, 112 & 112B engines
Std bore 72mm
JPO539

1959-68



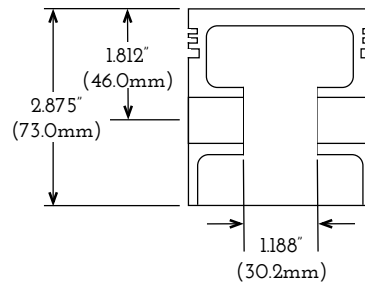
	2x2mm 1x4mm OC
	4G +0.545" (13.8mm)
	0.8661" (22.0mm) WC



Fiat

1100D, Europa, 1200, Gran Luxe Spider
1221cc, OHV, CR 8:1, 4 cyl, 103G engine
Std bore 72mm
JP0514

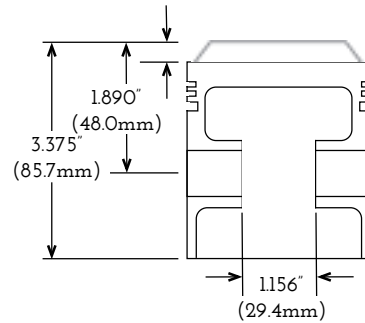
1957-61



	2x2mm 1x4mm OC
	1A
	0.8661" (22.0mm) WC

2100
2054cc, OHV, CR 8.8:1, 4 cyl, 114 engine
Std bore 77mm
JP0540

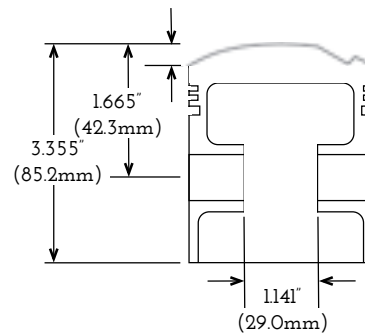
1960-65



	2x2mm 1x4mm P
	4L +0.320" (8.1mm)
	0.8661" (22.0mm) WC

2300
2279cc, OHV CR 8.8:1, 6 cyl, 114B engine
Std bore 78mm
JP0549

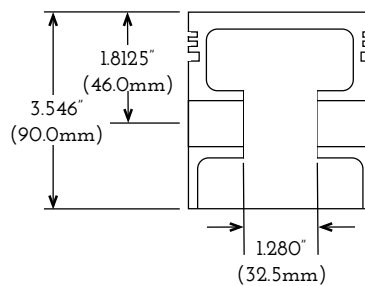
1962-69



	2x2mm 1x4mm OC
	4G +0.236" (6.0mm)
	0.8661" (22.0mm) WC

1400, 1900
1348cc, OHV, CR 6.7:1, 4 cyl
Std bore 82mm
JP0175

1949-57



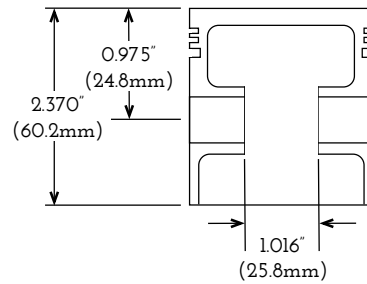
	2x2mm 2x3/16" P
	1A
	1.0240" (26.0mm) WC






Ford

Y
933cc, SV, 4 cyl
Std bore 2.230" (56.6mm)
SP990548

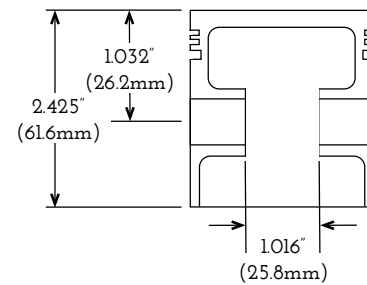
1932-35






	2x2mm 1x4mm P
	1A
	0.5625" (14.29mm) WC

Popular
933cc, SV, 4 cyl
Std bore 2.230" (56.6mm)
SP240027

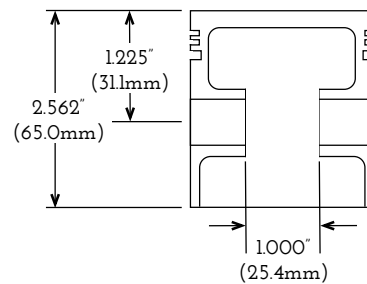
1935-39






	2x2mm 1x4mm P
	1A
	0.6875" (17.46mm) WC

Anglia
933cc, SV, 4 cyl
Std bore 2.230" (56.6mm)
JPO161

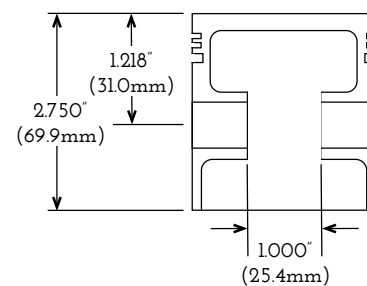
1940-53






	2x2mm 2x4mm P
	1A
	0.6875" (17.46mm) WC

E93A, Anglia, Prefect, Thames, 10cwt
US export: E03A, E93A, E493A
993cc, SV, CR 6.16:1, 4 cyl
Std bore 2 1/2" (63.5mm)
JPO162
long piston engine

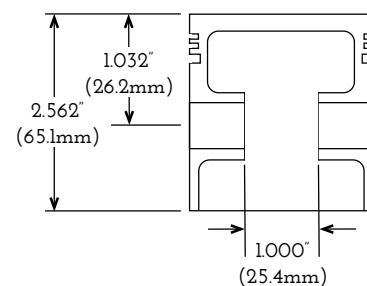
1939-57






	2x2mm 1x5/32" OC
	1A
	0.6875" (17.46mm) WC

Prefect, DeLuxe, CX
1172cc, SV, CR 6.16:1, 4 cyl
Std bore 2 1/2" (63.5mm)
JPO166
short piston engine

1935-39

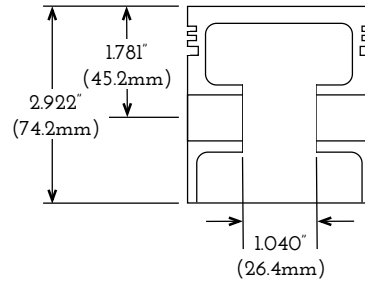


	2x2mm 2x5/32" P
	1A
	0.6875" (17.46mm) WC



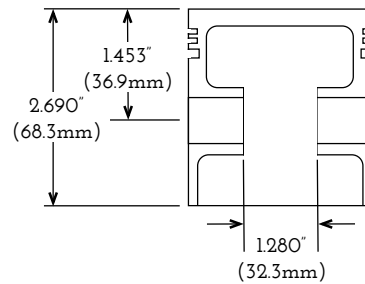
Ford

Anglia, Prefect, Squire, Taunus 12M,
 Escort, 1600 Series, Popular 100E 1952-61
 1172cc, SV, CR 7:1, 4 cyl
 Std bore 2 1/2" (63.5mm)
 JPO168



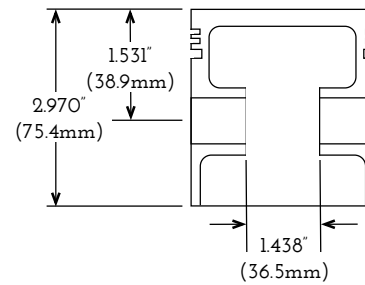
	2x2mm 1x4mm P
	1A
	0.6870" (17.45mm) WC

Vedette V8, F52A 1955-57
 2353cc, SV, CR 7.2:1, 8 cyl
 Std bore 2.600" (66.04mm)
 JPO340



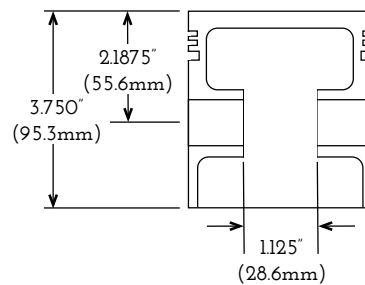
	2x3/32" 1x4mm OC
	1A
	0.6875" (17.46mm) WC

Model 18, 40, 48, 68, 78, 81A, 82A,
 91A, 922A, O1A, O22A, Deluxe,
 Super Deluxe, 21A, 2GA 1932-36
 221 cui, SV, CR 5.5:1, 8 cyl
 Std bore 3 1/16" (77.79mm)
 JPO439



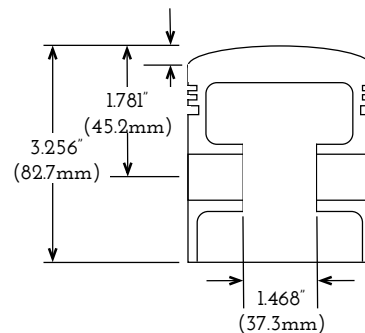
	2x3/32" 1x5/32" OC
	1A
	0.7500" (19.05mm) SC

GPW Jeep 1941-45
 134cui, CR 6.48:1, 4 cyl
 Std bore 3 1/8" (79.4mm)
 JPO252



	2x3/32" 1x3/16" OC
	1A
	0.8125" (20.64mm) SC

74, 78, 81A, 82A, 922A, 91A, O22A,
 O1A, 11A, 21A 1937-42
 3622cc, 221 cui, SV, CR 6.3:1, 8 cyl
 Std bore 3 1/16" (77.79mm)
 JPO167

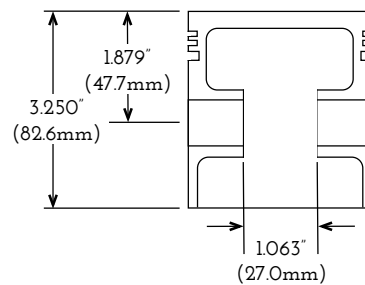


	2x3/32" 1x5/32" OC
	4F +0.250" (6.4mm)
	0.7500" (19.05mm) SC



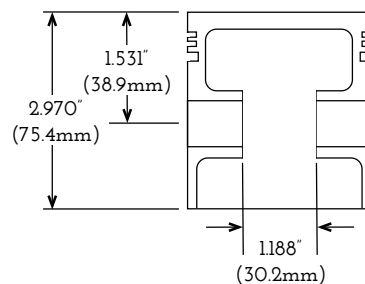
Ford

Consul 1951-56
 1508cc, OHV, CR 6.8:1, 4 cyl
 Zephyr Mk I, Zodiac 1951-56
 2262cc, OHV, CR 6.8:1, 6 cyl
 Std bore 3.126" (79.4mm)
 JPO165



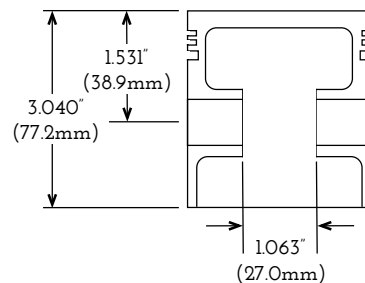
	2x2mm 2x3/16" P
	1A
	0.8125" (20.64mm) CR

Anglia, 105E engine, Prefect 1960-68
 997cc, OHV, CR 8.9:1, 4 cyl, 107E engine
 Anglia Super, Cortina 1963-68
 1198cc, OHV, CR 8.7:1, 4 cyl, 113E engine
 Cortina
 Cortina Super 1963-67
 1499cc, OHV, CR 8.3:1, 4 cyl, 116E engine
 Cortina GT 1963-65
 1499cc, OHV, CR 9:1, 4 cyl, 122E engine
 Std bore 3 3/16" (80.95mm)
 JPO499



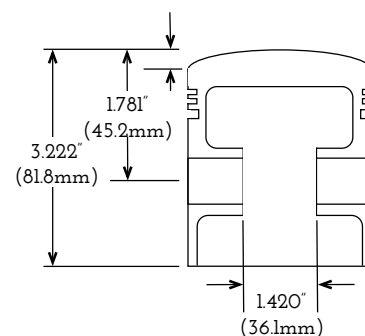
	2x1/16" 1x3/16" OC
	1A
	0.8125" (20.64mm) SC

Anglia Super, Cortina 1962-68
 1198cc, OHV, CR 8.7:1, 4 cyl, 113E engine
 Cortina 1966-75
 1298cc, OHV, CR 9:1, 4 cyl
 Capri 335, Classic 315 1961-62
 1340cc, OHV, CR 8.5:1, 4 cyl
 Capri, Classic, Corsair 1963-67
 1499cc, OHV, CR 8.3-9:1, 4 cyl, 116E, 120E, 122E engines
 Std bore 3 3/16" (80.95mm)
 JPO570



	2x2mm 1x4mm OC
	1A
	0.8125" (20.64mm) SC

Mercury 69A, 79A, 89A, 99A, 09A, 19A, 29A,
 OBA, 1BA, 8BA, B2, B3, 69M, 79M, 89M 1946-53
 239cui, SV, CR 6.8:1, 8 cyl
 Std bore 3 3/16" (80.95mm)
 JPO164
 3 3/4" stroke

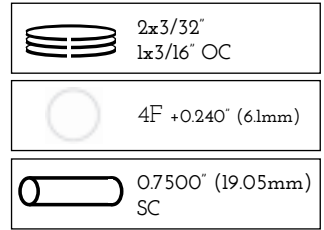
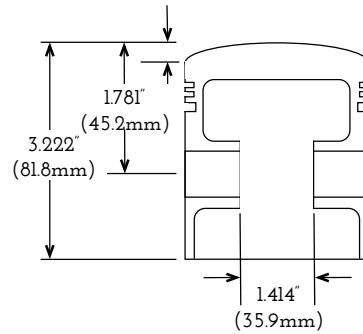


	2x3/32" 1x3/16" OC 1x3/16" P
	4F +0.240" (6.1mm)
	0.7500" (19.05mm) SC

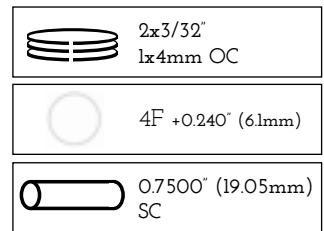
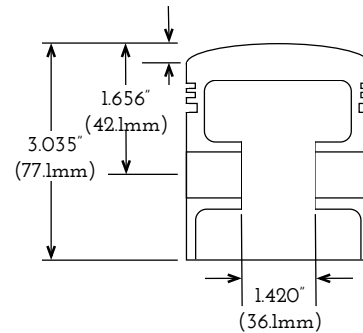


Ford

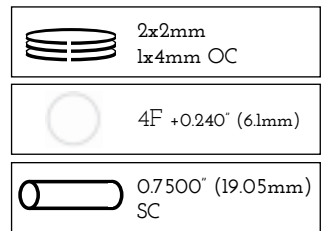
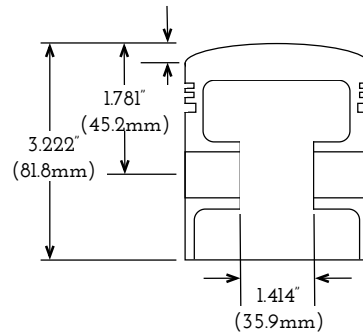
Mercury 69A, 79A, 89A, 99A, 09A, 19A, 29A,
 OBA, 1BA, 8BA, B2, B3, 69M, 79M, 89M 1946-53
 239cui, SV, CR 6.8:1, 8 cyl
 Std bore 3 3/16" (80.95mm)
JPO164A
 3 3/4" stroke



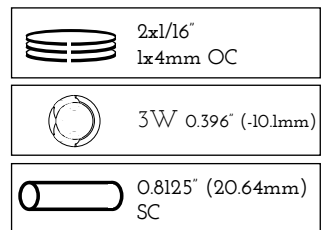
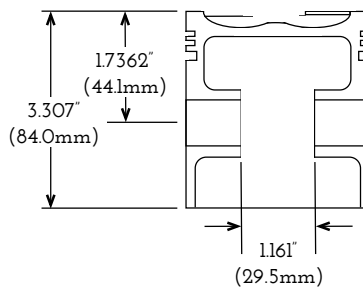
Mercury 69A, 79A, 89A, 99A, 09A, 19A, 29A,
 OBA, 1BA, 8BA, B2, B3, 69M, 79M, 89M 1946-53
 239cui, SV, CR 6.8:1, 8 cyl
 Std bore 3 3/16" (80.95mm)
JPO164B
 4" stroke



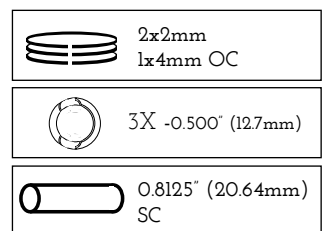
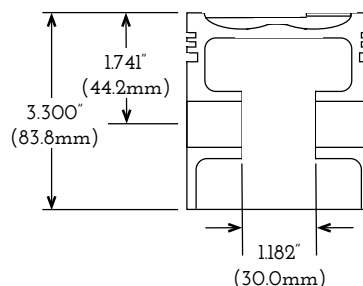
Mercury 69A, 79A, 89A, 99A, 09A, 19A, 29A,
 OBA, 1BA, 8BA, B2, B3, 69M, 79M, 89M 1946-53
 239cui, SV, CR 6.8:1, 8 cyl
 Std bore 3 3/16" (80.95mm)
JPO164C
 3 3/4" stroke
 Racing



Cortina 1600 1966-73
 Capri 1600, GT 1968-73
 Escort Mexico 1972-75
 1599cc, OHV, CR 10.5:1, 4 cyl, uprated 711E
 Std bore 3.1884" (80.98mm)
JPO898



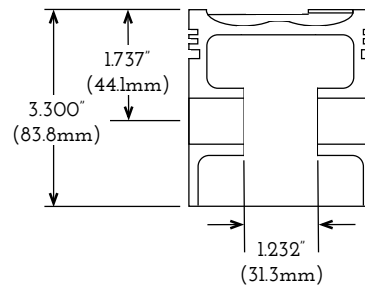
Escort 1100; Cortina 1100 1968-70
 1098cc; OHV, CR 9:1, 4 cyl, 2733E engine
 Std bore 3.1884" (80.98mm)
JPO194





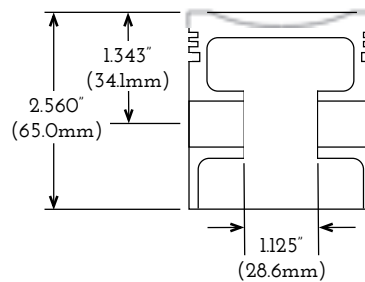
Ford

Escort 1100, Cortina 1100 1970-75
 1098cc, CR 9:1, 4 cyl, uprated 711M
 Std bore 3.1884" (80.98mm)
 JPO914



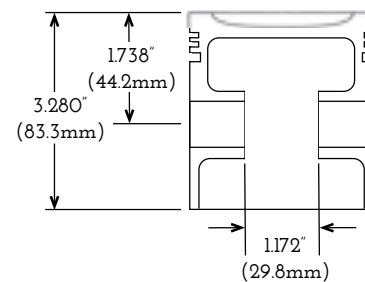
	2x2mm 1x4mm OC
	3W -0.500" (12.7mm)
	0.8125" (20.64mm) SC

Escort 1300L, 1300GT 1968-80
 1298cc, OHV, CR 9:1, 4 cyl
 Std bore 3.1884" (80.98mm)
 JPO315



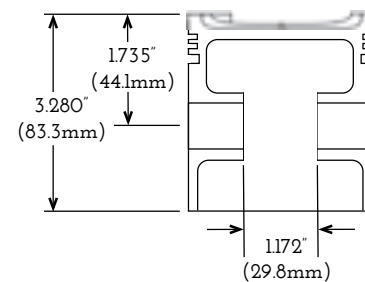
	2x2mm 1x4mm OC
	2A -0.240" (6.1mm)
	0.6250" (15.88mm) WC

Cortina, Escort, Capri 1967-71
 1599cc, OHV, CR 9:1, 4 cyl, 2737E engine
 Std bore 3.1889" (80.985mm)
 JPO637



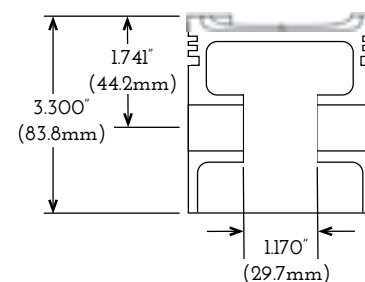
	2x2mm 1x4mm OC
	3A -0.500" (12.7mm)
	0.8125" (20.64mm) SC

Cortina 1600, Escort Mexico 1970-75
 1500cc, OHV, CR 9:1, 4 cyl
 Capri 1600, Capri 1600GT
 1599cc, OHV, CR 9:1, 4 cyl, uprated 711M engine
 Std bore 3.1889" (80.985mm)
 JPO637A



	2x2mm 1x4mm OC
	3F -0.500" (12.7mm)
	0.8125" (20.64mm) SC

Cortina 1600, Escort Mexico 1970-75
 1500cc, OHV, CR 9:1, 4 cyl
 Capri 1600, Capri 1600GT
 1599cc, OHV, CR 9:1, 4 cyl, uprated 711M engine
 Std bore 3.1889" (80.985mm)
 JPO637B



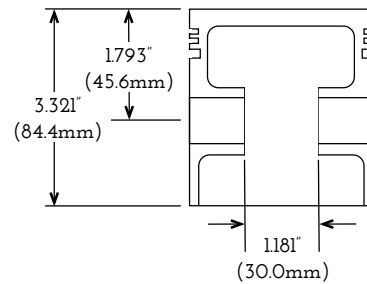
	1x1/16" 1x2mm 1x4mm OC
	3F -0.503" (12.8mm)
	0.8125" (20.64mm) SC






Ford

V4 Closed Deck Engine
1498cc, OHV, CR 9:1, 4 cyl
Std bore 3.5442" (90.03mm)
JPO910

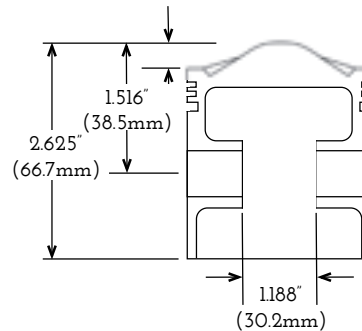
1975-80






	1x2mm 1x3mm 1x4mm OC
	1A
	0.9449" (24.00mm) PR

Telstar, Spectron
1587cc, OHC 4 cyl, F6 engine
Std bore 81mm
JPO411

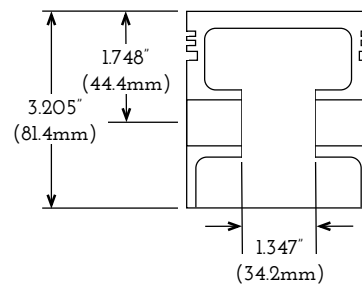
1983-89






	2x1.5mm 1x4mm OC
	6A +0.180" (4.6mm)
	0.8661" (22.0mm) PR

Taurus 5M
1498cc, OHV, CR 6.8:1, 4 cyl
Std bore 82mm
JPO808

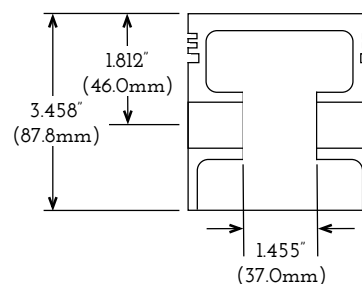
1955-58






	2x2mm 1x3/16" P
	1A
	0.8661" (22.0mm) WC

Consul MkII, 375, Zephyr Mk II, III, IV,
Thames 10/12/15 cwt
1703cc, OHV, CR 7.8:1, 4 cyl
Zephyr, Zodiac, Mk II, III
2553cc, OHV, CR 8.3:1, 6 cyl
Std bore 3 1/4" (82.55mm)
JPO160

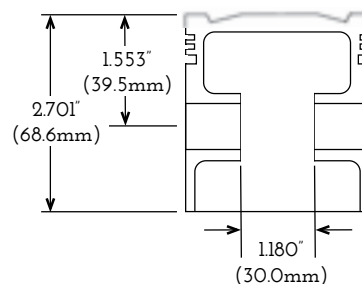
1956-66






	2x2mm 1x3/16" OC
	1A
	0.8750" (22.23mm) WC

Escort 1600 Twin Cam, Cortina,
Cortina Twin Cam
1558cc, DOHC, CR 9.5:1, 4 cyl
Std bore 3 1/4" (82.55mm)
JPO484
Recommend max. oversize +.040"

1964-71



	2x1/16" 1x3/16" OC
	1C
	0.8125" (20.64mm) WC



Ford

Escort 1600 Twin Cam, Cortina,

Cortina Twin Cam

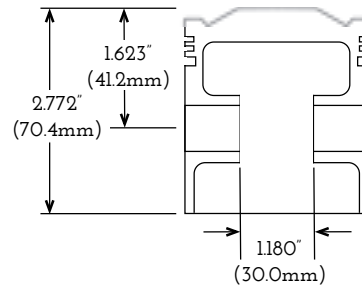
1964-71

1558cc, DOHC, CR 9.5:1, 4 cyl

Std bore 3 1/4" (82.55mm)

JPO484A

Recommend max. oversize +.040"



	2x1/16" 1x3/16" OC
	4C +0.079" (2.0mm)
	0.8125" (20.64mm) WC

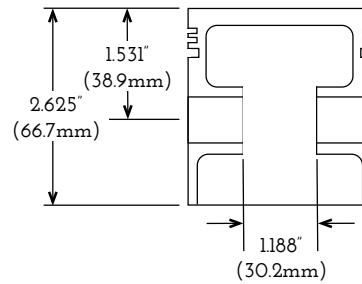
Cortina Racing

1960-70

1558cc, DOHC, CR 8.7:1, 4 cyl

Std bore 83mm

JPO486



	2x1/16" 1x3/16" OC
	1A
	0.8125" (20.64mm) WC

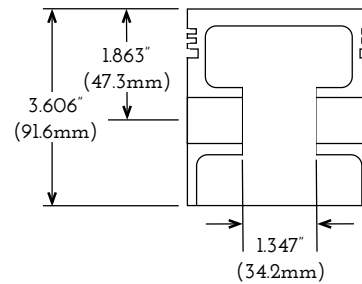
Taunus 17M

1957-64

1698cc, OHV, CR 7.1:1, 4 cyl

Std bore 84mm

JPO809



	2x2mm 1x3/16" P
	1A
	0.8661" (22.0mm) WC

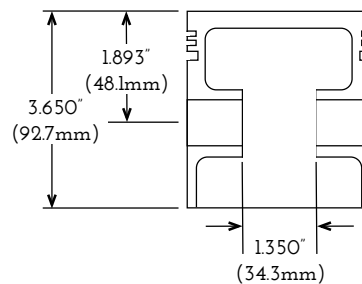
Taunus 17M/TS

1961-64

1758cc, OHV, CR 8.6:1, 4 cyl

Std bore 3.366" (85.5mm)

JPO810



	2x2mm 1x3/16" OC
	1A
	0.8661" (22.0mm) WC

Mercury

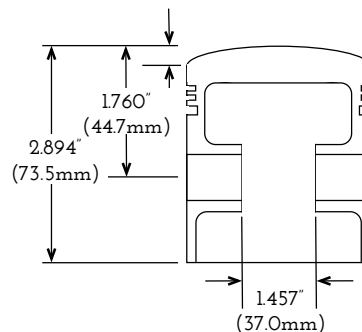
1939-54

SV, CR 6.8:1, 8 cyl

Std bore 3 5/16" (84.1mm)

JPO600A

3 3/4" stroke



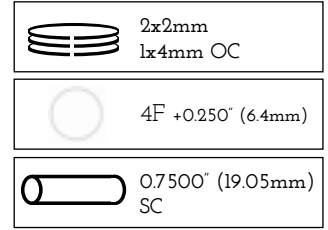
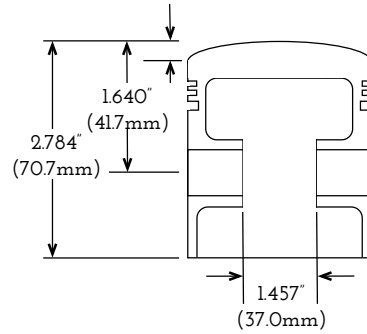
	2x2mm 1x4mm OC
	4F +0.250" (6.4mm)
	0.7500" (19.05mm) SC



Ford

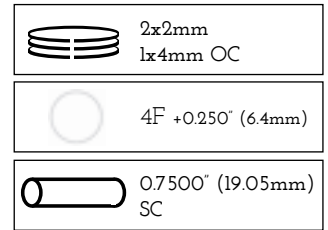
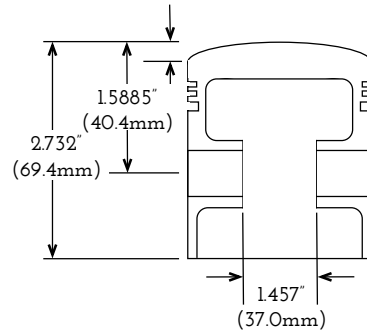
Mercury
SV, CR 6.8:1, 8 cyl
Std bore 3 5/16" (84.1mm)
JPO600B
4" stroke

1939-54



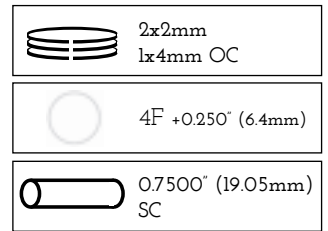
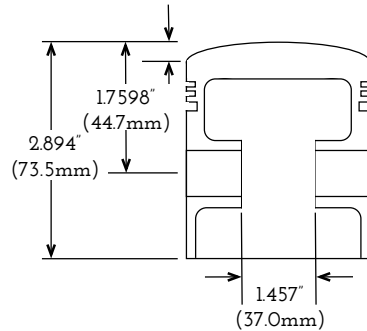
Mercury
SV, CR 6.8:1, 8 cyl
Std bore 3 5/16" (84.1mm)
JPO600C
4 1/8" stroke
not suitable for racing

1939-54



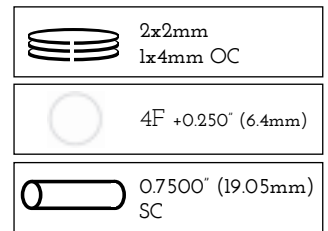
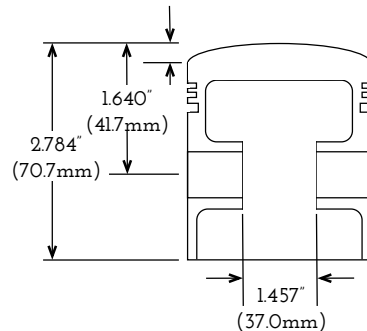
Mercury
SV, CR 6.8:1, 8 cyl
Std bore 3 3/8" (85.73mm)
JPO600J
3 3/4" stroke

1939-54



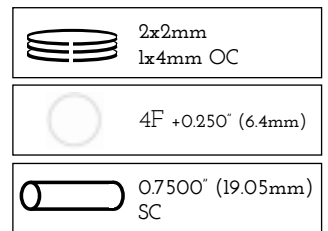
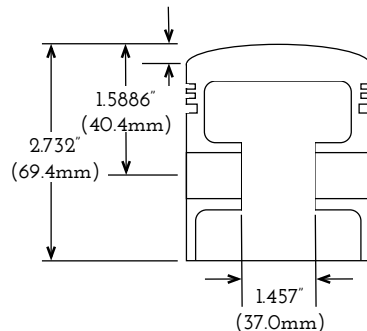
Mercury
SV, CR 6.8:1, 8 cyl
Std bore 3 3/8" (85.73mm)
JPO600K
4" stroke

1939-54



Mercury
SV, CR 6.8:1, 8 cyl
Std bore 3 3/8" (85.73mm)
JPO600L
4 1/8" stroke
not suitable for racing

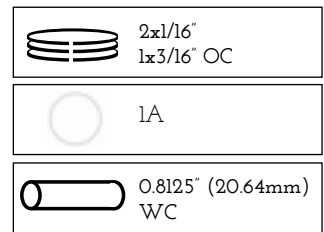
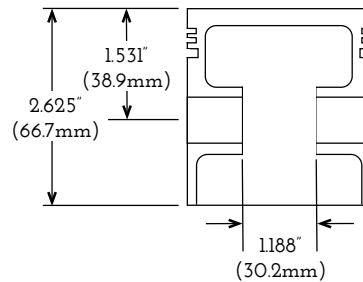
1939-54



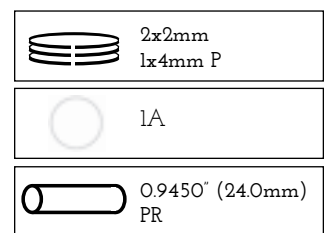
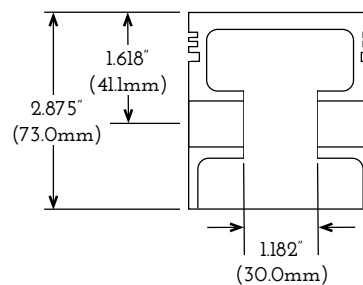


Ford

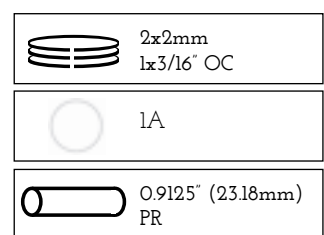
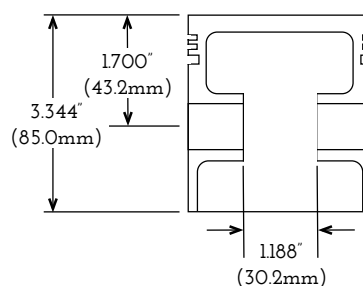
Anglia, 105E 1963-66
 897cc engine o/bored to 1098cc, CR 9.7:1
 Anglia Super, Cortina 1963-68
 1198cc o/bored to 1320cc, CR 9.48:1, 4 cyl, 113E engine
 Cortina Super 1963-67
 1499cc o/bored to 1650cc, CR 9.5:1, 116E engine
 Std bore 85mm
 JPO485



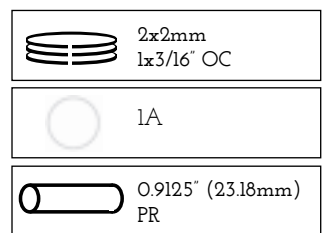
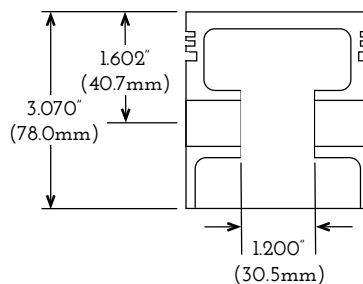
Cortina 1600GT 1970-72
 1593cc, OHC, CR 9.2:1, 4 cyl
 Std bore 3.4508\" (87.65mm)
 SP990557



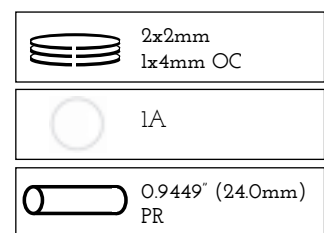
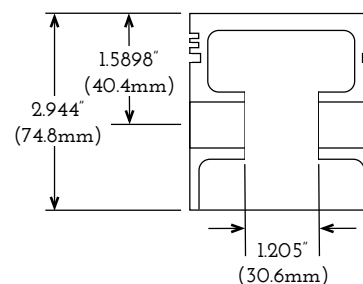
144 Falcon XK-XP 1960-66
 144 cui, OHV, CR 9.5:1, 6 cyl
 Std bore 3 1/2\" (88.9mm)
 JPO396



Falcon XK-XR 1960-67
 170cui, OHV, CR 8.7:1, 6 cyl
 Fairlane 1960-67
 221cui, OHV, CR 8.7:1, 8 cyl
 Std bore 3 1/2\" (88.9mm)
 JPO398



Capri 2600RS/GT, Granada L, GL, GXL, SGLS, Ghia S, Turnier 2600 1970-79
 2551cc, OHV, CR 8.75:1, 6 cyl
 Std bore 90mm
 JPO913

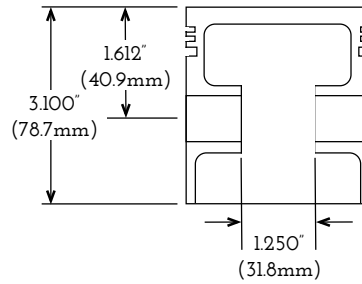




Ford

Cortina TC-TF; Escort
 1993cc, OHC, CR 8.6:1, 4 cyl
 Std bore 3.575" (90.8mm)
 JPO657

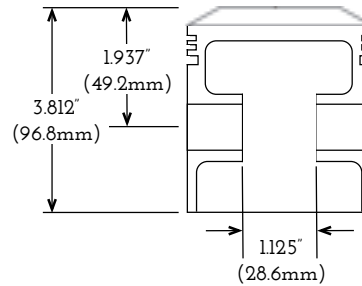
1971-82



	2x2mm 1x4mm OC
	1A
	0.9450" (24.0mm) PR

Model T
 177 cui, SV, CR 4.5:1, 4 cyl
 Std bore 3 3/4" (95.3mm)
 JPO555

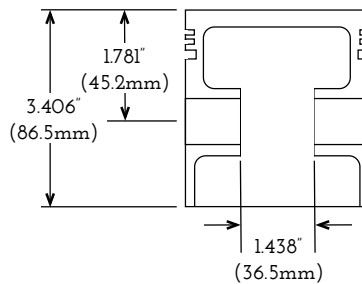
1909-29



	2x1/8" 1x3/16" P
	4A
	0.7400" (18.80mm) CR

F100-F700
 292 cui, OHV, CR 8.8:1, 8 cyl, Y Block
 Std bore 3 3/4" (95.3mm)
 JPO492

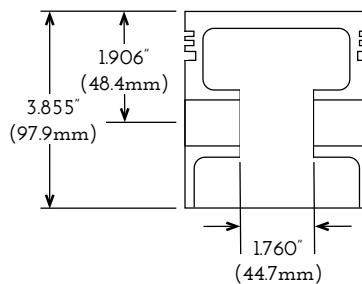
1959-72



	2x2mm 1x3/16" OC
	1A
	0.9125" (23.18mm) WC

Model A
 5-B, 40-B, 50-B, 55-B, 68-B, 150-B,
 155-B/C/D, 165-C/D, 170-B,
 180-A, 190-A

1928-29



	2x1/8" 1x3/16" P
	1A
	1.000" (25.40mm) SC

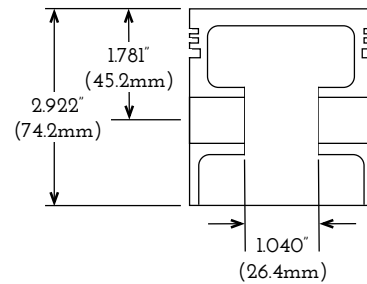
Model A
 201 cui, SV, CR 4.22:1, 4 cyl
 Std bore 3 7/8" (98.4mm)
 JPO163

1930
 1931



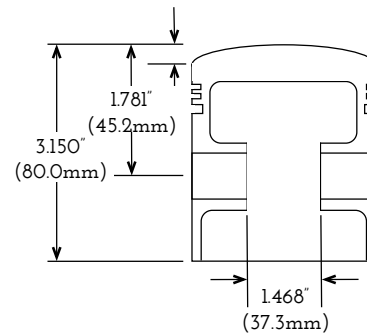
Ford

Thames 5-7cwt, FK1000, Kleibus, Microbus 1952-61
 1172cc, SV, CR 7:1, 4 cyl
 Std bore 2 1/2" (63.5mm)
 JPO168



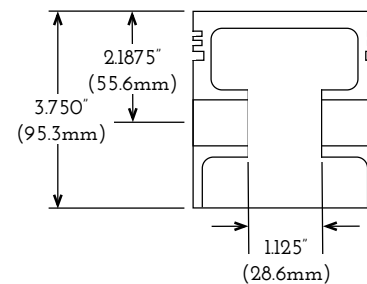
	2x2mm 1x4mm P
	1A
	0.6875" (17.46mm) WC

Pilot, Thames, Model 28, Surrey, Sussex,
 15, 40, 60, 100, 120 cwts 1937-42
 3622cc, 221 cui, SV, CR 6.3:1, 8 cyl
 Std bore 3 1/16" (77.79mm)
 JPO167



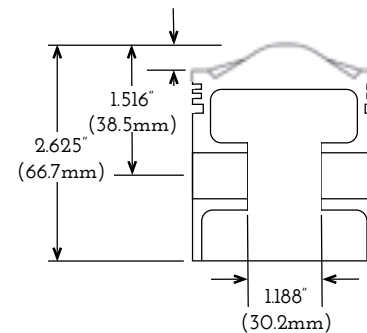
	2x3/32" 1x5/32" OC
	4F +0.250" (6.4mm)
	0.7500" (19.05mm) SC

GPW, Jeep 1941-45
 2199cc, 134 cui, CR 6.48:1, 4 cyl
 Std bore 3 1/8" (79.4mm)
 JPO252



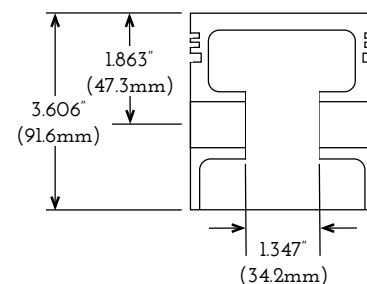
	2x3/32" 1x3/16" OC
	1A
	0.8125" (20.64mm) SC

Courier, Econovan, FE series 1983-89
 1587cc, OHC, 4 cyl
 Std bore 81mm
 JPO411



	2x1.5mm 1x4mm OC
	6A +0.180" (4.6mm)
	0.8661" (22.0mm) PR

FK1000 1957-64
 1698cc, OHV, CR7.1:1, 4 cyl
 Std bore 84mm
 JPO809



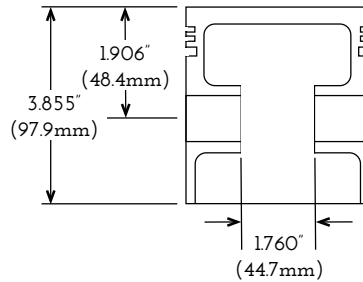
	2x2mm 1x3/16" P
	1A
	0.8661" (22.0mm) WC



Ford

A, AA, B, BB, Sussex, Surrey,
 Thames, Six wheeler
 201 cui, SV, CR 4.2:1, 4 cyl
 Std bore 3 7/8" (98.4mm)
 JPO163

1928-35



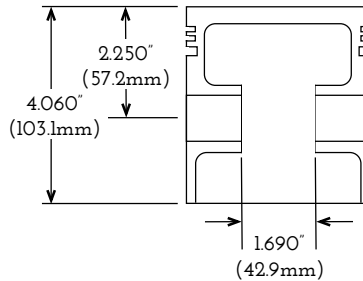
	2x1/8" 1x3/16" P
	1A
	1.000" (25.40mm) SC



Fordson

Major Tractor, Rowcrop, Standard
 438Occ, SV, 4 cyl
 Std bore 4 1/8" (104.8mm)
 JPO312

1936-52



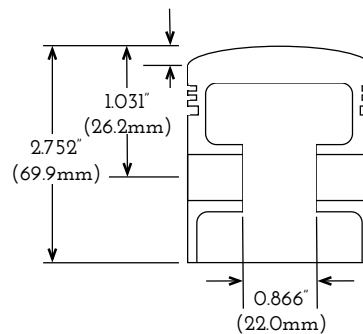
	3x1/8" 1x3/16" P
	1A
	1.375" (34.93mm) SC



Frisky

Sprint
 328cc, CR 8.5:1, 2 cyl
 Std bore 58mm
 JPO801A

1959



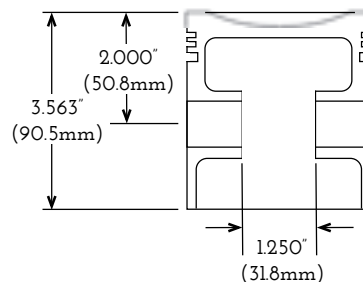
	2x1/16" ISN
	4F +0.063" (1.6mm)
	0.4921" (12.50mm) WC



Frazer Nash

Mark VI
 3993cc, OHV, CR 6.8:1, 4/6 cyl
 Std bore 3 7/16" (87.312mm)
 JPO294
 Recommend max. oversize +.040"

1946-54



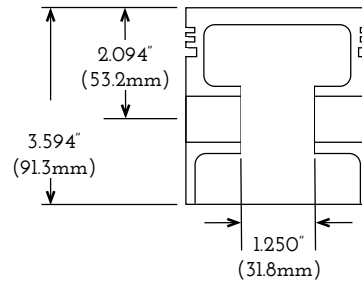
	3x2mm 1x3/16" OC
	2A -.0500" (12.7mm)
	0.8750" (22.23mm) CR

Graham Paige



Model 612
 190cui, SV, 6 cyl
 Std bore 3" (76.2mm)
 JPO438

1929-30

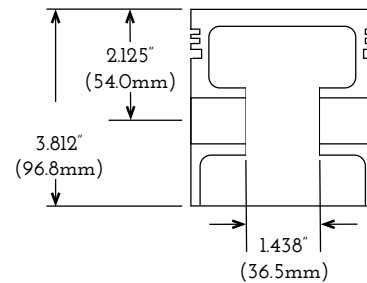


	2x3/32" 1x3/16" P
	1A
	0.8125" (20.64mm) CR

Graveley



5HP Model L, Mower
 1 cyl
 Std bore 3 1/4" (86.1mm)
 JPO525



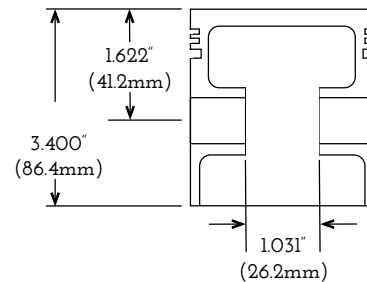
	2x3/32" 1x3/16" P
	1A
	0.8593" (21.83mm) WC

Greeves



Hawkstone Special
 246cc, two port, 2 stroke, 1 cyl
 Std bore 2.5991" (66.017mm)
 JPO349

1959



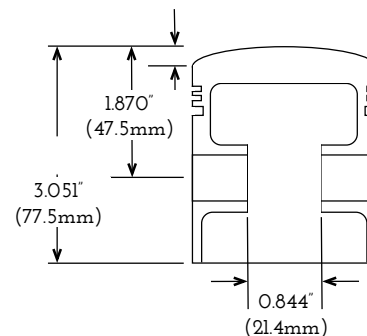
	2x1/16" ISN
	1A
	0.8593" (21.83mm) WC

Goggomobil



T300, TS300, TL300
 293cc, air cooled, 2 stroke, CR 6:1, 2 cyl
 Std bore 58mm)
 JPO393

1955-69



	3x2mm AC
	4F +0.277" (7.0mm)
	0.7088" (18.0mm) WC



Goliath

GP900V, GM900V, GP900E

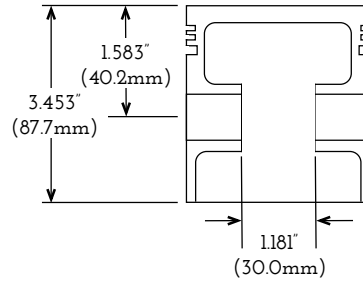
1953-56




886cc, 2 stroke, 2 cyl

Std bore 84mm

JPO852

Pistons supplied in pairs



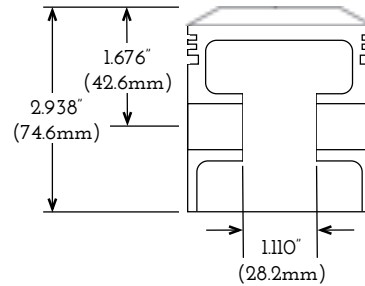
	2x3/32" SN
	1A
	0.8780" (22.30mm) WC



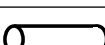


Hampton

10
1244cc, SV, 4 cyl
Std bore 60mm
JP0773

1914



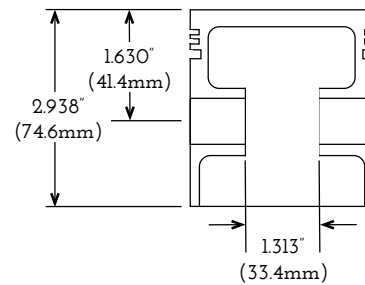
	2x2mm 1x4mm P
	4A
	0.7500" (19.05mm) SC



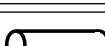
Harley Davidson



G, GE, K, KH, KHK
747cc, CR 6:1, 2 cyl, K engine
KH
901cc, CR 6.8:1, 2 cyl
Std bore 2.745" (69.8mm)
JP0771

1952-56

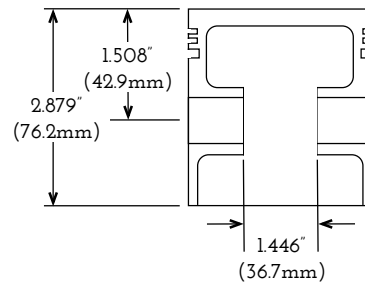




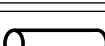
	2x2mm 1x4mm P
	1A
	0.7500" (19.05mm) SC

1954-56

Pup
346cc, SV, 1 cyl
Std bore 2 7/8" (73.03mm)
SP200247

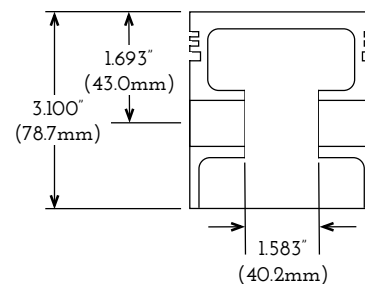
1926-34



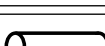


	2x3/32"
	1A
	0.6250" (15.88mm) WC

J
989cc, IOE, 2 cyl
Std bore 3.311" (84.1mm)
SP200173

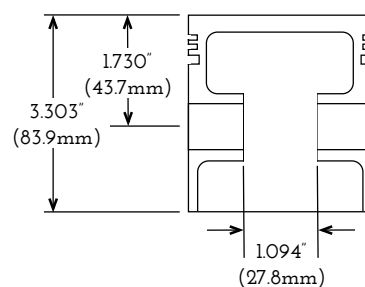
1915-29



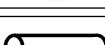


	2x3/32" 1x3/16" P
	1A
	0.7500" (19.05mm) WC

Knucklehead 61E
989cc, OHV, CR 7:1, 2 cyl
Std bore 3 5/16" (84.1mm)
JP0669

1937-56



	2x2mm 1x3/16" P
	1A
	0.7920" (20.12mm) WC

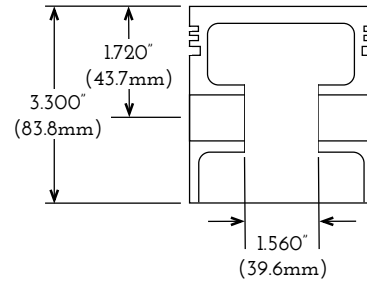


Harley Davidson

V, VL
 1207cc, SV, CR 4:1, 2 cyl
 VLH
 1340cc, SV, CR 4.5:1, 2 cyl
 Std bore 3.422" (86.9mm)
 JPO668

1930-36

1936



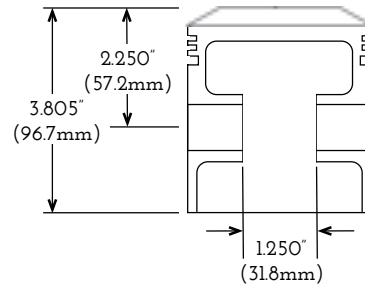
	3x3/32"
	1A
	0.7920" (20.12mm) WC



Healey

Silverstone
 2433cc, OHV, CR 6.9:1, 4 cyl
 Std bore 3.169" (80.5mm)
 JP1011

1946-53

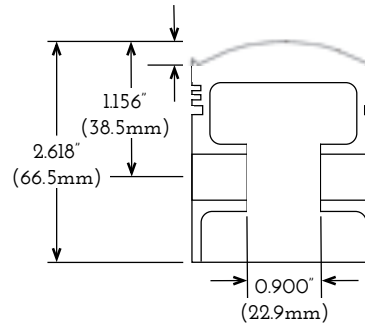


	2x2mm 1x4mm OC
	4A
	0.8661" (22.0mm) WC



Heinkel

Tourist
 174cc, OHV, CR 7.5:1, 1 cyl
 Std bore 60mm
 JP0814



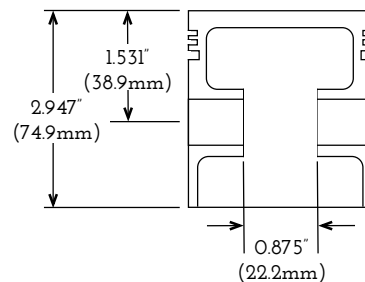
	2x2mm 1x4mm P
	4H +0.287" (7.3mm)
	0.7088" (18.0mm) WC



Hillman

Minx, Mk I, II & III
1185cc, OHV, CR 6.3:1, 4 cyl
Std bore 63mm
JPO218

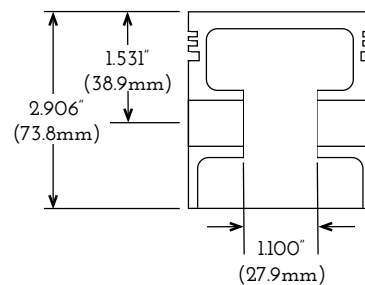
1938-48



	2x2mm 2x4mm P
	1A
	0.6300" (16.0mm) CR

Minx Mk IV,V,VI,VII, Husky Mk I
1265cc, SV, CR 6.6:1, 4 cyl
Std bore 2 9/16" (65.1mm)
JPO219

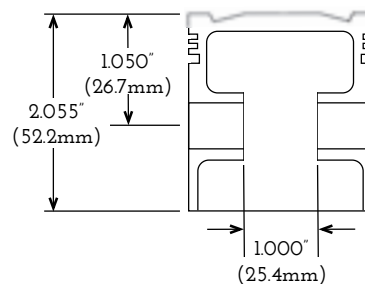
1950-58



	2x2mm 1x4mm OC
	1A
	0.6875" (17.46mm) WC

Imp, Super Imp, Husky
875cc, OHC, CR 10:1, 4 cyl
Std bore 68mm
JPO593

1963-70

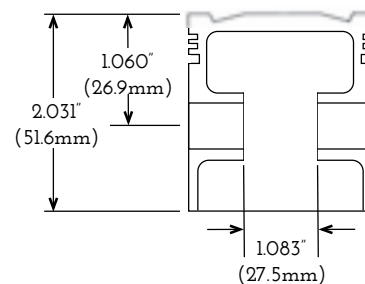


	2x2mm 1x4mm OC
	1D
	0.6250" (15.88mm) WC

Recommended max. oversize +030"

Imp, Super Imp, Rally Imp
996cc, OHC, CR 10:1, 4 cyl, overbored
Std bore 2.8556" (72.532mm)
JPO193

1963-70

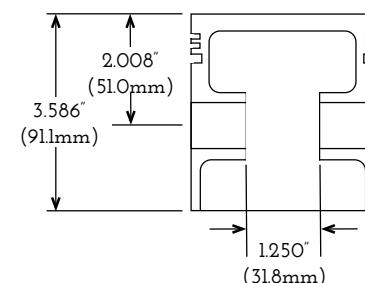


	2x1/16" 1x1/8" P
	1D
	0.6250" (15.88mm) WC

20/70
Hawk, 80
1944cc, SV, CR 6.4:1, 4 cyl
Std bore 75mm
JPIO43

1934-35

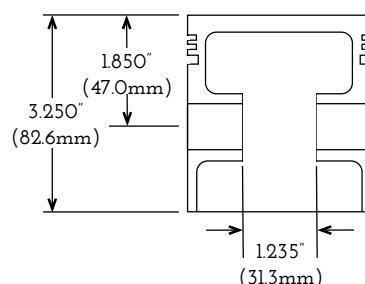
1936-38



	2x3/32" 1x3/16" P
	1A
	0.9450" (24.0mm) WC

Minx Mk VIII, Mk VIIIA,
New Minx Series I, Husky
1390cc, OHV, CR 8:1, 4 cyl
Std bore 3" (76.2mm)
JPO184

1955-66



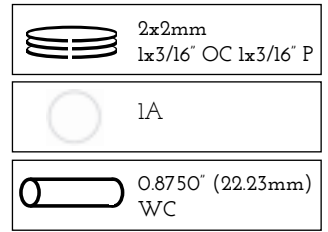
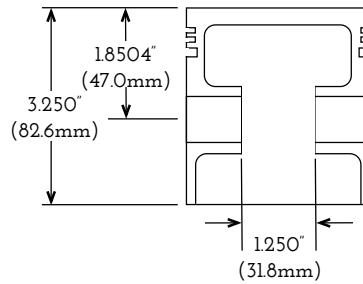
	2x2mm 1x4mm OC
	1A
	0.8750" (22.23mm) WC



Hillman

Minx Series III, IIIA, IIIB
1494cc, OHV, CR 8.5:1, 4 cyl
Std bore 79mm
JPO388

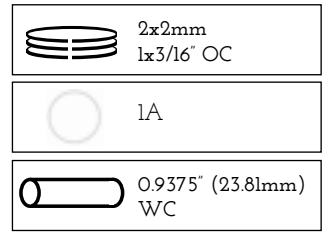
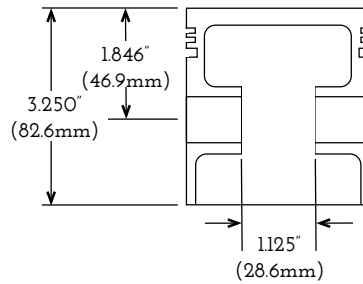
1959-62



Minx 1500
Hunter Deluxe
1496cc, OHV, CR 9.3:1, 4 cyl
Std bore 81.5mm
JPO520
Recommended max. oversize +040"

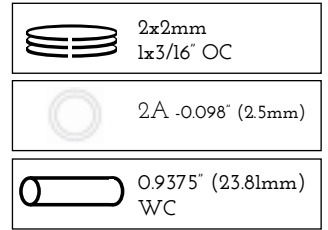
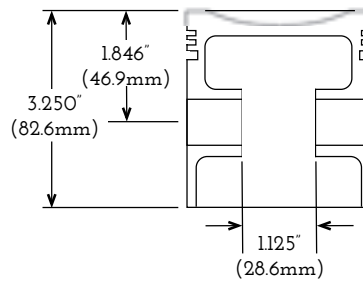
1967-70

1970-79



Minx, Minx 1600
1592cc, OHV, CR 8.3:1, 4 cyl
Std bore 81.5mm
JPO560
Recommended max. oversize +040"

1961-65

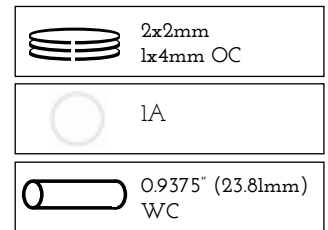
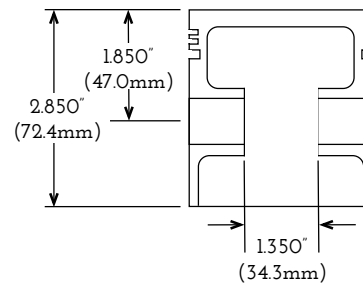


Minx, 1600 Super Minx
1592cc OHV, CR 8:1, 4 cyl
Minx, Super Minx
1725cc, OHV, CR 9:1, 4 cyl
Hunter, Hunter GT
1725cc, OHV, CR 10.4:1, 4 cyl
Std bore 81.5mm
JPO881
Recommended max. oversize +040"

1961-65

1966

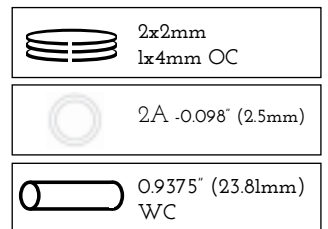
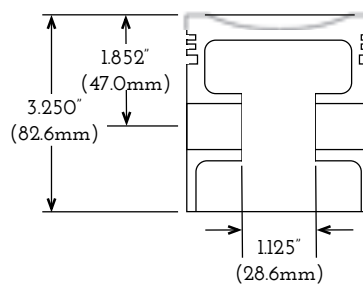
1967-72



Minx, Super Minx, Hunter Super
1725cc, OHV, CR 8.4:1, 4 cyl
Hunter, Grand Hunter, Hunter Deluxe
1725cc, OHV, CR 9.2:1, 4 cyl
Std bore 3.210" (81.539mm)
JPO133
Recommended max. oversize +040"

1966-72

1967-72



JP PISTONS

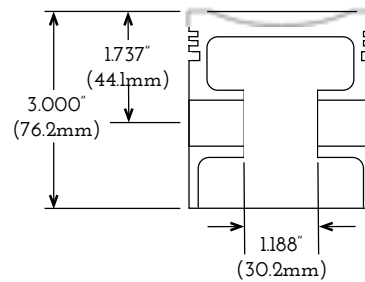
Helping preserve motoring heritage

Hillman



Avenger 1600 GLS, TC, DL
1598cc, OHV, CR 9.2:1, 4 cyl
Std bore 3 7/16" (87.313mm)
JPO431

1973-76

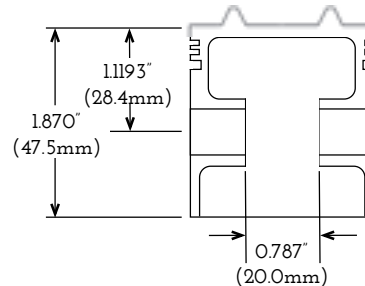


	2x2mm 1x4mm OC
	2F -0.110" (2.8mm)
	0.9375" (23.81mm) WC

Hitachi



15HP compressor
Std bore 2.1875" (55.6mm)
JPO804



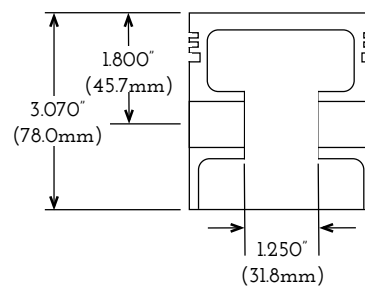
	1x2mm
	6F -0.225" (5.7mm)
	0.7085" (18.0mm) WC

Holden



FJ, FE, FC
138cui, OHV, CR 6.8:1, 6 cyl, Grey motor
Std bore 3" (76.2mm)
JPO191

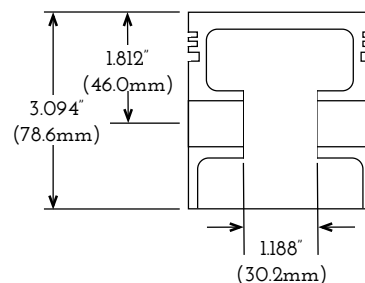
1948-60



	2x3/32" 1x3/16" OC
	1A
	0.7500" (19.05mm) SC

FB, EK, EJ
138cui, OHV, CR 7.8:1, 6 cyl, Grey motor
Std bore 3 1/16" (77.8mm)
JPO202

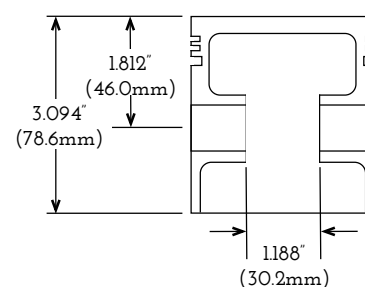
1960-63



	2x3/32" 1x3/16" OC
	1A
	0.7500" (19.05mm) SC

FB, EK, EJ
138cui, OHV, CR 7.8:1, 6 cyl, Grey motor overbored
Std bore 3 1/8" (79.4mm)
JPO220

1960-63



	2x3/32" 1x3/16" OC
	1A
	0.7500" (19.05mm) SC

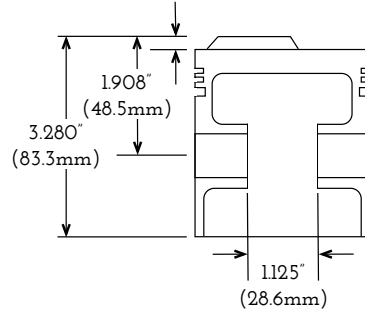
H6



Holden

2250, LC, LJ Torana
161cui, OHV, 6 cyl, Red motor
Std bore 3 1/8" (79.38mm)
JPO644

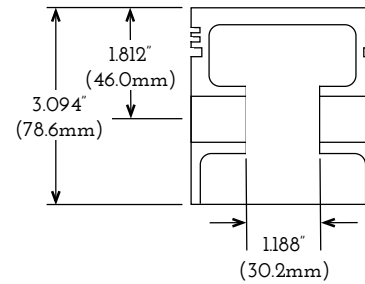
1969-71



	2x2mm 1x3/16" OC
	4U +0.118" (3.0mm)
	0.8661" (22.0mm) PR

FJ, FE, FC
138cui, OHV, CR 6.8:1, 6 cyl, Grey motor overbored
Std bore 3 3/16" (81mm)
JPO527

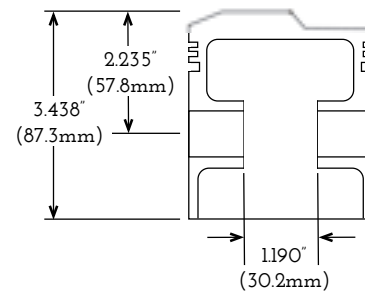
1948-60



	2x3/32" 1x3/16" OC
	1A
	0.7500" (19.05mm) SC

FJ, FE, FC
138cui, OHV, CR 12:1, 6 cyl, Grey motor overbored
Std bore 3 3/16" (81mm)
JPO197

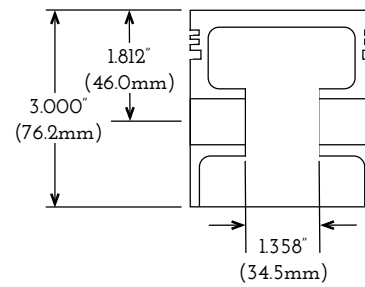
1948-60



	2x1/16" 1x4mm OC
	6D +0.423" (10.7mm)
	0.7500" (19.05mm) WC

FJ, FE, FC
138cui, OHV, CR 6.8:1, 6 cyl, Grey motor overbored
Std bore 3 1/4" (82.55mm)
JPO196

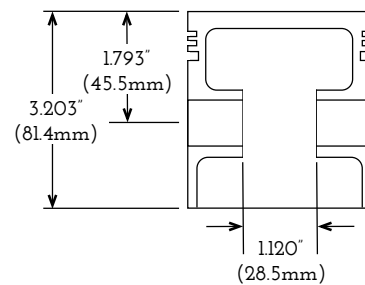
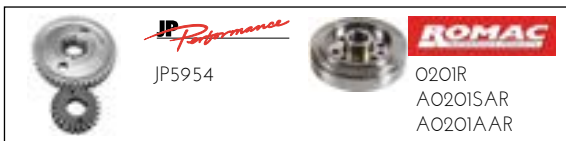
1948-60



	2x2mm 1x3/16" OC
	1A
	0.7500" (19.05mm) SC

EH, HD
149cui, OHV, 6 cyl, Red motor
Std bore 3 1/4" (82.55mm)
JPO470

1963-66



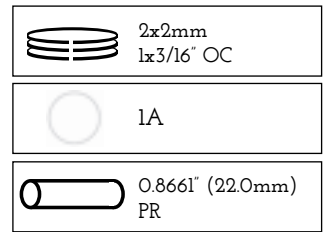
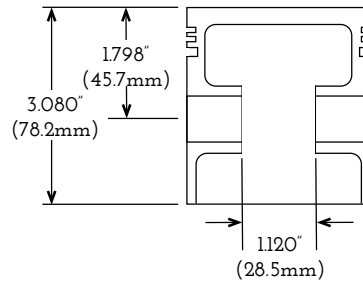
	2x2mm 1x3/16" OC
	1A
	0.8661" (22.0mm) PR



Holden

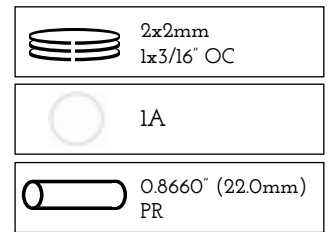
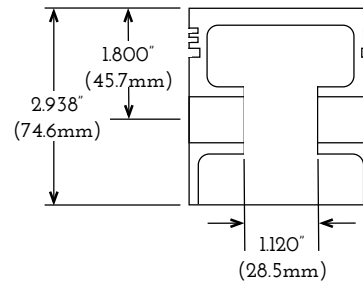
HR-HG, Torana LC2600
161cui, OHV, 6 cyl, Red motor
Std bore 3 3/8" (85.73mm)
JPO616

1967-70



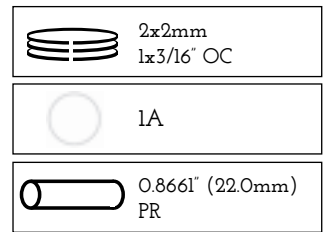
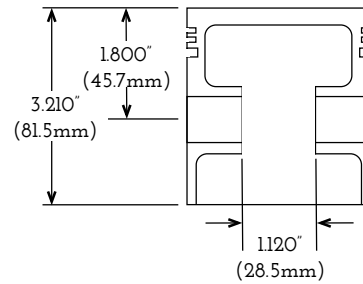
Commodore VB-VH, HQ-HZ,
Torana LC-UC
173cui, OHV, 6 cyl
Std bore 3 1/2" (88.9mm)
JPO645

1971-84

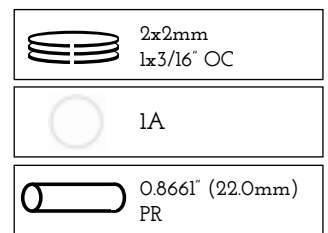
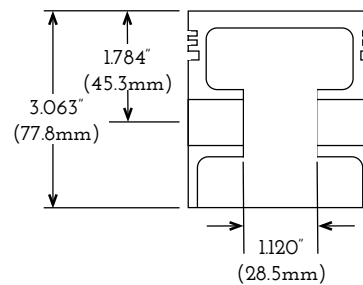


EH, HD
179cui, OHV, 6 cyl, Red motor overbored
Std bore 3 9/16" (90.5mm)
JPO471

1963-66

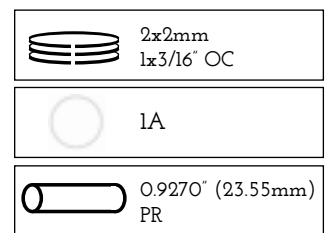
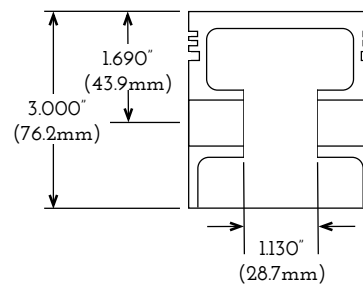


HR-HG, Torana LC GTR
186cui, OHV, CR 8.5:1, 6 cyl, Red motor
Std bore 3 5/8" (92.1mm)
JPO567



Commodore VB, VC, VK, HT-HZ,
Torana LH-LX, WB
253cui, OHV, 8 cyl
Std bore
JPO646

1974-86

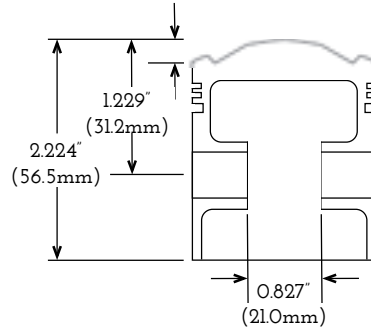







Honda

S600
 606cc, DOHC, 4 cyl
 Std bore 54.5mm
 JP0889

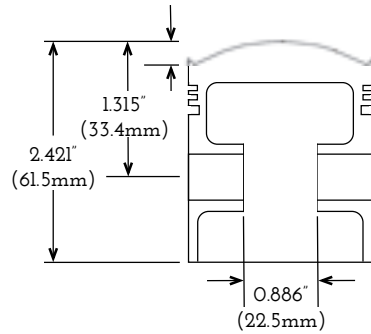
1964-66






	2x1/16" 1x1/8" P
	4] +0.276" (7.0mm)
	0.59055" (15.0mm) WC

S800
 791cc, DOHC, 4 cyl
 Std bore 60mm
 JP0920

1967-70



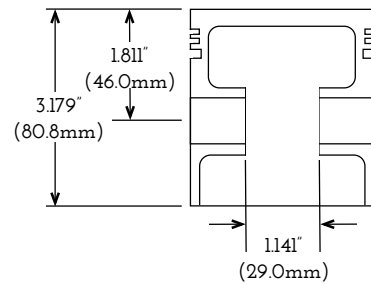
	2x1/16" 1x1/8" P
	4H +0.295" (7.5mm)
	0.7087" (18.0mm) WC




Horch



16/80 Type 350, 375, 400, 405
 3950cc, OHV, CR 5.4:1, 8 cyl
 Std bore 73mm
 SP202062

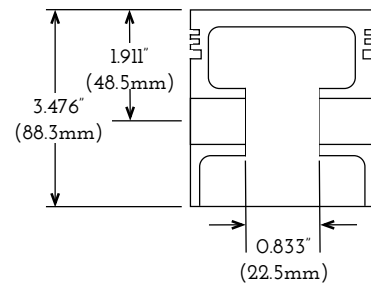
1928-31






	2x3/32" 1x4mm P
	1A
	0.7874" (20.0mm) WC

930V
 3823cc, OHV, CR 6.1:1, 8 cyl
 Std bore 78mm
 SP202064
 Oversize pin

1937-40



	2x3/32" 1x3/16" P
	1A
	0.8330" (22.5mm) WC

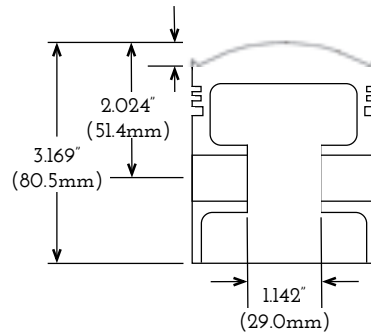


Horex

Regina 250
250cc, OHV, 1 cyl
Imperator 500
500cc, OHV, 2cyl
Std bore 65mm
JPO819

1953-56

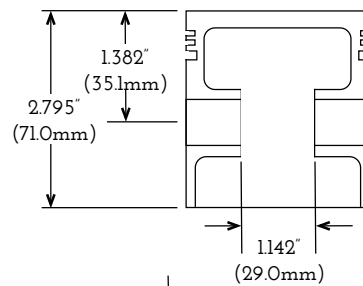
1951-55



	2x2mm 1x4mm P
	4H +0.224" (5.7mm)
	0.7088" (18.0mm) WC

EI, MC-IC, Regina
342cc, OHV, 1 cyl
Std bore 69mm
JPO783

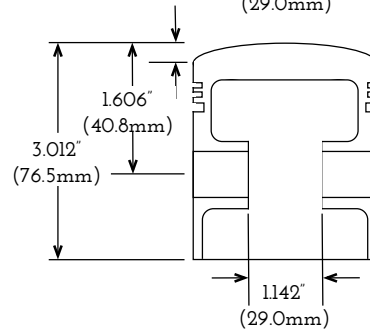
1950-56



	2x2mm 1x4mm P
	1A
	0.7088" (18.0mm) WC

Regina Sport
350cc, OHV, 1 cyl
Std bore 69mm
JPO834

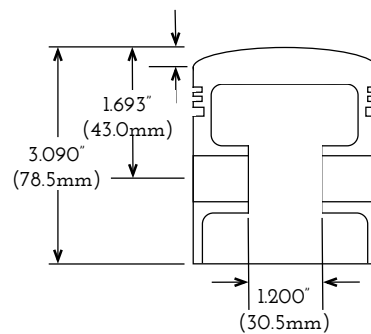
1950-56



	2x2mm 1x4mm P
	4F +0.315" (8.0mm)
	0.7088" (18.0mm) WC

Regina 400
400cc, OHV, 1 cyl
Std bore 74mm
JPO821

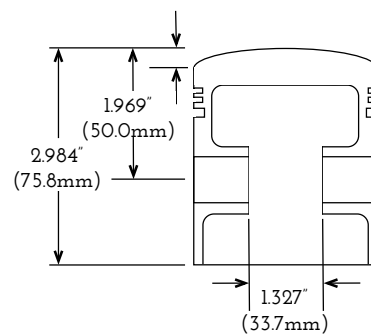
1950-56



	2x2mm 1x4mm OC
	4G +0.276" (7.0mm)
	0.7087" (18.0mm) WC

Resident
349cc, OHV, 1 cyl
Std bore 77mm
JPO847

1956-59

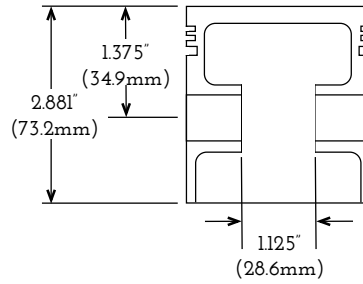





	2x2mm 1x4mm P
	4H +0.276" (7.0mm)
	0.7087" (18.0mm) WC



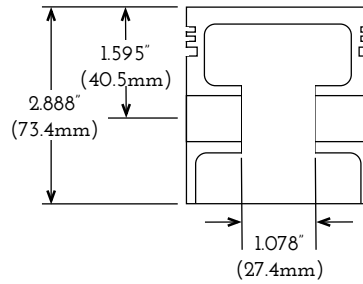
Howard




Rotary Hoe
Std bore 2 7/8" (73.025mm)
JPO591



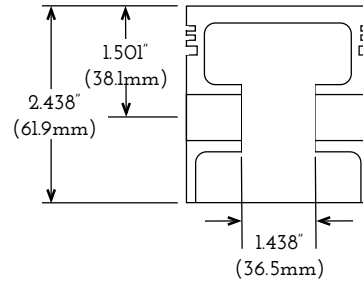
	3x3/32" 1x3/16" P
	1A
	0.6250" (15.88mm) WC




9.8 HP Gem Series IV, air cooled
Std bore 3" (76.2mm)
JPO682



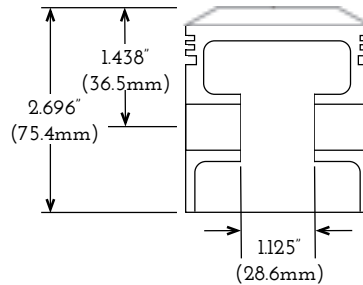
	2x3/32" 1x4mm P
	1A
	0.7500" (19.05mm) WC




Rotary Hoe
Std bore 3 1/8" (79.4mm)
JPO565



	2x2mm 2x4mm P
	1A
	0.6875" (17.46mm) WC

5-8HP Stationary Engine
Std bore 3 1/2" (88.9mm)
JPO550



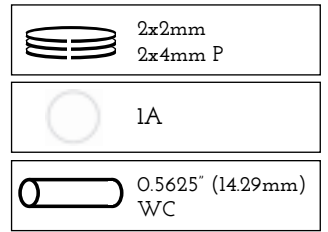
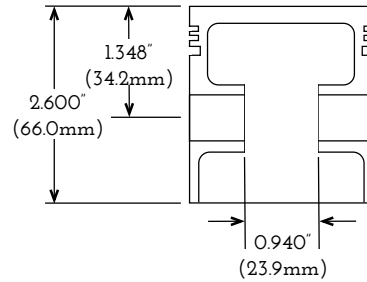
	2x1/8" 1x1/8" P
	4A
	0.7087" (18.0mm) CR



HRG

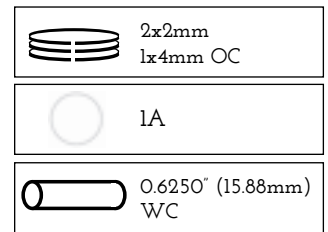
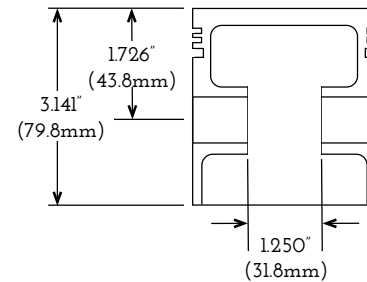
1100
1074cc, OHC, 4 cyl
Std bore 60mm
JPO221

1935-37



1500 late
1506cc, OHC, CR 7:1, 4 cyl
Std bore 73mm
JPO224

1953-56

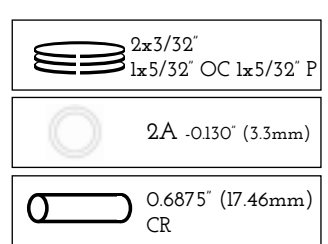
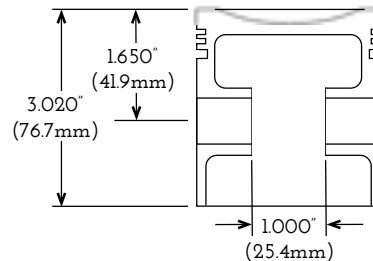


Hudson



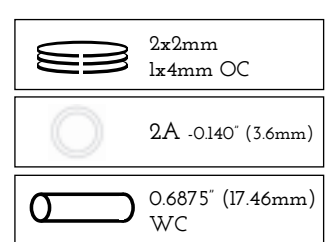
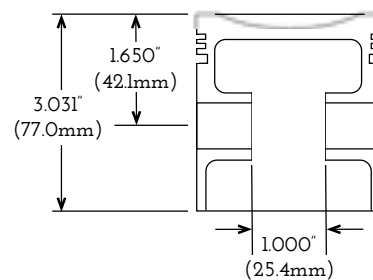
Metropolitan, Series A & B
1200cc, OHV, CR 7.2:1, 4 cyl
Std bore 2 37/64 inch (65.46mm)
JPO298

1954-57



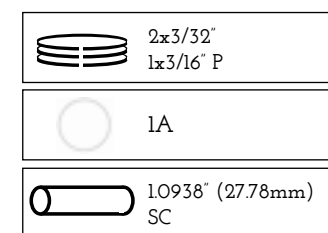
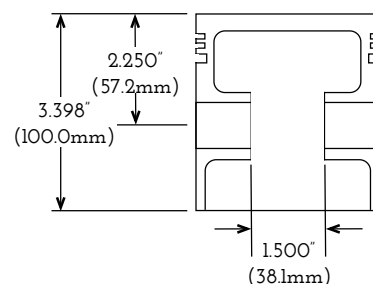
Metropolitan 1500
1489cc, OHV CR 8.3:1, 4 cyl
Std bore 2 7/8 inch (73.025mm)
JPO297

1956-62



Super Six
289 cui, SV, CR 5:1, 6 cyl
Std bore 3 1/2 inch (88.9mm)
JPO741

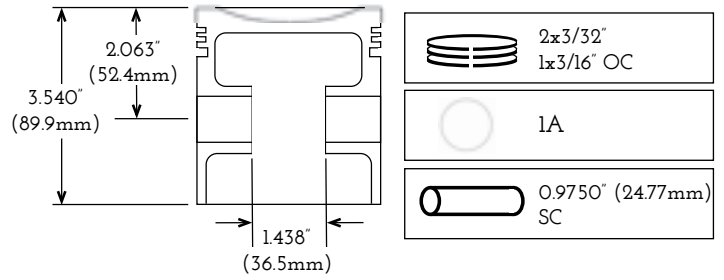
1922-29



Hudson

Super Six
 262 cui, SV, CR 6.5:1, 6 cyl
 Std bore 3 9/16" (90.49mm)
 JPO359

1948-56

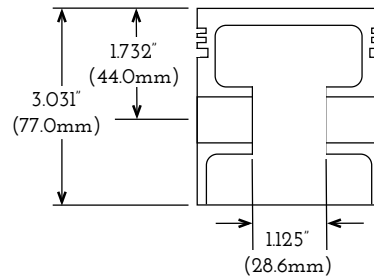




Humber

16/50
2110cc, OISE, 6 cyl
Std bore 65mm
JP0883

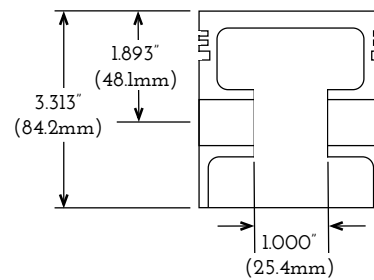
1929-32



	2x3/32" 1x5/32" P
	1A -
	0.7480" (19.02mm) WC

16/60
2276cc, OISE/SV, 6 cyl
Std bore 2.658" (67.5mm)
JP0758

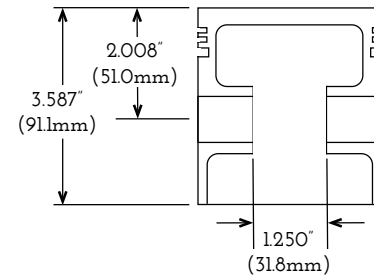
1933-35



	2x2mm 1x4mm P
	1A -
	0.7875" (20.0mm) SC

Hawk Mk I, II, III
1944cc, SV, CR 6.4:1, 4 cyl
Std bore 75mm
JP0183

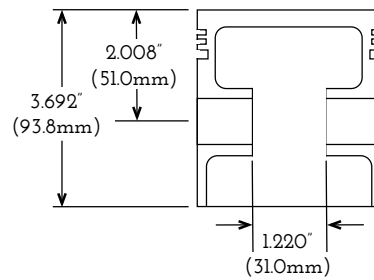
1946-50



	2x3/32" 1x3/16" P
	1A -
	0.9450" (24.0mm) WC

Hawk Mk IV-V
2267cc, SV, CR 6.3:1, 4 cyl
Hawk Mk VI
2267cc, OHV, CR 7:1, 4 cyl
Mk VI Series I-IV
2267cc, OHV, CR 7:1, 4 cyl
Std bore 3 3/16" (80.962mm)
JP0185

1950-54



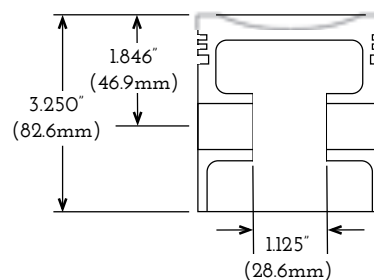
	2x3/32" 1x3/16" OC 1x3/16" P
	1A -
	0.9450" (24.0mm) WC

1954-57

1957-68

Sceptre
1592cc, OHV, CR 9:1, 4 cyl
Std bore 3.210" (81.539mm)
JP1028
Recommended max. oversize +040"

1963-65

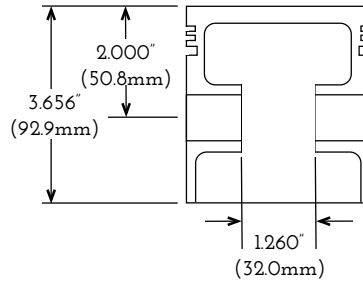





	2x2mm 1x3/16" OC
	2A -0.098" (2.5mm)
	0.9375" (23.81mm) WC

Humber

Snipe, Imperial, Pullman
 4086cc, SV, CR 6.25:1, 6 cyl
 Std bore 3 11/32" (85mm)
JPO190
Chrome rings must not be fitted

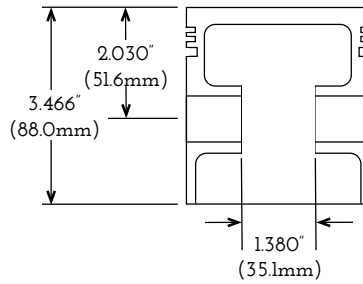
1936-53






	2x3/32" 2x3/16" P
	1A
	0.9450" (24.0mm) WC

Super Snipe Series II, III, IV, V
 2965cc, OHV, CR 7.5:1, 6 cyl
 Std bore 3.4367" (87.29mm)
JPO180

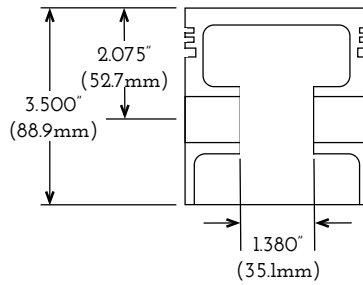
1959-68






	2x2mm 1x3/16" OC
	1A
	0.9375" (23.82mm) WC

Super Snipe Series II, III, IV, V
 2965cc, OHV, CR 8:1, 6 cyl
 Std bore 3.4367" (87.29mm)
JPO180A

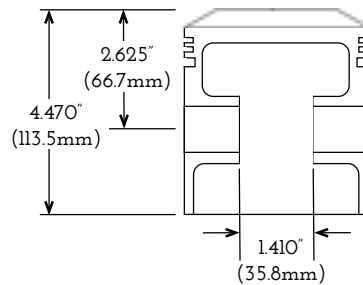
1959-68






	2x2mm 1x3/16" OC
	1A
	0.9375" (23.82mm) WC

Super Snipe Mk IV, Pullman Mk IV,
 Imperial Mk IV
 4139cc, OHV, CR 7.2:1, 6 cyl
 Std bore 3 1/2" (88.9mm)
JPO227
Chrome rings must not be fitted

1953-57

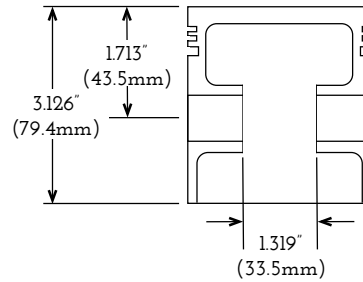


	2x3/32" 2x3/16" P
	4A
	1.1250" (28.58mm) SC



Hupmobile

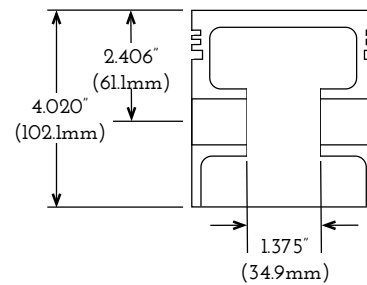
A, A1
195cui, SV, 6 cyl
Std bore 3 1/8" (79.38mm)
SP980122



	2x3/32" 1x3/16" P
	1A
	0.8650" (21.97mm) CR

R10, R11, R12, R15
4 cyl
Std bore 3 1/4" (82.55mm)
JPO683

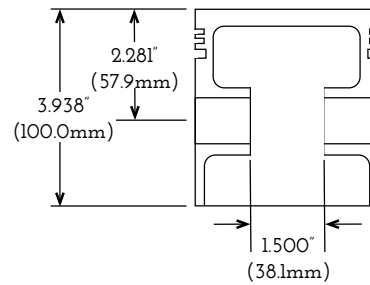
1923-24



	3x3/32" 1x3/16" P
	1A
	0.8660" (22.0mm) CR

417, 417W, 421, 421J, 518, 618, W, D, J,
Aero, Dynamic, Series 118, 121
6 cyl
Std bore 3 1/2" (88.9mm)
JPO714

1934-38



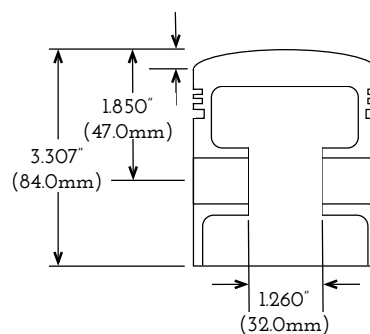
	3x2mm 1x4mm P
	1A
	0.8750" (22.23mm) WC

Husquvarna



Model 120/130 high compression
990cc, SV, 2 cyl
Std bore 79mm
SP990401

1933-36



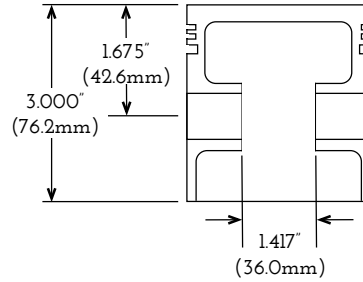
	2x2mm
	4P+0.472" (12.0mm)
	0.7080" (18.0mm) WC



Indian

Scout, 5/8" pin
585cc, SV, 2 cyl
Std bore 2 3/4" (69.85mm)
JP0605

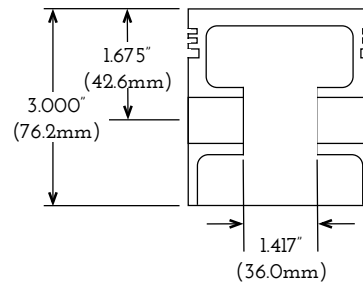
1920-30



	3x1/16" 1x4mm P
	1A
	0.6250" (15.88mm) WC

Scout, 3/4" pin
585cc, SV, 2 cyl
Std bore 2 3/4" (69.85mm)
JP0605A

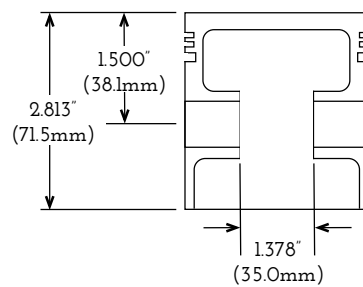
1935-44



	3x1/16" 1x4mm P
	1A
	0.7500" (19.05mm) SC

Sport Scout, WD640
749cc, SV, 2 cyl
Std bore 2 7/8" (73.03mm)
SP200182

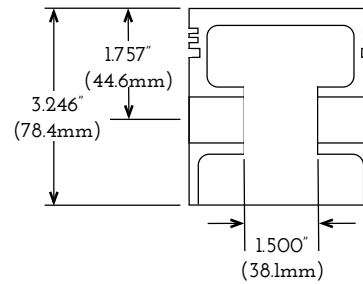
1941-49



	3x1/16" 1x4mm P
	1A
	0.7500" (19.05mm) WC

Chief
1000cc, SV, 2 cyl
Std bore 79mm
SP200209

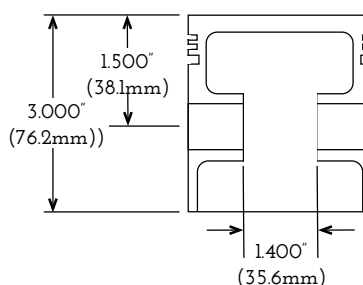
1922-28



	3x2mm
	1A
	0.6250" (15.88mm) WC

Power Plus
997cc, SV, 2 cyl
Std bore 3 1/8" (79.38mm)
SP205064

1916-24



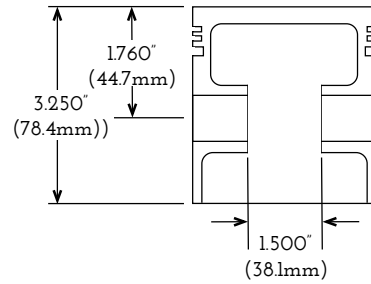
	2x2mm 1x4mm P
	1A
	0.6250" (15.88mm) WC



Indian

Power Plus
997cc, SV, 2 cyl
Std bore 3 1/8" (79.38mm)
SP201003

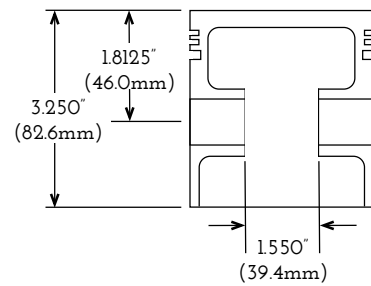
1916-23



	2x3/32" 1x5/32" P
	1A
	0.6250" (15.88mm) WC

Chief
Blackhawk, Chief
1200cc, SV, 2 cyl
Std bore 3 1/4" (82.55mm)
JPO598

1927-35
1941-53

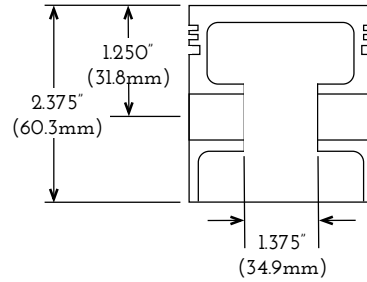


	3x2m 1x3/16" P
	1A
	0.7500" (19.05mm) WC



Ingersoll Rand

Compressor
 5 cyl
 Std bore 3" (76.2mm)
 JPO542

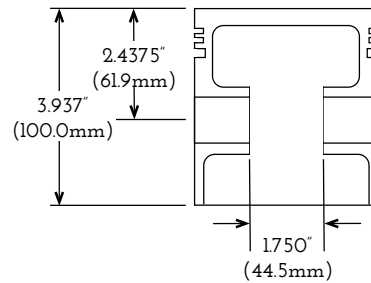


	2x2mm 1x5/32" OC
	1A
	0.6250" (15.88mm) WC

International

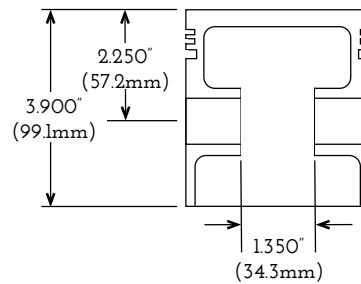


S26, SD36, SL36, SF36, AL3, A3, SD46, SF46;
 15B bus after engine 4SL-26997 1926-34
 6 cyl
 Std bore 3 1/4" (82.55mm)
 JPO698



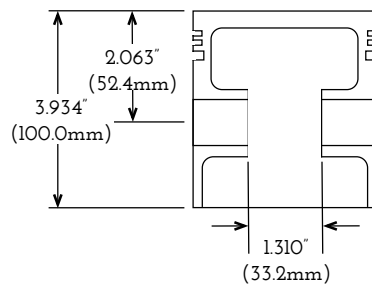
	3x3/32" 1x3/16" P
	1A
	0.8750" (22.23mm) WC

K4 1937
 6 cyl
 Std bore 3 5/16" (84.1mm)
 JPO179



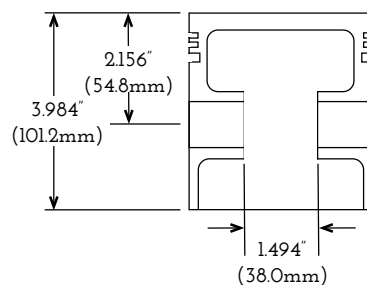
	2x3/32" 1x3/16" P
	1A
	0.9375" (23.81mm) WC

D, K, K5 1937-50
 6 cyl
 Std bore 3 5/16" (84.1mm)
 JPO173



	2x3/32" 2x3/16" P
	1A
	0.9375" (23.81mm) WC

K6, KS6, BLD250 engine 1942-46
 6 cyl
 Std bore 3 7/16" (87.312mm)
 JPO174



	3x3/32" 1x3/16" P
	1A
	0.9190" (23.34mm) WC

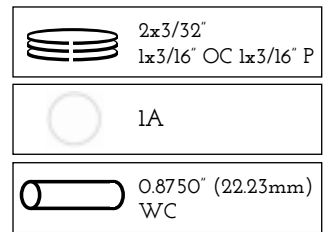
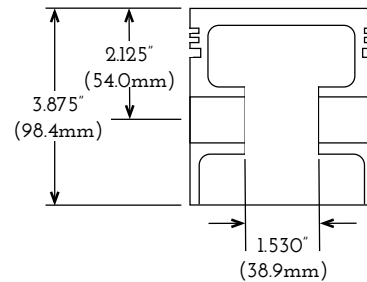


International

ASD240 L Series

6 cyl
Std bore 3 9/16" (90.5mm)
JPO171

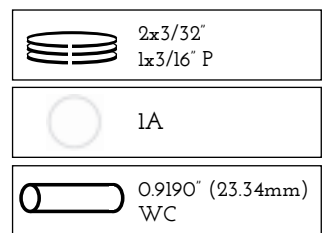
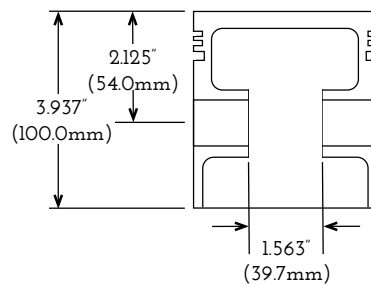
1950-55



K7, BLD269

6 cyl
Std bore 3 9/16" (90.5mm)
JPO172

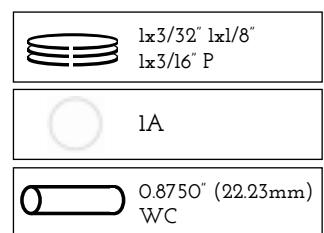
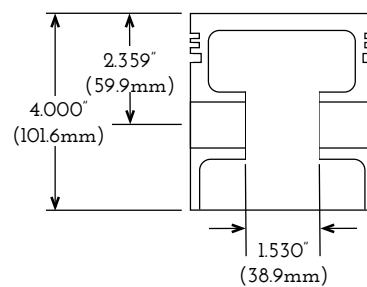
1942-51



ASD220, SD220

6 cyl
Std bore 3 9/16" (90.5mm)
JPO302

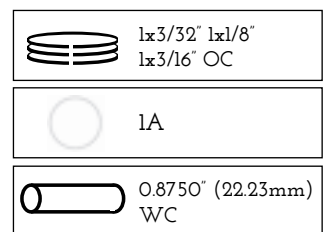
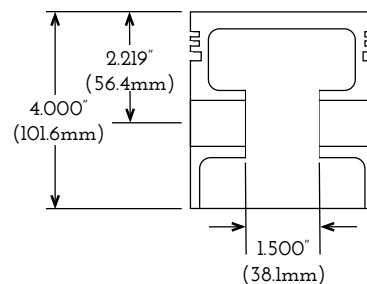
1950-55



ABD240, Vertical valve

6 cyl
Std bore 3 9/16" (90.5mm)
JPO303

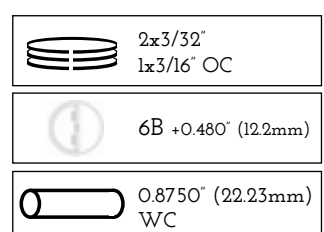
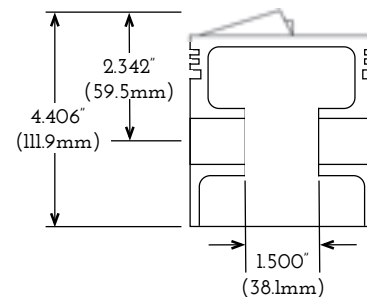
1954-58



ABD240 T/valve, AGD240

6 cyl
Std bore 3 9/16" (90.5mm)
JPO389

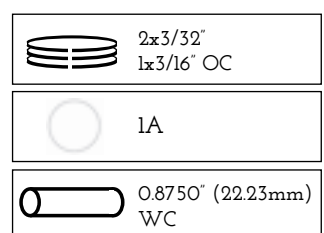
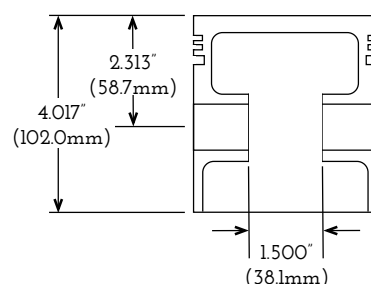
1958-63



ABD264 T/Valve

6 cyl
Std bore 3 11/16" (93.7mm)
JPO301

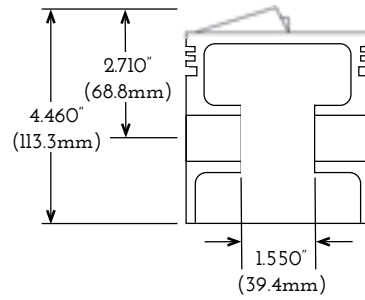
1955-58





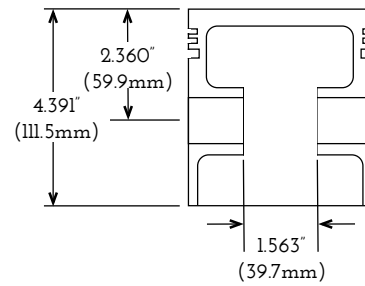
International

ABD264 T/valve, AGD264 T/valve 1958-68
 6 cyl
 Std bore 3 11/16" (93.7mm)
 JPO390



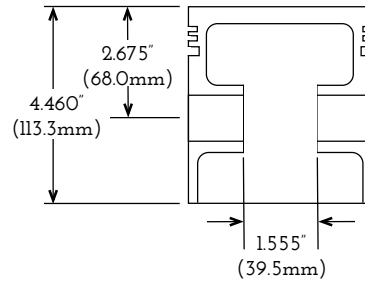
	2x3/32" 1x3/16" OC
	6B +0.530" (13.5mm)
	0.8750" (22.23mm) WC

ABD282 1953-57
 6 cyl
 Std bore 3 13/16" (96.8mm)
 JPO300



	1x3/32" 1x1/8" 2x3/16" P
	1A
	0.9190" (23.34mm) WC

ABD282 T/valve, AGD280 T/valve 1959-78
 6 cyl
 Std bore 3 13/16" (96.8mm)
 JPO391



	2x3/32" 1x3/16" OC
	1A
	0.8750" (22.23mm) WC



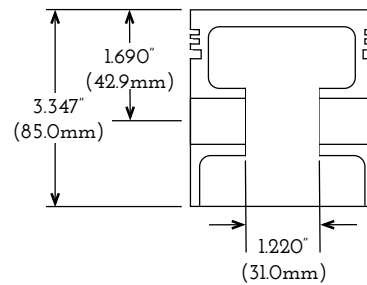
Jaguar

SSII 1005cc, SV, 6 cyl Std bore 2 3/8" (60mm) JPI047	1932-34		2x2mm 2x4mm P	1A	0.6250" (15.88mm) WC
SS1 2663cc, SV, 6 cyl Std bore 2 7/8" (73.025mm) JPO802	1933-37		2x2mm 1x4mm P	1A	0.6250" (15.88mm) WC
SS 90 2664cc SV, CR 7:1, 6 cyl	1935		2x2mm 1x4mm OC	1A	0.7500" (19.05mm) SC
SS 100 2664cc OHV, CR 7:1, 6 cyl	1936-40				
SS 1 1/2 litre 1775cc OHV, CR 7.5:1, 4 cyl	1937-40				
2 1/2 litre 2664cc, OHV, CR 7.3:1, 6 cyl	1946-48				
Mk V 2664cc, OHV, CR 7.5:1, 6 cyl Std bore 2 7/8" (73.025mm) JPO244	1949-51				
SS100 3485cc, OHV, CR 7.2:1, 6 cyl 3 1/2 litre 3485cc, OHV, CR 6.75:1, 6 cyl Mk V 3485cc, OHV, CR 6.75:1, 6 cyl Std bore 82mm JPO280	1938-49 1946-48 1949-51		2x2mm 1x4mm OC	1A	0.8750" (22.23mm) SC



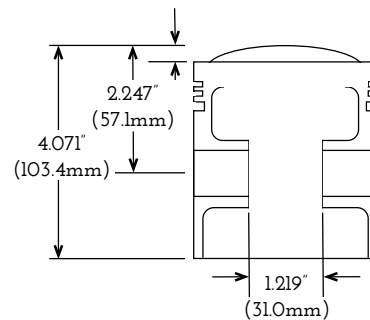
Jaguar

XK12 1948-54
 Mk VII 1951-54
 3442cc, DOHC, CR 7:1, 6 cyl
 Std bore 83mm
 JPO281



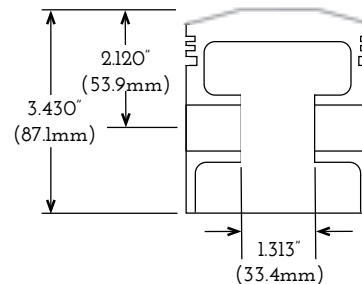
	2x2mm 1x4mm OC
	1A
	0.8750" (22.23mm) WC

XK120, XK140 Mk VII (high compression) 1948-54
 XK140 1955-57
 Mk VIIM 1955-57
 Mk VIII 1957-58
 XK150 1957-61
 3442cc, DOHC, CR 8:1, 6 cyl
 Std bore 83mm
 JPO408



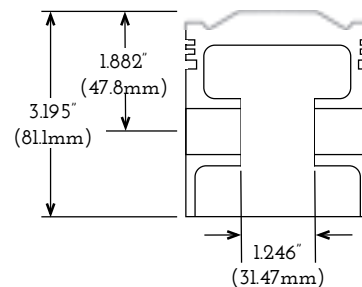
	2x2mm 1x4mm OC
	4P +0.557" (14.1mm)
	0.8750" (22.23mm) WC

Mk II 2.4 1959-67
 240 1967
 2483cc, DOHC, CR 8:1, 6 cyl
 Std bore 83mm
 JPO409



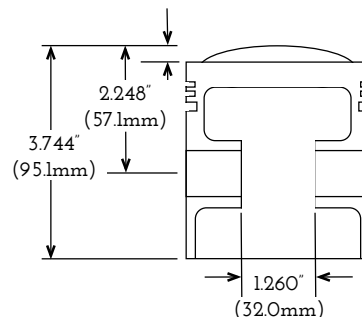
	2x2mm 1x4mm OC
	4E +0.450" (11.4mm)
	0.8750" (22.23mm) WC

XJ6 2.8 Series I 1968-73
 2792cc, CR 8:1, 6 cyl
 Std bore 83mm
 JPI093



	2x2mm 1x4mm OC
	4M +0.350" (8.9mm)
	0.8750" (22.23mm) WC

XJ6 3.4 1975-79
 3442cc, OHC, CR 8.4:1, 6 cyl
 Std bore 83mm
 JPI092



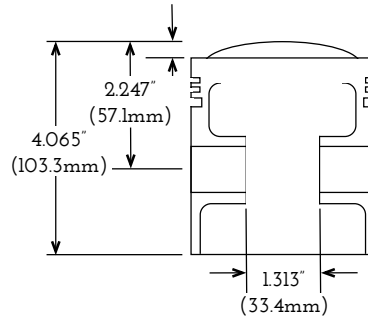
	2x2mm 1x4mm OC
	4P +0.613" (15.6mm)
	0.8750" (22.23mm) WC



Jaguar

Mk IX 3.8
 Mk X
 XK150S
 3781cc, DOHC, CR 9:1, 6 cyl
 Std bore 87mm
 JPO535

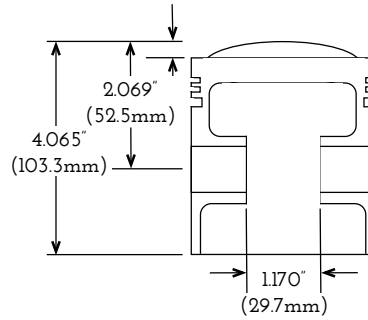
1959-61
 1962-65
 1959-61



	2x2mm 1x4mm OC
	4P +0.600" (15.2mm)
	0.8750" (22.23mm) WC

Mk IX 3.8
 XK150
 Mk X
 3781cc, DOHC, CR 8:1, 6 cyl
 Std bore 87mm
 JPO538

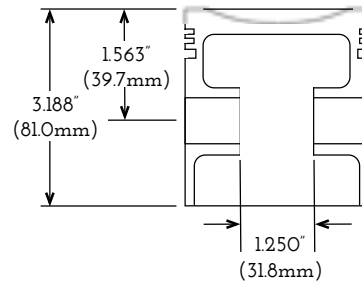
1959-61
 1959-61
 1962-63



	2x2mm 1x4mm OC
	4P +0.400" (10.2mm)
	0.8750" (22.23mm) WC

XJ12 Series I, II
 E-Type Series III
 XJS V12
 5343cc, OHC, CR 9:1, 12 cyl
 Std bore 90mm
 JPO472

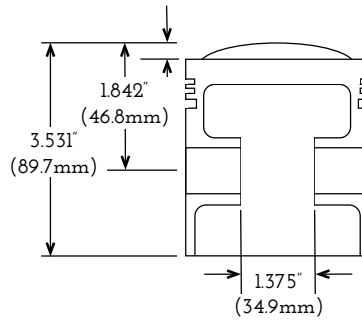
1972-79
 1971-74
 1975-81



	2x2mm 1x4mm OC
	2F -0.280" (7.1mm)
	0.9375" (23.82mm) WC

Mk X
 420
 XJ6 Series I
 XJ6 Series II
 XJ6 Series III
 E type 2+2
 4235cc, DOHC, CR 8:1, 6 cyl
 Std bore 3 5/8" (92.1mm)
 JPO706

1965-66
 1966-70
 1969-73
 1974-79
 1980-96
 1966-74

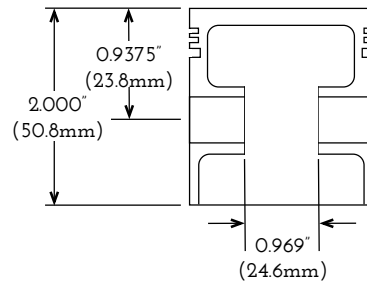





	2x2mm 1x3/16" OC
	4P +0.226" (5.7mm)
	0.8750" (22.23mm) WC



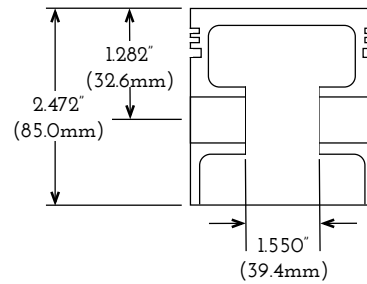
JAP




Model 2A, 2S, Lyon
98cc, 4 stroke, 1 cyl
Std bore 51.5mm
JPO363



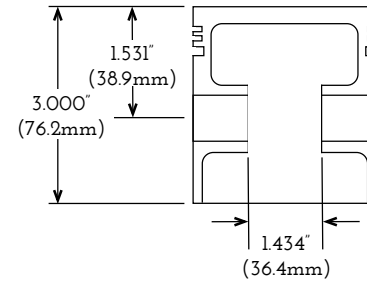
	2x1/16" 1x1/8" P
	1A
	0.6150" (15.62mm) WC




Model 4/3
288cc, air cooled, 1 cyl
Std bore 2 3/4" (69.9mm)
JPO877



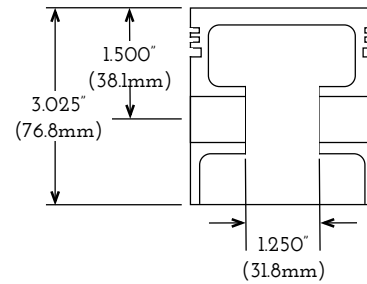
	2x2mm 1x4mm P
	1A
	0.6125" (15.56mm) WC




4.5 HP
412cc, air cooled, 1 cyl
Std bore 80mm
JPO574



	2x2mm 1x4mm P
	1A
	0.8125" (15.56mm) SC

Mk III, Type No 5
600cc, SV, 1 cyl
Std bore 3 3/8" (85.7mm)
JPO654

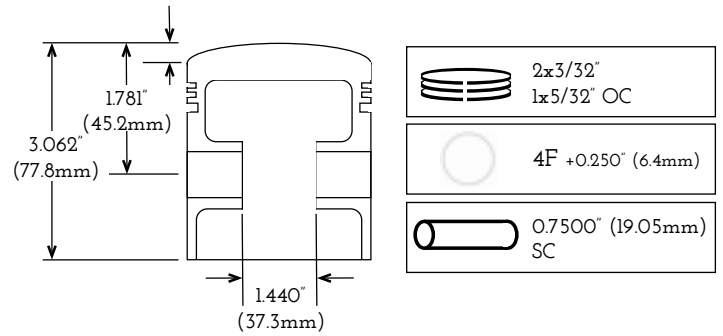


	3x3/32" 1x3/32" Scr
	1A
	0.8125" (15.56mm) SC

Jensen

Model B
 3622cc, SV, CR 6.3:1, 8 cyl
 Std bore 3 1/16" (77.79mm)
 JP1050

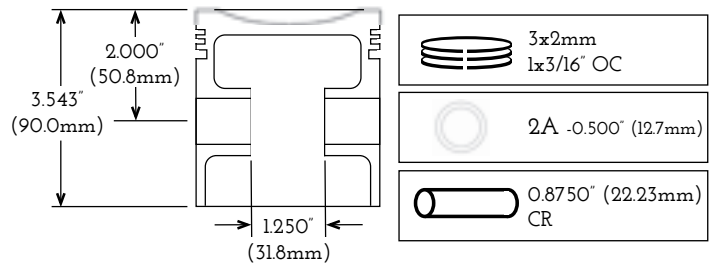
1937-39



Interceptor, 54I
 3993cc, OHV, CR 6.8:1, 6 cyl
 54IR, 54IS
 3993cc, OHV, CR 7.6:1, 6 cyl
 Std bore 3 7/16" (87.312mm)
 JP0296

1949-55

1957-63



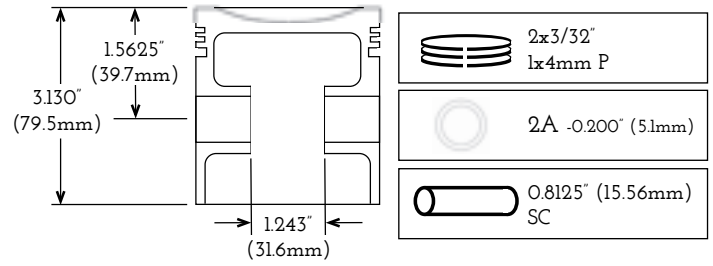
Jowett

Javelin
 1486cc, OHV, CR 7.25:1, 4 cyl
 Jupiter I & IA
 1486cc, OHV, CR 8:1, 4 cyl
 Jupiter RI & R4
 1486cc, OHV, CR 9:1, 4 cyl
 Std bore 72.5mm
 JPO195

1947-54

1950-54

1952-54

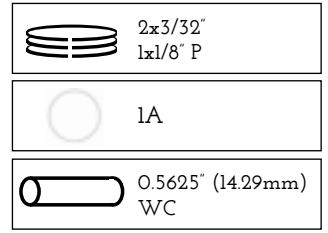
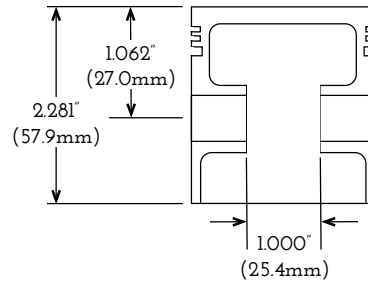




Kirby

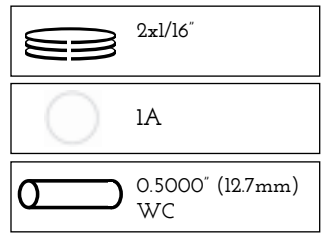
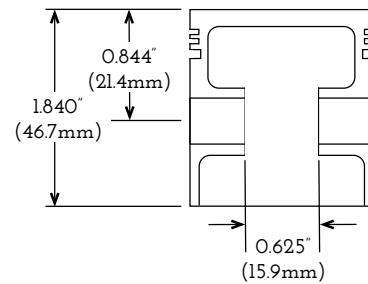
VR30, HK25
4 stroke, 1 cyl
Std bore 2 5/16" (58.7mm)
JPO488

1969-



KAV 74
1 cyl
Std bore 2 5/16" (58.7mm)
JPO612

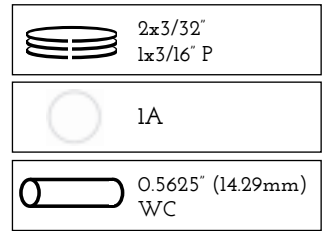
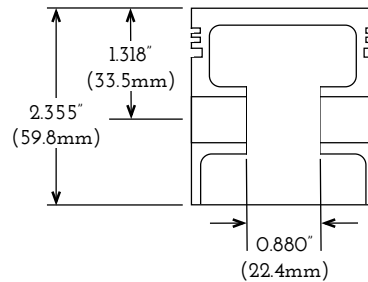
1966-69



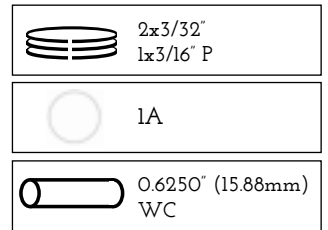
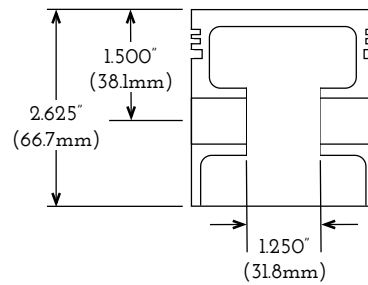
Kohler



K90, 91
1 cyl
Std bore 2 3/8" (60.3mm)
JPO466

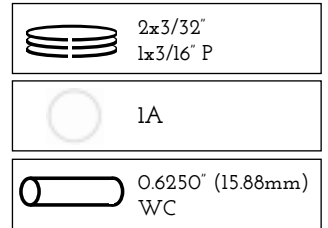
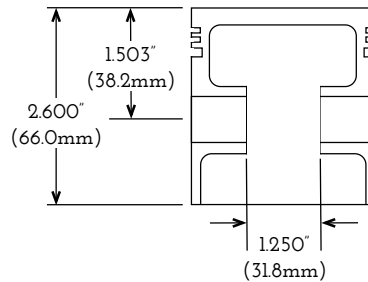


K160, 161
1 cyl
Std bore 2 7/8" (73.025mm)
JPO467



MS8
1 cyl
Std bore 2 5/16" (74.6mm)
JPO566

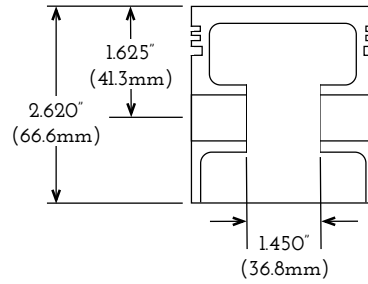
1984








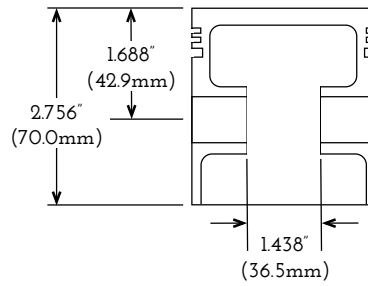
Kohler




K241
1 cyl
Std bore 3 1/4" (82.55mm)
JPO685



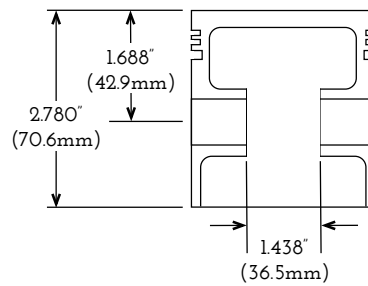
	2x2mm 1x3/16" P
	1A
	0.8593" (21.83mm) WC




K301
1 cyl
Std bore 3 3/8" (85.7mm)
JPO674



	2x2mm 1x3/16" P
	1A
	0.8750" (22.23mm) WC

K321
1 cyl
Std bore 3 1/2" (88.9mm)
JPO659



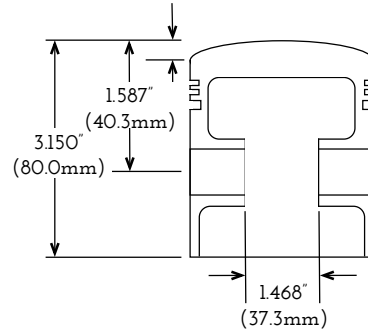
	2x2mm 1x3/16" P
	1A
	0.8750" (22.23mm) WC






Lagonda

Speed
1954cc, OHV, CR 6.2:1, 4 cyl
Std bore 72mm
JP0904

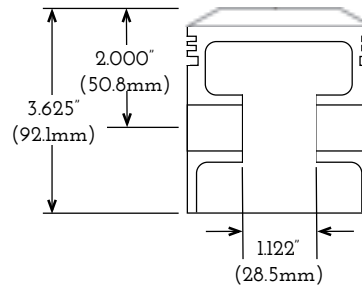
1926-33






	2x1/16" 1x4mm P
	4P +0.118" (3.0mm)
	0.7500" (19.05mm) WC

Special Selector
3181cc, OHV, CR 6:1, 6 cyl
Std bore 75mm
SP109712

1931-33



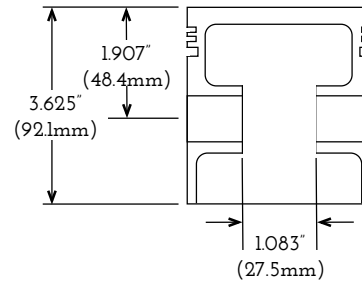
	2x3/32" 1x4mm P
	4A
	0.7500" (19.05mm) WC




4 1/2 litre, Rapide
4480cc, OHV, CR 7:1, 12 cyl
Le Mans
4480cc, OHV, CR 8.8:1, 12 cyl
V12
4480cc, OHV, CR 7:1, 12 cyl
Std bore 75mm
SP216010

1937-40

1938-39

1948-49

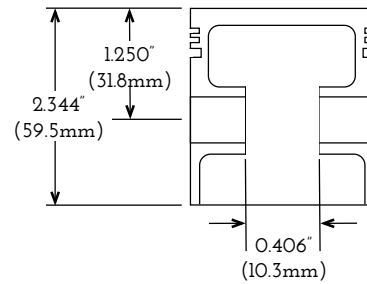





	2x2mm 1x3/16" OC
	1A
	0.8750" (22.23mm) WC



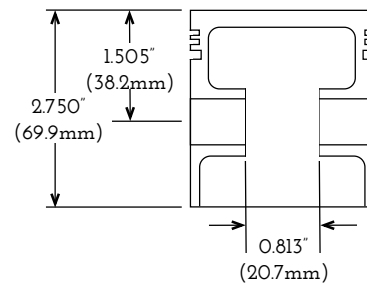
Lanchester




Light 6 Sports Saloon, 342,
Light 6 Deluxe Saloon, 351
1378cc, OHV, 6 cyl
Std bore 57mm
JP0745



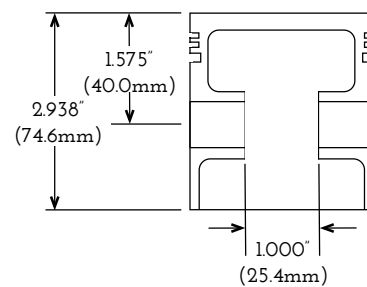
	2x2mm 1x5/32" P
	1A
	0.5900" (15.0mm) CR




10 (car 20051 upwards)
1203cc, OHV, CR 6:1, 4 cyl
10
1287cc, OHV, CR 7.4:1, 4 cyl
Std bore 2 1/2" (63.5mm)
JP1063
Recommend max. oversize +.040"



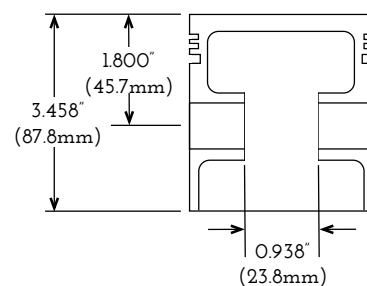
	3x2mm 1x5/32" OC
	1A
	0.7088" (18.0mm) CR




11
1144cc, OHV, 6 cyl
Std bore 66mm
JP1064



	3x2mm 1x4mm P
	1A
	0.7088" (18.0mm) CR

Dauphin
2433cc, OHV, CR 7.75:1, 6 cyl
Leda
1968cc, OHV, CR 6.7:1, 4cyl
Sprite Mk I & II
1622cc, OHV, CR 7:1, 4 cyl
Std bore 3" (76.2mm)
JP1062



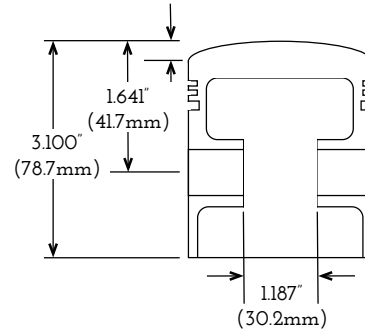
	3x1/16" 1x3/16" OC
	1A
	0.8750" (22.23mm) CR



Lancia

Aprilia, Series I, V4
 1352cc, OHV, 4 cyl
 Std bore 72mm
 SP209025

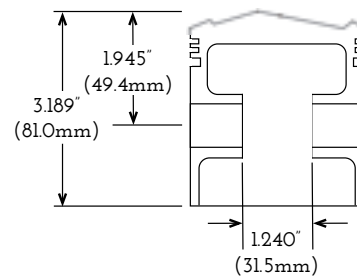
1937-39



	3x2mm 1x4mm P
	4F +0.197" (5.0mm)
	0.8750" (22.23mm) WC

Flaminia
 2458cc, OHV, CR 8.4:1, 6 cyl
 Std bore 80mm
 JP0807

1957-63



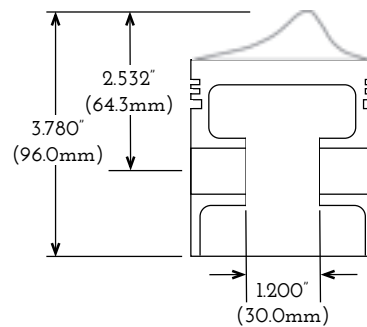
	2x2mm 1x3/16" P
	6E +0.189" (4.8mm)
	0.8661" (22.0mm) WC



Land Rover

Series I
1595cc, OHV, CR 6.8:1, 4 cyl
Std bore 69.5mm
SP212210
Chrome rings must not be used

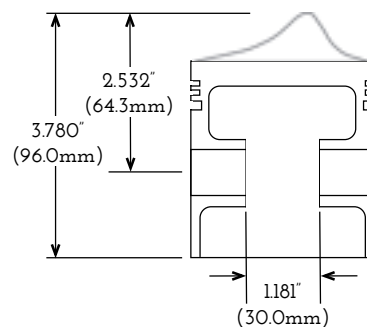
1948-51



	2x0.070" 2x4mm P
	5C
	0.6875" (17.46mm) WC

Series I
1997cc, OHV, CR 6.7:1, 4cyl
Std bore 77.8mm
SP119704

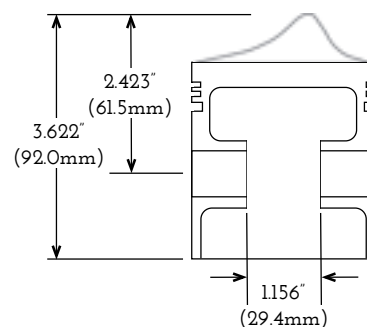
1952-53



	2x0.070" 1x4mm P
	5C
	0.6875" (17.46mm) WC

Series I
1997cc, OHV, CR 6.73:1
Std bore 77.8mm
JPO211

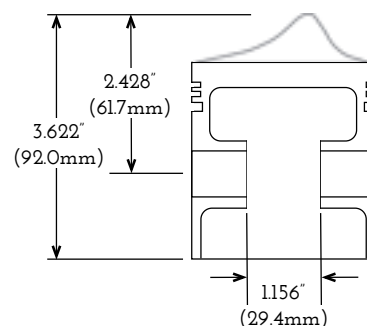
1954-55



	2x0.070" 1x3/32" 1x5/32" P
	5C
	0.6875" (17.46mm) WC

Series I
1997cc, OHV, CR 6.9:1, 4 cyl
Std bore 77.8mm
JPO212

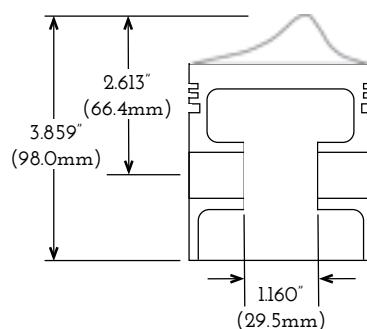
1956-58



	2x0.070" 1x3/32" 1x5/32" P
	5C
	0.8750" (22.23mm) SC

Series II & III
2625cc, OHV, CR 7.8:1, 4 cyl
Std bore 77.8mm
JPO212A

1968-73



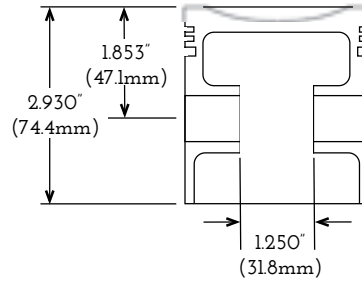
	2x0.070" 1x4mm P
	5C
	0.8750" (22.23mm) SC






Land Rover

Range Rover
 3528cc, OHV, CR 8.25:1, 8 cyl
 Std bore 3 1/2" (88.9mm)
 JPO675

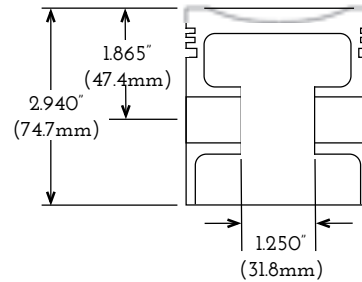
1970-77






	2x2mm 1x3/16" OC
	2F -0.160" (4.1mm)
	0.8750" (22.23mm) PR

Range Rover
 Range Rover Vogue, Vogue SE
 Land Rover Series III, 109
 90, 110
 3528cc, OHV, CR 9.35:1, 8 cyl
 Std bore 3 1/2" (88.9mm)
 JPO679

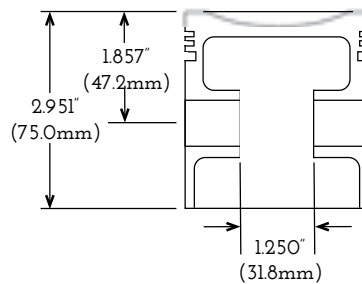
1977-88
 1986-88
 1981-85
 1983-90






	2x2mm 1x3/16" OC
	2F -0.088" (2.2mm)
	0.8750" (22.23mm) PR

Range Rover
 3528cc, OHV, CR 9.35:1, 8 cyl
 Std bore 3 1/2" (88.9mm)
 JPO690

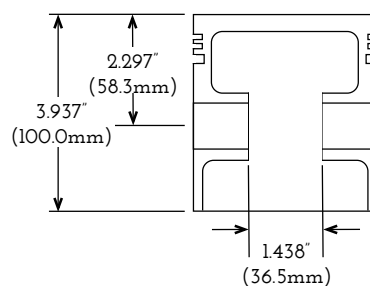
1970-77






	2x2mm 1x3/16" OC
	2F -0.042" (1.1mm)
	0.8750" (22.23mm) PR

Series II, IIA & III
 109
 110
 90, 110
 2286cc, OHV, CR 7:1, 4 cyl
 Std bore 3.560" (90.48mm)
 JPO394

1958-85
 1962-66
 1966-71
 1983-85



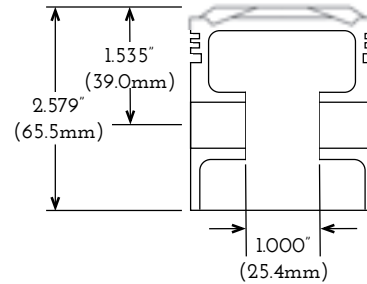
	2x0.070" 1x3/16" P
	1A
	1.000" (25.4mm) SC






Laverda

Montjuic
497cc, DOHC, CR 9:1, 2 cyl
Std bore 72mm
JP0844

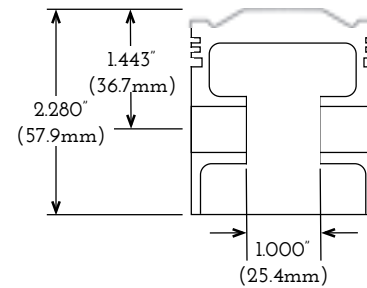
1979-82






	2x1.5mm 1x4mm OC
	6N +0.198" (5.0mm)
	0.7875" (20.0mm) WC

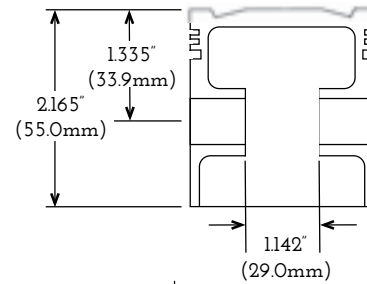
Jota
981cc, DOHC, CR 10:1, 3 cyl
Std bore 75mm
JP0719




1973-85



	2x2mm 1x4mm OC
	4M +0.170" (4.3mm)
	0.7875" (20.0mm) WC

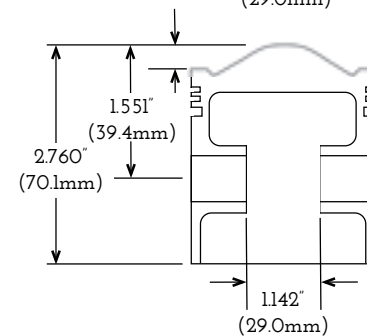
750cc, 1 cyl
Std bore 82mm
JP0845






	2x1.5mm 1x4mm OC
	IC
	0.7875" (20.0mm) WC

750 SFC
744cc, SOHC, CR 9.6:1, 2 cyl
Std bore 80mm
JP0823

1968-76



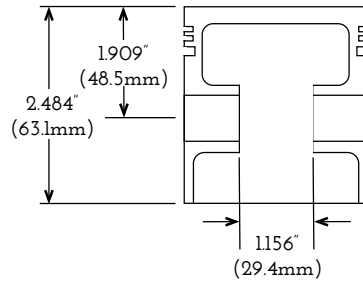
	2x2mm 1x4mm OC
	4R +0.197" (5.0mm)
	0.7875" (20.0mm) WC






Lea Francis

12, Westland, 1.5 litre
 1496cc, 4 cyl
 Std bore 69mm
 JP1012

1940-48



	2x2mm 1x4mm P
	1A
	0.7480" (19.0mm) SC

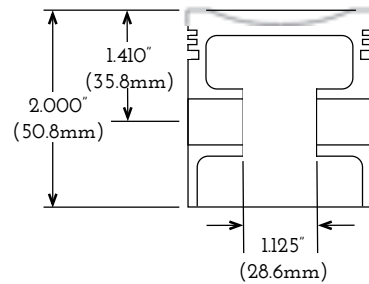
Leyland






Marina 1750, 2.6
 1746cc, OHV, 4 cyl
 2623cc, OHV, 6 cyl
 Std bore 3" (76.2mm)
 JP1008

Recommended max. oversize +0.030"

1972-74

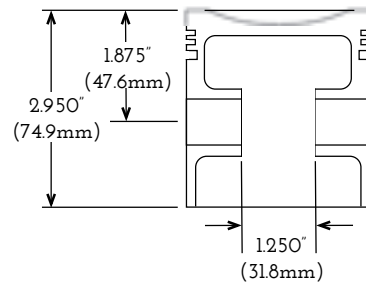





	2x1/16" 1x4mm OC
	2A -0.0225" (5.7mm)
	0.8125" (20.64mm) PR

P76, Terrier
 4416cc, OHV, 8 cyl
 Std bore 3 1/2" (88.9mm)
 JPO676

Recommended max. oversize +0.030"

1973-78



	2x2mm 1x3/16" OC
	2F -0.355" (9.0mm)
	0.8750" (22.23mm) PR

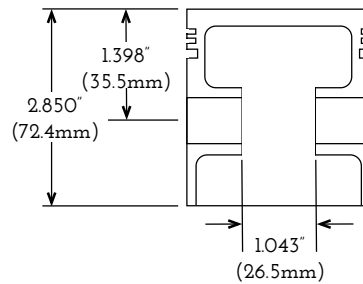




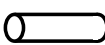
Lloyd

Arabella
897cc, CR 7.5:1, 4 cyl
Arabella de Luxe
897cc, CR 9:1, 4 cyl
Std bore 69mm
JPO840

1959-63

1960-63

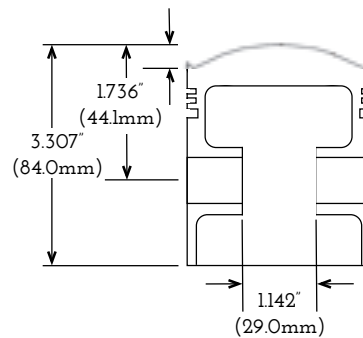




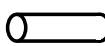
	2x2mm 1x4mm P
	1A
	0.7086" (18.0mm) WC

Alexander
596cc, OHV, CR 6.6:1, 2 cyl
Alexander TS
596cc, OHV, CR 7.2:1, 2 cyl
Std bore 77mm
JPO827

1957-61

1958-61



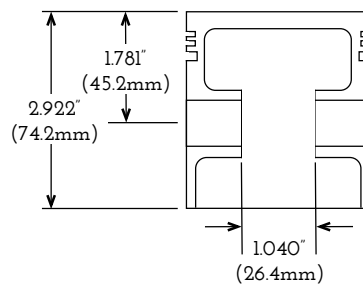
	2x2mm 1x4mm OC
	4H +0.013" (5.4mm)
	0.7875" (20.0mm) WC



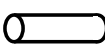
Lotus



Seven
1172cc, SV, CR 8:1, 4 cyl
Std bore 2 1/2" (63.5mm)
JPO168

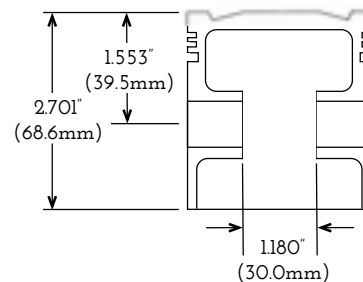
1957-61



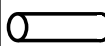


	2x2mm 1x4mm P
	1A
	0.6875" (17.46mm) WC

Elan, S2 +2, +2S 130, +2S-S4
1558cc, DOHC, CR 9.5:1, 4 cyl
Std bore 3 1/4" (73.025mm)
JPO484
Recommend max. oversize +.040"

1964-74

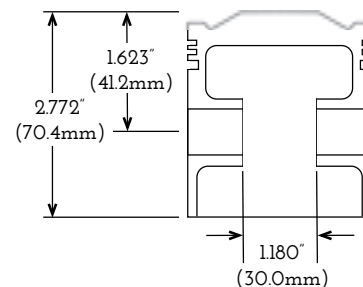




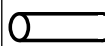
	2x1/16" 1x3/16" OC
	1C
	0.8125" (20.64mm) WC

Elan +2S 130
1558cc, DOHC, CR 9.5:1, 4 cyl
Elan Sprint, Europa
1558cc, DOHC, CR 10:1, 4 cyl
Std bore 3 1/4" (73.025mm)
JPO484A

1971-74

1971-73

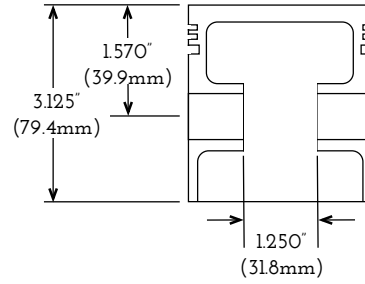


	2x1/16" 1x3/16" OC
	4M
	0.8125" (20.64mm) WC



Luke

46, Compressor C950
2 cyl
Std bore 80mm
JP0756



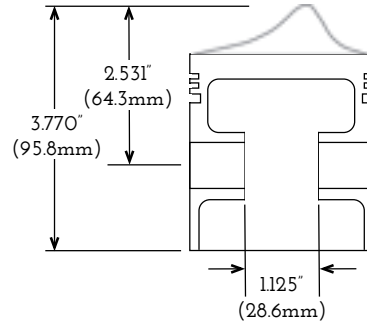
	2x3/32" 1x5/32" P
	1A
	0.7875" (20.0mm) WC

Marauder



Model A
103cc, SV, CR 7.25:1, 6 cyl
Std bore 2.567" (65.2mm)
JPO521

1948-54



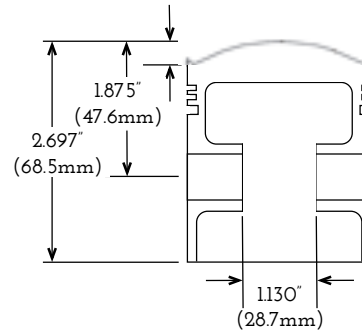
	2x0.070" 1x4mm P
	5C
	0.6875" (17.46mm) WC

Matchless



G9, Super Clubman
498cc, OHV, CR 7:1, 2 cyl
Std bore 66mm
JPIO65

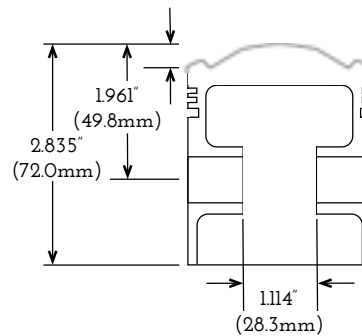
1949-55



	2x1/16" 1x1/8" P
	4H +0.394" (10.0mm)
	0.7500" (19.05mm) SC

G9, Super Clubman
498cc, OHV, CR 7.8:1, 2 cyl
Std bore 66mm
JPIO41

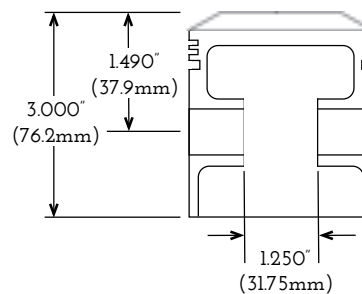
1956-59



	2x1/16" 1x4mm P
	4J +0.504" (12.8mm)
	0.7500" (19.05mm) SC

D3, G3, G3/L, G4, Clubman and Special
347cc, OHV, CR 7:1, 1 cyl
Std bore 2.7165" (69.06mm)
JPIO34

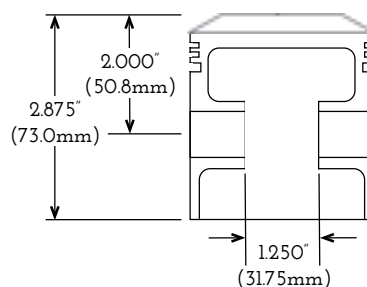
1935-46



	2x1/16" 1x1/8" P
	4A +0.340" (8.64mm)
	0.8750" (22.23mm) WC

G3/L
347cc, OHV, CR 6.3:1, 1 cyl
Std bore 2.7165" (69.06mm)
JPIO31

1948-55



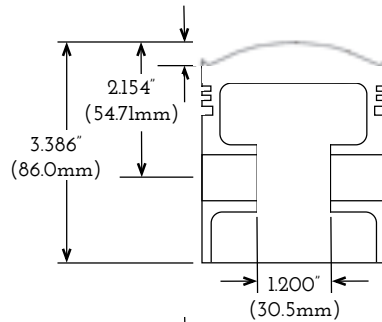
	2x1/16" 1x1/8" P
	4A +0.320" (8.12mm)
	0.8750" (22.23mm) SC



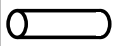


Matchless

G3/L, G3/LS
347cc, OHV, CR 7.5:1, 1 cyl
Std bore 2.7165" (69.06mm)
JP1066

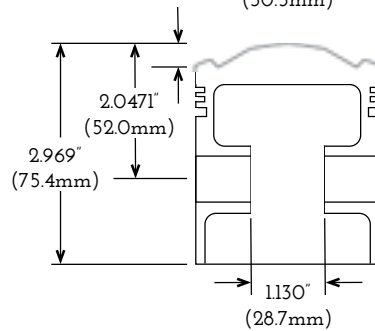
1948-64



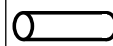


	2x1/16" 1x1/8" P
	4H +0.472" (12.0mm)
	0.875" (22.23mm) WC

G2
248cc, OHV, CR 7.8:1, 1 cyl
Std bore 2 3/4" (69.9mm)
JP1069

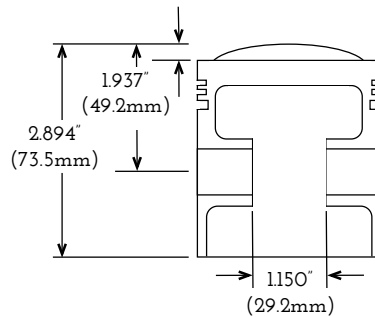
1959-64



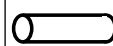


	2x1/16" 1x1/8" P
	4J +0.335" (8.5mm)
	0.7500" (19.05mm) SC

G11
592cc, OHV, CR 7.5:1, 2 cyl
Std bore 72mm
JP1036

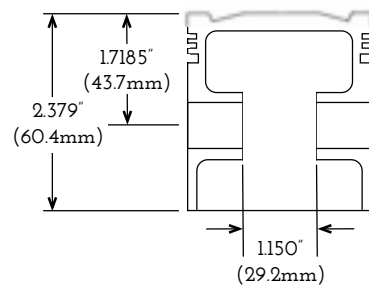
1956-58



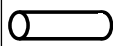


	2x1/16" 1x4mm P
	4P +0.484" (12.3mm)
	0.7500" (19.05mm) SC

G5
348cc, OHV, CR 7.4:1, 1 cyl
Std bore 72mm
JP1070

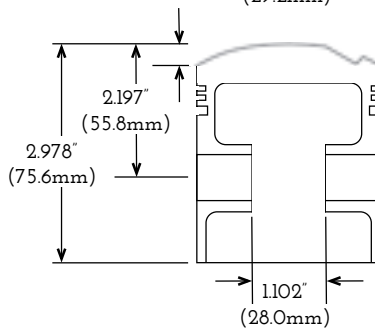
1960



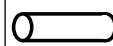


	2x1/16" 1x4mm P
	1C
	0.7500" (19.05mm) WC

G12CS, G12CSR
646cc, OHV, CR 8.5:1, 2 cyl
Std bore 72mm
JP1068

1958-59



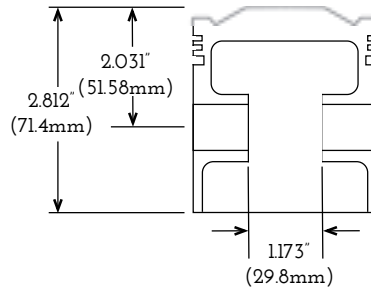
	2x1/16" 1x5/32" P
	4G +0.527" (13.4mm)
	0.7500" (19.05mm) SC



Matchless

G12CS, G12CSR Monarch
646cc, CR 8.5:1, 2 cyl
Std bore 72mm
JP1035

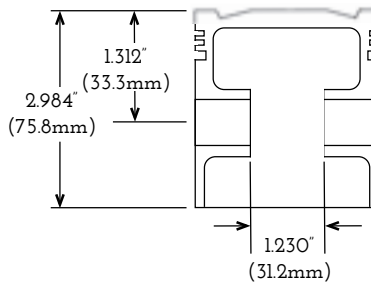
1960-66



	2x1/16" 1x4mm P
	4N +0.374" (9.5mm)
	0.7500" (19.05mm) WC

G80, G80C
498cc, OHV, 1 cyl
Std bore 3 1/4" (82.55mm)
SP207004

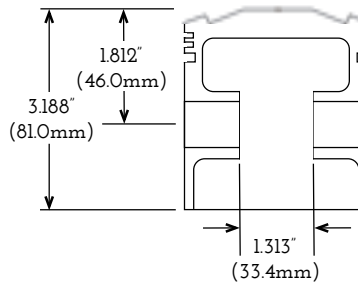
1938-46



	2x1/16" 1x1/8" P
	1C
	0.8750" (22.23mm) WC

G80
498cc, OHV, CR 7.2:1, 1 cyl
Std bore 3 1/4" (82.55mm)
JP1032

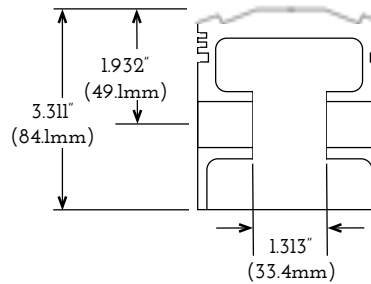
1947-55



	2x1/16" 1x1/8" P
	4C
	0.8750" (22.23mm) WC

G80
498cc, OHV, CR 8.5:1, 1 cyl
Std bore 3 1/4" (82.55mm)
JP1033

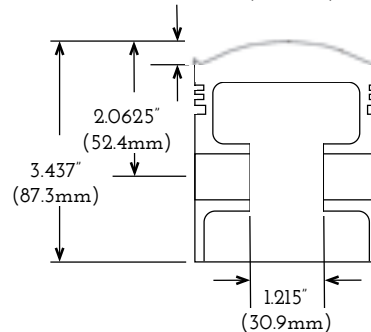
1947-55



	2x1/16" 1x1/8" P
	4C
	0.8750" (22.23mm) WC

G80S
498cc, OHV, CR 7.3:1, 1 cyl
Std bore 3 1/4" (82.55mm)
JP1067

1956-59



	2x1/16" 1x1/8" P
	4H +0.285" (7.2mm)
	0.8750" (22.23mm) WC

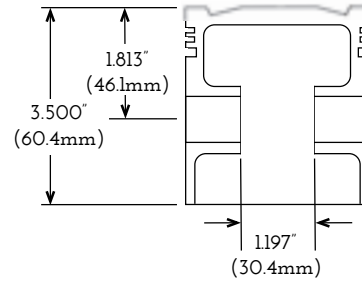


Matchless

CS
498cc, SV, CR 5:1, 1 cyl
X
990cc, SV, CR 5:1, 2 cyl
Std bore 33/8" (85.73mm)
JPO445

1933

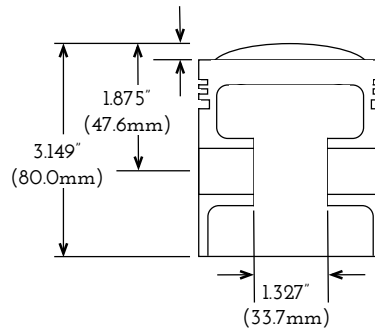
1937-40



	2x1/16" 1x4mm P
	4] = 0.061" (2.3mm)
	0.8750" (22.23mm) WC

V-twin
1100cc, OHV, 2 cyl
Std bore 3 3/8" (85.73mm)
JPO387
Recommended max. oversize +060"

1932



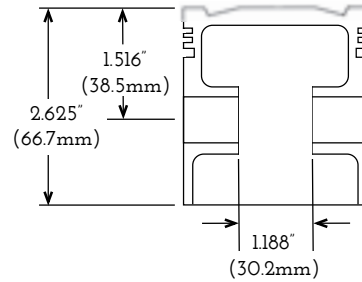
	3x1/8"
	4GP +0.591" (15.0mm)
	0.8125" (20.64mm) SC

Mazda



323
1587cc, OHC, 4 cyl, F6 engine
Std bore 81mm
JPO411

1983-89



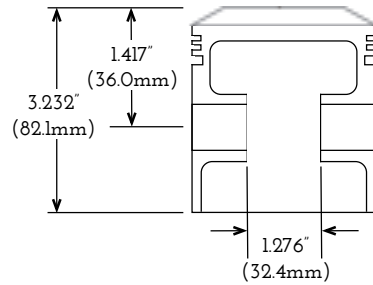
	2x1.5mm 1x4mm OC
	6A +0.180" (4.6mm)
	0.8661" (22.0mm) PR

Meadows



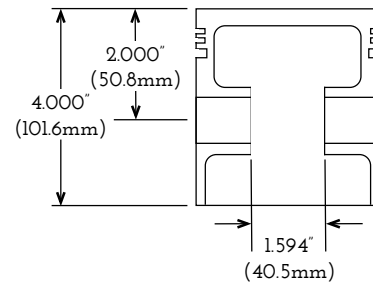
12/50 11.9 HP
4 cyl
Std bore 69mm
JPI098

1927-29



	3x1/16" 1x4mm P
	4A +0.150" (3.8mm)
	0.6250" (15.88mm) WC

4EL/AV Tractor
4 cyl
Std bore 95mm
JPO295



	2x1/8" 2x3/16" P
	1A
	0.9375" (23.81mm) WC





















Mercedes

<p>200 (W21) 1961cc, OHV, CR 5.8:1, 6 cyl, M21 engine 130 (W23) 1308cc, OHV, 4 cyl, CR 6.5:1, M23 engine Std bore 70mm SP202042</p>	<p>1933-36 1934-36</p>		<p> 2x3/32" 1x3/16" P</p> <p> 1A</p> <p> 0.7086" (18.0mm) WC</p>
<p>230 (W143) 2289cc, OHV, CR 7:1, M153 engine Std bore 72.5mm SP206009</p>	<p>1937-41</p>		<p> 3x2mm 1x4mm OC</p> <p> 1A</p> <p> 0.7874" (20.0mm) WC</p>
<p>170V (W136) 1967cc, CR 6:1, 4 cyl, M136 engine 170H (W28) 1967cc, CR 6:1, 4 cyl, M28 II engine Std bore 73.5mm SP240028</p>	<p>1936-42 1936-39</p>		<p> 2x3/32" 1x3/16" OC</p> <p> 1A</p> <p> 0.7086" (18.0mm) WC</p>
<p>170S, 170V, 180 1767cc, SV, CR 6.5:1, 4 cyl, M136 engine Std bore 75mm JP0610</p>	<p>1950-57</p>		<p> 3x2mm 1x4mm OC</p> <p> 1A</p> <p> 0.7874" (20.0mm) WC</p>
<p>290 (W18) 2867cc, OHV, CR 6:1, 6cyl, M18 engine Std bore 78mm SP202043</p>	<p>1935-37</p>		<p> 2x3/32" 1x4mm P</p> <p> 1A</p> <p> 0.8661" (22.0mm) WC</p>



Mercedes

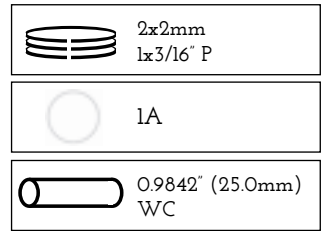
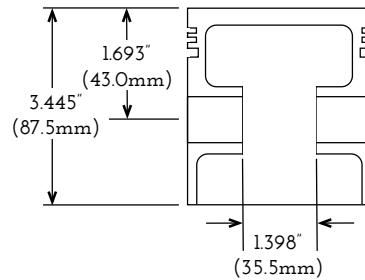
<p>219, 220 Series 2196cc, OHV, 6 cyl, M180 engine Std bore 80mm SP216022</p>	<p>1951-55</p>		<ul style="list-style-type: none">  3x2mm 1x4mm OC  1A  0.8661" (22.0mm) WC
<p>220SE, 200SEB, 220SEC 2196cc, OHV, CR 8.7:1, 6 cyl, M127 engine Std bore 80mm JP1109</p>	<p>1958-65</p>		<ul style="list-style-type: none">  3x2mm 1x4mm OC  1A  0.9449" (24.0mm) WC
<p>230SL 2290cc, OHV, CR 9.3:1, 6 cyl, M113 engine Std bore 82mm SP207068</p>	<p>1963-64</p>		<ul style="list-style-type: none">  3x2mm 1x4mm OC  1A  0.9449" (24.0mm) WC
<p>230, S, SL, S Universal 2281cc, OHV, CR 9.3:1, 6 cyl Std bore 82mm SP202079</p>	<p>1963-67</p>		<ul style="list-style-type: none">  2x2mm 1x4mm OC  1A  0.9450" (24.0mm) WC
<p>230SL, 230, 230S 2281cc, CR 9:1, 6 cyl, M180 engine Std bore 82mm JP1081</p>	<p>1965-67</p>		<ul style="list-style-type: none">  2x2mm 1x4mm OC  6C  0.9843" (25.0mm) SC
<p>190C, 190SL, L319B, O319B 1897cc, OHV, CR 8.7:1, 4 cyl, M121 engine Std bore 85mm SP980825</p>	<p>1955-61</p>		<ul style="list-style-type: none">  3x2mm 1x3/16" P  1A  1.0236" (26.0mm) WC



Mercedes

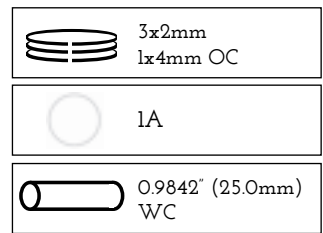
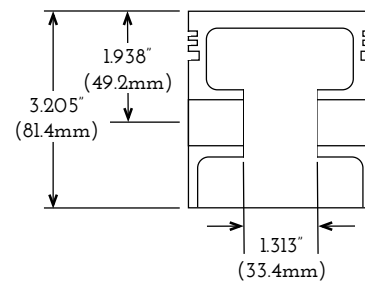
190, 190C, 190SL, L319B, O319B
1897cc, OHV, 4 cyl, M121 engine
Std bore 85mm
SP980826

1955-61



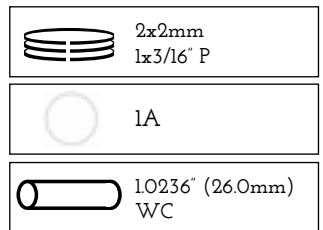
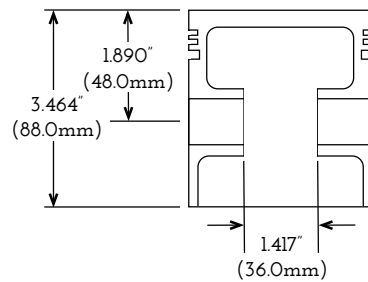
280S, 280SL
280SE, 300SEL
2778cc, OHC, CR 9:1, 6 cyl, M130 engine
Std bore 86.5mm
JP0729
Max. oversize +040"

1968-71
1968-72



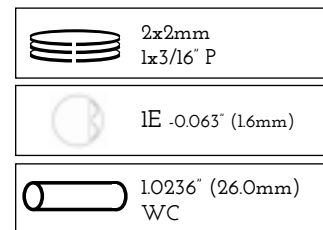
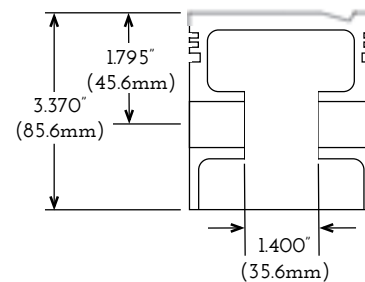
200, 110B2, O309B
1988cc/2197cc, CR 9:1, 4 cyl, M121 engine
Std bore 87mm
SP240022

1965-68



280SE, 280SEL, 300 SEL, 350 SL
3499cc, SOHC, CR 9.5:1, 8 cyl,
M116.980/.981/.982/.983 engine
Std bore 92mm
SP219017

1969-75





Mercedes

Mercury (see Ford)



Messerschmidt

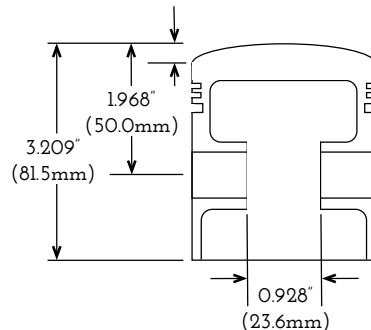


KR200

191cc, 2-stroke, 1 cyl

Std bore 65mm

SP206604



	3x2mm 1x4mm P
	4F +0.161 (41mm)
	0.6250" (15.88mm) WC

MG



Midget, J1, J2

847cc, SV/OHV, 4 cyl

Magna

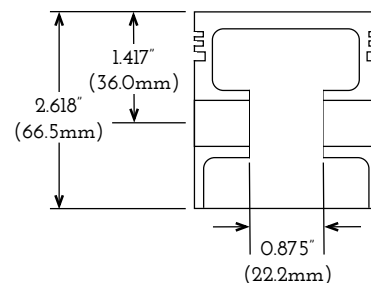
1286cc, OHV, 6 cyl

Std bore 57mm

JPO533

1928-34

1934-35



	2x2mm 2x4mm P
	1A
	0.5625" (14.29mm) CR

Midget, J1, J2

847cc, SV/OHV, 4 cyl

KN, NA, Magnette

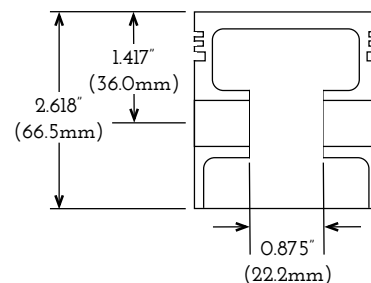
1286cc, OHV, 6 cyl

Std bore 57mm

JPO533A

1928-34

1934-35



	2x2mm 2x4mm P
	1A
	0.5625" (14.29mm) WC

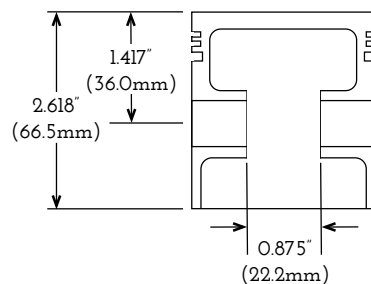
Midget, J1, J2

847cc, OHV, 4 cyl

Std bore 57mm

JPO533B

1928-34



	2x2mm 1x4mm P
	1A
	0.5625" (14.29mm) CR

Midget, J1, J2

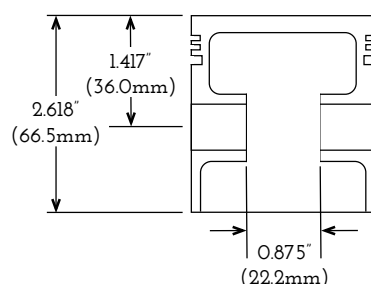
847cc, OHV, 4 cyl

Std bore 57mm

JPO533R

Racing

1928-34



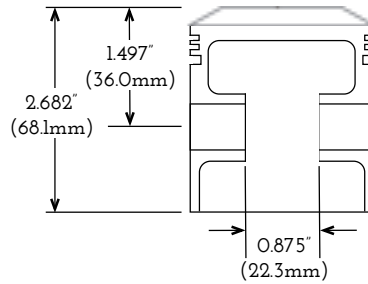
	2x0.047" 1x4mm P
	1A
	0.5625" (14.29mm) WC



MG

L1, L2
1087cc, OHC, CR 6.4:1, 6 cyl
Std bore 57mm
SP209005

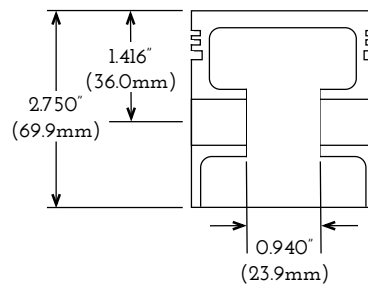
1933-34



	2x2mm 1x4mm P
	4A +0.150" (3.8mm)
	0.5625" (14.29mm) WC

Midget PB
939cc, OHV, 4 cyl
Std bore 60mm
JPO332

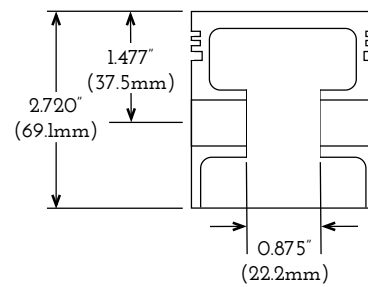
1936



	2x2mm 2x5/32" P
	1A
	0.5625" (14.29mm) WC

Midget, Series TA
1292cc, 4 cyl
Std bore 2 1/2" (63.5mm)
JPI005

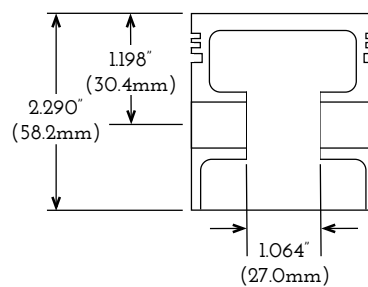
1936-40



	2x2mm 2x5/32" P
	1A
	0.6299" (16.0mm) CR

Midget
1098cc, OHV, CR 10:1, 4 cyl
Std bore 2.542" (64.6mm)
JPO424

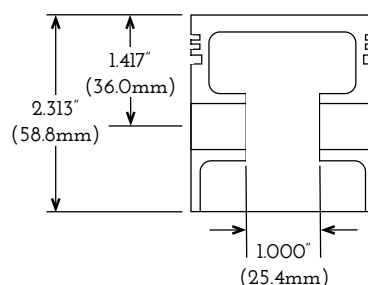
1963-69



	2x1/16" 1x4mm OC
	1A
	0.6250" (15.88mm) WC

Midget 1100
1098cc, OHV, CR 8.9:1, 4 cyl
Std bore 2.542" (64.6mm)
JPI071

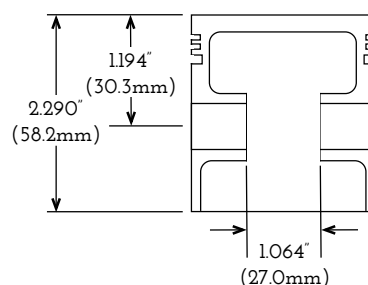
1964-69



	3x1/16" 1x4mm OC
	1A
	0.6250" (15.88mm) WC

Midget 1100
1098cc, OHV, CR 9.5:1, 4 cyl
Std bore 2.542" (64.6mm)
JP614

1964-69



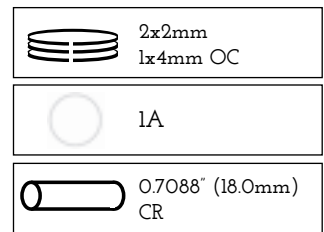
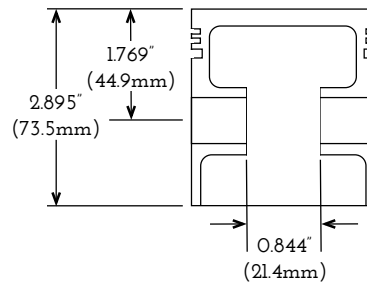
	2x1/16" 1x4mm OC
	1A
	0.6250" (15.88mm) WC



MG

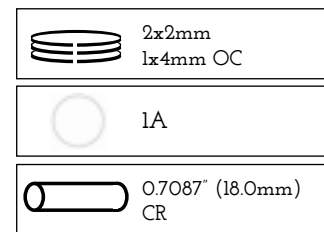
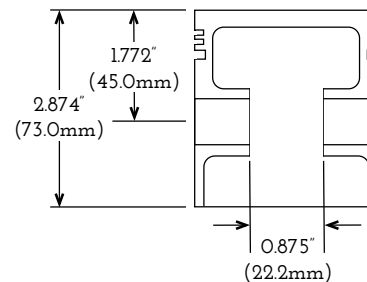
Y, YA, YB, T Series
1250cc, OHV, CR 7.4:1, 4 cyl
Std bore 66.5mm
JPO200

1939-56



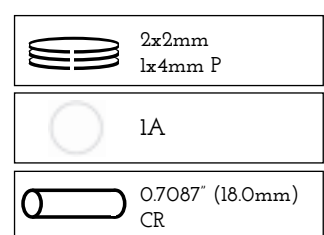
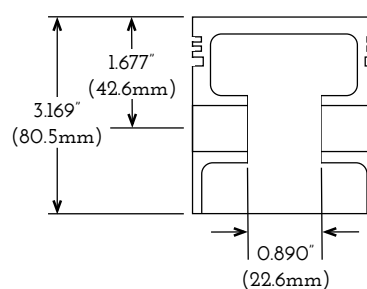
T Series, overbored
1348cc, OHV, CR 8.6:1, 4 cyl
Std bore 2.718" (69.04mm)
JPO510

1939-56



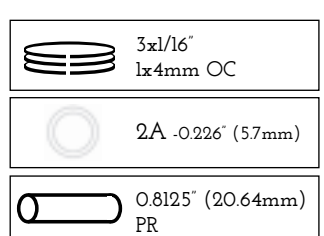
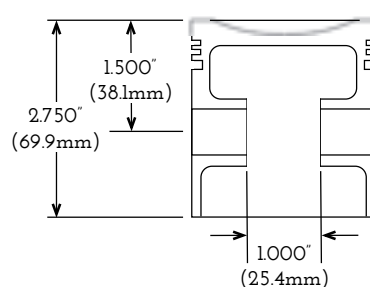
Series V
1550cc, SV, 4 cyl
Series S
1998cc, OHV, 6 cyl
Std bore 2.7362" (69.5mm)
JP1009

1937-40



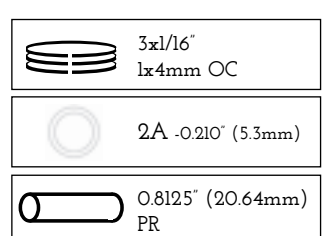
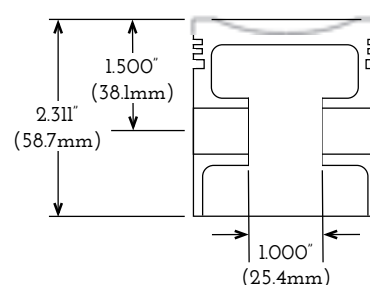
Midget Mk III, 1300 Mk I, II
1275cc, OHV, CR 8.8:1, 4 cyl
Std bore 2.795" (70.6mm)
JPO427

1967-74



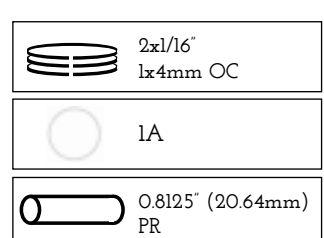
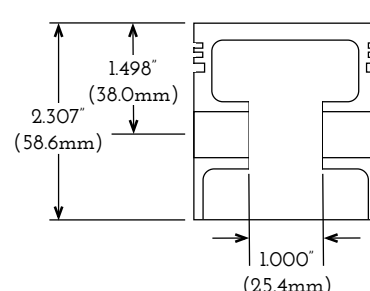
Midget Mk III, 1300 Mk I, II
1275cc, OHV, CR 9.75:1, 4 cyl
Std bore 2.795" (70.6mm)
JPO441

1964-82



Midget Mk III
1275cc, OHV, CR 11.7:1, 4 cyl
Std bore 2.795" (70.6mm)
JPO448

1967-76

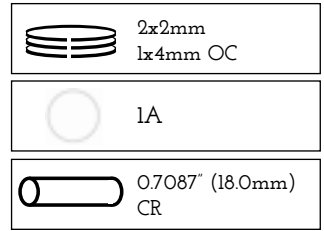
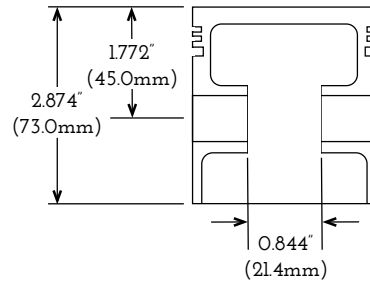




MG

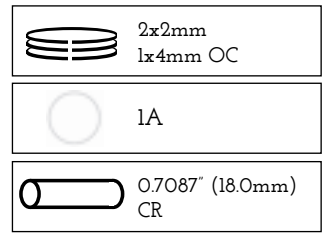
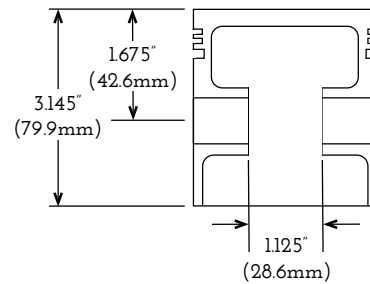
TF 1500
1466cc, OHV, CR 8.3:1, 4 cyl
Std bore 72mm
JPO534

1954-56



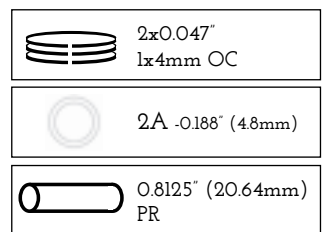
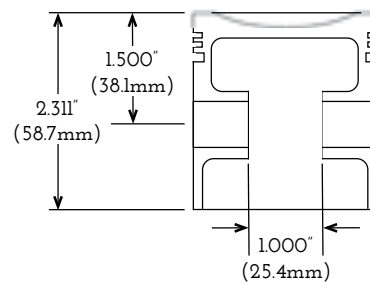
WA
2561cc, OHV, CR 7.25:1, 6 cyl
Std bore 73mm
JPO763

1933-39



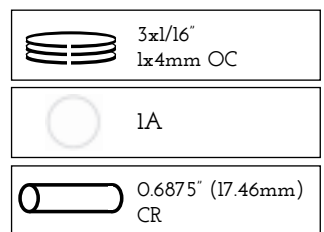
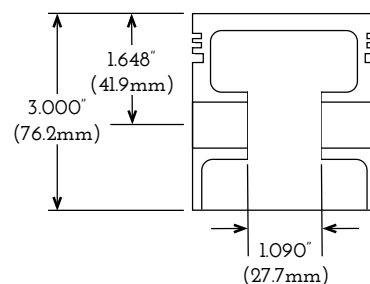
Midget Mk III
1380cc OHV CR 9.6:1, 4 cyl
Std bore 2 7/8\" (73.025mm)
JPO623A

1967-73



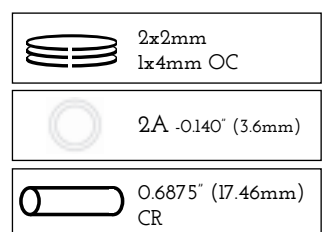
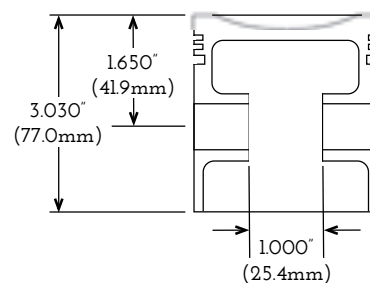
1500 Magnette Mk III, MGA
1489cc, OHV, CR 9:1, 4 cyl
Std bore 2 7/8\" (73.025mm)
JPO105

1953-61



ZA, ZB, Magnette Mk III, MGA
1489cc, OHV, CR 8.2:1, 4 cyl
Std bore 2 7/8\" (73.025mm)
JPO229

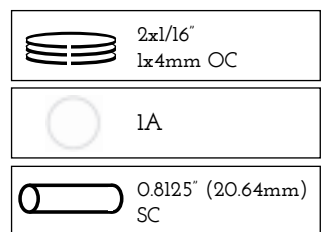
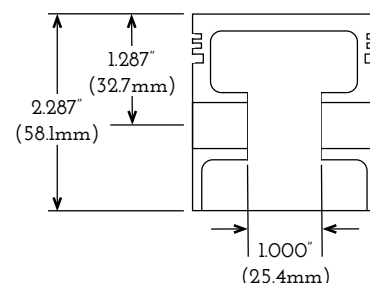
1953-61



Midget Mk III
1493cc, OHV, CR 8.5:1, 4 cyl
Midget Mk III
1493cc, OHV, CR 9:1, 4 cyl
Std bore 2.8995\" (73.65mm)
JPO107

1974

1974-80

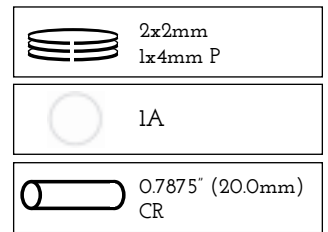
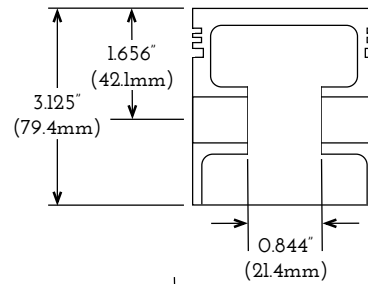




MG

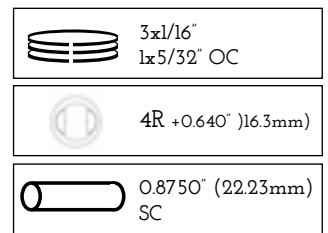
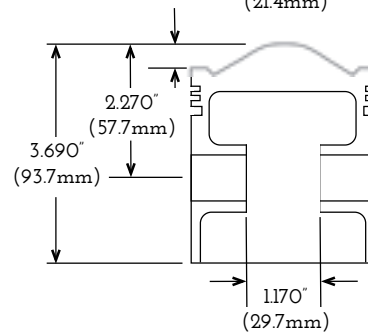
14/40
14/40 MkIV
1802cc, SV, CR 5:1, 4 cyl
Std bore 75mm
JP1007

1924-28
1927-29



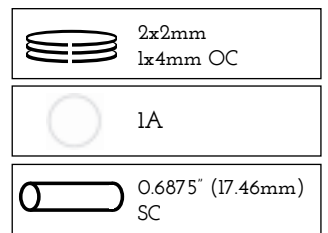
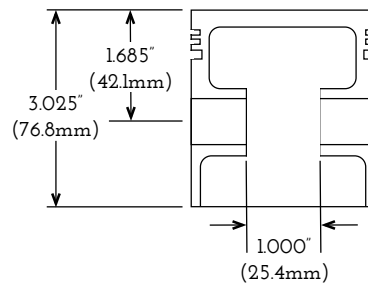
MGA Twin Cam
1588cc, DOHC, CR 8.3:1, 4 cyl
Std bore 2.968" (75.4mm)
JP0749

1958-60



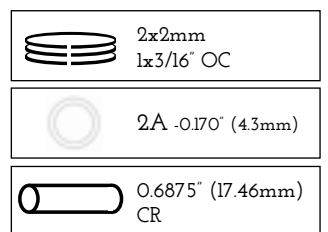
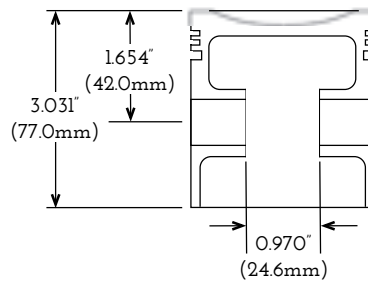
MGA 1600; 11/16" pin
1588cc, OHV, CR 9.5:1, 4 cyl
Std bore 2.968" (75.4mm)
JP0347

1959-61



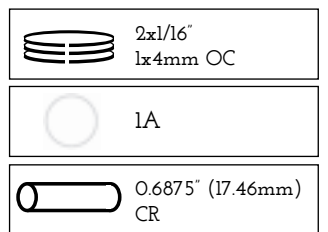
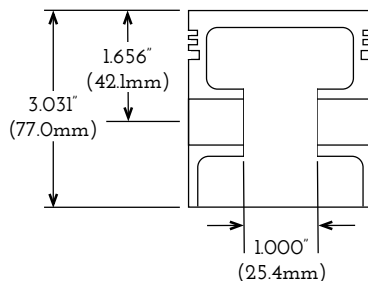
MGA MkI
1588cc, OHV, CR 9.5:1, 4 cyl
Std bore 2.968" (75.4mm)
JP0395

1960-61



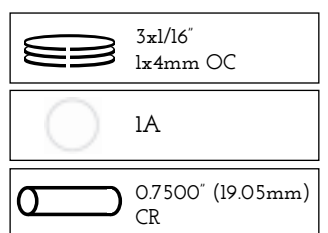
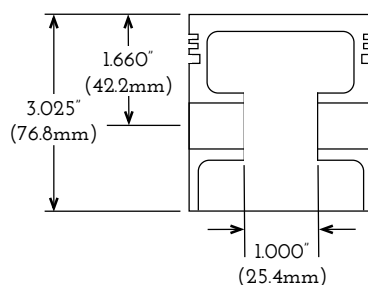
MGA MkII
Magnette Mk IV
1588cc, OHV, CR 9.5:1, 4 cyl
Std bore 3" (76.2mm)
JP0511

1961-62
1962-67



MGA MkII
Magnette Mk IV
1588cc, OHV, CR 9.5:1, 4 cyl
Std bore 3" (76.2mm)
JP0397

1961-62
1962-67

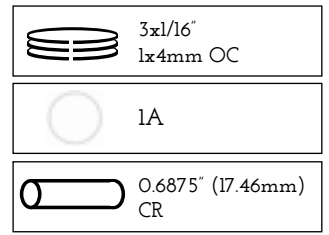
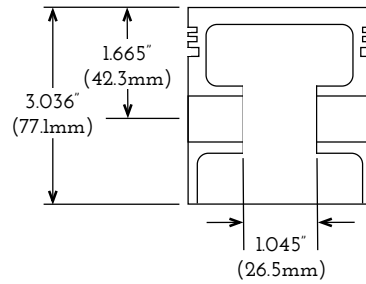




MG

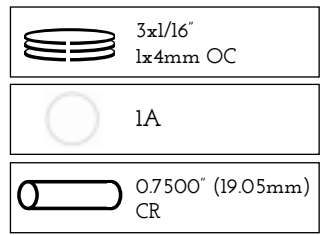
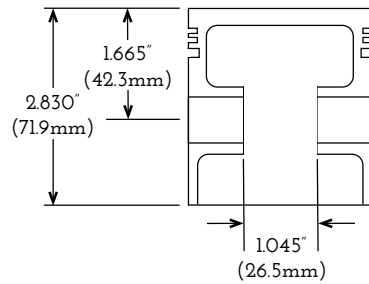
MGA Mk1, overbored
1798cc, OHV, CR 9.7:1, 4 cyl
Std bore 3.1596" (80.25mm)
JPO544

1959-61



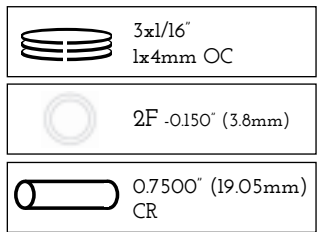
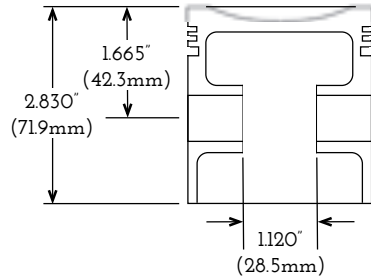
MGB 1800, 3 M-B
1798cc, OHV, CR 9.7:1, 4 cyl
Std bore 3.1596" (80.25mm)
JPO545

1962-64



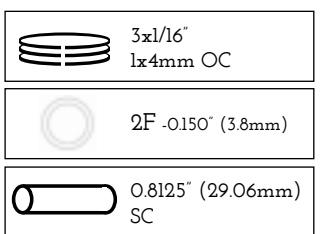
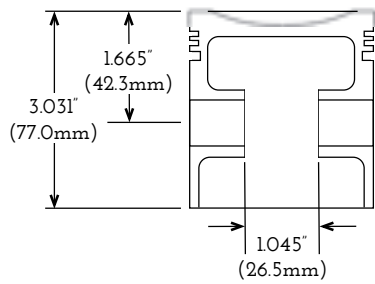
MGB 1800, 3 M-B, 3/4" pin
1798cc, OHV, CR 8.75:1, 4 cyl
Std bore 3.1596" (80.25mm)
JPO546

1962-64



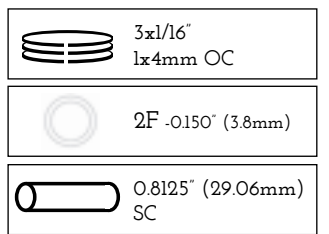
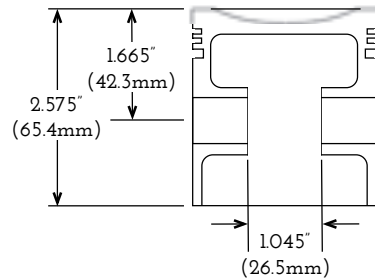
MGB Mk I, MGB-GT, 5 M-B
1798cc, OHV, CR 8.75:1, 4 cyl
Std bore 3.1596" (80.25mm)
JPO547A

1963-80



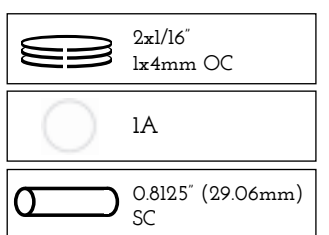
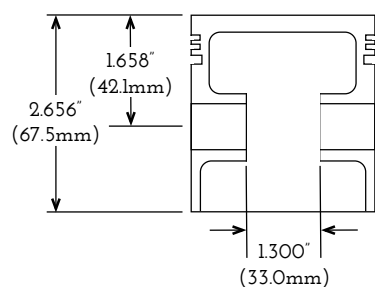
MGB Mk I, MGB-GT, 5 M-B
1798cc, OHV, CR 8.8:1, 4 cyl
Std bore 3.1596" (80.25mm)
JPO547

1963-80



1800 MGB, 5 M-B, 18GUH, 18GG
1798cc, OHV, 4 cyl
Std bore 3.1596" (80.25mm)
JPO548

1964-70

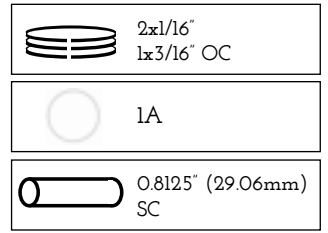
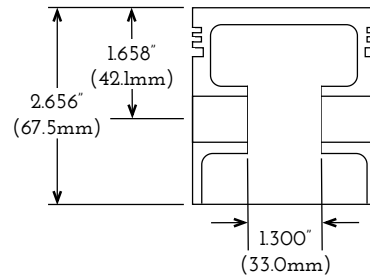




MG

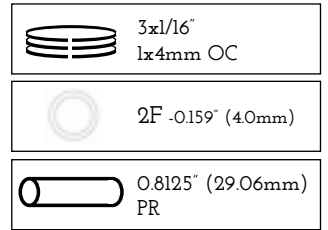
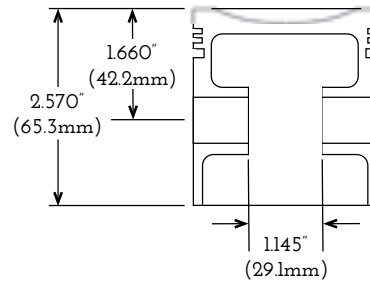
1800 MGB, 5 M-B, 18GUH, 18GG
1798cc, OHV, 4 cyl, overbored
Std bore 3 1/4" (82.55mm)
JPO548A

1964-70



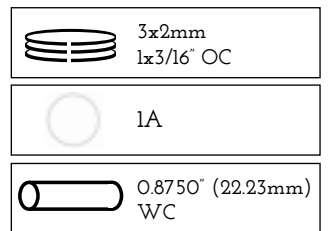
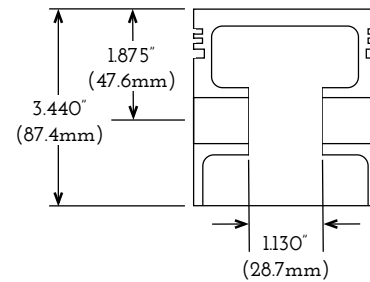
MGB Mk II, MGB GT, 5 M-B
1798cc, OHV, CR 9:1, 4 cyl
Std bore 3.1596" (80.25mm)
JPO317

1971-78



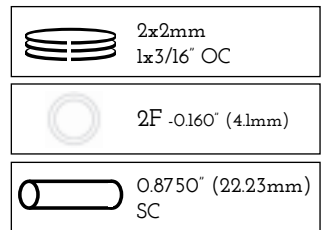
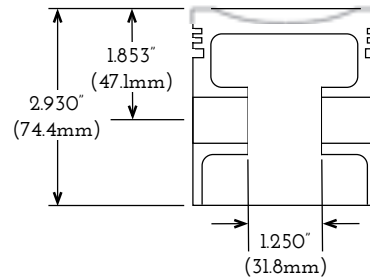
MGC, MGC GT
2912cc, OHV, CR 9:1, 6 cyl
Std bore 3.2805" (83.3mm)
JPO446

1968-70



MG GT V8
3528cc, OHV, CR 8.25:1, 8 cyl
Std bore 3 1/2" (88.9mm)
JPI016
Recommended max. oversize +0.30"

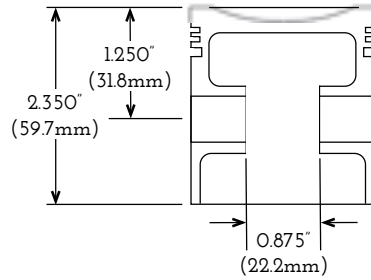
1973-76





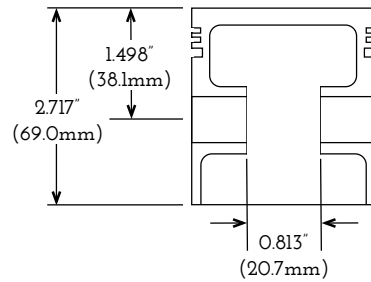
Mini

Cooper 1961-64
 997cc, OHV, CR 9:1, 4 cyl
 Std bore 2.458" 62.4mm
 JPO580



	3x1/16" 1x4mm P
	2A -.0075" (1.9mm)
	0.6250" (15.88mm) CR

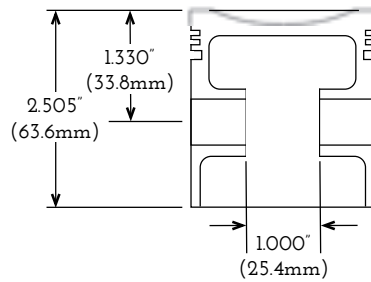
Mini Minor, Mini van, Mini Moke 1960-69
 Mini Minor Mk II, City, SDL 1967-69
 850 1970-72
 848cc, OHV, CR 8.3:1, 4 cyl, A Series
 Std bore 2.477" 62.9mm
 JPO561



	3x0.070" 1x4mm P
	1A
	0.6250" (15.88mm) CR

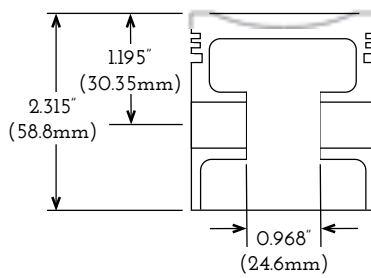


Deluxe, Moke 1967-69
 997cc, CR 8.7:1, 4 cyl
 Std bore 2.542" (64.6mm)
 JPO686



	2x2mm 1x4mm OC
	2A -.0223" (5.7mm)
	0.7570" (19.23mm) PR

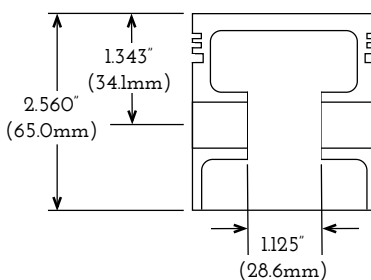
1100 OHV, Clubman, Mini S, Minimatic, Moke 1975-83
 1098cc, OHV, CR 8.5:1, 4 cyl, A Series
 Std bore 2.542" (64.6mm)
 JPO553



	2x2mm 1x4mm OC
	2A -.0219" (5.56mm)
	0.6250" (15.88mm) WC



Cooper Deluxe, Mini 1000, S, LS, SS; Moke 1965-78
 998cc, OHV, CR 8.3:1, 4 cyl, A Series
 Std bore 2.542" (64.6mm)
 JPO313



	2x2mm 1x4mm OC
	2A -.0240" (6.1mm)
	0.6250" (15.88mm) WC



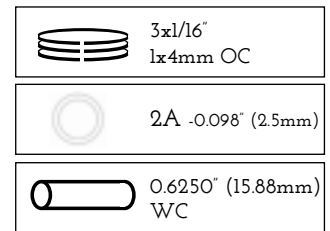
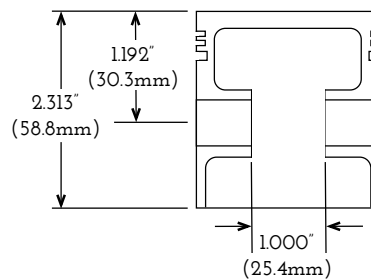
JP PISTONS

Helping preserve motoring heritage

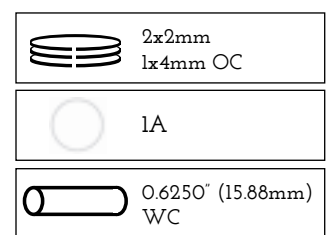
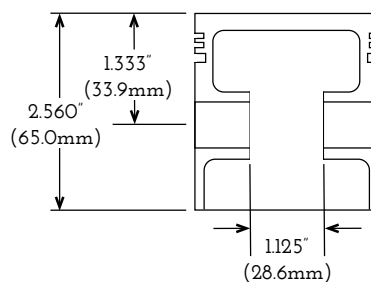


Mini

1100 OHV, Clubman, Mini S,
Minimatic, Moke 1965-78
1098cc, OHV, CR 8.9:1, 4 cyl, A Series
Std bore 2.542" (64.6mm)
JPO553A

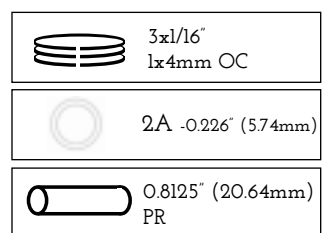
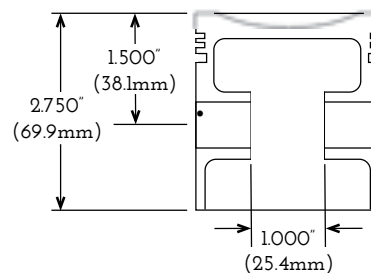


Cooper, Mini 1000, S, LS, SS; Moke 1965-78
998cc, OHV, CR 8.4/9.5:1, 4 cyl, A Series
Std bore 2.542" (64.6mm)
JPO524A

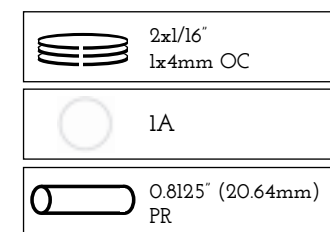
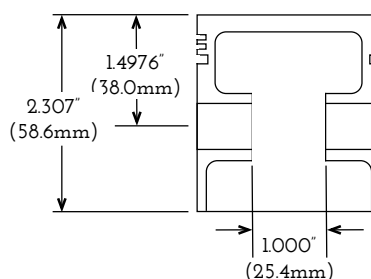


Mini 1275GT 1970-75
1275cc, OHV, CR 8.8:1, 4 cyl, A Series
Std bore 2.7795" (70.6mm)
JPO617

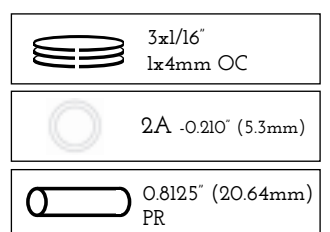
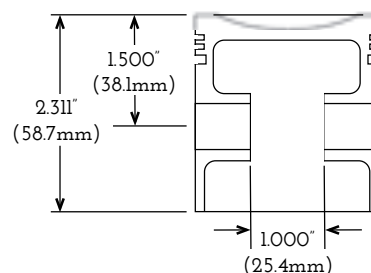
Willys



Cooper S 1964-73
1275cc, OHV, CR 11.7:1, 4 cyl, A Series
Std bore 2.7795" (70.6mm)
JPO450



Cooper 'S', 1100S, 1300, Clubman GT, LS,
Moke Californian 1963-82
1275cc, OHV, CR 9.75:1, 4 cyl, A Series
Std bore 2.7795" (70.6mm)
JPO618



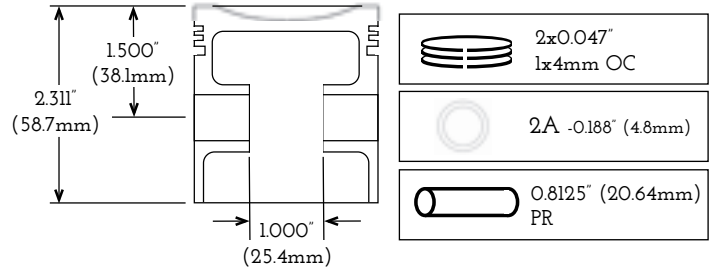
M18



Mini

Cooper 'S' overbored
 1380cc, OHV, CR 9.75:1, 4 cyl, A Series
 Std bore 2 7/8" (73.025mm)
 JPO623

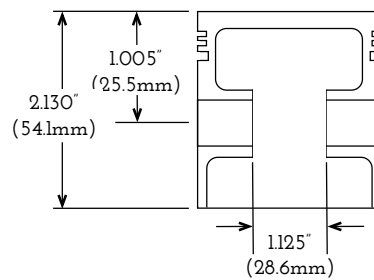
1963-82








Mitsubishi

G511
1 cyl
Std bore 68mm
JPO673



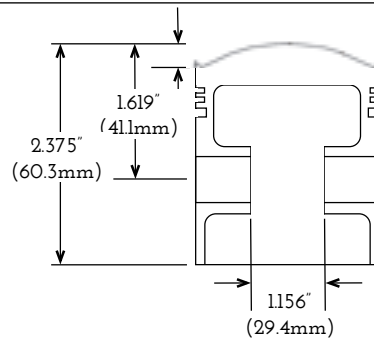
	2x2mm 1x1/8" P
	1A
	0.5510" (14.0mm) WC




Mitsubishi



Cordia AB, AC, Nimbus UA,UB
1755cc, OHV, 4 cyl, 4G37engine
Std bore 80.6mm
JPO410

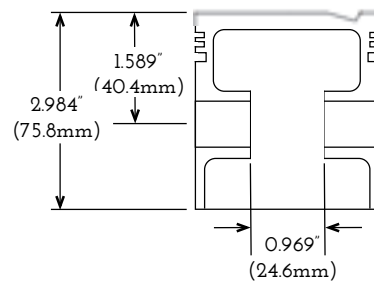
1984-89






	2x1.5mm 1x4mm OC
	4H +0.313" (8.0mm)
	0.7480" (19.0mm) PR

Astron, L200 MA, MB, Sigma GE, GH, GK,
G, Scorpion GE
1995cc, OHV, 4 cyl, 4G52 engine
Std bore 84mm
JPO692

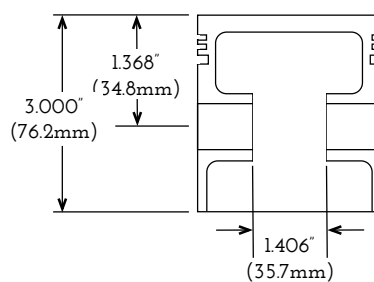
1977-79






	2x2mm 1x4mm OC
	1B
	0.8661" (22.0mm) PR

Canter
2384cc, OHV, 4 cyl, 4G53 engine
Std bore 88mm
JPO648

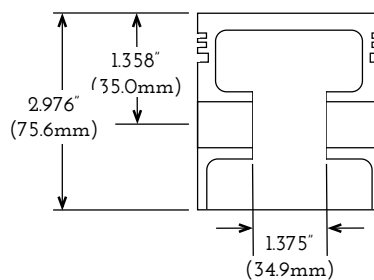
1975-80






	2x2mm 1x4mm OC
	1A
	0.8661" (22.0mm) PR

Canter FC, Pajero NA, NB, NC, ND, N,
Triton ME, MF, MG, MH, Sigma GE,
GH, GJ, GK, GN, Scorpion GH, G
2555cc, OHV, 4 cyl, 4G54 engine
Std bore 91.1mm
JPO681

1979-81



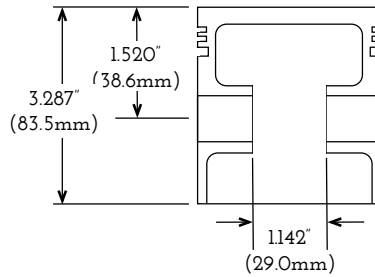
	2x2mm 1x4mm OC
	1A
	0.8661" (22.0mm) PR



Monro

Sedan
 4 cyl
 Std bore 3" (76.2mm)
 JPO836

1936



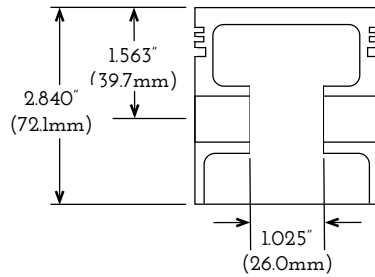
	2x2mm 1x4mm P
	1A
	0.7500" (19.05mm) CR

Morgan



4/4
 1122cc, IOE, CR 6.9:1, 4 cyl
 Std bore 63mm
 JPO464

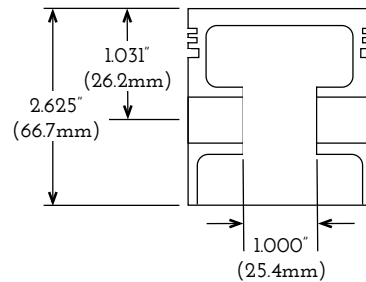
1937-40



	2x2mm 1x4mm P
	1A
	0.6250" (15.88mm) WC

F
 1172cc, SV, CR 6.9:1, 4 cyl
 Std bore 2 1/2" (63.5mm)
 JPO454

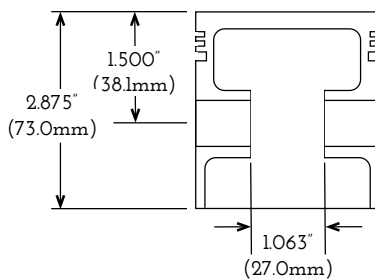
1945-50



	2x2mm 2x5/32" P
	1A
	0.6875" (17.46mm) WC

4/4 Series I
 1267cc, OHV, CR 7.1:1, 4 cyl
 Std bore 2 1/2" (63.5mm)
 JPO459

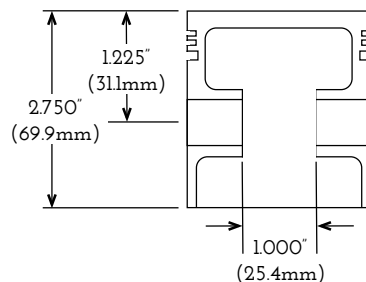
1939-40



	2x2mm 1x5/32" OC 1x5/32" P
	1A
	0.7500" (19.05mm) CR

F Super, F4, Three Wheeler
 993cc, SV, CR 6.16:1, 4 cyl
 Std bore 2 1/2" (63.5mm)
 JPO453

1946-52



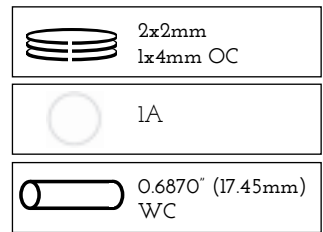
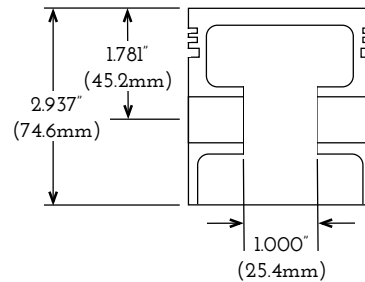
	2x2mm 1x5/32" OC
	1A
	0.6875" (17.46mm) WC



Morgan

4/4 Series II
1172cc, SV, CR 7:1, 4 cyl
Std bore 2 1/2" (63.5mm)
JPO458

1955-60

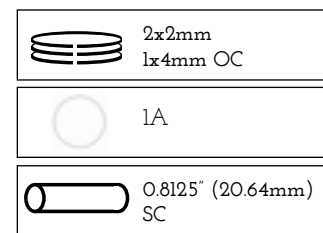
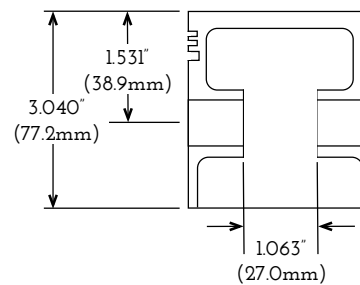


4/4 Series III
997cc, OHV, CR 8.9:1, 4 cyl
4/4 Series IV
1340cc, OHV, CR 8.5:1, 4 cyl
4/4 Series V
1498cc, OHV, CR 9:1, 4 cyl
Std bore 3 3/16" (80.95mm)
JPO463

1960-61

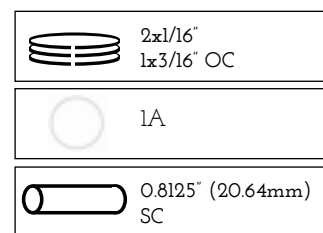
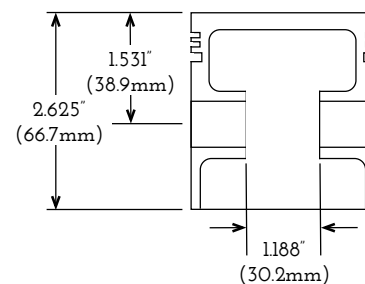
1961-65

1966-67



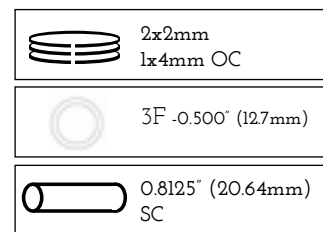
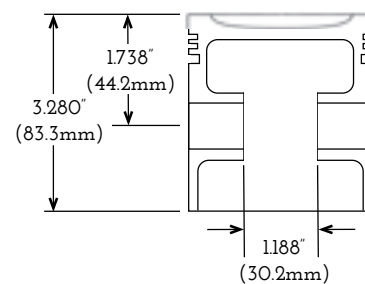
4/4 Series V
1498cc, OHV, CR 9:1, 4 cyl
Std bore 3 3/16" (80.95mm)
JPO462

1960-75



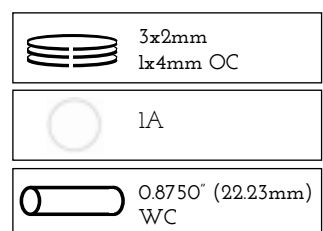
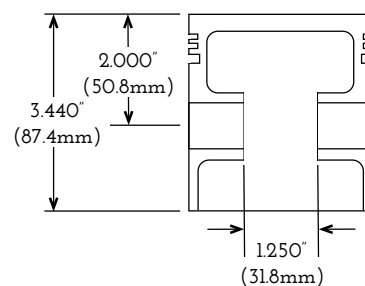
4/4 1600
1599cc, OHV, CR 9:1, 4 cyl
Std bore 3.1884" (80.985mm)
JPO476

1967



Plus Four
1991cc, OHV, CR 8.5:1, 4 cyl
Std bore 83mm
JPO461

1954-62

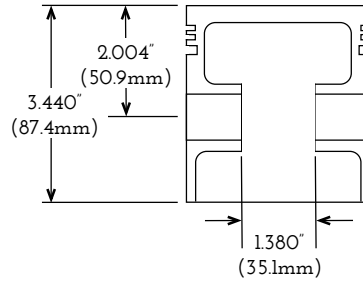




Morgan

Plus Four
2088cc, OHV, CR 6.7:1, 4 cyl
Std bore 85mm
JPO460

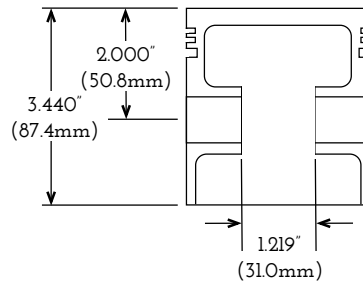
1950-54



	3x2mm 1x4mm OC
	1A
	0.8750" (22.23mm) WC

Plus Four
2138cc, OHV, CR 9:1, 4 cyl
Std bore 3.3854" (85.989mm)
JPO509

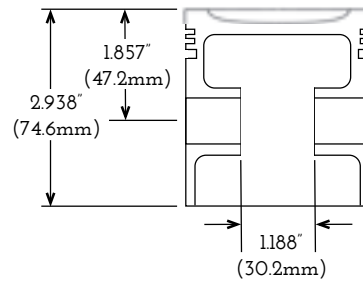
1962-69



	3x1/16" 1x4mm OC
	1A
	0.8750" (22.23mm) WC

Plus Eight
3528cc, OHV, CR 10.5:1, 8 cyl
Std bore 3 1/2" (88.86mm)
JPO504

1968-73



	2x2mm 1x3/16" OC
	2F -0.042" (1.1mm)
	0.8750" (22.23mm) PR

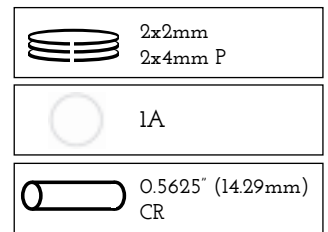
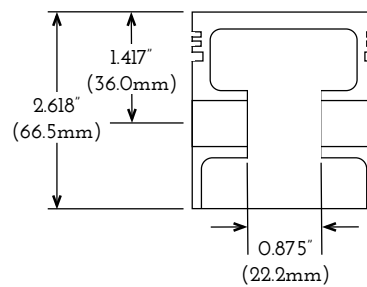


Morris

Minor
847cc, OHC, 4 cyl
10/6
1378cc, SV, 6 cyl
Std bore 57mm
JPO15

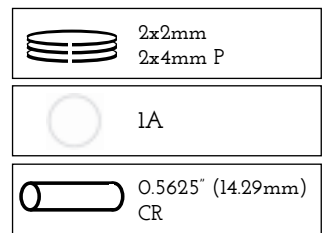
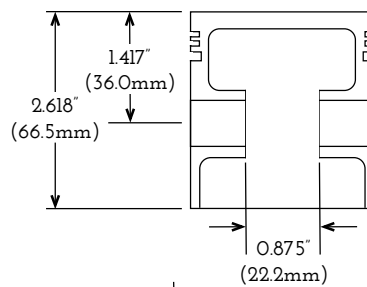
1928-34

1934



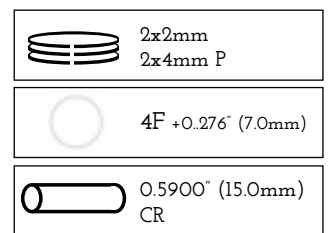
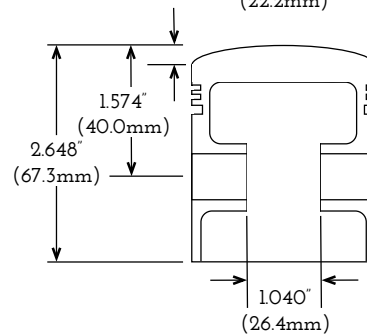
Minor
SV, OHV, 4 cyl
Std bore 57mm
JPO157

1929-34



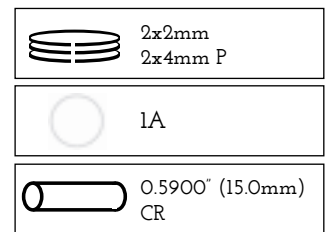
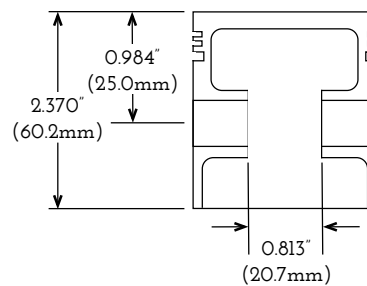
10/6
1378cc, SV, 6 cyl
Std bore 57mm
JPO595

1934-35



8 H.P. Series I, II, Light Van
918cc, SV, 4 cyl
Std bore 57mm
JPO318

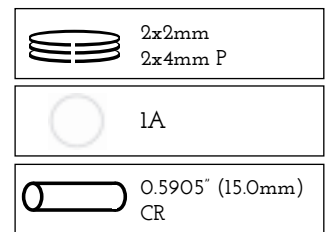
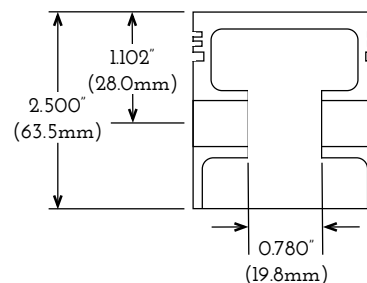
1935-39



8 Series 'E'
Minor Series MM
5cwt Series Z
918cc, SV, 4 cyl
Std bore 57mm
JPO201

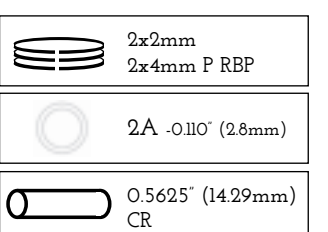
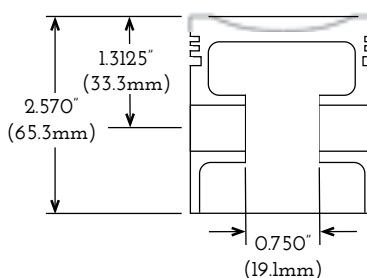
1939-48

1949-52



Minor Series II
803cc, OHV, CR 7.2:1, 4 cyl
Std bore 2.280 inch (57.9mm)
JPO278

1952-57

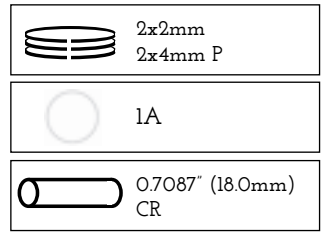
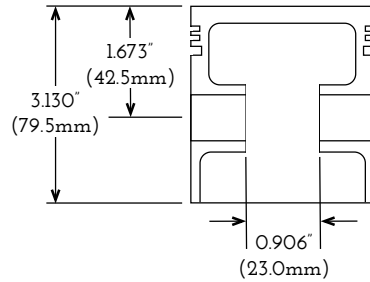




Morris

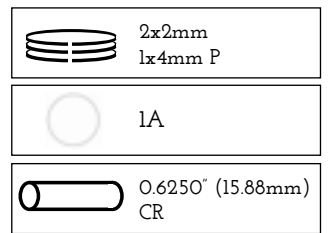
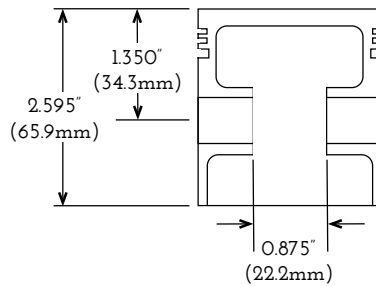
14/6 Series II & III , Q
1818cc, OHV, 6 cyl
Std bore 2.41" (61.5mm)
JPO901

1936-40



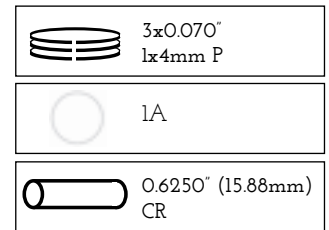
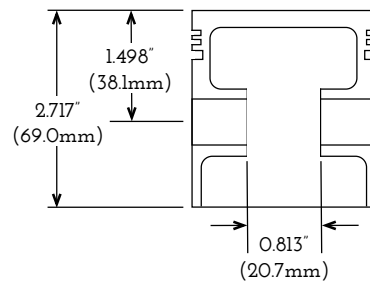
Minor 1000
948cc, OHV, CR 9:1, 4 cyl, A Series
Std bore 2.477" (62.9mm)
JPO155

1955-62



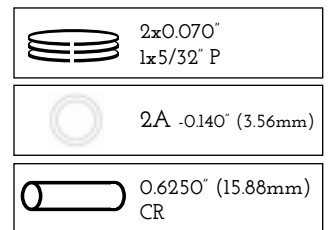
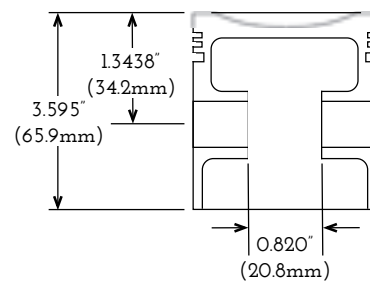
Minor 850, Mini-Van
850cc, OHV, CR 9:1, 4 cyl, A Series
Std bore 2.477" (62.9mm)
JPO329

1960-69



Minor 1000, Series III, 5cwt van
948cc, OHV, CR 8.3:1, 4 cyl
Std bore 63mm
JPO156

1957-62

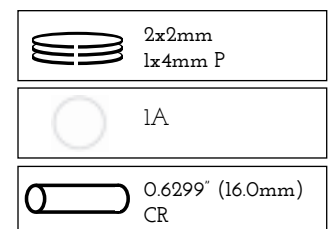
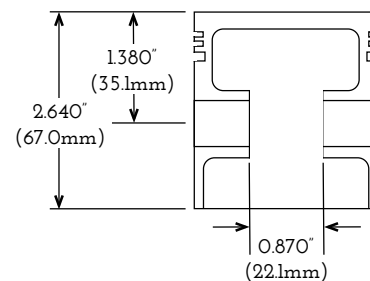


Oxford 6, Six
15/9
1938cc, SV, 6 cyl
10/4
1292cc, SV, 4 cyl
Std bore 2 1/2" (63.5mm)
JPO348

1930-32

1934-37

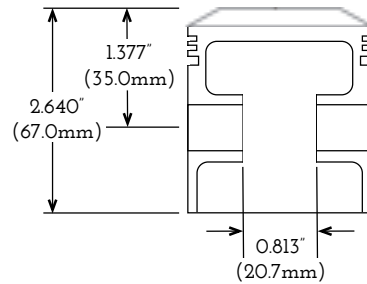
1930-35





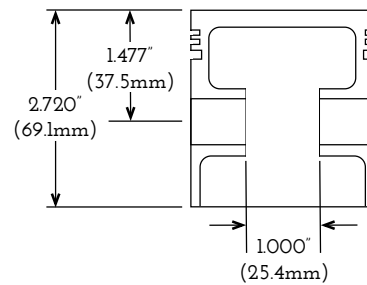
Morris

Oxford 6, Six 1930-32
 15/9 1934-37
 1938cc, SV, 6 cyl
 10/4 1930-35
 1292cc, SV, 4 cyl
 Std bore 2 1/2" (63.5mm)
 JPO703



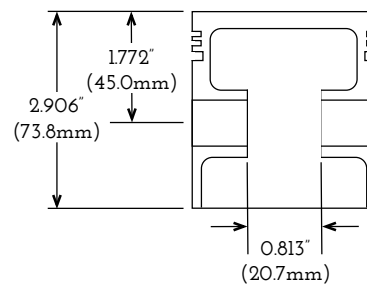
	2x2mm 1x4mm P
	4A
	0.6300" (16.0mm) CR

10/4, Series II & III, G2, G2S, Taxi Cab 1935-38
 1292cc, OHV, 4/6 cyl
 Std bore 2 1/2" (63.5mm)
 JPO416



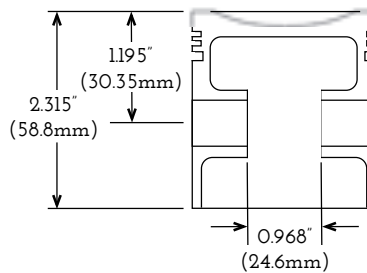
	2x2mm 2x5/32" P
	1A
	0.6299" (16.0mm) CR

10 Series M, SM 1939-48
 1140cc, OHV, CR 6:1, 4 cyl
 Std bore 2 1/2" (63.5mm)
 JPO205



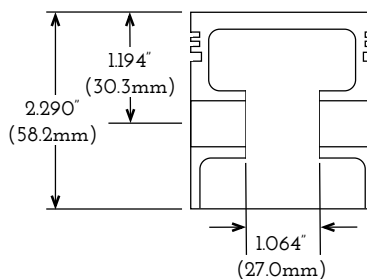
	2x2mm 2x4mm P
	1A
	0.6300" (16.0mm) CR

Minor 1000, 1100 1963-71
 1098cc, OHV, CR 8.5:1, 4 cyl, A Series
 Std bore 2.542" (64.6mm)
 JPO326



	2x2mm 1x4mm OC
	2A -0.029" (5.56mm)
	0.6250" (15.88mm) WC

Minor 1100 1963-71
 1098cc, OHV, CR 10:1, 4 cyl, A Series
 Std bore 2.542" (64.6mm)
 JPO338

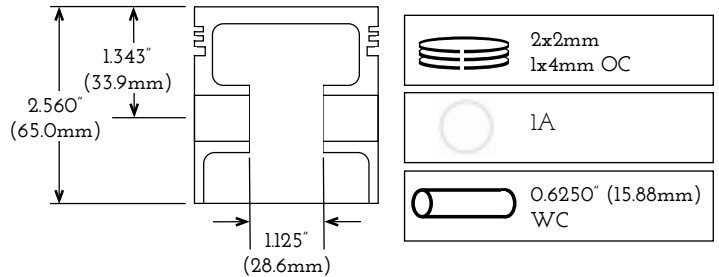


	2x1/16" 1x4mm OC
	1A
	0.6250" (15.88mm) WC

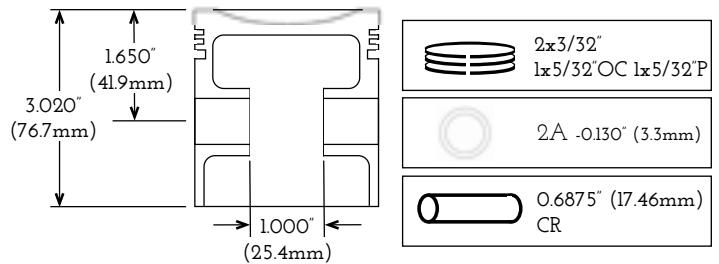


Morris

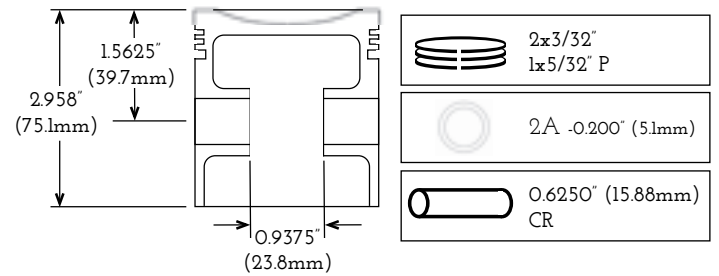
Metro 310 1981-98
 998cc, OHV, CR 9.5:1, 4 cyl, A Series
 Std bore 2.542" (64.6mm)
 JPO336



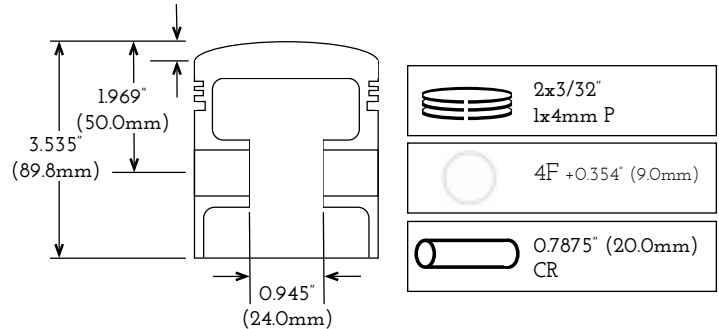
Cowley, Metropolitan 1954-57
 1200cc, OHV, CR 7.2:1, 4 cyl, A Series
 Std bore 2 37/64" (65.47mm)
 JPO299



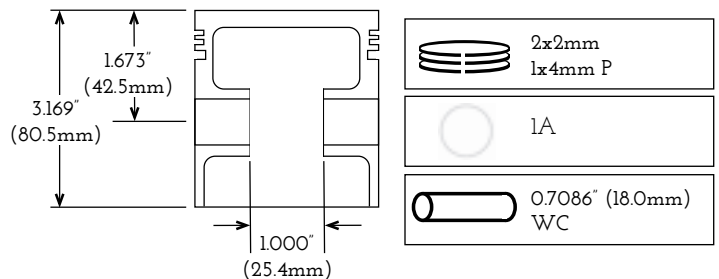
Cowley 1200 1951-54
 1200cc, OHV, CR 7.2:1, 4 cyl
 Std bore 2 37/64" (65.47mm)
 JPO146



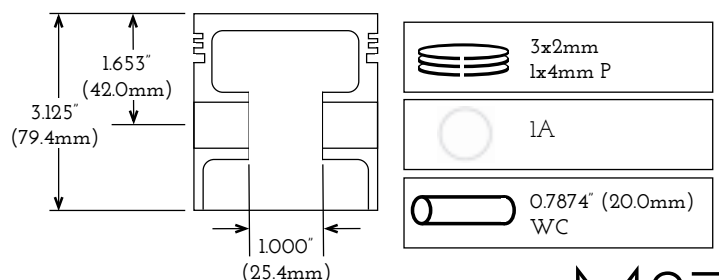
Isis 6 1931-35
 2468cc, OHC, 6 cyl
 Std bore 69mm
 SPI09635



18 1936-37
 2288cc, OHV, 6 cyl
 Std bore 69mm
 JPO761



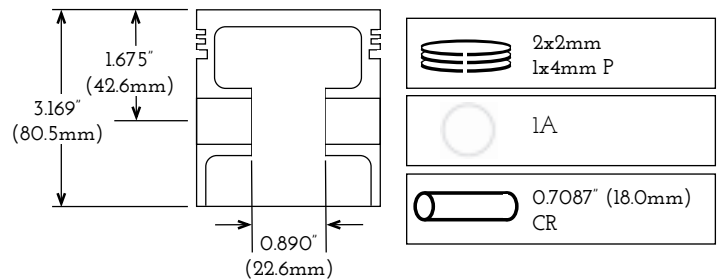
Cowley 1926-31
 1550cc, SV, 4 cyl
 Std bore 2.736" (69.5mm)
 JPO364



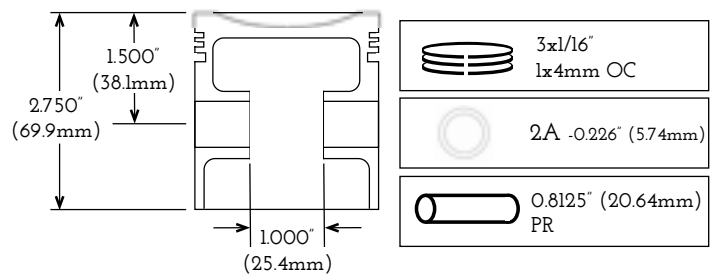


Morris

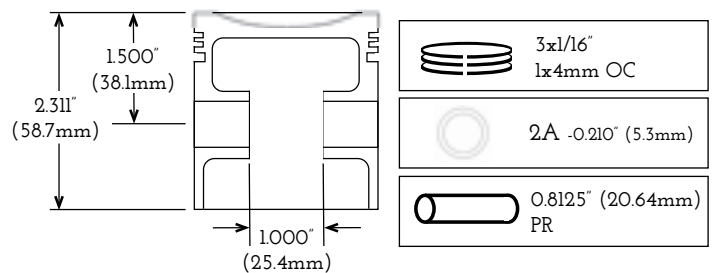
12/4 Series II 1936-37
 12/4 Series III, T Series 1938-41
 1550cc, SV, 4 cyl
 Std bore 2.736" (69.5mm)
 JPO517



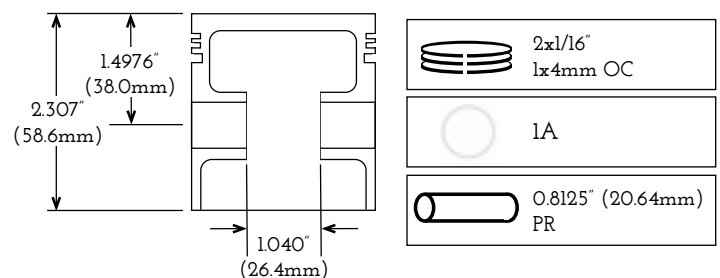
Marina 1300, L, HL, 7-10cwt van 1972-80
 1275cc, OHV, CR 8.8:1, 4 cyl, A Series
 Std bore 2.7795" (70.6mm)
 JPO426



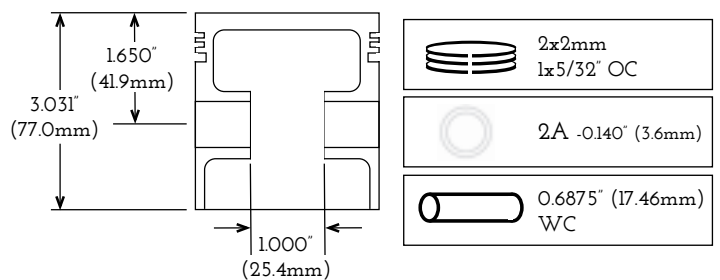
Marina 1300, 1300GT 1972-80
 1275cc, OHV, CR 9.75:1, 4 cyl, A Series
 Std bore 2.7795" (70.6mm)
 JPO443



Marina 1300 1968-80
 1275cc, OHV, CR 11.7:1, 4 cyl, A Series
 Std bore 2.7795" (70.6mm)
 JPO447



1500 Oxford Series II, III, 15/50, 15/60 1956-62
 1489cc, OHV, CR 8.3:1, 4 cyl, A Series
 Std bore 2 7/8" (73.025mm)
 JPO233





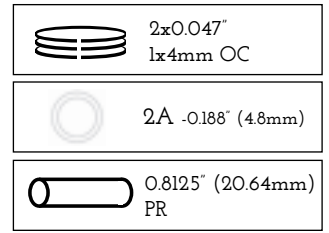
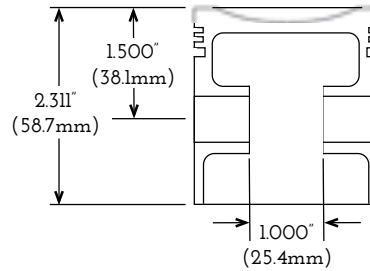
Morris

Marina 1972-80

1380cc, OHV, CR 9.6:1, A Series

Std bore 2 7/8" (73.025mm)

JPO623B



Oxford, Series MO, J Type Cowley van 1948-57

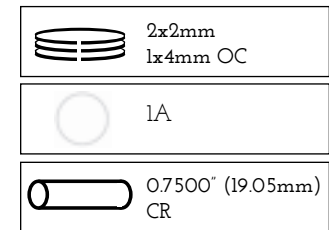
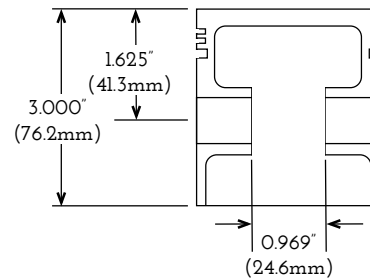
1476cc, SV, 4 cyl

Six, Series MS

2215cc, OHC, 6 cyl

Std bore 73.5mm

JPO203

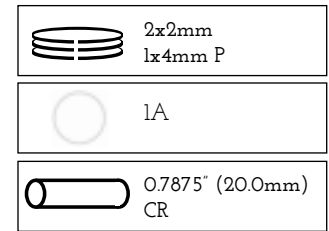
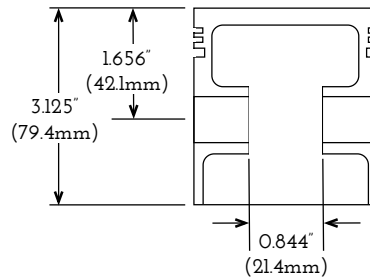


Oxford 1922-29

1802cc, SV, 4 cyl

Std bore 75mm

JPO437

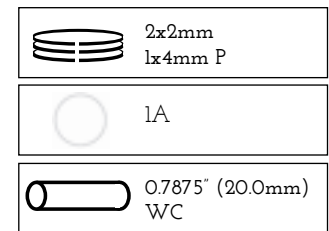
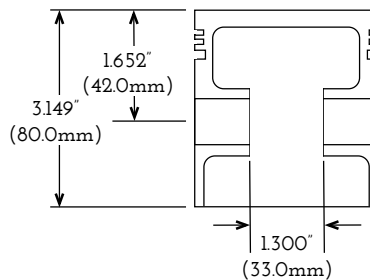


Oxford 1924-26

1802cc, SV, 4 cyl

Std bore 75mm

JPO437A

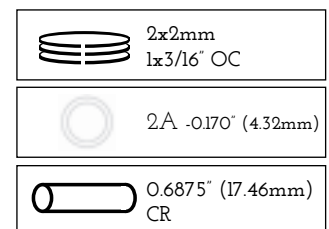
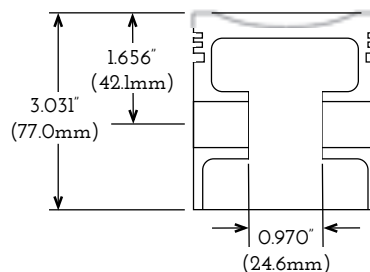


Oxford, Major Elite (Australian release) 1959-64

1599cc, OHV, CR 6.3:1, 4 cyl, B Series

Std bore 3" (76.2mm)

JPO213



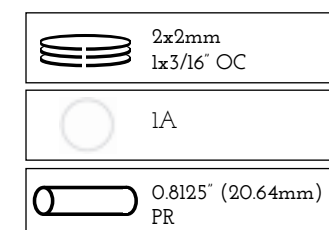
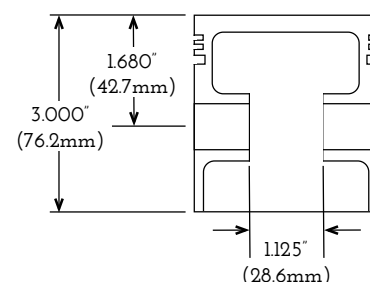
Marina 1500, 2200 1969-74

4 cyl

6 cyl

Std bore 3" (76.2mm)

JPO215

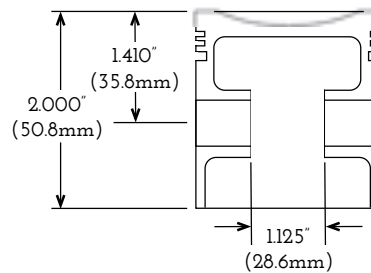




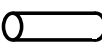


Morris

Marina 1750, 2.6 (Australian release)
 1746cc/2623cc, OHV, 4/6 cyl, E Series
 Std bore 3" (76.2mm)
 JPO732
 Recommended max. oversize +030"

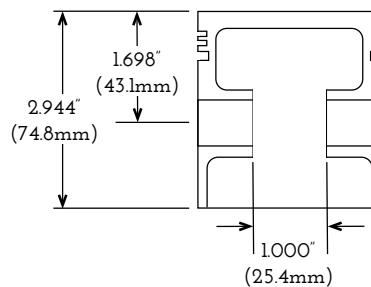
1972-74



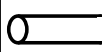


	2x1/16" 1x4mm OC
	2A -.0225" (5.7mm)
	0.8125" (20.64mm) PR

2200 E, HL
 2227cc, OHV, CR 9.5:1, 6 cyl, E Series
 Std bore 3" (76.2mm)
 JPO451

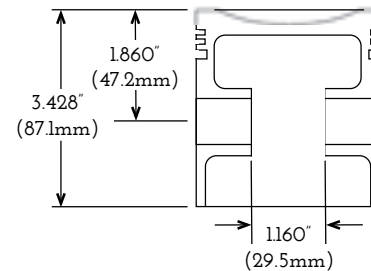
1972-75



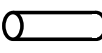


	3x1/16" 1x4mm OC
	1A
	0.8125" (20.64mm) PR

LC5, Isis
 2639cc, OHV, CR 7:1, 6 cyl
 Std bore 3 1/18" (79.4mm)
 JPO255

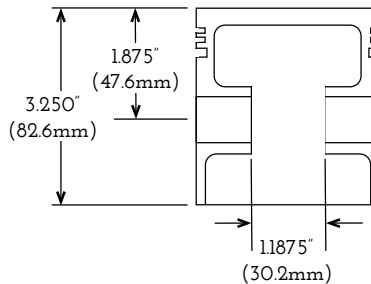
1955-57



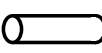


	2x3/32" 1x3/16" OC
	2A -.0225" (5.7mm)
	0.8750" (22.23mm) CR

Isis
 2639cc, OHV, CR 9:1, 6 cyl
 Std bore 3 1/18" (79.4mm)
 JPO309

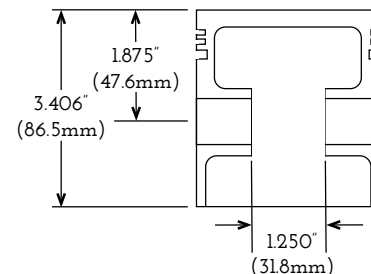
1956-57



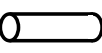


	2x2mm 1x3/16" OC
	1A
	0.8750" (22.23mm) CR

Isis
 2639cc, OHV, CR 9:1, 6 cyl
 Std bore 3 1/18" (79.4mm)
 JPO257

1957-60

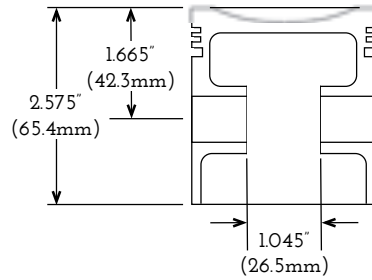





	2x2mm 1x3/16" OC 1x3/16" P
	1A
	0.8750" (22.23mm) WC



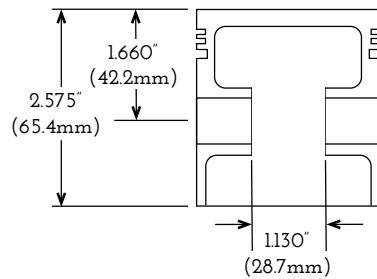
Morris




1800 1967-68
 1800 MkII 1968-71
 1800, 1800HL 1973-75
 Marina 1.8TC, 1.8GT, 1.8HL 1971-78
 1800S Mk II 1971-72
 1798cc, OHV, CR 9:1, 4 cyl, B Series
 Std bore 3.1595" (80.2mm)
 JPO307



	3x1/16" 1x4mm OC
	2F -0.150" (3.8mm)
	0.8125" (29.06mm) SC

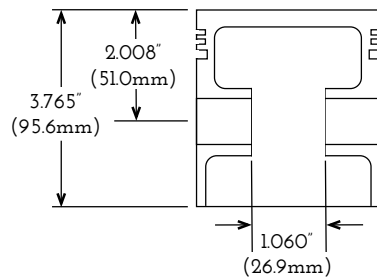
Marina 1.8TC, GT, HL 1971-75
 1798cc, OHV, CR 9:1, 4 cyl, B Series
 Std bore 3.1595" (80.2mm)
 JPO319






	3x1/16" 1x4mm OC
	2F -0.159" (4.0mm)
	0.8125" (20.64mm) PR



25 H.P. Series II & III, 'O' 1936-40
 3485cc, OHV, 6 cyl
 Std bore 82mm
 JPO344



	3x2mm 1x4mm P
	1A
	0.8661" (22.0mm) CR



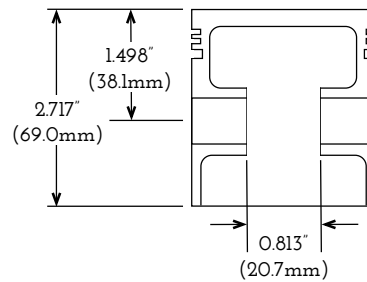
Morris

Mini-Van 1960-69

850cc, OHV, CR 9:1, A Series

Std bore 2.477" (62.9mm)

JPO329



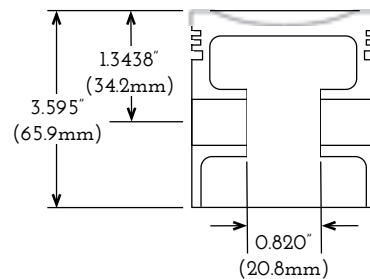
	3x0.070" 1x4mm P
	1A
	0.6250" (15.88mm) CR

5cwt van 1957-62

948cc, OHV, CR 8.3:1, 4 cyl

Std bore 63mm

JPO156



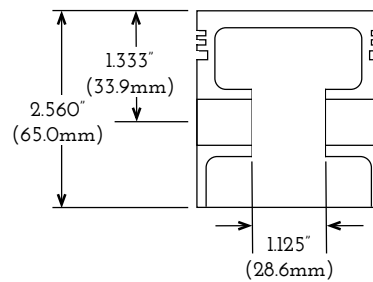
	2x0.070" 1x5/32" P
	2A -0.140" (3.56mm)
	0.6250" (15.88mm) CR

City Van 1981-85

998cc, OHV, CR 9.5:1, 4 cyl, A+ Series

Std bore 2.542" (64.6mm)

JPO336



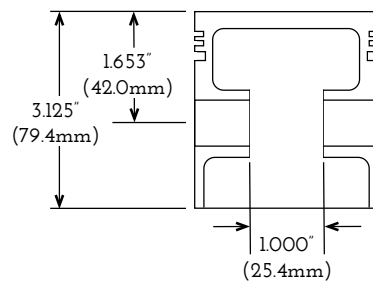
	2x2mm 1x4mm OC
	1A
	0.6250" (15.88mm) WC

8/10/12cwt, Light Van 1927-33

1550cc, 4 cyl

Std bore 2.736" (69.5mm)

JPO382



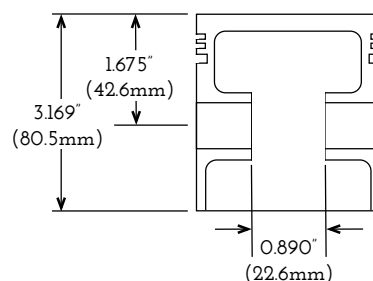
	3x2mm 1x4mm P
	1A
	0.7874" (20.0mm) CR

10/12cwt, Series Y 1935-41

1550cc, SV, 4 cyl

Std bore 2.736" (69.5mm)

JPO517

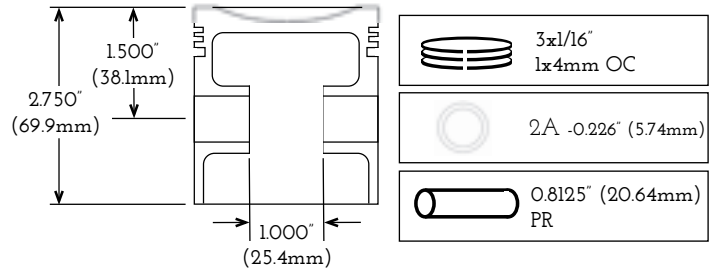


	2x2mm 1x4mm P
	1A
	0.7087" (18.0mm) CR

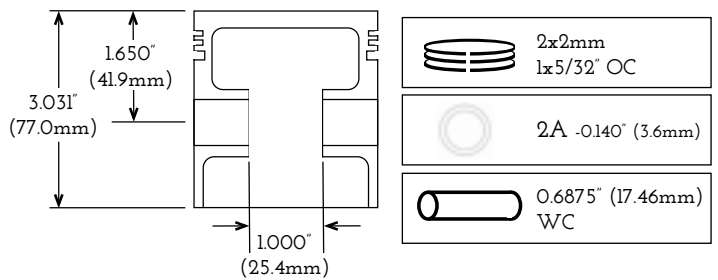


Morris

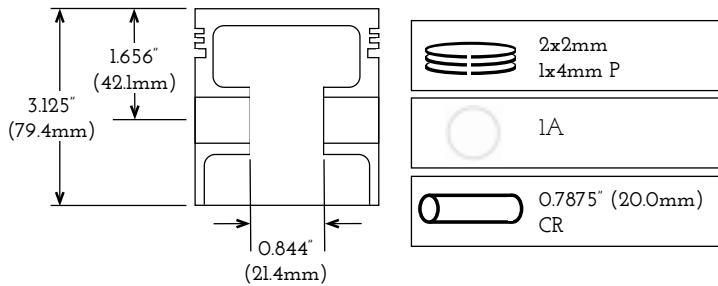
7-10cwt van 1972-80
 1275cc, OHV, CR 8.8:1, 4 cyl, A Series
 Std bore 2.7795" (70.6mm)
JPO426



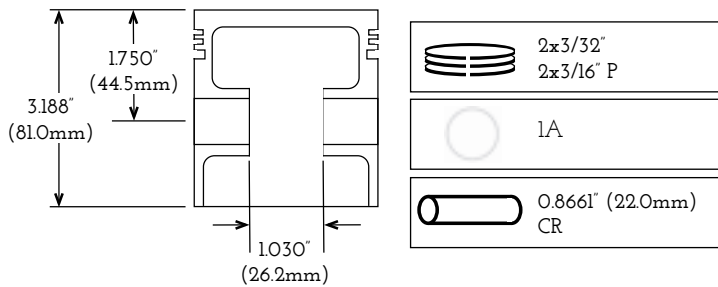
J2, 15cwt, Minibus 1956-62
 1489cc, OHV, CR 8.3:1, 4 cyl, B Series
 Std bore 2 7/8" (73.025mm)
JPO233



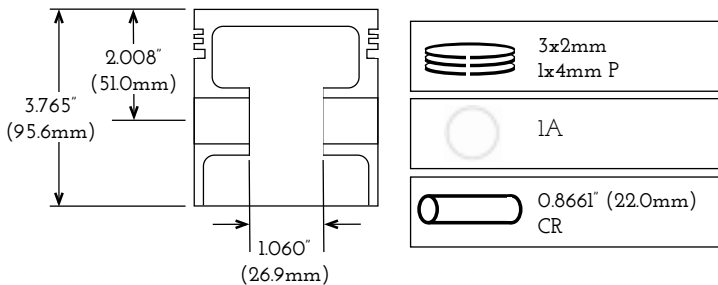
8/10/15/20 cwt, Commercial and Light van, Navigator Marine 1927-39
 1802cc, 4 cyl
 Std bore 75mm
JPO437



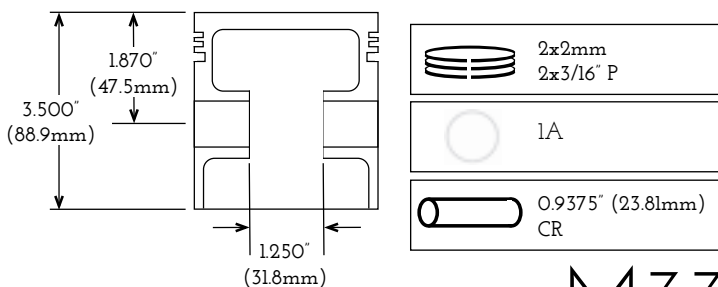
NEB, LC, LCS, LD, PV, 15-30 cwt 1939-53
 15.9 H.P., OHV, 4 cyl
 Std bore 80mm
JPO204



CS, CV, CVS, Equiloat, 2, 3, & 5 ton 1934-41
 3485cc, SV, 6 cyl
 Std bore 82mm
JPO344



FVS, NVS Series 1950-54
 4197cc, OHV, CR 6.4:1, 6 cyl
 Std bore 88mm
JPO331



JP PISTONS

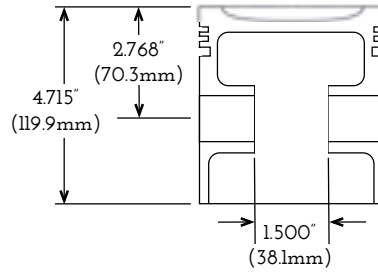
Helping preserve motoring heritage






Morris

2-3 ton 22.3 HP, 3.4L 20HP
 3400cc, OHV, 4 cyl
 Diesel 5 ton, 702 7 ton
 5103cc, OHV, CR 16.5:1, 6 cyl
 Std bore 95mm
 JPO305

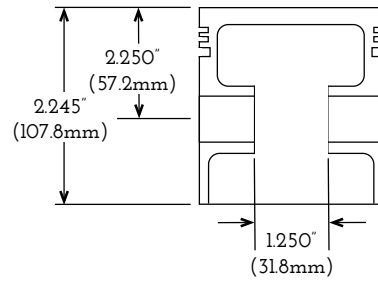
1954-57






	2x1/16" 2x3/16" P RBP
	3A -0.915" (23.2mm)
	1.375" (34.93mm) CR

C, CD, CV, FV, NCV
 3519cc/3770cc, SV, 4 cyl
 Std bore 100mm
 JPO199

1938-55



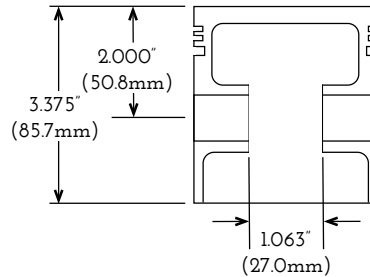
	2x3/32" 1x3/16" OC
	1A
	1.0625" (26.99mm) CR



Nash

Rambler Series 10
173cui, SV, CR 7.25:1, 6 cyl
Std bore 3 1/8" (79.4mm)
JPO271

1950-54

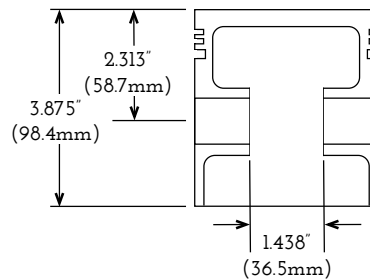


	2x3/32" 2x5/32" P
	1A
	0.8125" (20.64mm) CR

Ambassador 6, Advanced 6, Big 6
235 cui, OHV, CR 6.8:1, 6 cyl
Ambassador 8, Advanced 8
322cui, OHV, 8 cyl
Std bore 3 3/8" (85.7mm)
JPO272

1934-52

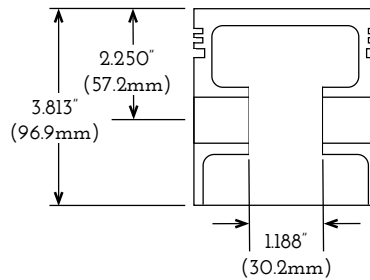
1932-34



	2x3/32" 2x3/16" P
	1A
	0.8750" (22.23mm) WC

Standard Six Series 420
184 cui, SV, CR 5:1, 6 cyl
Std bore 3 1/8" (79.4mm)
JPO705

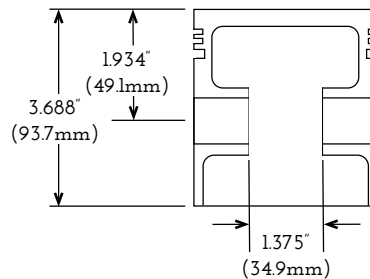
1929



	2x3/32" 1x3/16" P
	1A
	0.8125" (20.64mm) SC

Rambler Classic, Rebel
287 cui, 8 cyl
Std bore 3 3/4" (95.3mm)
JPO702

1964-66



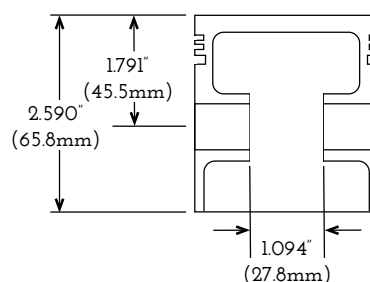
	2x2mm 2x3/16" OC
	1A
	0.9315" (23.66mm) PR

Nissan



RB20
1998cc, OHC, 6 cyl
Std bore 78mm
JPO498

1969-70



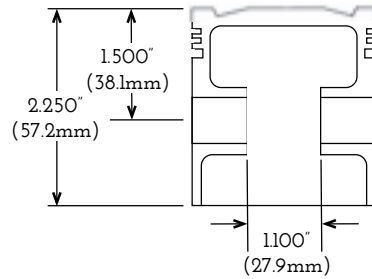
	2x1.5mm 2x4mm OC
	4AY
	0.7480" (19.0mm) SC



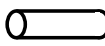


Norton

Navigator
349cc, OHV, CR 8.25:1, 2 cyl
Std bore 63mm
JP0597

1960-65



	2x1/16" 1x4mm P
	1C
	0.6875" (17.46mm) WC

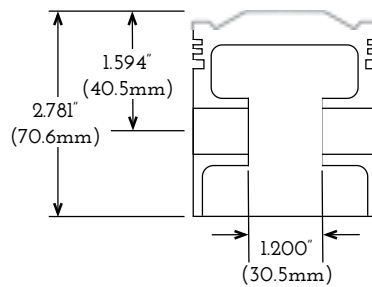
7
88
88 Nomad
88SS
497cc, OHV, CR 7.8:1, 2 cyl
Std bore 66mm
JP0694
Pistons supplied in pairs



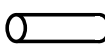
1949-55

1952-63

1960

1961-66



	2x1/16" 1x5/32" P
	4M +0.142" (3.6mm)
	0.6875" (17.46mm) WC

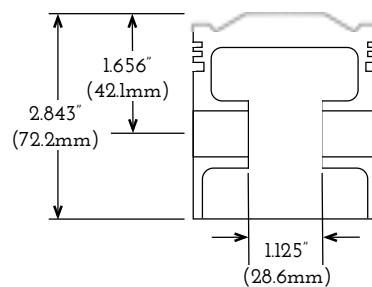
7
88
88 Nomad
88SS
497cc, OHV, CR 9.5:1, 2 cyl
Std bore 66mm
JP0691
Pistons supplied in pairs



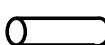
1949-55

1952-63

1960

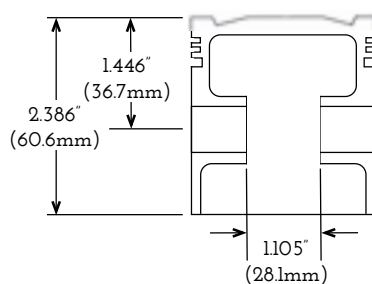
1961-66



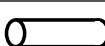


	2x1/16" 1x4mm P
	4M +0.189" (4.8mm)
	0.6875" (17.46mm) WC

Electra 400
397cc, two port, CR 7.9:1, 2 cyl
Std bore 66mm
JP1103

1963-64



	2x1/16" 1x4mm OC
	1C
	0.6869" (17.44mm) WC

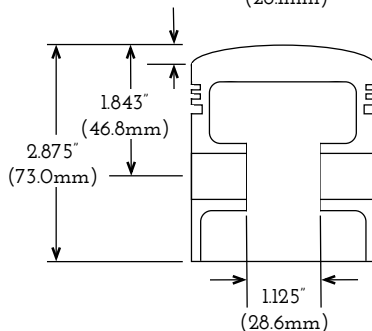
77
99
596cc, OHV, CR 7.4:1, 2 cyl
99 Nomad
596cc, OHV, CR 9:1, 2 cyl
99SS
596cc, OHV, CR 8.25:1, 2 cyl
Std bore 68mm
JP0739



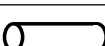
1957-58

1956-62

1958-60

1961-62

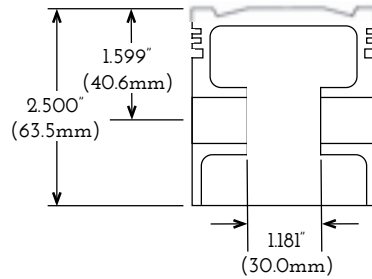


	2x1/16" 1x4mm P
	4F +0.270" (6.9mm)
	0.6875" (17.46mm) WC



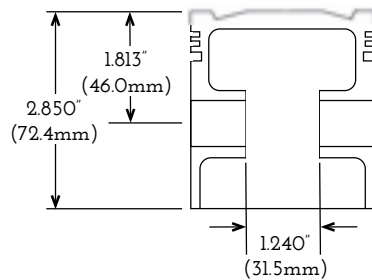
Norton

Manxman 1960-61
 Mercury 1958-70
 Dominator Twin, 650, 650SS 1962-67
 646cc, OHV, CR 8.9:1, 2 cyl
 Std bore 68mm
 JPO892



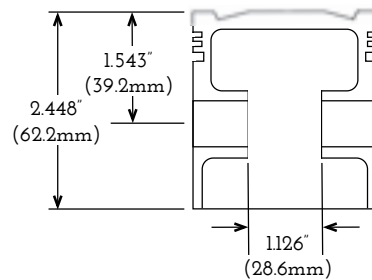
	2x1/16" 1x4mm P
	1C
	0.6875" (17.46mm) WC

Model 50 1933-39/1956-63
 OHV, 348cc, CR 7.3:1, 1 cyl
 Std bore 71mm
 JPO890
 Recommended max over size +040"



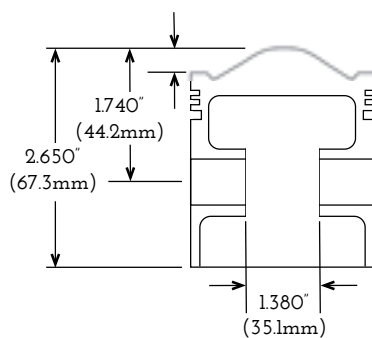
	2x1/16" 1x4mm P
	1C
	0.8750" (22.23mm) WC

Atlas MX 1963-64
 N15CS 1954-68
 P11 1967
 P11A, Ranger 1968
 745cc, OHV, CR 7.6:1, 2 cyl
 Commando, Combat 750 engine 1968-73
 745cc, OHV, CR 9:1, 2 cyl
 Std bore 73mm
 JPO784
 Recommended max over size +060"



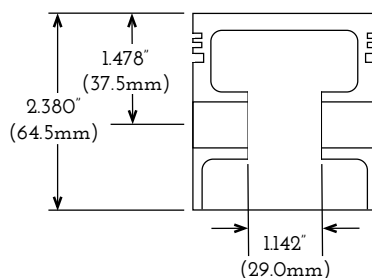
	1x1/16" 1x1/16" TF 1x4mm OC
	1C
	0.6869" (17.45mm) WC

Atlas, P11, P11A, N15CS, Commando,
 Combat 750 engine 1964-73
 745cc, OHV, CR 10:1, 2cyl
 Std bore 73mm
 JPO626
 Pistons supplied in pairs



	2x1/16" TF 1x5/32" OC
	4R +0.200" (5.1mm)
	0.6869" (17.45mm) WC

Commando 850 1973-77
 828cc, OHV, CR 8.5:1, 2 cyl
 Std bore 77mm
 JPO925



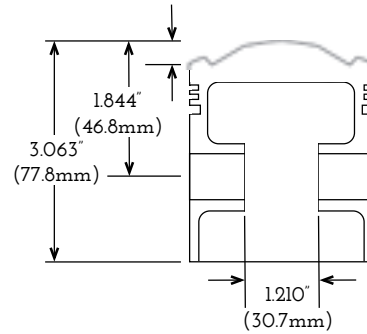
	2x1/16" 1x4mm OC
	1A
	0.6869" (17.45mm) WC



Norton

CS1
ES2
18
490cc, OHV, CR 7.6:1, 1 cyl
Std bore 79mm
JP0875

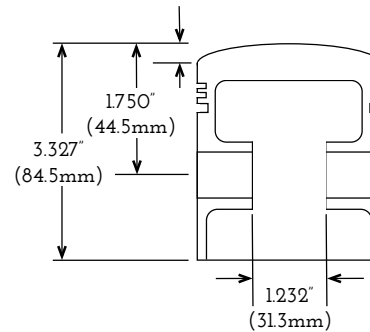
1927-39
1928-64
1947-54



	3x1/16"
	4] +0.450" (11.4mm)
	0.6250" (15.88mm) WC

Model 30, 16H, WD
490cc, SV, 1 cyl
Std bore 79mm
JP0584

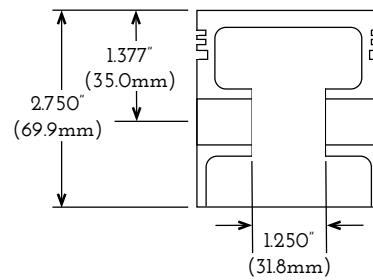
1911-48



	2x1/16" 1x1/8" P
	4P +0.470" (11.9mm)
	0.8750" (22.23mm) WC

Model International 30
490cc, OHC, 1 cyl
Std bore 79mm
JP0765

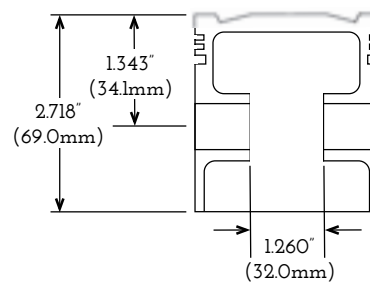
1931-39



	2x2mm 1x4mm P
	1A
	0.8750" (22.423mm) WC

ES2, 18
500T
490cc, OHV, 1 cyl
Std bore 79mm
JP1111

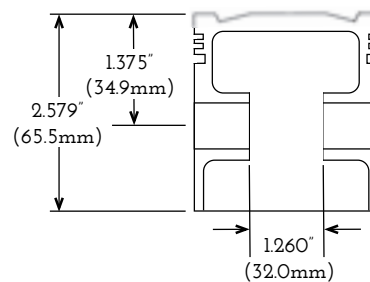
1947-54
1949-54



	2x1/16" 1x5/32" P
	1C
	0.8750" (22.23mm) WC

ES2
490cc, OHC, CR 7.1:1, 1 cyl
Std bore 79mm
JP1090

1956-59



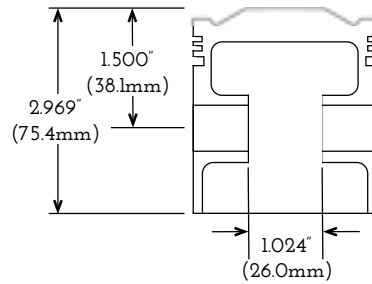
	2x1.5mm 1x4mm P
	1C
	0.8750" (22.23mm) WC



Norton

30 Manx
499cc, OHV, CR7.22:1
Std bore 79.62mm
SP980220

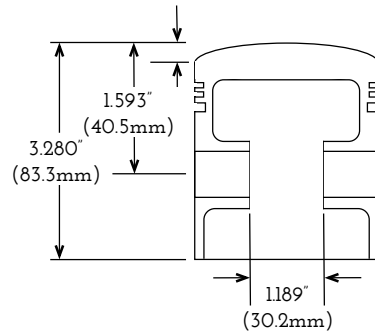
1947-59



	2x1/16" 1x1/8" P
	4H +0.128" (3.3mm)
	0.8750" (22.23mm) WC

Model 1 'Big 4'
596cc, SV, 1 cyl
Std bore 82mm
SP200037

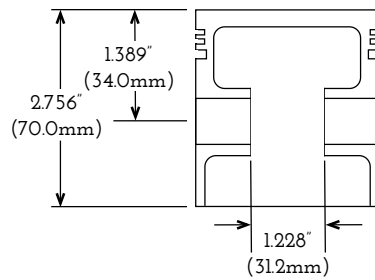
1947-54



	2x1/16" 1x1/8" P
	4F +0.264" (6.7mm)
	0.8750" (22.23mm) WC

19, 19R, 19S
596cc, OHV, CR 7.5:1
Std bore 82mm
SP200128

1935-58



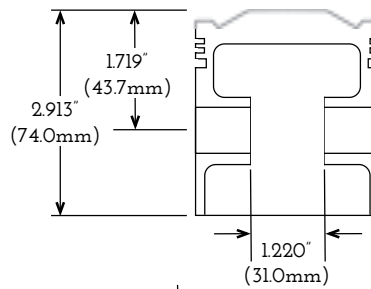
	2x2mm 1x1/8" P
	1A
	0.8750" (22.423mm) WC






NSU

1200C
1177cc, OHC, CR 7.8:1, 4 cyl
Std bore 75mm
JP0817

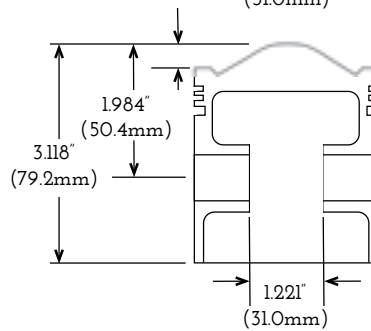
1967-73






	2x2mm 1x4mm OC
	4M +0.083" (2.1mm)
	0.7087" (18.0mm) WC

1200TT
1177cc, OHC, CR 9.2:1, 4 cyl
Std bore 75mm
JP0818

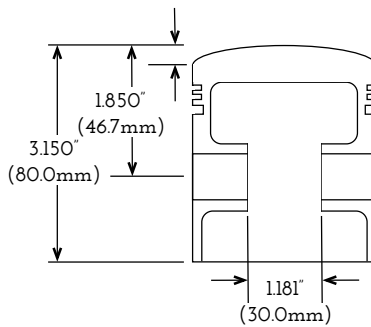
1967-72






	2x2mm 1x4mm OC
	4R +0.382" (9.7mm)
	0.7087" (18.0mm) WC

Prinz
598cc, OHC, CR 7.5:1, 2 cyl
Std bore 76mm
JP0781
Do not fit chrome rings

1961-73



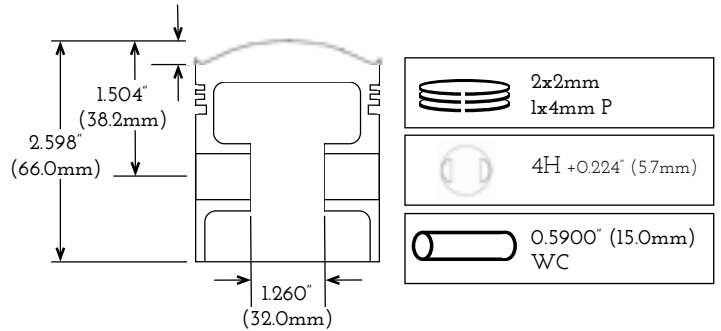
	2x2mm 1x4mm P
	4F +0.138" (3.5mm)
	0.7874" (20.0mm) WC



NSU

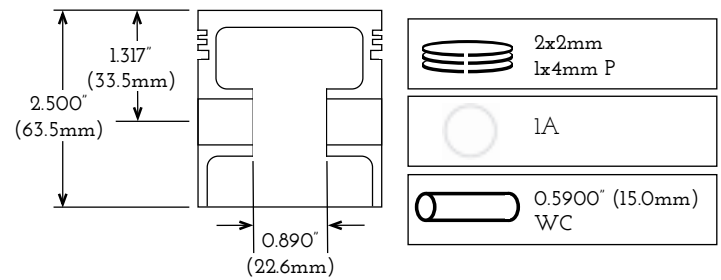
175 OSB Maxi
174cc, OHC, CR 7.5:1, 1 cyl
Std bore 62mm
JPO841

1957-64



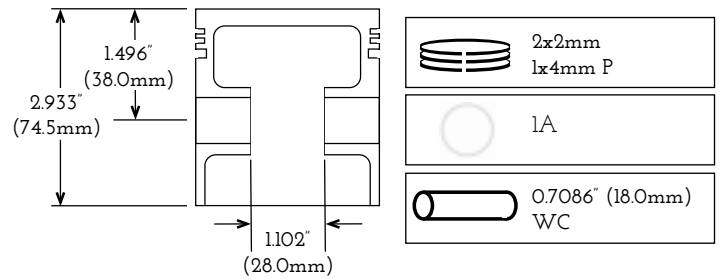
251 OSL
242cc, OHV, 1 cyl
Std bore 64mm
JPO826

1933-43/1947-52



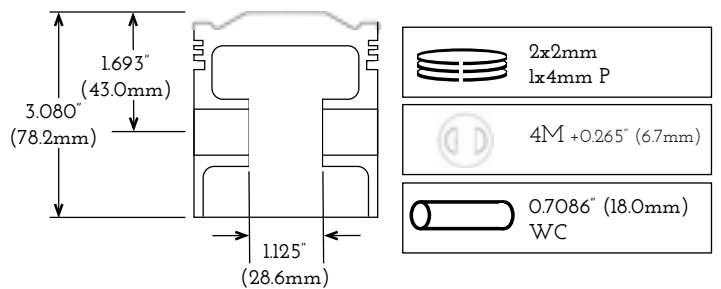
301T
298cc, SV, 1 cyl
Std bore 66mm
JPO838

1929-30



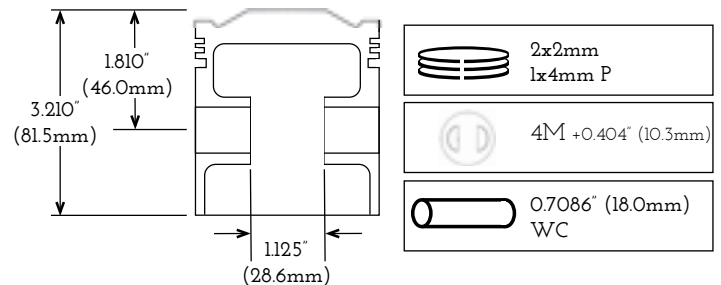
251 OSB Max
247cc, OHC, CR 7.4:1, 1 cyl
Std bore 69mm
JPO738A

1953-60



251 OSB Sportmax
247cc, OHC, CR 10.5:1, 1 cyl
Std bore 69mm
JPO738

1953-60

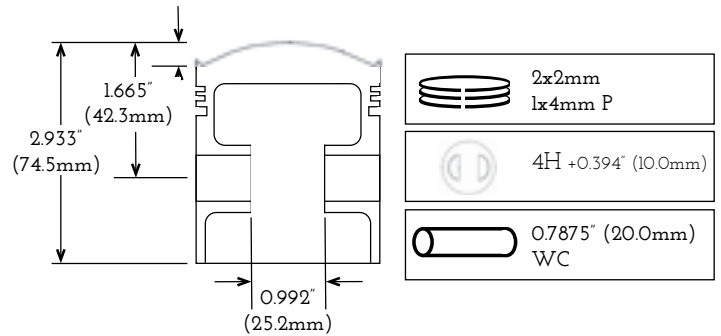




NSU

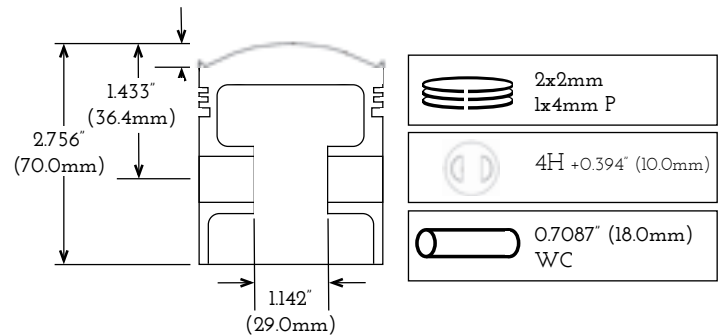
351 OSL
346cc, OHV, 1 cyl
Std bore 72mm
JP0829

1934-40



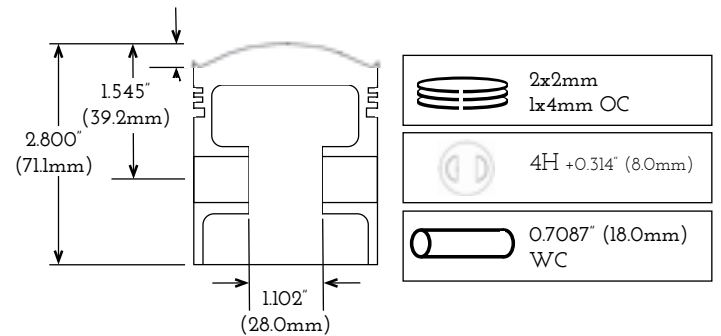
301 OSB Max 300
297cc, OHV, CR 7.6:1, 1 cyl
Std bore 72mm
JP0855

1955-63



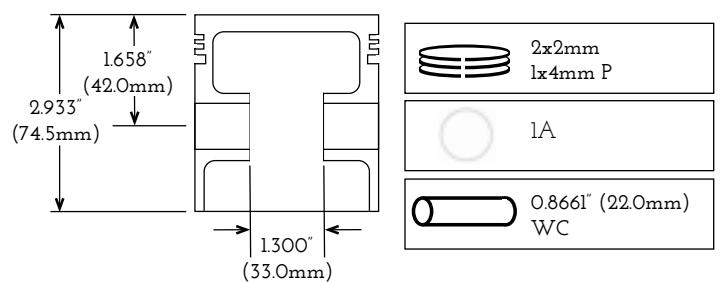
301 OSB 300 Sports Max
297cc, OHV, 1 cyl
Std bore 72mm
JP0888

1955-63



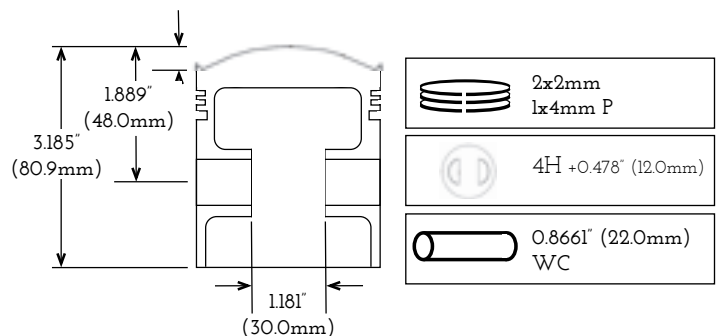
501 OST Konsul II
494cc, OHV, 1 cyl
Std bore 80mm
JP0862

1951-54



501 OSL SS 500
494cc, OHV, 1 cyl
Std bore 80mm
JP0813

1935-39

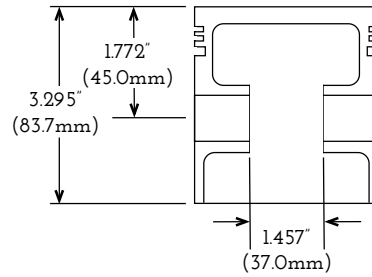




NSU

501 T
 494cc, SV, 1 cyl
 Std bore 80mm
 JPO837

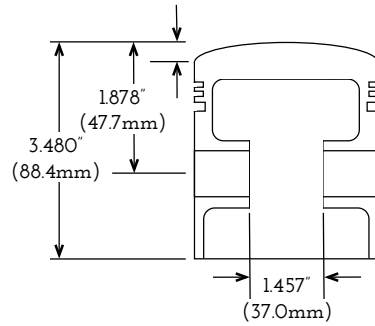
1927-29



	3x2mm 1x4mm P
	1A
	0.7875" (20.0mm) WC

601 T
 592cc, SV, 1 cyl
 Std bore 87mm
 JPO863

1930-39



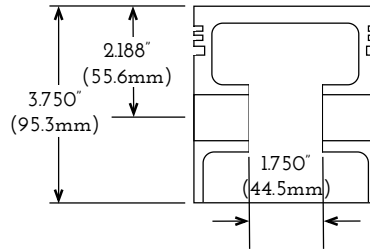
	3x2mm 1x4mm P
	4F +0.138" (3.5mm)
	0.7874" (20.0mm) WC






Oakland

All American Model 212
 212cui, SV, CR 6.4:1, 6 cyl
 Std bore 3 1/4" (82.55mm)
 JP0711

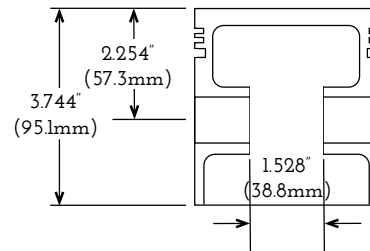
1927-28






	2x3/32" 1x3/16" P
	1A
	1.0625" (26.99mm) WC

Model 101, 301
 251cui, OHV, CR 5:1, 8 cyl
 Std bore 3 7/16" (87.31mm)
 SP990310

1930-31



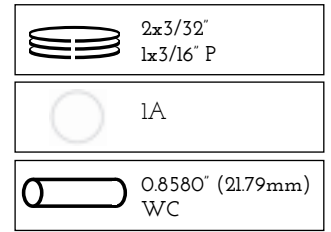
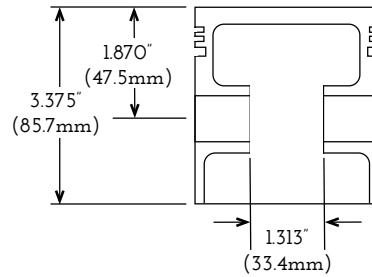
	3x3/32" 1x4mm P
	1A
	1.0625" (26.99mm) WC



Oldsmobile

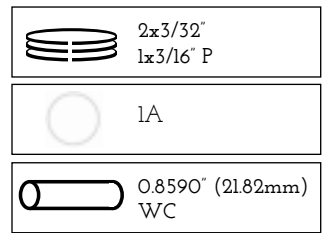
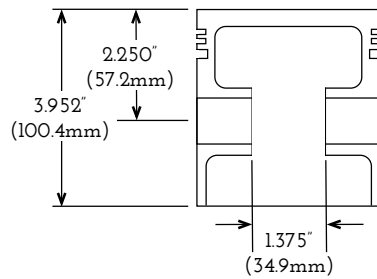
Model 30-E
185 cui, SV, 6 cyl
Std bore 2 7/8" (73.03mm)
JPO746

1926-27



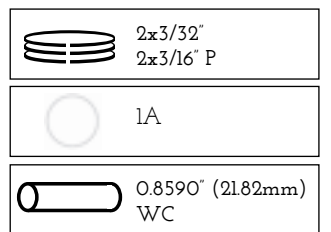
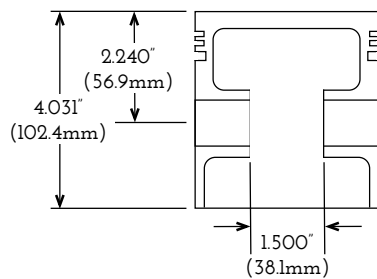
F Series
213 cui, SV, RBP, CR 6:1, 6 cyl
Std bore 3 5/16" (84.1mm)
JPO688

1932-35



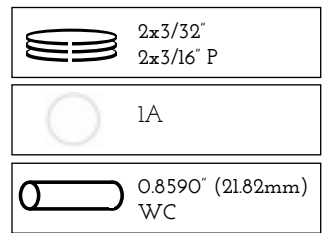
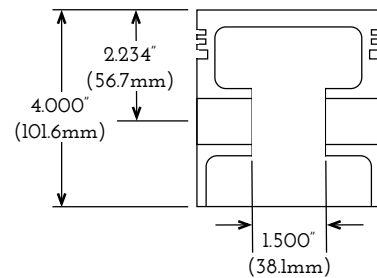
F Series
230 cui, SV, RBP, CR 6.1:1, 6 cyl
Std bore 3 7/16" (87.3mm)
JPO206

1937-40



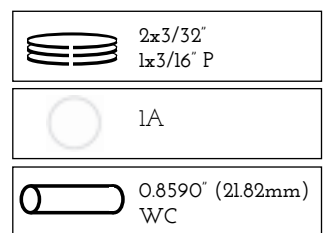
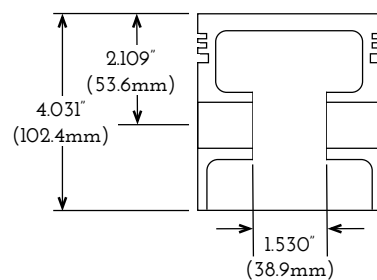
Series 60, 90
Special Series 66
Special Series 60
Dynamic Series 60
238 cui, SV, CR 6.1:1, 6 cyl
Std bore 3 1/2" (88.9mm)
JPO207

1941
1942
1946-47
1948



Series 76
231 cui, SV, CR 6.5:1, 6 cyl
Std bore 3 17/32" (89.7mm)
JPO208

1949-50

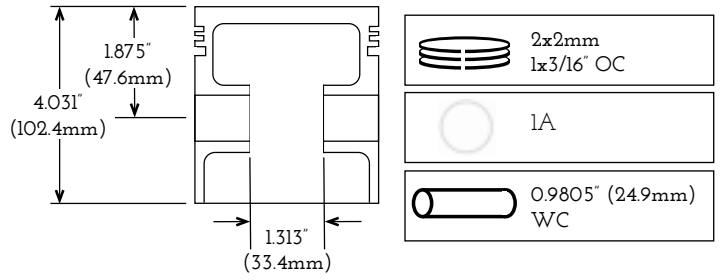




Oldsmobile

Series 88, 98, Super 88, Cyclone
 324 cui, OHV, CR 8.5:1, 8 cyl
 Std bore 3 7/8" (98.4mm)
 JPO421

1954-56

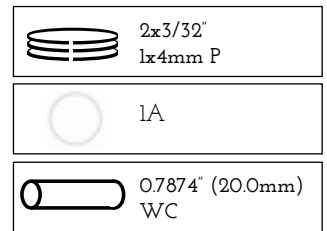
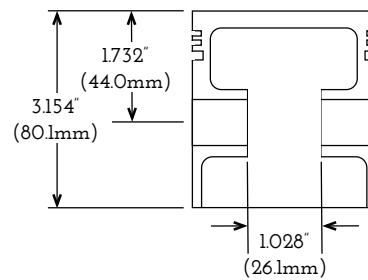




Opel

11.3 HP 1.3l, Olympia, 1.1l, Cadet; 16.9 HP, 2l
40
1.1l 4 cyl; 2l 6cyl
Std bore 67.5mm
SP200222

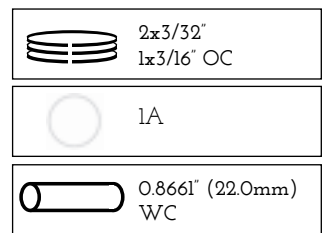
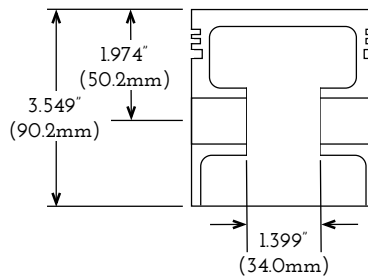
1935-



Olympia OL38
Olympia Rekord
1488cc, OHV, CR 6.9:1, 4 cyl
Kapitän
2473cc, OHV, CR 6.9:1, 6 cyl
Std bore 80mm
JP0911

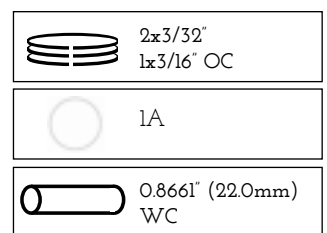
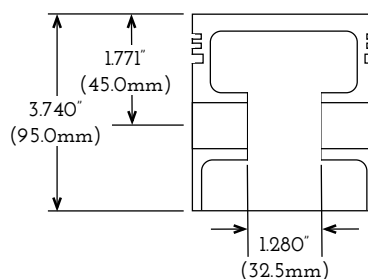
1937-40/1947-53
1953-57

1938-40/1948-59



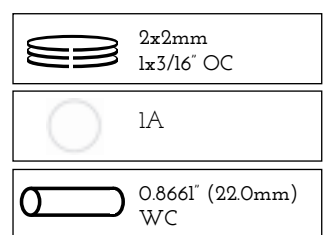
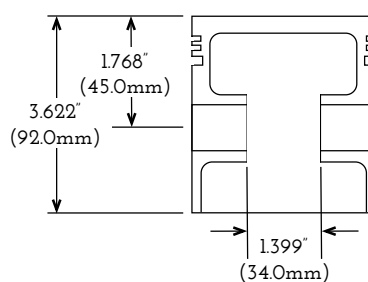
Rekord
1488cc, OHV, CR 7.25:1, 4 cyl
Std bore 80mm
JP1085

1958-60



Kapitän
2605cc, OHV, CR 8.2:1, 6 cyl
Std bore 85mm
JP0824

1960-63

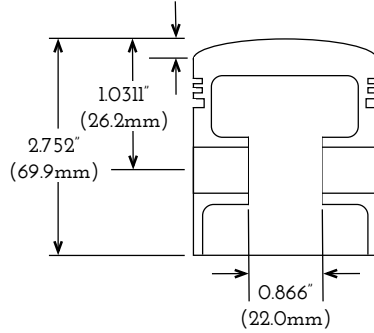




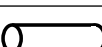


Opperman

Unicar
328cc, 2 stroke, air cooled, CR 7.5:1, 2 cyl
Std bore 58mm
JPO801

1956-59



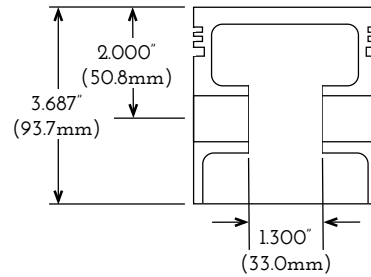
	2x3/32" AC SN
	4F +0.063" (1.6mm)
	0.4921" (12.5mm) WC



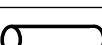
Overland



96 to Car 155457
Whippet
SV, 4 cyl
Std bore 3 1/8" (79.4mm)
JPO139

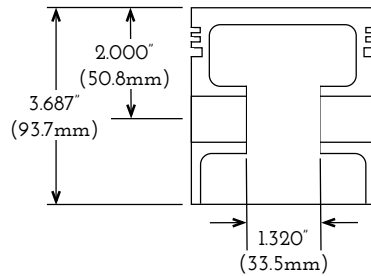
1926-31



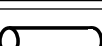


	2x3/32" 1x3/16" P
	1A
	0.7500" (19.05mm) CR

98, 98A (6 cyl)
96, 96A (4 cyl) after 155457
Whippet
Std bore 3 1/8" (79.4mm)
JPO140

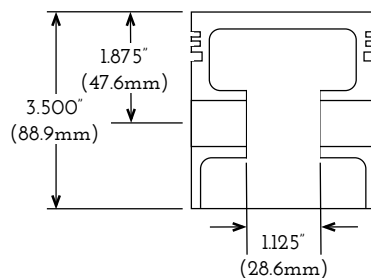
1928-31



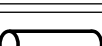


	2x3/32" 1x3/16" P
	1A
	0.8125" (20.64mm) SC

Model 91, 92, Redbird, Blackbird, Bluebird
153cui, SV, 4 cyl
Std bore 3 1/2" (88.9mm)
JPO670

1924-28



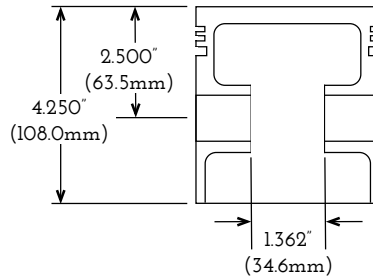
	2x3/32" 1x3/16" P
	1A
	0.7400" (18.8mm) CR






Packard

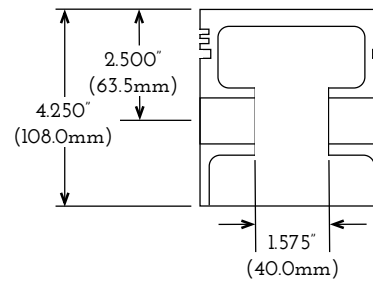
Standard 8 1102 Series
 383cui, SV, 8 cyl
 Std bore 3 3/16" (80.96mm)
 SP200054




1934



	3x3/32" 1x3/16" OC
	1A
	0.8750" (22.23mm) WC

236, 243, 326, 333, 336, 343, 526, 533 1925-28
 289cui, SV, 6 cyl
 443, 640, 645, 740, 745, 840, 845, 903, 904,
 904C, 1003, 1004, 1103, 1104, 1105, 1203,
 1204, 1205, 1403, 1404, 1405 1928-35
 385cui, SV, 8 cyl
 Std bore 3 1/2" (88.9mm)
 JP0912



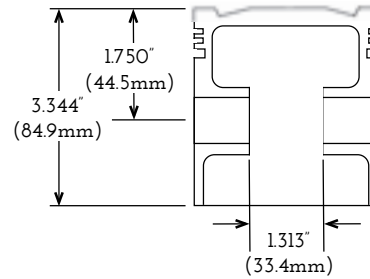
	2x2mm 2x3/16" P
	1A
	0.8750" (22.23mm) WC



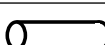


P&M (Panther)

Panther 100, 100S, Redwing
598cc, OHV, 1 cyl
Std bore 87mm
JP0734

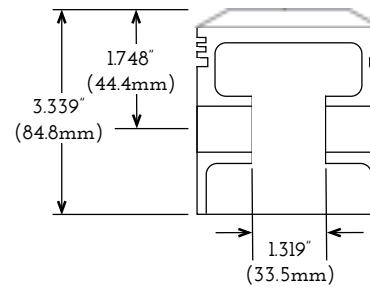
1932-63



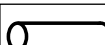


	2x3/32" 1x4mm P
	1C
	0.8750" (22.23mm) WC

120
645cc, 1 cyl
Std bore
SP200018

1959-65

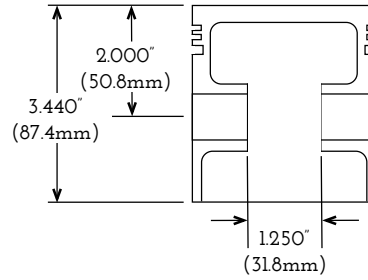





	2x2mm 1x4mm P
	4A
	0.8750" (22.23mm) WC



Peerless

GT 1958-60
 Warwick GT 1960-62
 1991cc, OHV, CR 8.5:1, 4 cyl
 Std bore 83mm
 JPO376

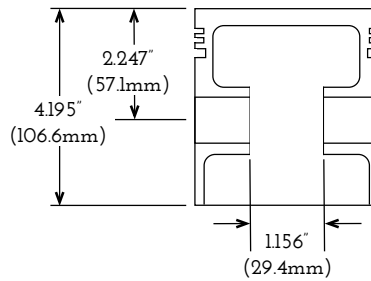





	3x2mm 2x4mm OC
	1A
	0.8750" (22.23mm) WC

Perkins



Python 3, Puma 4, Panther 6 1937-47
 Petrol 2.36L, 3.15L, 4.73L 3, 4, 6 cyl
 Std bore 3 1/2" (88.9mm)
 JPO209

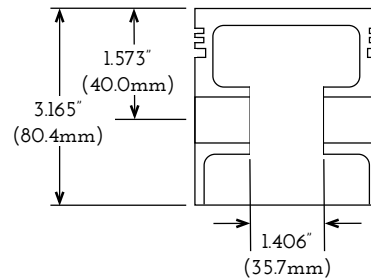





	3x3/32" 2x1/4" P
	1A
	1.250" (31.75mm) SC

Petter



A1, W1, Series II, 2LTA, 2AV, PA, PAW, PAV Series II
 1, 2, 4 cyl
 Std bore 85mm
 JPO468



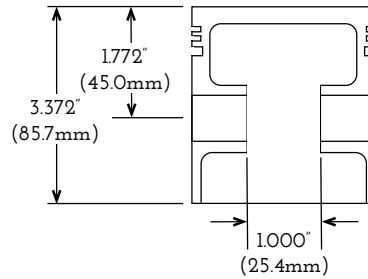
	2x2mm 1x4mm P
	1A
	0.7500" (19.05mm) SC



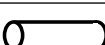


Peugeot

201, 201C
1100cc, 4 cyl
Std bore 68mm
JPO856

1935-37

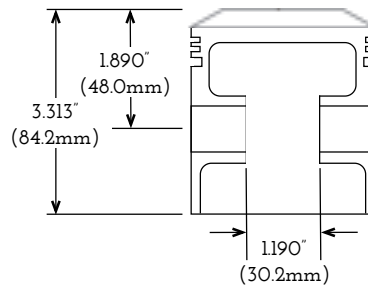




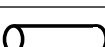
	3x2mm 1x4mm P
	1A
	0.7087" (18.0mm) CR

203
1290cc, OHV, CR 6.8:1, 4 cyl
403/1300, 403/7
1290cc, OHV, CR 7.4:1, 4 cyl
Std bore 75mm
JPO285

1949-57

1961-64

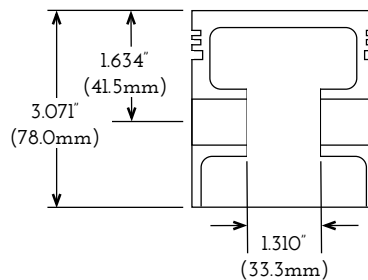




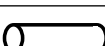
	2x2mm 1x4mm OC
	4A
	0.8661" (22.0mm) WC

403
404/8
1468cc, OHV, CR 7:1, 4 cyl
Std bore 80mm
JPO286

1956-68

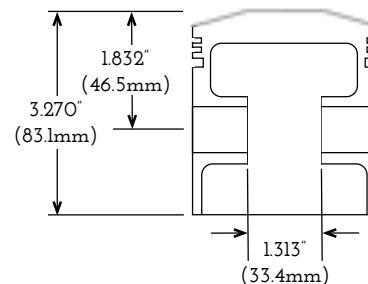
1968-70



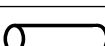


	2x2mm 1x3/16" OC
	1A
	0.8661" (22.0mm) WC

403
1468cc, OHV, CR 8:1, 4 cyl
Std bore 81mm
JPO532
Racing

1956-68

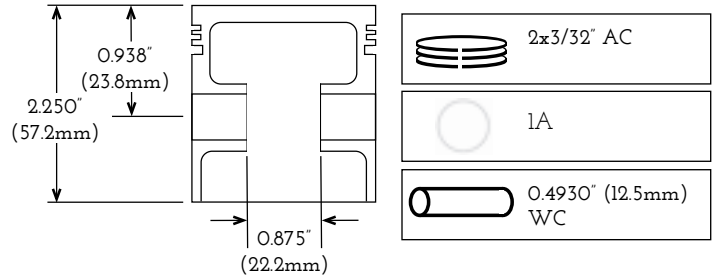


	2x2mm 1x4mm OC
	4K +0.197" (5.0mm)
	0.8661" (22.0mm) WC



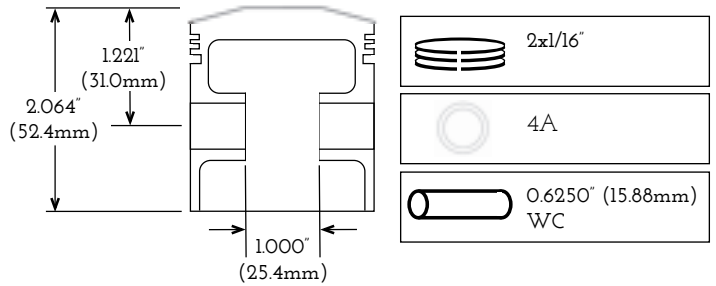
Pinnock

Mower
1 cyl
Std bore 57mm
JP0558



Pioneer

1 cyl
Std bore 2 1/4" (57.2mm)
JP0701

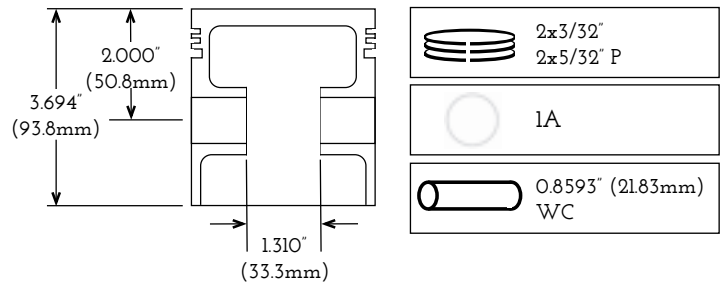


Plymouth



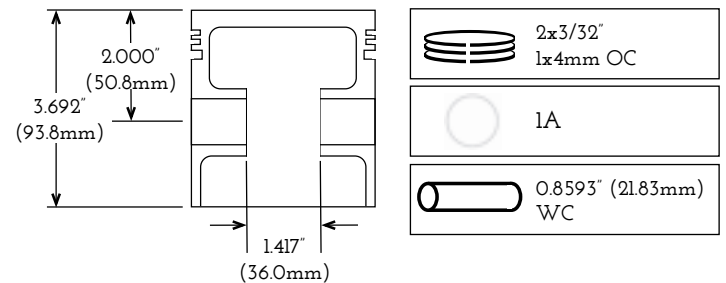
PC, PD, PE, PG, PJ, P1-P12
201 cui, SV, CR 5.5:1, 6 cyl
Std bore 3 1/8" (79.4mm)
JP1059

1933-41



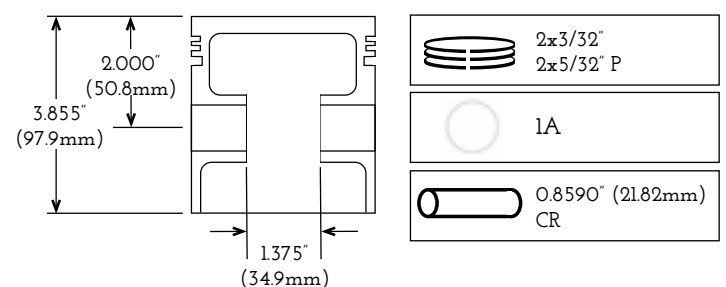
P Series (P14, P15, P17-P20, P22-P28)
212cui, SV, CR 5.2:1, 6 cyl
Std bore 3 1/4" (82.55mm)
JP1060

1942-57



P11, P11D, P12 (Export)
218 cui, SV, CR 5.4:1, 6 cyl
Std bore 3 3/8" (85.7mm)
JP1061

1941

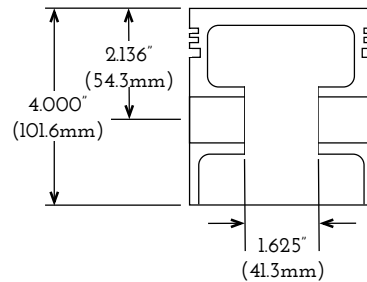




Pontiac

New Big Six Series 6-29,
Big Six Series 6-29 A
Big Six Series 6-30B
Fine Six Series 401
200 cui, SV, CR 4.9:1, 6 cyl
Std bore 3 5/16" (84.1mm)
JPO744

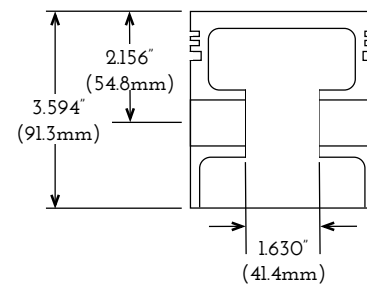
1929
1930
1931



	2x3/32" 1x3/16" P
	1A
	1.0625" (26.99mm) WC

Series 25-26
223 cui, SV, CR 6.2:1, 6 cyl
Std bore 3 7/16" (87.3mm)
JPO230

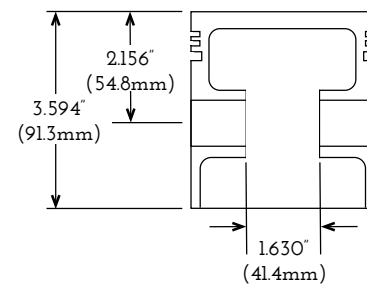
1937-40



	2x3/32" 2x3/16" P
	1A
	0.9375" (23.81mm) WC

Torpedo 6
240 cui, OHV, CR 6.5:1, 6 cyl
Std bore 3 9/16" (90.49mm)
JPO231

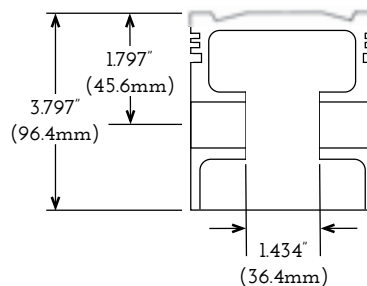
1931-40



	2x3/32" 1x3/16" P
	1A
	0.9375" (23.81mm) WC

V8
283cui, OHV, CR 8.5:1, 8 cyl
Std bore 3 7/8" (98.4mm)
JPO259

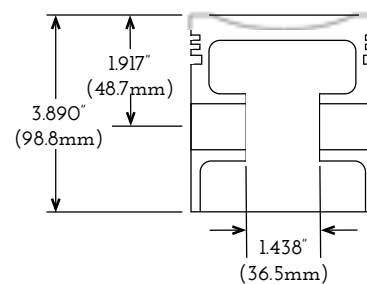
1960-66



	2x2mm 1x3/16" OC
	1C
	0.9270" (23.55mm) CR

V8
347 cui, OHV, 8.5:1, 8 cyl
Std bore 3 15/16" (100mm)
JPO512

1956-58



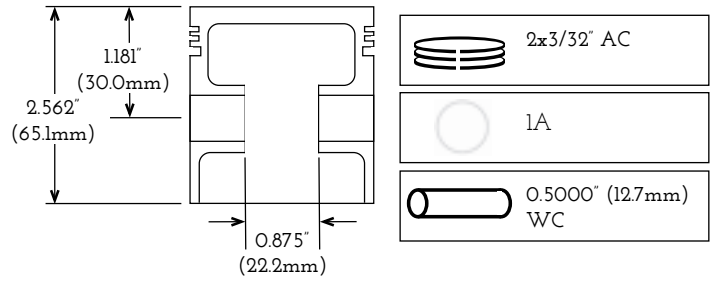
	2x2mm 1x3/16" OC
	2F -0.0125" (3.2mm)
	0.9800" (24.89mm) SC

Pope

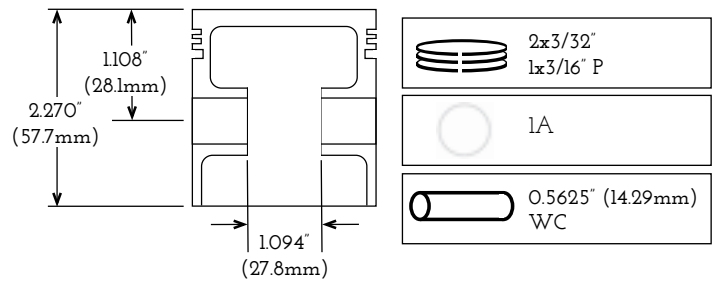


Pope

125cc, 1 cyl
 Std bore 2 1/8" (54mm)
 JPO371
 Only available in +020 or above



4 stroke
 1 cyl
 Std bore 2 3/8" (60.3mm)
 JPO401

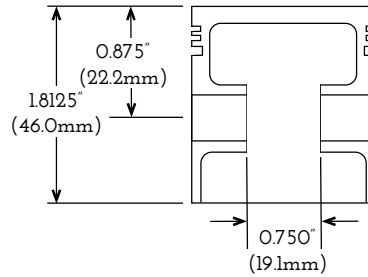




Reliant

Regal, 8cwt, Three wheeler van
 747cc, SV, CR 5.7:1, 4 cyl
 Std bore 2.200" (55.9mm)
 JPO293

1952-59



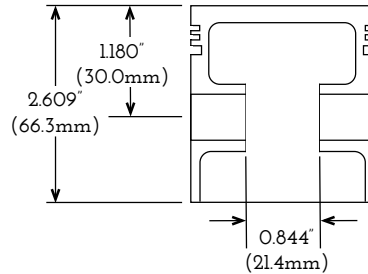
	2x1/16" 2x4mm P RBP
	1A
	0.5000" (12.7mm) CR

Renault



4CV, 750 (R1060/R1062)
 748cc, OHV, CR 6:1, 4 cyl
 Std bore 54.5mm
 JPO290

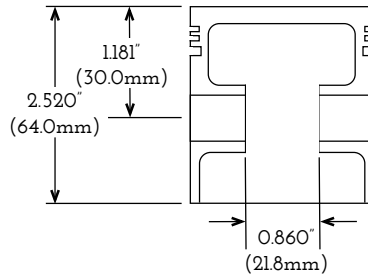
1950-60



	2x2mm 2x4mm P
	1A
	0.5510" (14.0mm) WC

Dauphine, 5CV, Ondine, Gordini, Floride,
 R4L, R6, Estafette
 845cc, OHV, CR 7.25:1, 4 cyl
 Std bore 58mm
 JPO375

1956-58



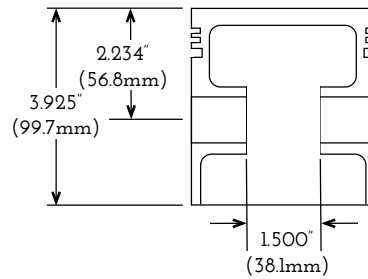
	2x2mm 2x4mm RBP P
	1A
	0.5510" (14.0mm) WC






Reo

Flying Cloud A
268cui, SV, 6 cyl
Std bore 3 1/4" (82.55mm)
JP0689

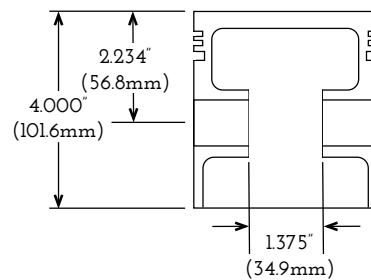
1927-28






	3x3/32" 1x3/16" OC
	1A
	0.9842" (25.0mm) CR

Flying Cloud, 2S, 3S, 4S, 5S
4396cc, SV, 6 cyl
Royale N31, N35, 831, 835, 1N, 2N
5861cc, 8 cyl
Std bore 3 3/8" (85.73mm)
JP0747

1928-36



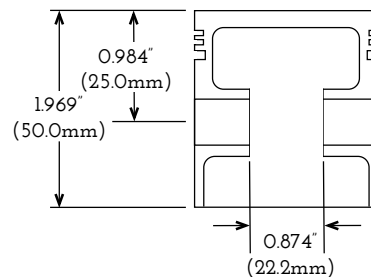
	3x2mm 1x3/16" P
	1A
	0.9842" (25.0mm) SC




Reidel



Imme R100
99cc, 2 stroke, 1 cyl
Std bore 52mm
JP0842

1948-50



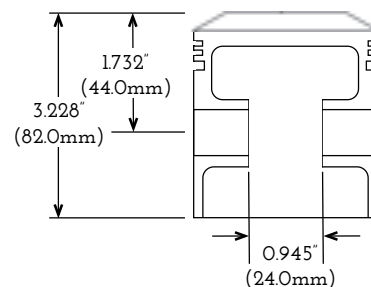
	2x3/32" AC SN
	1A
	0.4720" (12.0mm) WC




Riley



12/6
1458cc, OHV, 6 cyl
Std bore 57mm
JP0572

1935



	3x2mm 1x4mm P
	4A
	0.5625" (14.29mm) WC

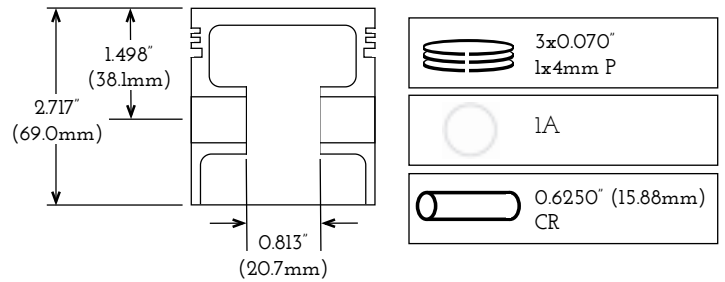
Riley

Elf Mk I 1961-63

850cc, OHV, CR 9:1, 4 cyl, A Series

Std bore 2.477" (62.9mm)

JPO327



9 1926-29

1089cc, OHV, CR 5.2:1, 4 cyl

9 Kestrel, 9 Monaco

1089cc, OHV, CR 5.5:1, 4 cyl

14/6

Stelvio

Alpine

1633cc, OHV, CR 6:1, 6 cyl

Std bore 2.374" (60.3mm)

JPO596

Max oversize +0.020"

High compression version of JPO596

Std bore 2.374" (60.3mm)

JPO878

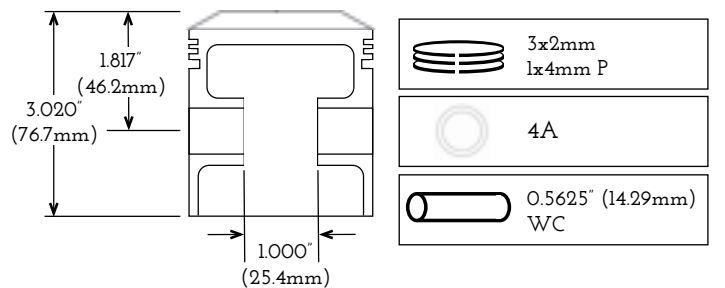
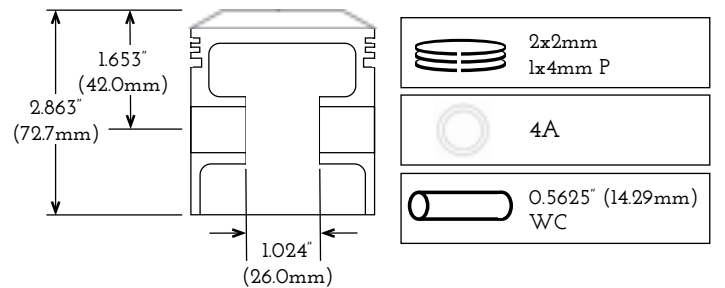
Max oversize +0.020"

1929-35

1929-34

1930-34

1931-34

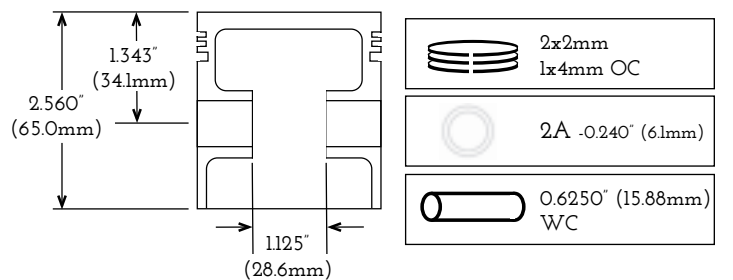


Elf Mk II, III 1963-69

998cc, OHV, CR 8.3:1, 4 cyl, A Series

Std bore 2.542" (64.57mm)

JPO314

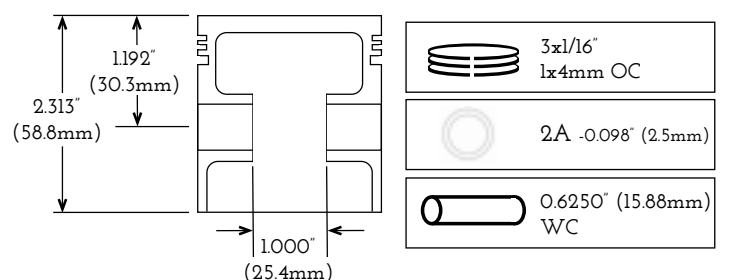


Kestrel 1966-68

1098cc, OHV, CR 8.9:1, 4 cyl, A Series

Std bore 2.542" (64.57mm)

JPI073

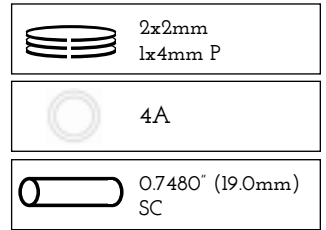
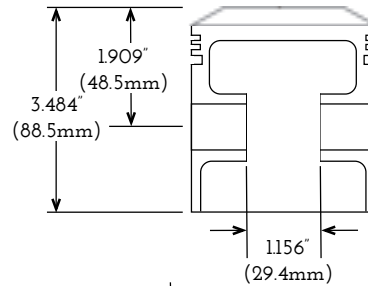




Riley

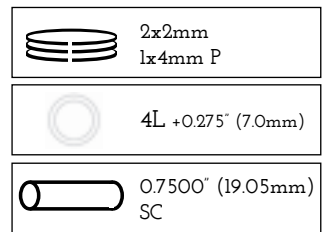
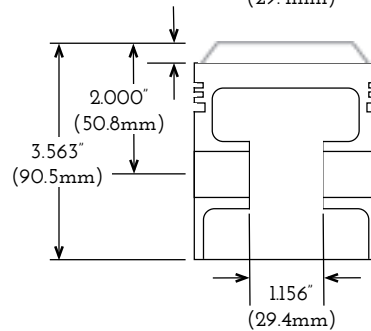
12/4 Falcon, Kestrel
1496cc, OHV, 4 cyl
Std bore 69mm
JPO886

1935-40



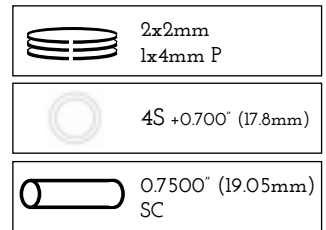
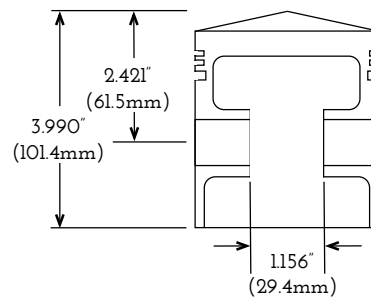
1.5 Litre, 1.5 Litre RM
1496cc, CR 6.8:1, 4 cyl
Std bore 69mm
JPO559

1946-56



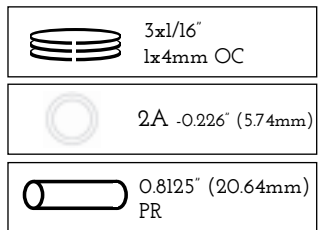
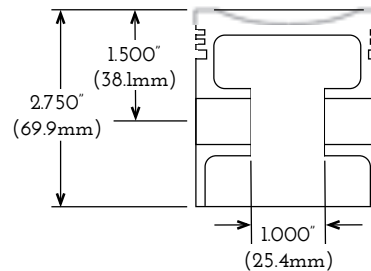
1.5 Litre, 1.5 Litre RM
1496cc, OHV, CR 8:1, 4 cyl
Std bore 69mm
JPO708

1946-56



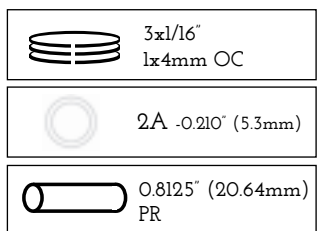
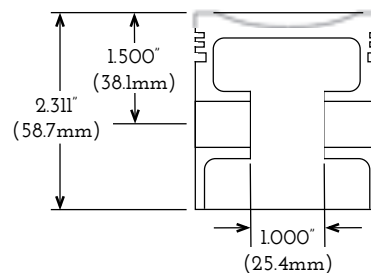
Kestrel 1300
1275cc, OHV, CR 8.8:1, 4 cyl, A Series
Std bore 2.7795 inch (70.6mm)
JPO428

1967-69



Kestrel 1300 Mk II
1275cc, OHV, CR 9.75:1, 4 cyl, A Series
Std bore 2.7795 inch (70.6mm)
JPO444

1964-82



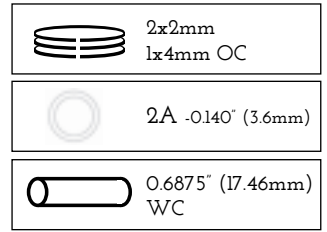
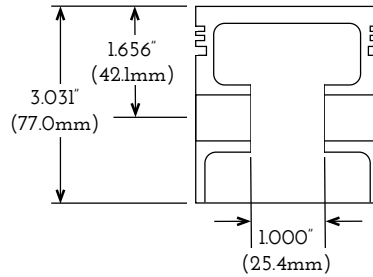


Riley

4/68, 1.5
1489cc, OHV, CR 8.3:1, 4 cyl
Std bore 2 7/8" (73.03mm)
JPO234

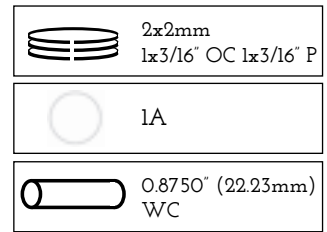
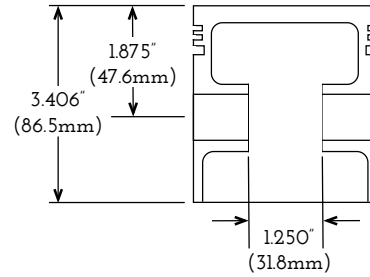


1958-65



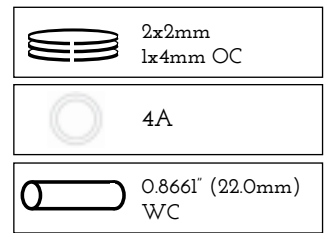
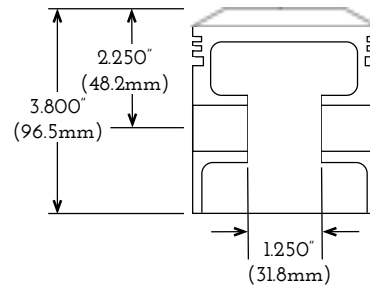
2.6, high comp
2639cc, OHV, CR 9:1, 6 cyl
Std bore 3 1/8" (79.4mm)
JPI003

1957-60



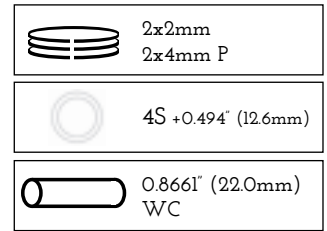
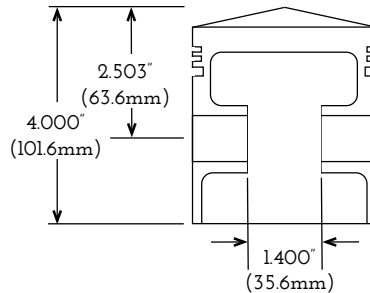
2.5 Litre
2443cc, OHV, CR 6.8:1, 4 cyl
Std bore 80.5mm
JPO374

1946-54



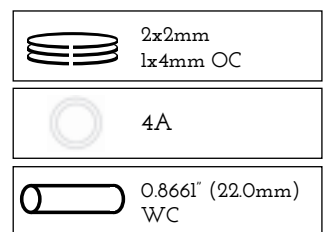
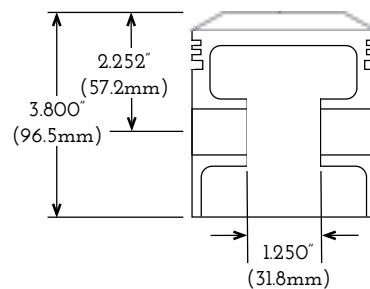
2.5 Litre, high comp
2443cc, OHV, CR 7.25:1, 4 cyl
Std bore 80.5mm
JPO403

1946-54



Pathfinder
2443cc, OHV, CR 7.25:1, 4 cyl
Std bore 80.5mm
JPO236

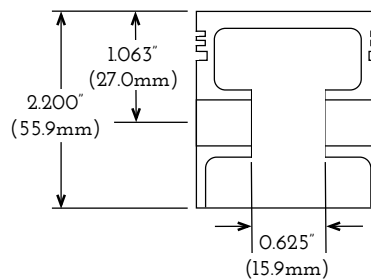
1953-57








Robin

Stationary engine
1 cyl
Std bore 50mm
JPO653



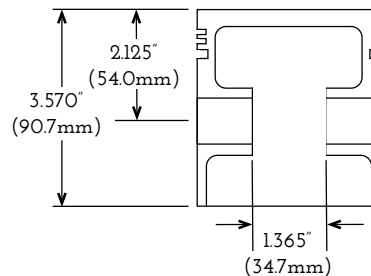
	2x2mm ISN
	1A
	0.4720" (12.0mm) WC




Rolls Royce



20 HP
3103cc, OHV, 6 cyl
Std bore 3" (76.2mm)
JPO718

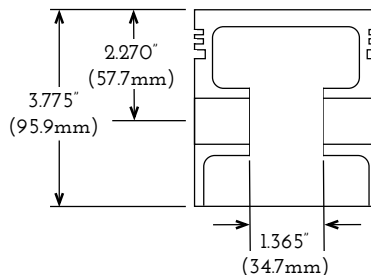
1922-29






	4x3/32" 1x4mm OC
	1A
	0.7500" (19.05mm) SC

20/25
3669cc, CR 4.6:1, 6 cyl
Std bore 3 1/4" (82.55mm)
JPO435

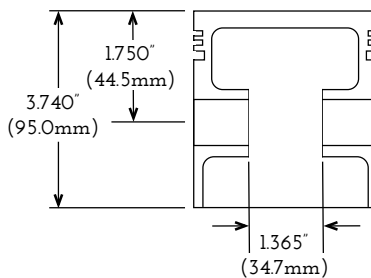
1929-36






	3x2mm 1x4mm OC
	1A
	0.7500" (19.05mm) SC

Phantom III
7340cc, SV, 12 cyl
Std bore 3 1/4" (82.55mm)
JPO899

1936-39



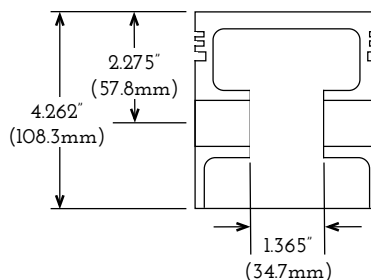
	2x2mm 1x3/16" OC
	1A
	0.8750" (22.23mm) SC




25/30
Silver Wraith
Silver Dawn
4256cc, SV, CR 6.4:1, 6 cyl
Std bore 3 1/2" (88.9mm)
JPO263

1936-38

1946-51

1949-55

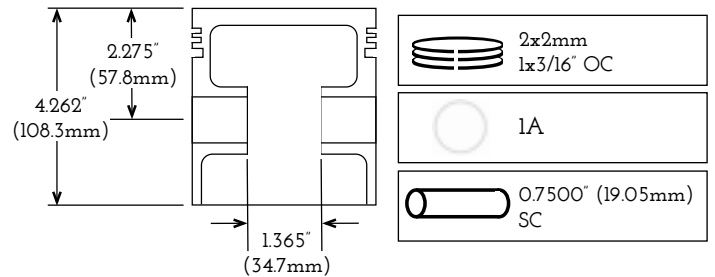


	2x2mm 1x3/16" OC
	1A
	0.7500" (19.05mm) SC

Rolls Royce

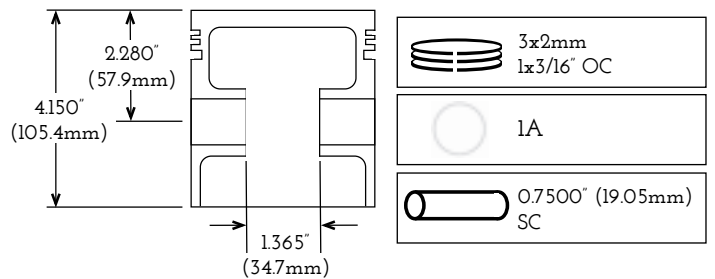
Silver Dawn, Silver Wraith
 4566cc, F Head, CR 6.4:1, 6 cyl
 Std bore 3 5/8" (92.1mm)
 JPO264

1951-55



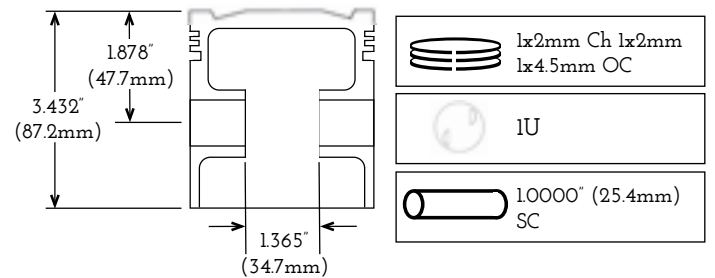
Silver Cloud, Silver Wraith
 4887cc, OHV, CR 6.8:1, 6 cyl
 Std bore 3 3/4" (95.3mm)
 JPO757

1955-59



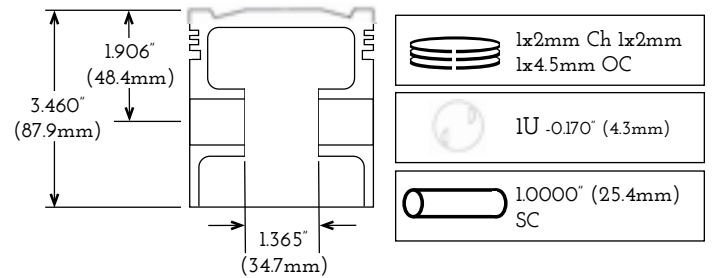
6.75 Litre
 CR 9:1, 8 cyl
 Std bore 4.100" (104.1mm)
 JP1113

1969-76



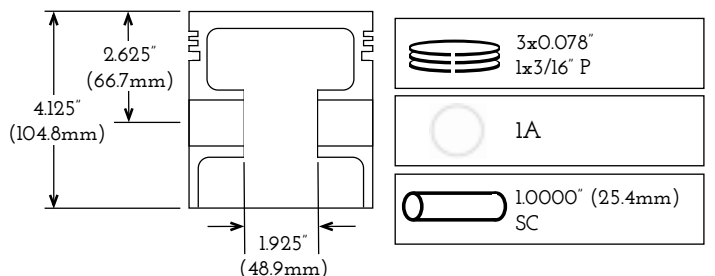
6.75 Litre
 CR 9:1, 8 cyl
 Std bore 4.100" (104.1mm)
 JP1112
 American Specification

1969-76



Phantom
 7668cc, SV, 6 cyl
 Std bore 4 1/4" (107.96mm)
 SP212013

1927-32

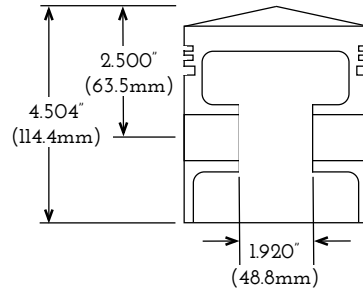







Rolls Royce

Phantom
 7668cc, SV, 6 cyl
 Std bore 4 1/4" (107.96mm)
 SP205085

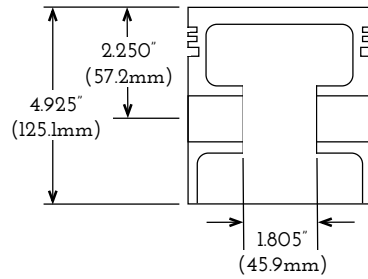
1927-32






	4x3/32" 1x3/16" OC
	4S
	1.0000" (25.4mm) SC

Phantom II
 7670cc, SV, 6 cyl
 Std bore 4 1/4" (107.96mm)
 JP0902
 Available in Std, +025" and +045" only

1939-35



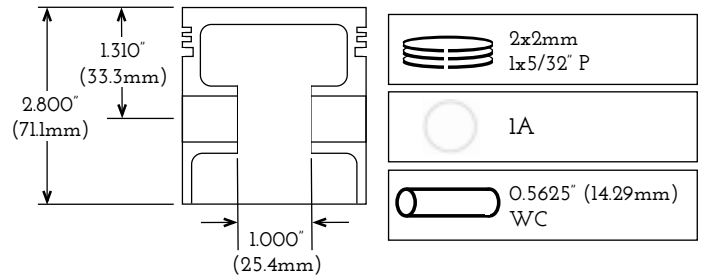
	3x0.098" 1x4.5mm P
	1A
	1.0000" (25.4mm) SC



Rover

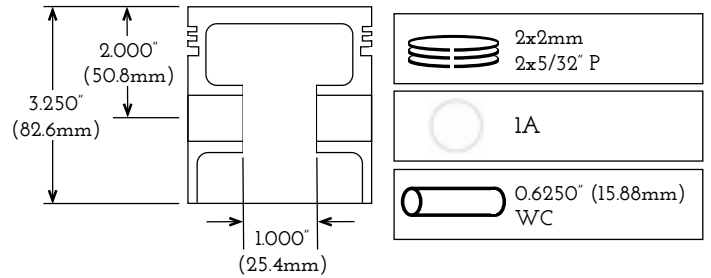
10
1389cc, OHV, 4 cyl
Std bore 63mm
JPO223

1934-47



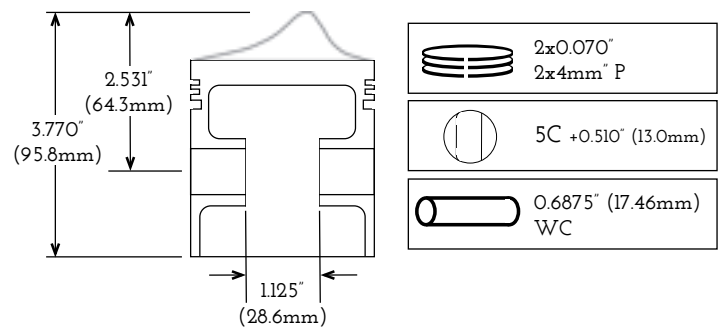
14
1901cc, OHV, 6 cyl
Std bore 2 1/2" (63.5mm)
JPO412

1939-47



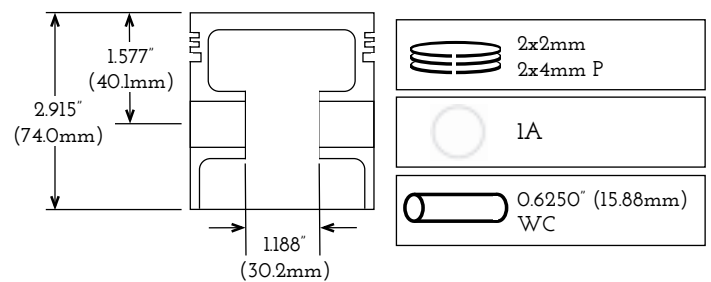
75, P3, P4
103cc, SV, CR 7.25:1, 6 cyl
Std bore 66.2mm
JPO521
Chrome rings must not be fitted

1948-54



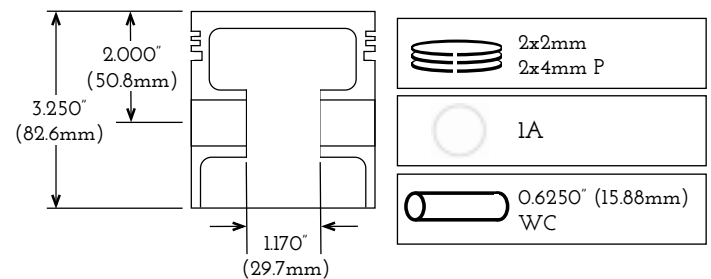
10
1389cc, OHV, 4 cyl
Std bore 66.5mm
JPO414

1934-47



16
2147cc, OHV, 6 cyl
Std bore 2.6575" (67.5mm)
JPO385

1937-47

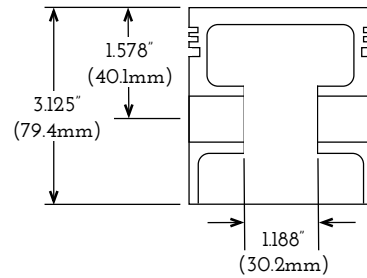




Rover

12
1496cc, 4 cyl
Std bore 69mm)
JPO772

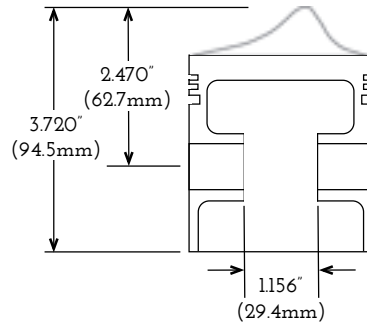
1934-47



	2x2mm 1x4mm P
	1A
	0.6250" (15.88mm) WC

90, 105
2638cc, CR 6.73:1, 6 cyl
Std bore 2 7/8" (73.03mm)
JPO522

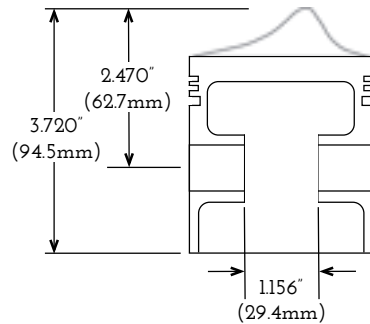
1954-59



	2x0.070" 1x4mm" OC
	5C +0.510 (13.0mm)
	0.6875" (17.46mm) WC

90, 105
2638cc, CR 6.73:1, 6 cyl
Std bore 2 7/8" (73.03mm)
JPO522A

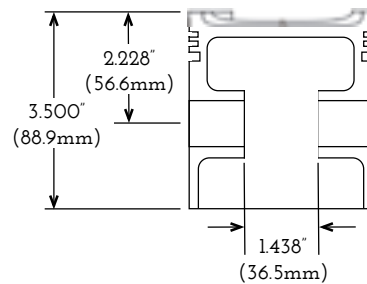
1954-59



	2x0.070" 1x4mm" OC
	5C +0.500 (13.0mm)
	0.8750" (22.23mm) WC

P6, 2000TC
1980cc, OHC, CR 10:1, 4 cyl
Std bore 3 3/8" (85.8mm)
JPO586

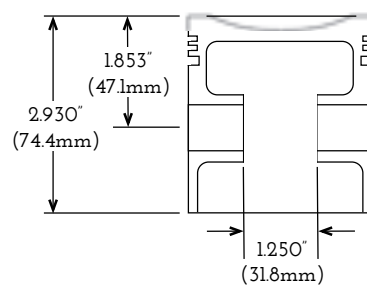
1966-73



	2x2mm 1x3/16" OC
	3F -.0760" (19.3mm)
	1.0000" (25.4mm) SC

3500, P6, Range Rover
3528cc, OHV, CR 8.25:1, 8 cyl
Std bore 3 1/2" (88.9mm)
JPO675
Recommended max oversize +0.030"

1968-77



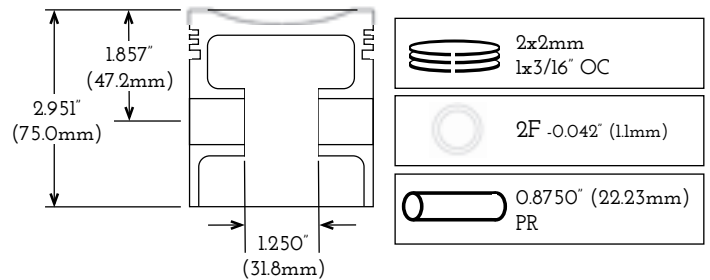
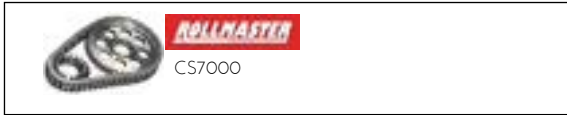
	2x2mm 1x3/16" OC
	2F -.0160" (41mm)
	0.8750" (22.23mm) PR



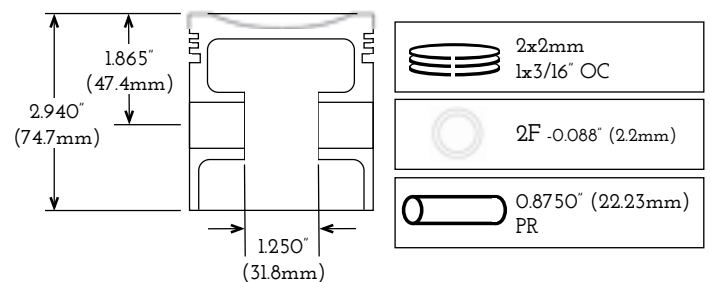


Rover

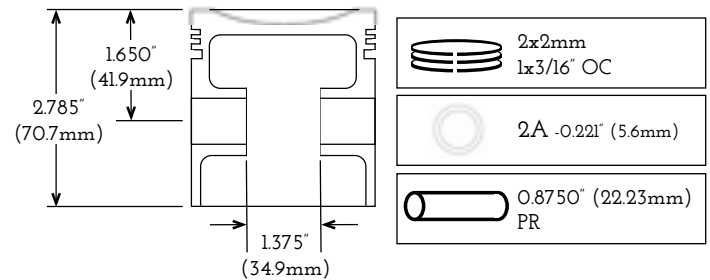
3500, P6, Range Rover 1968-77
 3528cc, OHV, CR 10.5:1, 8 cyl
 Std bore 3 1/2" (88.9mm)
JPO690
 Recommended max oversize +030"



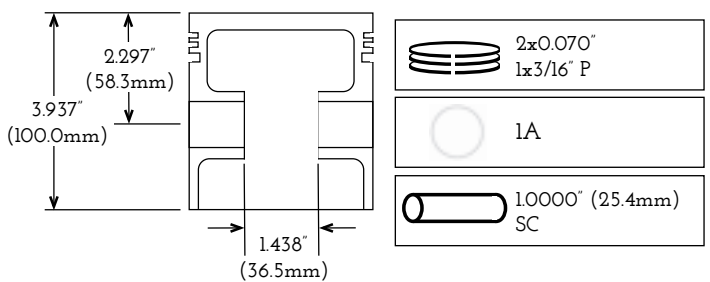
SD1 1968-86
 3528cc, OHV, CR 9.35:1, 8 cyl
 Std bore 3 1/2" (88.9mm)
JPO679



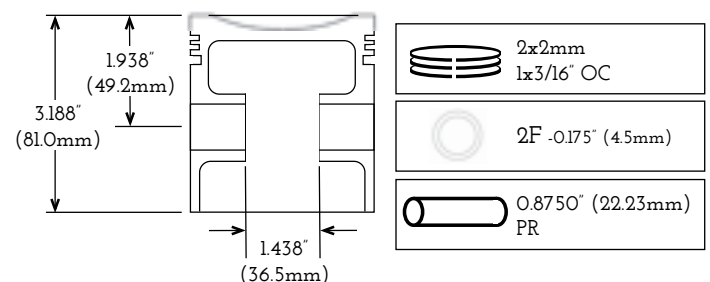
4.2 Litre Stroker
 3528cc, OHV, 8 cyl
 Std bore 3 1/2" (88.9mm)
JPO736
 Recommended max oversize +030"



80 1960-62
 2286cc, OHV, CR 7:1, 4 cyl
 Std bore 3.562" (90.475mm)
JPO394



P6, 2200 TC, 2200SC 1973-77
 2205cc, OHC, CR 9:1, 4 cyl
 Std bore 3 9/16" (90.5mm)
JPO423

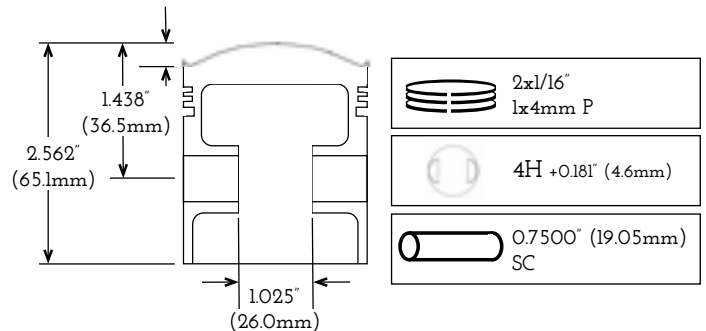




Royal Enfield

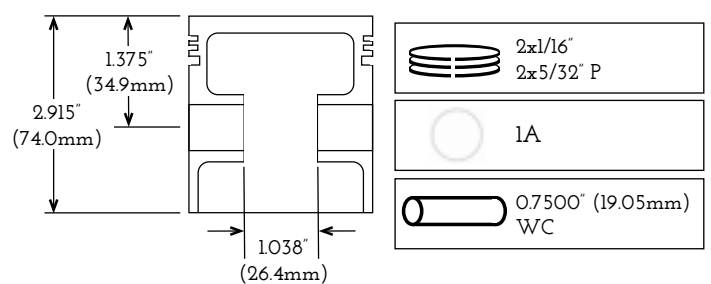
250 Clipper
248cc, OHV, CR 6.5:1, 1 cyl
500 Twin
496cc, OHV, CR 6.5:1, 2 cyl
Std bore 64mm
SP216018

1949-57



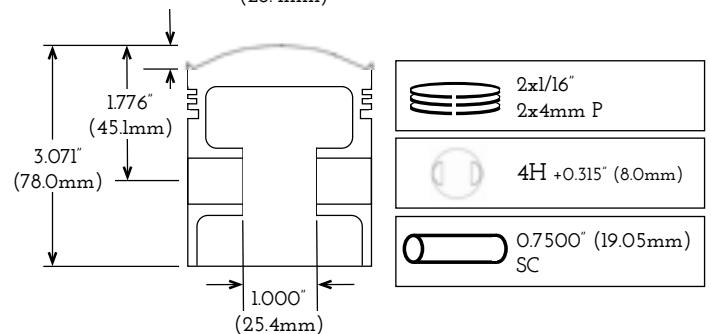
WD/G
346cc, OHV, 1 cyl
Std bore 69.9mm
JPO882

1941-54



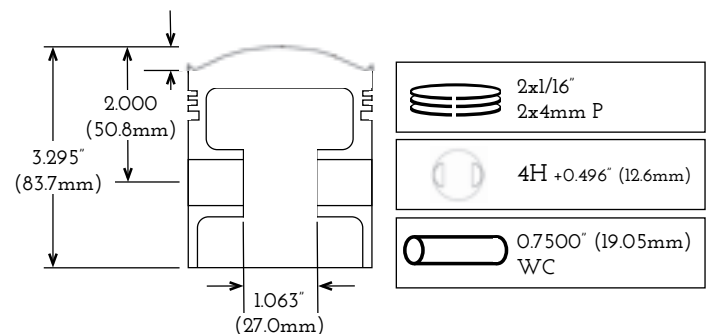
350 Bullett
346cc, OHV, CR 8:1, 1 cyl
Meteor 700, Super Meteor, Constellation
692cc, OHV, CR 8:1, 2 cyl
Std bore 69.9mm
JPO880

1959-60



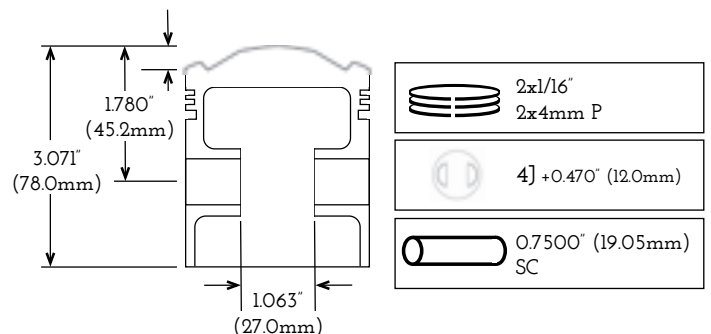
Meteor Minor
496cc, OHV, CR 8.5:1, 2 cyl
Meteor Minor
496cc, OHV, CR 8:1, 2 cyl
Std bore 69.974mm
JPO895

1959-60



Crusader 250, Crusader Sports,
Crusader Super 5, Clipper, Continental,
Continental GT, Olympic
248cc, OHV, CR 9:1, 1 cyl
Std bore 70mm
JPO672

1956-68

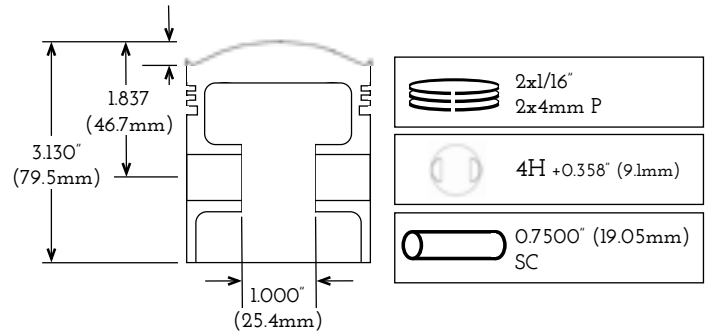




Royal Enfield

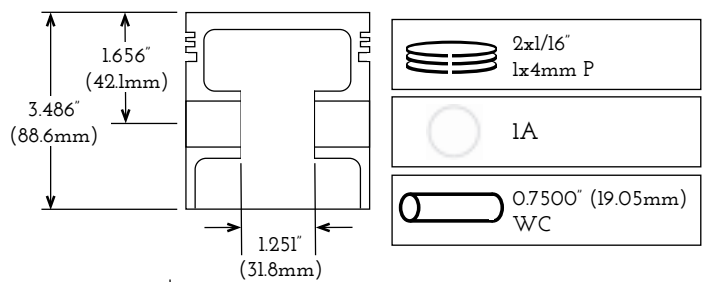
Interceptor
736cc, OHV, CR 8.5:1, 2 cyl
Std bore 70.9mm
JP0879

1963-71



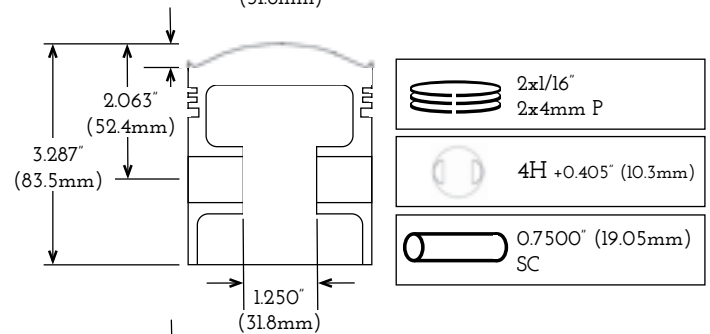
J, J2
499cc, OHV, 1 cyl
Std bore 84mm
JP1104

1938-55



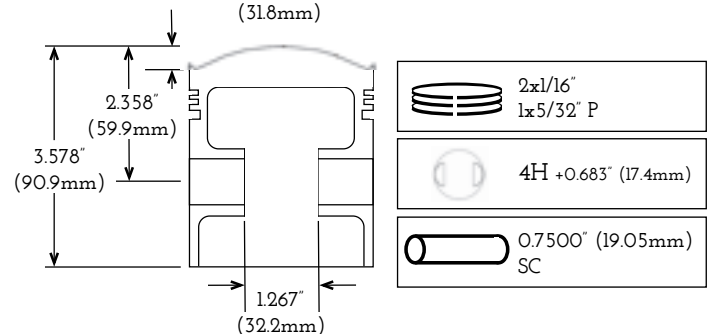
Bullett
499cc, OHV, CR 6.5:1, 1 cyl
Std bore 84mm
JP0582

1953-59



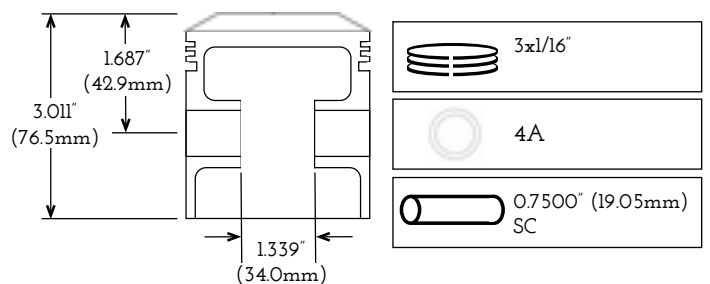
JS Scrambler
499cc, OHV, CR 8.75:1, 1 cyl
Std bore 84mm
SP2000102

1960-67



KX
1140cc, SV, 2 cyl
Std bore 85.5mm
JP0860

1937

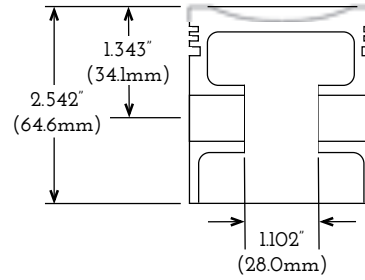




Saab

99
1709cc, OHC, CR 8.8:1, 4 cyl
Std bore 83.5mm
JP0909

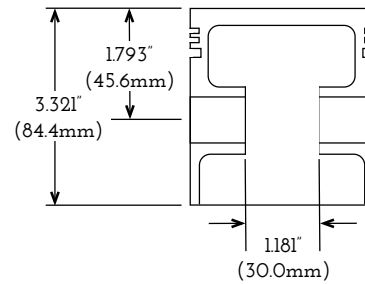
1968-71



	1x2mm 1x3mm 1x4mm OC
	2F -0.280° (7.1mm)
	0.8750° (22.23mm) SC

Sonett V4, Sonett III, 95, 96
1498cc, OHV, 4 cyl
Std bore 90mm
JP0910

1967-74



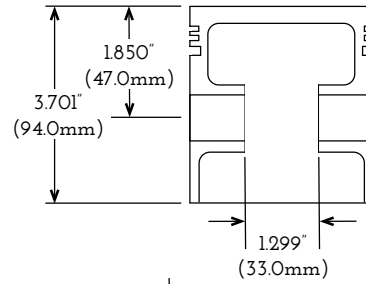
	1x2mm 1x3mm 1x4mm OC
	1A
	0.9449° (24.0mm) PR



Salmson

2300S
4 cyl
Std bore 84mm
SP214022

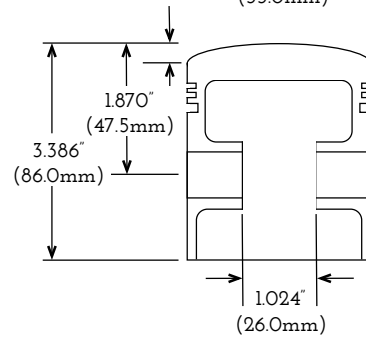
1953-56



	3x2mm 1x4mm P
	1A
	0.9448" (24.0mm) WC

12/55 S4C
1465cc, OHC, 4 cyl
Std bore 69mm
SP208025

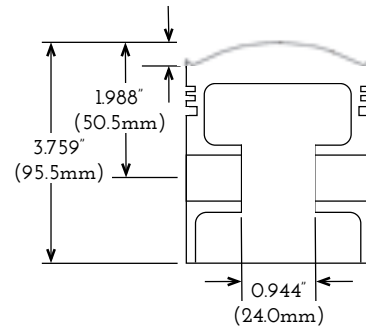
1932-34



	2x2mm 1x4mm P
	4F +0.374" (9.5mm)
	0.8661" (22.0mm) WC

12/55 S4C high comp
1465cc, OHC, 4 cyl
Std bore 69mm
SP208053

1932-34



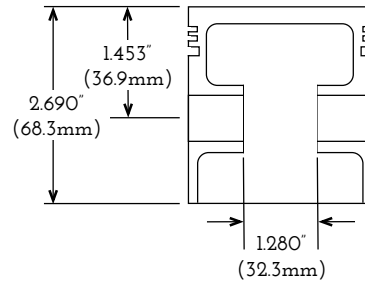
	2x2mm 1x4mm P
	4H +0.374" (9.5mm)
	0.8661" (22.0mm) WC






Simca

Vedette V8, F52A; Beaulieu Series
2353cc, SV, RBP, CR 7.2:1, 8 cyl
Std bore 2.600" (66.04mm)
JPO265

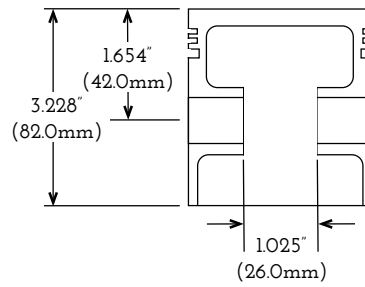
1955-57






	2x3/32" 1x4mm OC
	1A
	0.6875" (17.46mm) WC

Aronde, 1200, 1.2 Litre
1221cc, OHV, RBP, CR6.7:1, 4 cyl
Std bore 72mm
JPO378

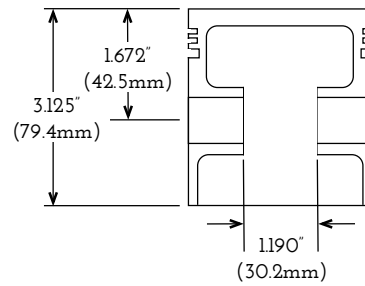
1952-54






	2x2mm 2x4mm P
	1A
	0.7875" (20.0mm) WC

1300 Elysee, Flash
1290cc, OHV, CR 6.8:1, 4 cyl
Std bore 74mm
JPO377

1956-65

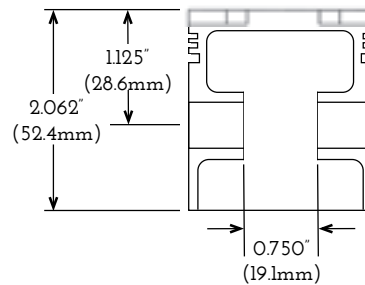


	2x2mm 1x4mm P
	1A
	0.8661" (22.0mm) WC



Simplex

85cc, 1 cyl
Std bore 1 7/8" (74.6mm)
JPO373

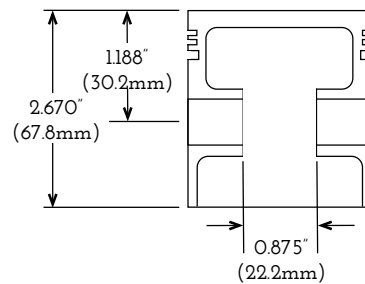


	3x3/32" AC
	6] +0.360" (9.1mm)
	0.5000" (12.7mm) WC

Singer

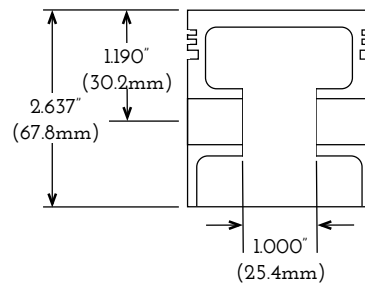


Junior 1929-32
848cc, SV, 4 cyl
Std bore 56mm
JPO415



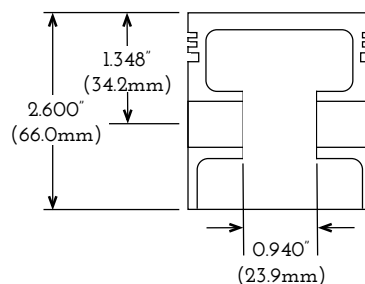
	2x2mm 1x1/8" P
	1A
	0.5625" (14.3mm) WC

Bantam, Le Mans, Junior Special 1932-37
972cc, 4 cyl
14
1612cc, 6 cyl
Std bore 60mm
JPO671



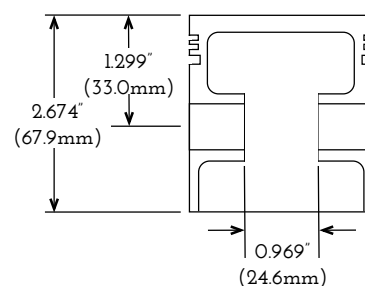
	2x2mm 1x4mm P
	1A
	0.5625" (14.3mm) WC

Bantam, Roadster, Series 4A, 4AB 1938-52
1074cc, OHC, 4 cyl
Std bore 60mm
JPO221



	2x2mm 2x4mm P
	1A
	0.5625" (14.3mm) WC

Super Ten 1938-49
1193cc, CR 7:1, 4 cyl
Std bore 2.490" (63.25mm)
JPO222



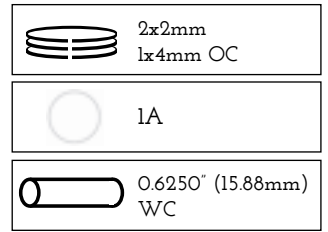
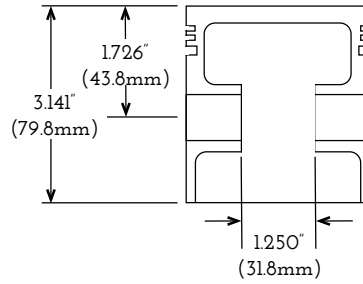
	2x2mm 1x4mm P
	1A
	0.5625" (14.3mm) WC



Singer

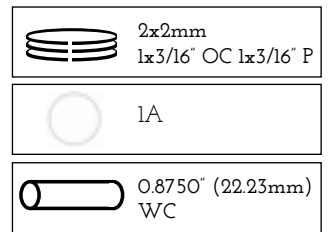
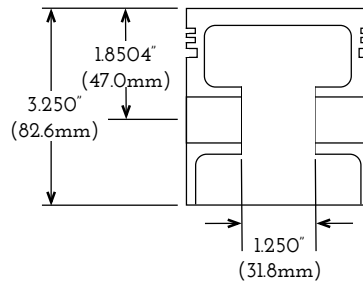
SM 1500
 Roadster, Series 4AD, SMX, Hunter,
 Hunter S, Gazelle I & II
 1506cc, OHC, CR 7:1, 4 cyl
 Std bore 73mm
 JPO224

1951-56
 1954-58



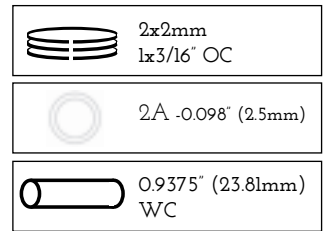
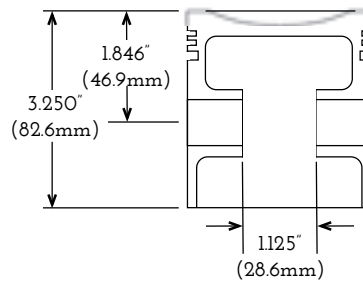
Gazelle Series IIA
 1494cc, OHV, CR 8.5:1, 4 cyl
 Std bore 79mm
 JP1025
Recommended max. oversize +040"

1958



Gazelle IIIC-V, Vogue
 1592cc, OHV, CR 8.3:1, 4 cyl
 Std bore 81.5mm
 JP1075
Recommended max. oversize +040"

1961-65

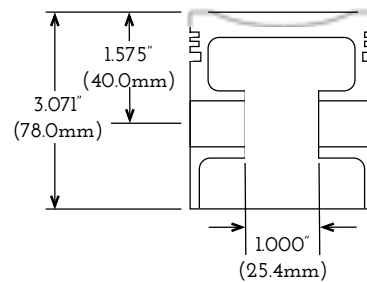





Skoda



1200, 1201, 445
1221cc, OHV, CR 7.2:1, 4 cyl
Std bore 72mm
JPO402

1952-59



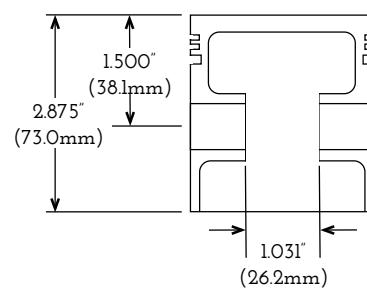
	2x2mm 1x4mm P
	2A -.0230" (5.8mm)
	0.7087" (18.0mm) SC




Standard



Flying Eight
1021cc, CR 6.7:1, 4 cyl
Std bore 57mm
JPO241

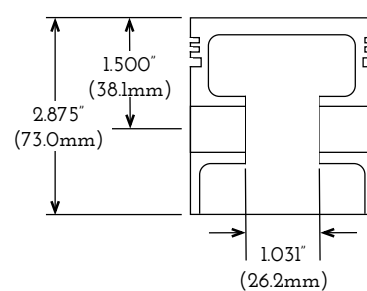
1939-41






	2x2mm 2x4mm P
	1A
	0.6250" (15.88mm) WC

Flying Eight
1009cc, OHV, CR 6.7:1, 4 cyl
Std bore 57mm
JPO304

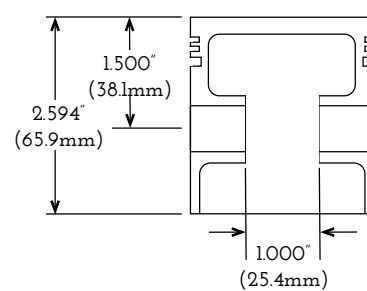
1945-48






	2x1/16" 1x4mm P
	1A
	0.6250" (15.88mm) WC

Eight, Gold Star Power Plus
8 H.P., 803cc, OHV, RBP, CR 8.25:1, 4 cyl
Std bore 58mm
JPO246
Recommended max. oversize +040"

1954-59



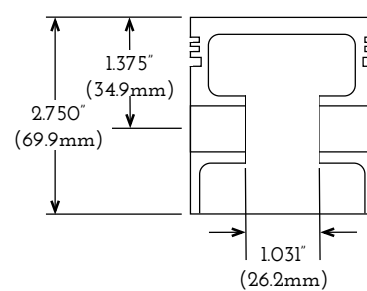
	2x2mm 1x4mm P
	1A
	0.6250" (15.88mm) WC




Nine
1006cc, SV, 4 cyl
Little Nine
1052cc, SV, 4 cyl
Big 12
1497cc, SV, 6 cyl
Std bore 60mm
JPO776

1933

1934-36

1933



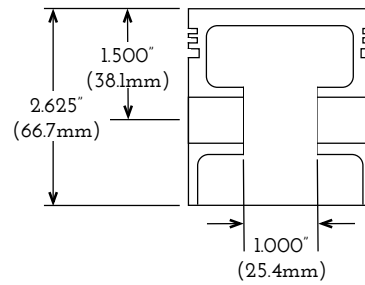
	2x2mm 2x4mm P
	1A
	0.6250" (15.88mm) WC



Standard

10 Pennant
948cc, OHV, CR 8:1, 4 cyl
Std bore 63mm
JPO247

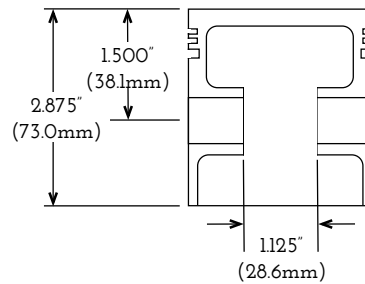
1955-59



	2x2mm 1x4mm P
	1A
	0.6250" (15.88mm) WC

Flying 10
1267cc, OHV, CR 6.5:1, 4 cyl
Std bore 2 1/2" (63.5mm)
JPO242

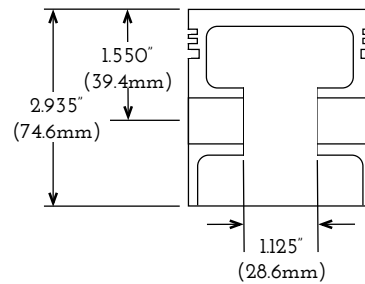
1937-39



	2x2mm 2x5/32" P
	1A
	0.7500" (19.05mm) SC

16/6
2143cc, SV, 6 cyl
Std bore 2.578" (65.6mm)
JPO323

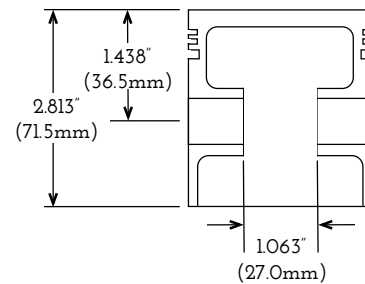
1935-36



	3x2mm 1x5/32" P
	1A
	0.7500" (19.05mm) WC

V3
1307cc, OHV, 4 cyl
Std bore 2 11/16" (68.3mm)
JPO573

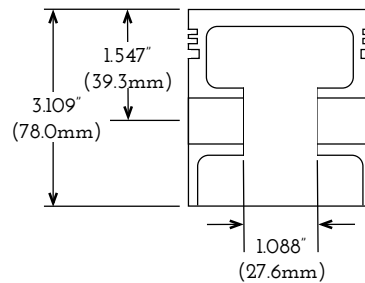
1923-27



	2x2mm 1x4mm P
	1A
	0.5000" (12.7mm) WC

12/4
1608cc, SV, CR 5.5:1, 4 cyl
Std bore 69.5mm
JPO774

1934-35



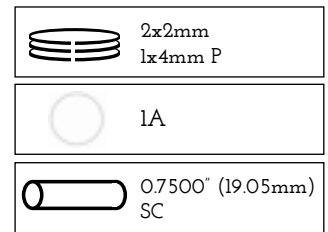
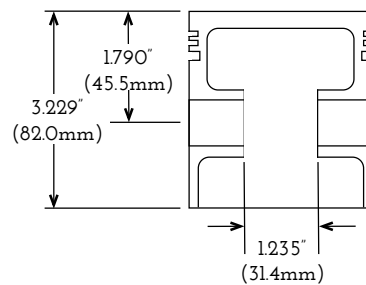
	2x2mm 1x4mm P
	1A
	0.6250" (15.88mm) WC



Standard

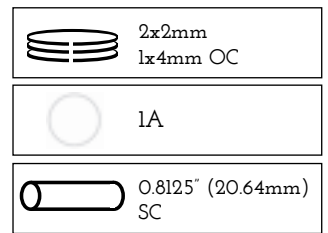
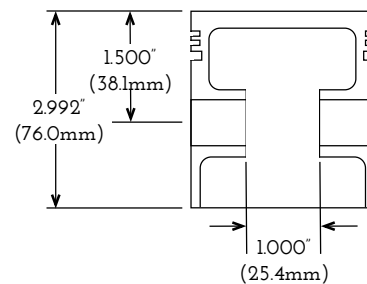
Flying Twelve
1608cc, SV, 4cyl
SP208018

1937-40



Vanguard 6
1998cc, OHV, CR 8:1, 6 cyl
Std bore 74.7mm
JPO269

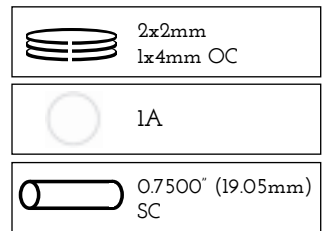
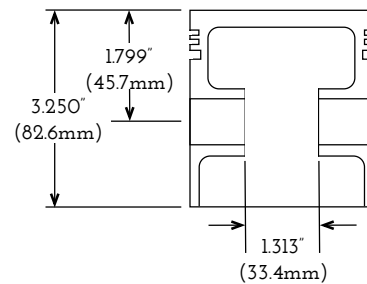
1961-64



Flying 14
1776cc, SV, CR 6.5:1, 4 cyl
Flying 20
2664cc, SV, CR 6.5:1, 6 cyl
Std bore 2 7/8" (73.24mm)
JPO228

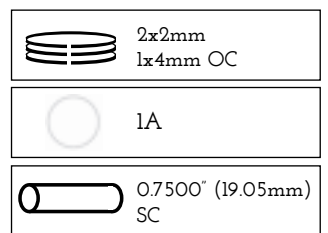
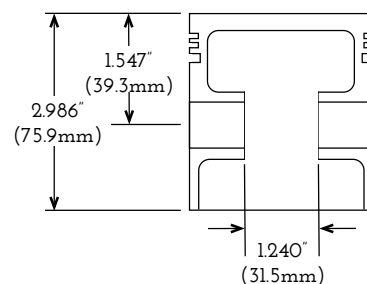
1937-40/45-48

1936-40



Light Twenty, Flying Twenty
2633cc, SV, 6 cyl
Std bore 2 7/8" (73.24mm)
SPO79721

1935-39

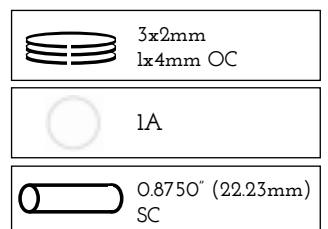
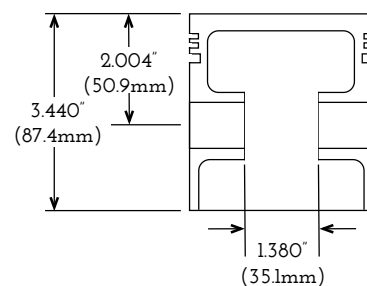


Vanguard Phase I
Vanguard Phase II
Vanguard Phase III
2088cc, OHV, CR 1:1, 4 cyl
Std bore 85mm
JPO245

1948-52

1953-55

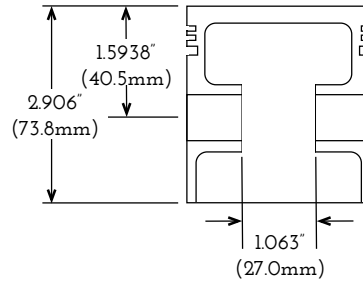
1956-58





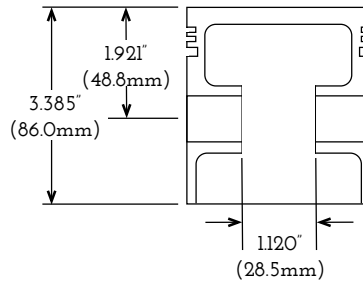
Studebaker

Champion, Champion Series 2G & 3G 1939-41
 170cui, SV, 6 cyl
 Champion Series 4G 1942
 Skyway Champion Model 5G 1946
 Champion Model 6G-16G 1947-55
 Champion and Flight Hawk,
 Series 56G-58G 1956-60
 186cui, SV, CR 8:1, 6 cyl
 Std bore 3" (76.2mm)
 JPO260



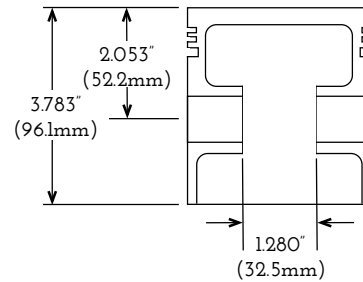
	2x3/32" 1x4mm OC
	1A
	0.7500" (19.05mm) CR

EM Series 23 (after 160009),
 Series 24 Light 6 1923-24
 207cui, SV, 6 cyl
 Std bore 3 1/8" (79.38mm)
 SP210013



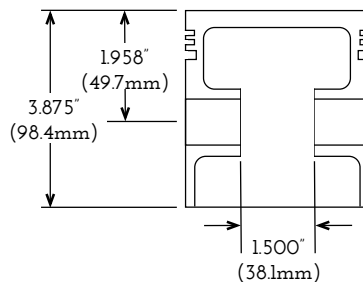
	2x3/32" 2x5/32" P
	1A
	0.8750" (22.23mm) CR

Commander 6 1938-50
 226 cui, SV, CR 6.5:1, 6 cyl
 Std bore 3 5/16" (84.1mm)
 JPO261



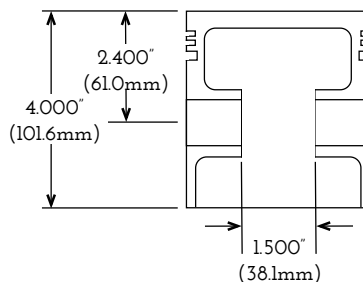
	2x3/32" 1x3/16" P
	1A
	0.8750" (22.23mm) CR

Standard Six, Dictator 1925-27
 3973cc, SV, 6 cyl
 Std bore 3 3/8" (85.7mm)
 JPO667



	2x3/32" 1x3/16" P
	1A
	0.8750" (22.23mm) CR

Dictator 6, Series GE 1928-30
 242 cui, SV, CR 4.4:1, 6 cyl
 Std bore 3 3/8" (85.7mm)
 JPO677

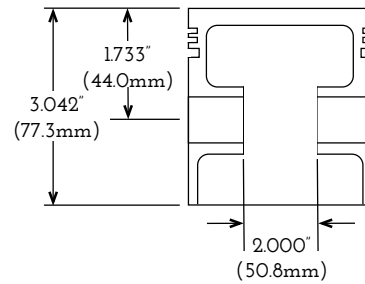





	3x3/32" 1x3/16" P
	1A
	0.8750" (22.23mm) CR

Studebaker

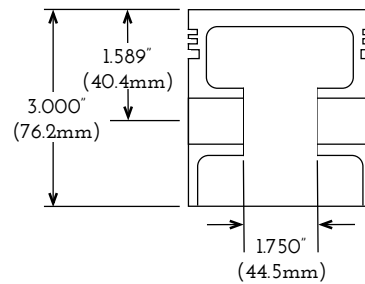





Commander, Power Hawk, Silver Hawk 1956-65
 259cui, OHV, CR 7.8:1, 8 cyl
 Std bore 3 9/16" (90.5mm)
 JP0709



	2x2mm 1x3/16" OC
	1A
	0.8750" (22.23mm) CR

President, Sky Hawk Series 56H, 57B,
 58H, 60V, 61V, 62V, 63V, 64V 1956-65
 289 cui, OHV, CR 7.8:1, 8 cyl
 Std bore 3 9/16" (90.5mm)
 JP0716

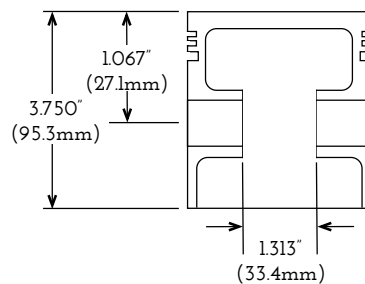





	2x2mm 1x3/16" OC
	2F -0.250" (6.4mm)
	0.8750" (22.23mm) CR

Suffolk



G75 Mower
 1 cyl
 Std bore 2" (50.8mm)
 JP0556



	2x3/32" 1x3/16" P
	1A
	0.4900" (12.45mm) WC



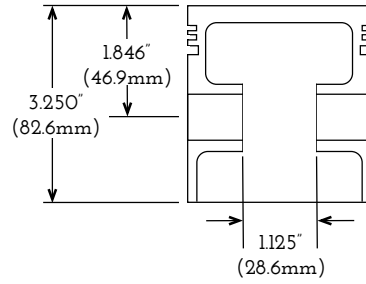
Sunbeam




<p>Rapier I 1390cc, OHV, CR 8:1, 4 cyl Std bore 3" (76.2mm) JP1019</p>	<p>1955-58</p>		<ul style="list-style-type: none"> 2x2mm 1x4mm OC 1A 0.8750" (22.23mm) WC
<p>Rapier II 1494cc, OHV, CR 8.5:1, 4 cyl Std bore 79mm JP1026</p>	<p>1959-61</p>		<ul style="list-style-type: none"> 2x2mm 2x3/16" P 1A 0.8750" (22.23mm) WC
<p>Alpine Mark IIA, III 2267cc, OHV, CR 7.5:1, 4 cyl Std bore 81mm JP1022</p>	<p>1953-55</p>		<ul style="list-style-type: none"> 2x3/32" 2x3/16" P 1A 0.9450" (24.0mm) WC
<p>Alpine Series II, III, IV Rapier IIIA, IV 1592cc, OHV, 8:1, 4 cyl Alpine Series V; Rapier V 1725cc, OHV, CR 9.2:1, 4 cyl Std bore 81.5mm JP1030 <i>Recommended max. oversize +040"</i></p>	<p>1961-63 1961-63 1965-68</p>		<ul style="list-style-type: none"> 2x2mm 1x4mm OC 1A 0.9375" (23.81mm) WC
<p>Rapier, Alpine Series II, III 1592cc, OHV, CR 8.3:1, 4 cyl Std bore 81.5mm JP1027 <i>Recommended max. oversize +040"</i></p>	<p>1961-65</p>		<ul style="list-style-type: none"> 2x2mm 1x3/16" OC 2A -0.098" (2.5mm) 0.9375" (23.81mm) WC



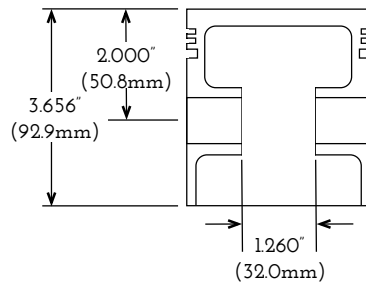
Sunbeam




Rapier IIIA, IV, Alpine Series I & II
 1494cc, OHV, CR 9.3:1, 4 cyl
 Std bore 81.5mm
 JP1078
Recommended max. oversize +040"



	2x2mm 1x3/16" OC
	1A
	0.9375" (23.81mm) WC

B, Y
 4086cc, SV, 6 cyl
 Std bore 85mm
 JP1023
Chrome rings must not be fitted



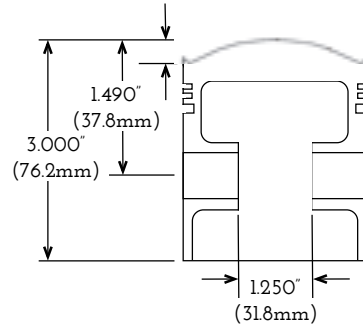
	2x3/32" 2x3/16" P
	1A
	0.9450" (24.0mm) WC






Sunbeam

B24
347cc, OHV, CR 7:1, 1 cyl
Std bore 69mm
JP1029

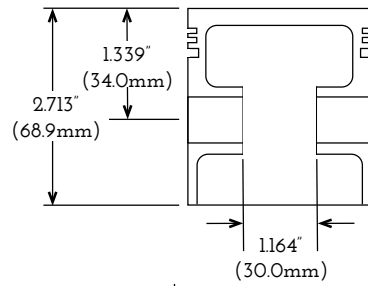
1939-40






	2x1/16" 1x1/8" P
	4H +0.340" (8.6mm)
	0.8750" (22.23mm) WC

S7, S8
487cc, OHC, CR 6.5:1, 2 cyl
Std bore 69.816mm
JP1088

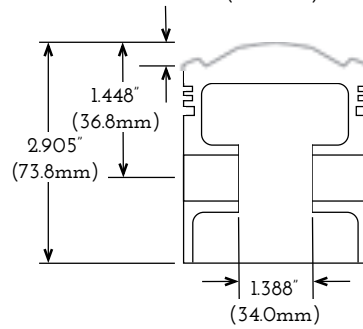
1946-57






	2x1/16" 1x4mm P
	1A
	0.7500" (19.05mm) WC

Model 9
493cc, OHV, CR 6.5:1, 1 cyl
Std bore 80mm
SP203099

1924-27



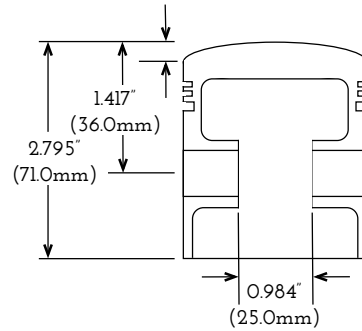
	2x2mm 1x1/8" P
	4] +0.378" (9.6mm)
	0.8750" (22.23mm) WC



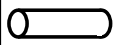
Suzuki



LJ20 Jimny
539cc, 2 cyl
Std bore 61mm
SP981019

1972-75



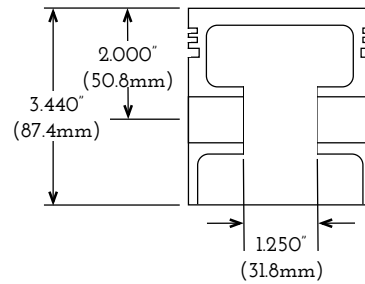
	2x2mm ISN
	4F +0.197" (5.0mm)
	0.6300" (16.0mm) WC



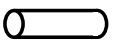
Swallow



Doretti
1991cc, OHV, CR 8.5:1, 4 cyl
Std bore 83mm
JPO513

1953-55

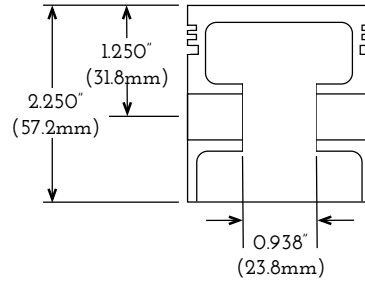





	3x2mm 1x4mm OC
	1A
	0.8750" (22.23mm) WC



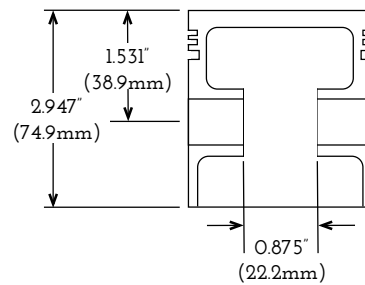
Talbot




14/45 AD, AF, AG, AQ, AU65, AX65 1926-35
 1665cc, OHV, 6 cyl
 Std bore 61mm
 JPO341



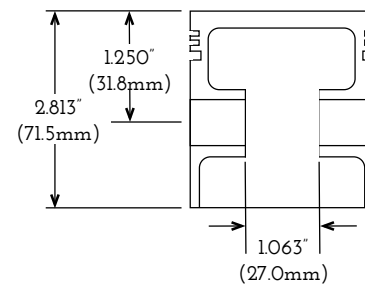
	2x2mm 1x4mm P
	1A
	0.6299" (16.0mm) CR




10 BE 1936-48
 1185cc, SV, CR 6.8:1, 4 cyl
 Std bore 63mm
 JP1040



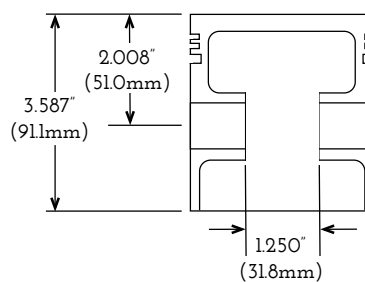
	2x2mm 2x4mm P
	1A
	0.6300" (16.0mm) CR




90 1930-37
 75, AM75, AW75, BA75, BB75 1931-37
 2276cc, OHV, 6 cyl
 Std bore 69.5mm
 JP0707



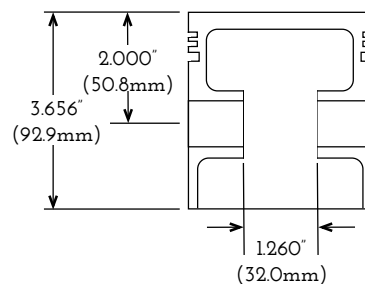
	2x2mm 1x4mm P
	1A
	0.7500" (19.05mm) CR




90 Mk I 1948-50
 1944cc, SV, CR 6.6:1, 4 cyl
 Std bore 75mm
 JP1044



	2x3/32" 1x3/16" P
	1A
	0.9450" (24.0mm) WC

4 Litre 1938-40
 4086cc, SV, 6 cyl
 Std bore 85mm
 JP1023
Chrome rings must not be fitted

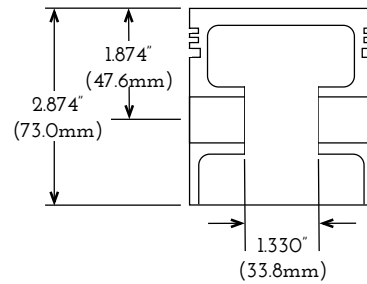


	2x3/32" 2x3/16" P
	1A
	0.9450" (24.0mm) WC



Terry

VS Compressor
1 cyl
Std bore 2 3/4" (69.9mm)
JPO782

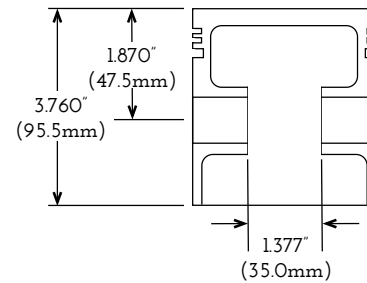


	2x1/8"
	1A
	0.8750" (22.23mm) SC

Toyota



Land Cruiser J40
3878cc, OHV, CR 6.8:1, 6 cyl, F engine
Std bore 90mm
SP240025
1960-84

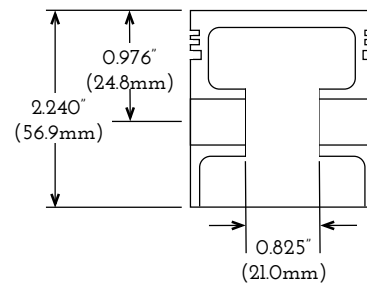


	2x2mm 2x4mm P
	1A
	0.9900" (25.15mm) WC

Triumph

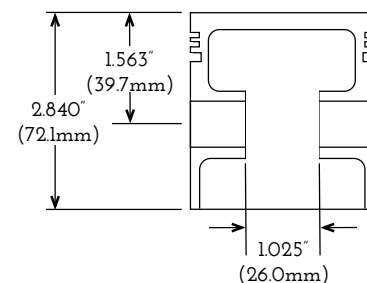


Super 7
Super 8
832cc, SV, 4 cyl
Std bore 56.5mm
JPO603
1927-33
1933-34



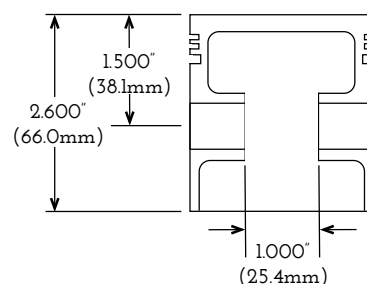
	2x2mm 2x4mm P
	1A
	0.5215" (13.25mm) CR

Southern Cross
1122cc, IOSE, 4 cyl
Std bore 63mm
JPO577
1932-33



	2x2mm 1x4mm P
	1A
	0.6250" (15.88mm) WC

Herald
Herald S
948cc, OHV, CR 8:1, 4 cyl
Std bore 63mm
JPO268
1959-61
1961-64



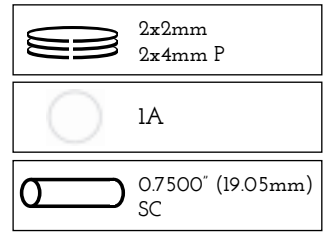
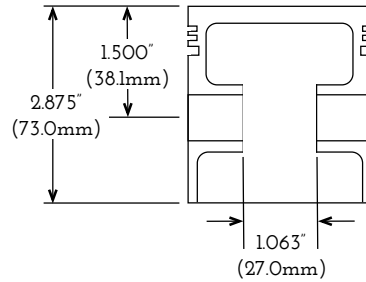
	2x2mm 1x4mm P
	1A
	0.6250" (15.88mm) WC



Triumph

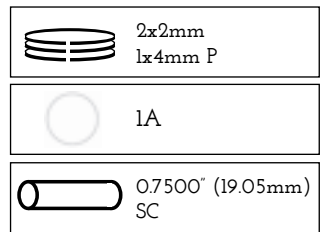
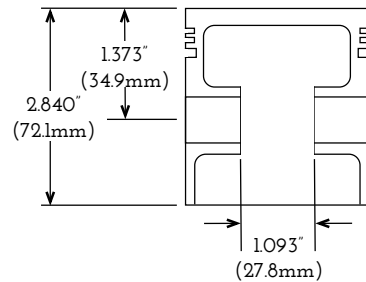
Mayflower
 1247cc, SV, CR 6.8:1, 4 cyl
 Std bore 63mm
 JPO350

1949-53



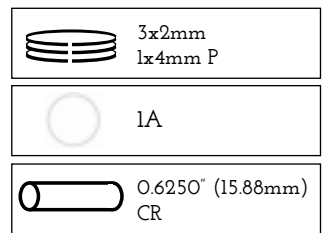
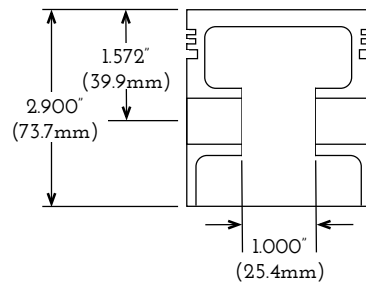
Gloria 16/6, Gloria 16/6 Sports
 Dolomite 16
 1991cc, OISE, 6 cyl
 Std bore 65mm
 JPO607

1935
 1938



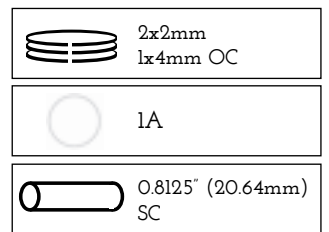
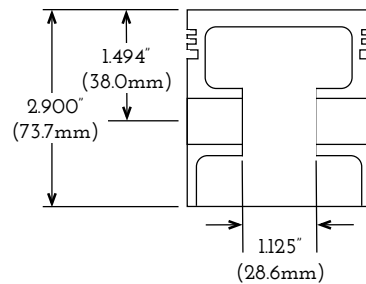
Gloria
 1232c, OISE, 4 cyl
 Std bore 66mm
 JPO322

1934-37



Vitesse
 1596cc, OHV, CR 8.75:1, 6 cyl
 Std bore 66.5mm
 JPO422

1962-66

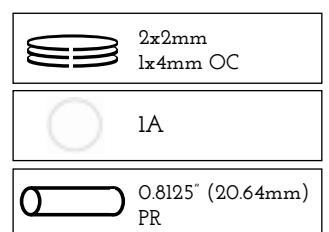
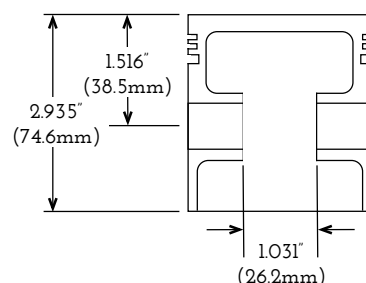


Herald 1200
 1147cc, OHV, CR 8:1, 4 cyl
 Herald 12/50
 1147cc, OHV, CR 8.5:1, 4 cyl
 Spitfire I & II
 1147cc, OHV, CR 9:1, 4 cyl
 Std bore 69.3mm
 JPO481A

1961-67

1963-67

1962-67





Triumph

Herald 1200 1147cc, OHV, CR 8:1, 4 cyl	1961-67		2x2mm 1x5/32" OC
Herald 12/50 1147cc, OHV, CR 8.5:1, 4 cyl	1963-67		1A
Spitfire I & II 1147cc, OHV, CR 9:1, 4 cyl Std bore 69.3mm JPO481	1962-67		0.8125" (20.64mm) SC
1800, 18T, 18TR 1776cc, OHV, CR 6.7:1, 4 cyl Std bore 2 7/8" (73.24mm) JPI018	1946-48		2x2mm 1x4mm OC
			1A
			0.7500" (19.05mm) SC
1300 Herald 13/60 1296cc, OHV, CR 6.8:1, 4 cyl Std bore 2.8995" (73.64mm) JPO249	1965-70 1967-71		2x1/16" 1x4mm OC
			2A -0.195" (5.0mm)
			0.8125" (20.64mm) SC
1300 1300TC Herald 13/60 Spitfire III & IV Toledo Dolomite (from eng. RD19477) 1296cc, OHV, CR 9:1, 4 cyl Std bore 2.8995" (73.64mm) JPO249A	1965-70 1967-70 1967-71 1967-74 1970-76 1972-76		2x1/16" 1x4mm OC
			1A
			0.8125" (20.64mm) SC
			2x1/16" 1x4mm OC
			1A
			0.8125" (20.64mm) SC
1500, 1500HL 1500TC Spitfire 1500 Dolomite (to eng. RD19477) 1493cc, OHV, CR 8.5:1, 4 cyl 1500, 1500TC, Spitfire 1500 1493cc, OHV, CR 9:1, 4 cyl Std bore 2.8995" (73.64mm) JPO587	1970-76 1974-80 1970-72 1975-83		2x1/16" 1x4mm OC
			1A
			0.8125" (20.64mm) SC
			0.8125" (20.64mm) SC



Triumph

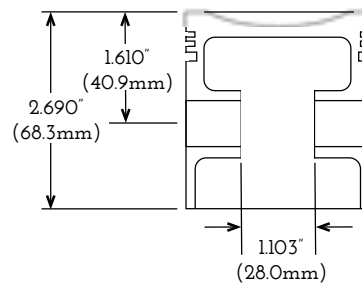
<p>Vanguard Six, E30/1 2000 MkI&II, Vitesse, GT6 (uo to engine no. 50000) 1998cc, OHV, CR 8:1, 6 cyl Std bore 2.9405" (74.7mm) JPO243</p>	<p>1961-64 1964-71</p>	<p>1500" (38.1mm) 2.992" (76.0mm) 1.000" (25.4mm)</p>	<p>2x2mm 1x4mm OC</p> <p>1A</p> <p>0.8125" (20.64mm) SC</p>
<p>2000 Mk II, from Eng. 50001; GT6 MkIII from eng. 10001 1998cc, OHV, CR 8.85:1, 6 cyl Std bore 2.9405" (74.7mm) JPO243A</p>	<p>1970-75</p>	<p>1804" (45.5mm) 2.992" (76.0mm) 1.078" (27.4mm)</p>	<p>2x2mm 1x4mm OC</p> <p>4P +0.300" (7.6mm)</p> <p>0.8125" (20.64mm) SC</p>
<p>2500 PI, TR5, TR250, TR6, 2500S, 2500TC 2498cc, OHV, CR 9.5:1, 6 cyl Std bore 2.9405" (74.7mm) JPO723 Recommended max. oversize +040"</p>	<p>1967-78</p>	<p>1143" (29.0mm) 2.440" (61.0mm) 1.094" (27.8mm)</p>	<p>2x1/16" 1x5/32" OC</p> <p>1A</p> <p>0.8125" (20.64mm) SC</p>
<p>TR2, TR3, TR3A 1991cc, OHV, CR 8.5:1, 4 cyl Std bore 83mm JPO376</p>	<p>1953-61</p>	<p>2.000" (50.8mm) 3.440" (87.4mm) 1.250" (31.8mm)</p>	<p>2x2mm 1x4mm OC</p> <p>1A</p> <p>0.8750" (22.23mm) WC</p>
<p>1800, 2000 Renown 2088cc, OHV, CR 6.7:1, 4 cyl Std bore 85mm JPO267</p>	<p>1948-55</p>	<p>2.004" (50.9mm) 3.440" (87.4mm) 1.380" (35.1mm)</p>	<p>3x2mm 1x4mm OC</p> <p>1A</p> <p>0.8750" (22.23mm) SC</p>



Triumph

Stag V8 to eng. no. 20000
2997cc, OHC, CR 8.8:1, 8 cyl
Std bore 85.987mm
JP0907
Max. oversize +040"

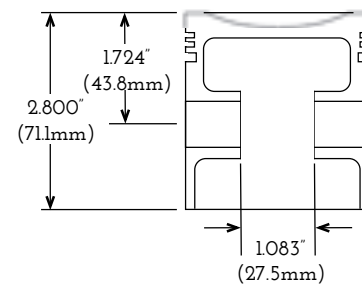
1970-73



	2x2mm 1x4mm OC
	2F -0.040" (1.0mm)
	0.8750" (22.23mm) SC

Stag V8 from eng. no. 20001E
2997cc, OHC, CR 9.25:1, 8 cyl
Std bore 85.987mm
JP0908
Max. oversize +040"

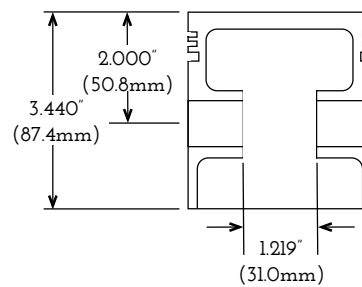
1973-77



	2x2mm 1x4mm OC
	2Q -0.040" (1.0mm)
	0.8750" (22.23mm) SC

TR3B, TR4, TR4A
2138cc, OHV, CR 9:1, 4 cyl
Std bore 86mm
JP0717

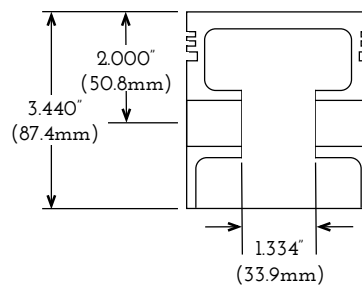
1961-67



	3x1/16" 1x4mm OC
	1A
	0.8750" (22.23mm) SC

TR2, TR3, TR3A
1991cc o/bored to 2188cc, OHV, CR 9.24:1, 4 cyl
Std bore 87mm
JP0392
Recommended max. oversize +040"

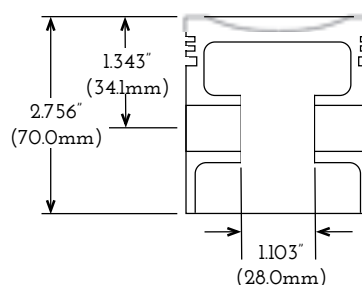
1953-61



	2x1/16" 1x4mm OC
	1A
	0.8750" (22.23mm) SC

TR7 (European Version)
1998cc, OHV, CR 9.25:1, 4 cyl
Std bore 90.287mm
JP0918

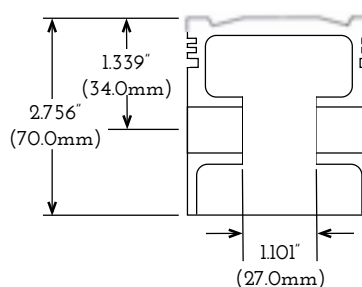
1975-82



	2x0.070" 1x4mm OC
	2AG -0.047" (1.2mm)
	0.9376" (23.82mm) WC

Dolomite Sprint
1998cc, OHV, CR 9.5:1, 4 cyl
Std bore 90.287mm
JP0932

1973-80



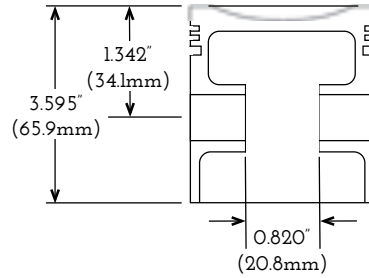
	2x0.070" 1x4mm OC
	ID
	0.9370" (23.8mm) WC



Turner

950, 950 II, 950 Alexander
948cc, OHV, CR 8.3:1, 4 cyl
Std bore 63mm
JPO110

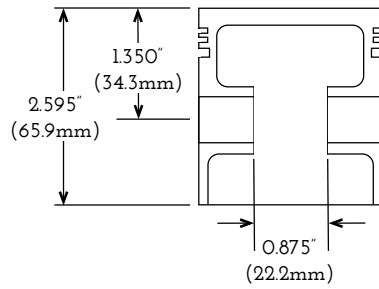
1958-63



	2x0.070" 1x5/32" P
	2A -0.140" (3.56mm)
	0.6250" (15.88mm) CR

SPR60
948cc, OHV, CR 9.4, 4 cyl
Std bore 63mm
JPO400

1959-63

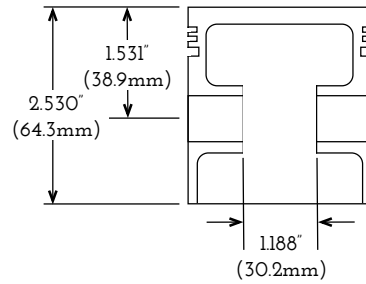


	2x2mm 1x4mm P
	1A
	0.6250" (15.88mm) CR



GT
1499cc, OHV, CR 9:1, 4 cyl
Std bore 3.1875" (80.95mm)
JPO499

1962-63



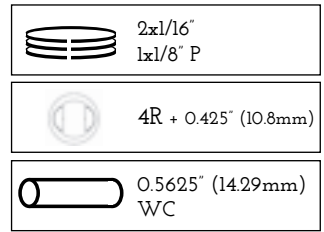
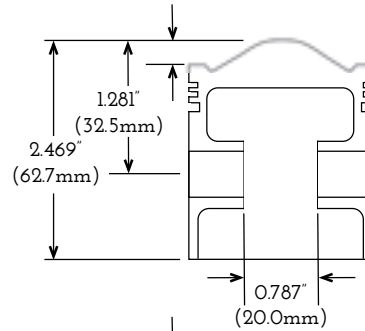
	2x1/16" 1x3/16" OC
	1A
	0.8125" (20.64mm) SC



Triumph

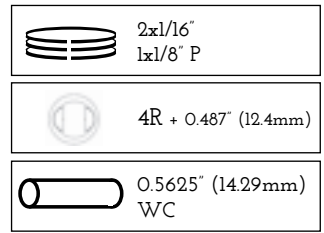
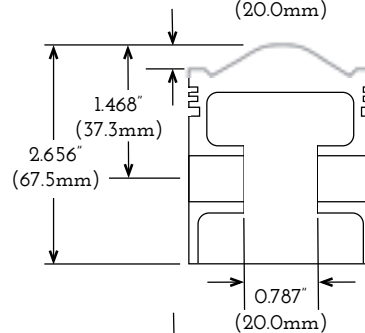
3T Deluxe
349cc, OHV, CR 6.3:1
Std bore 55mm
SP079608

1945-51



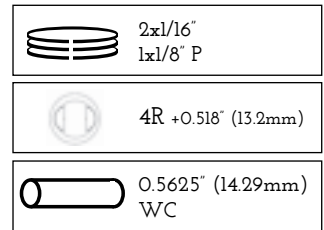
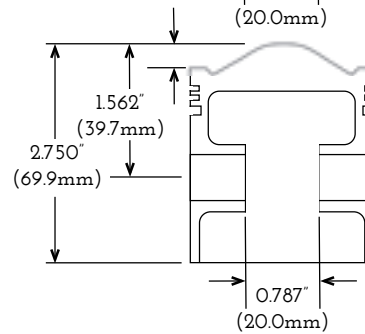
3T Deluxe
349cc, OHV, CR 7:1
Std bore 55mm
SP240033

1945-51



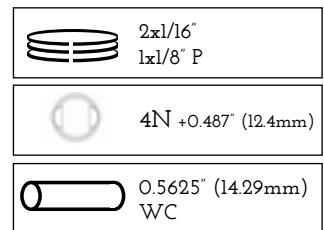
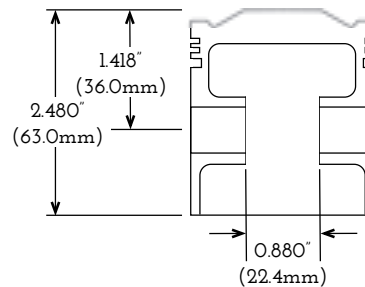
3T Deluxe
349cc, OHV, CR 9:1
Std bore 55mm
SP240034

1945-51



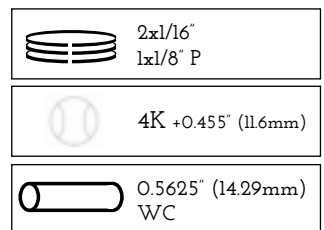
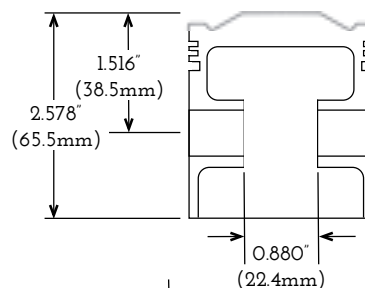
T21, 3TA
348cc, OHV, CR 7.5:1, 2 cyl
Std bore 2.293" (58.3mm)
JPO620

1957-66

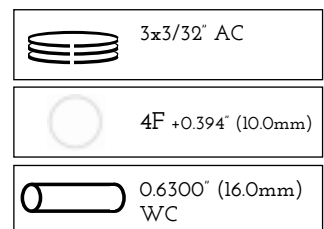
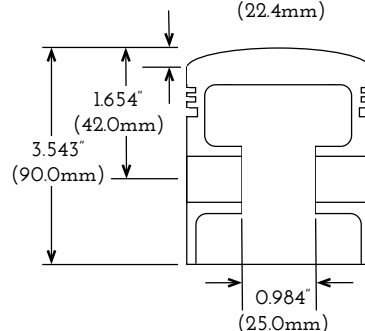


T21, 3TA, Tiger 90, T35, 350 Sports
348cc, OHV, CR 9:1, 2 cyl
Std bore 2.293" (58.3mm)
JPO613

1957-66



200
2 cyl
Std bore 59mm
JPO865





Triumph

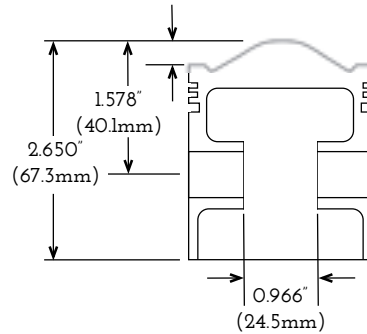
<p>Tiger 100, Speed Twin 5T, Trophy TR5, T100 498cc, OHV, CR 7.7:1, 2 cyl Std bore 63mm JPO849</p>	<p>1938-54</p>		<table border="1"> <tr> <td></td> <td>2x1/16" 1x1/8" P</td> </tr> <tr> <td></td> <td>4N +0.205" (5.2mm)</td> </tr> <tr> <td></td> <td>0.6890" (17.50mm) WC</td> </tr> </table>		2x1/16" 1x1/8" P		4N +0.205" (5.2mm)		0.6890" (17.50mm) WC
	2x1/16" 1x1/8" P								
	4N +0.205" (5.2mm)								
	0.6890" (17.50mm) WC								
<p>Tiger 100, Trophy TR5, Speed Twin 5T, Grand Prix 498cc, OHV, 2 cyl Std bore 63mm JPO793</p>	<p>1938-54</p>		<table border="1"> <tr> <td></td> <td>2x1/16" 1x1/8" P</td> </tr> <tr> <td></td> <td>4M +0.421" (10.7mm)</td> </tr> <tr> <td></td> <td>0.6890" (17.50mm) WC</td> </tr> </table>		2x1/16" 1x1/8" P		4M +0.421" (10.7mm)		0.6890" (17.50mm) WC
	2x1/16" 1x1/8" P								
	4M +0.421" (10.7mm)								
	0.6890" (17.50mm) WC								
<p>Speed Twin, Tiger 100, Trophy TR5, Grand Prix 498cc, OHV, CR 8:1, 2 cyl Std bore 63mm JPO799</p>	<p>1938-59</p>		<table border="1"> <tr> <td></td> <td>2x1/16" 1x1/8" P</td> </tr> <tr> <td></td> <td>4N +0.327" (8.3mm)</td> </tr> <tr> <td></td> <td>0.6890" (17.50mm) WC</td> </tr> </table>		2x1/16" 1x1/8" P		4N +0.327" (8.3mm)		0.6890" (17.50mm) WC
	2x1/16" 1x1/8" P								
	4N +0.327" (8.3mm)								
	0.6890" (17.50mm) WC								
<p>Tiger 100, Speed Twin 5T, Trophy TR5, Grand Prix 498cc, OHV, CR 8.6:1, 2 cyl Std bore 63mm JPO923</p>	<p>1938-59</p>		<table border="1"> <tr> <td></td> <td>2x1/16" 1x1/8" P</td> </tr> <tr> <td></td> <td>4J +0.386" (9.8mm)</td> </tr> <tr> <td></td> <td>0.6890" (17.50mm) WC</td> </tr> </table>		2x1/16" 1x1/8" P		4J +0.386" (9.8mm)		0.6890" (17.50mm) WC
	2x1/16" 1x1/8" P								
	4J +0.386" (9.8mm)								
	0.6890" (17.50mm) WC								
<p>Tiger 100, Trophy TR5, Speed Twin 5T, Grand Prix 498cc, OHV, CR 9:1, 2 cyl Std bore 63mm JPO884</p>	<p>1955-59</p>		<table border="1"> <tr> <td></td> <td>2x1/16" 1x1/8" P</td> </tr> <tr> <td></td> <td>4N +0.422" (10.7mm)</td> </tr> <tr> <td></td> <td>0.6890" (17.50mm) WC</td> </tr> </table>		2x1/16" 1x1/8" P		4N +0.422" (10.7mm)		0.6890" (17.50mm) WC
	2x1/16" 1x1/8" P								
	4N +0.422" (10.7mm)								
	0.6890" (17.50mm) WC								
<p>Tiger Cub, T20 200cc, OHV, CR 7:1, 1 cyl Std bore 63mm JPO604 <i>Recommended max. oversize +0.040"</i></p>	<p>1954-60</p>		<table border="1"> <tr> <td></td> <td>2x1/16" 1x1/8" P</td> </tr> <tr> <td></td> <td>1C</td> </tr> <tr> <td></td> <td>0.5625" (14.29mm) SC</td> </tr> </table>		2x1/16" 1x1/8" P		1C		0.5625" (14.29mm) SC
	2x1/16" 1x1/8" P								
	1C								
	0.5625" (14.29mm) SC								



Triumph

Tiger 100, T100, T100A, T100SS,
T100SC, T100SR, T100R
490cc, OHV, CR 9:1, 2 cyl
Std bore 69mm
JPO473

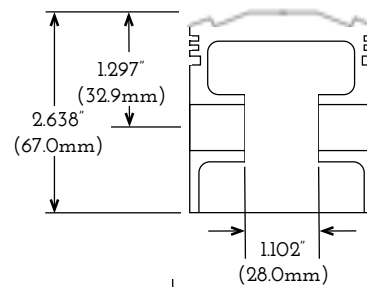
1958-67



	2x1/16" 1x1/8" P
	4R +0.430" (11.0mm)
	0.6890" (17.50mm) WC

6T, Thunderbird
649cc, OHV, CR 7:1, 2 cyl
Std bore 71mm
JPO870

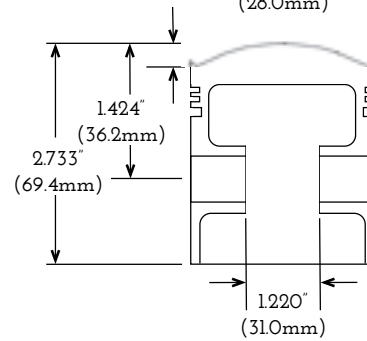
1950-63



	2x1/16" 1x1/8" P
	4C +0.254" (6.5mm)
	0.6889" (17.50mm) WC

6T, Thunderbird
649cc, OHV, CR 7.5:1, 2 cyl
Std bore 71mm
JPO872

1961-66

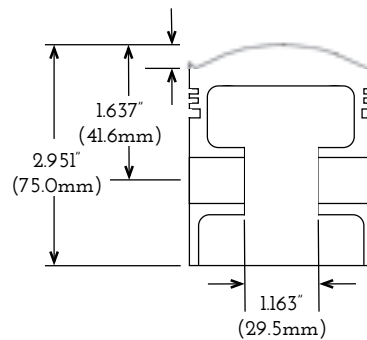


	2x1/16" 1x1/8" P
	4H +0.374" (9.5mm)
	0.6890" (17.50mm) WC

Tiger 110, Trophy TR6
T120, T120R, Bonneville, Tiger 650,
Trophy TR6, TR6C, TR6R
649cc, OHV, CR 9:1, 2 cyl
Std bore 71mm
SP202050
Maximum oversize +0.040"

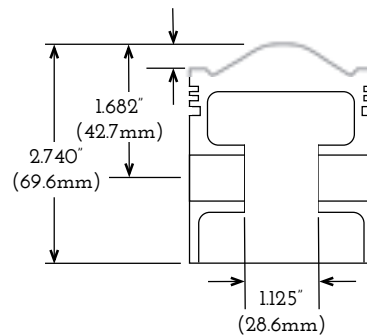
1957-60

1966-71



	2x1/16" 1x1/8" P
	4H +0.610" (15.5mm)
	0.6875" (17.50mm) WC

Tiger 750 TR7R, TR6T, Bonneville 750 T140 1972-83
747cc, OHV, CR 8.5:1, 2 cyl
Std bore 76mm
JPO721
Recommended max. oversize +0.040"



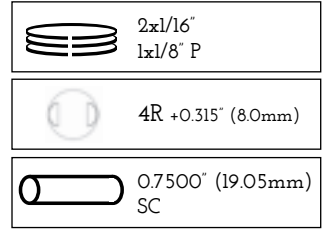
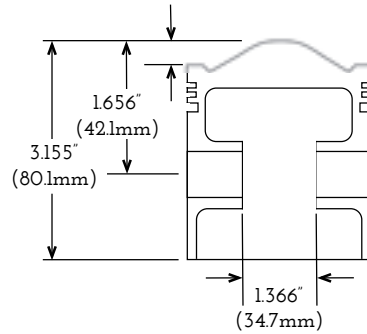
	2x1/16" 1x1/8" OC
	4R +0.527" (13.4mm)
	0.7500" (19.05mm) SC



Triumph

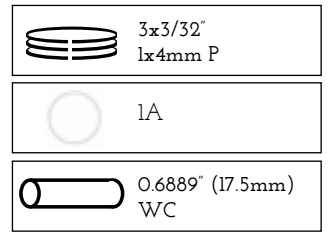
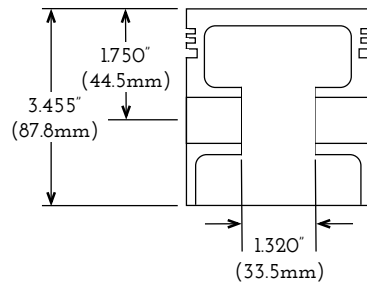
5/5, 5H, Tiger 90, low comp
497cc, OHV, CR 7:1, 1 cyl
Std bore 84mm
SP200214

1937-40



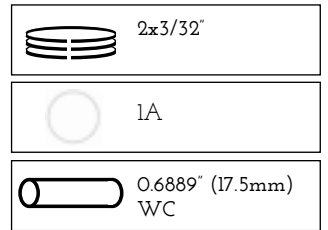
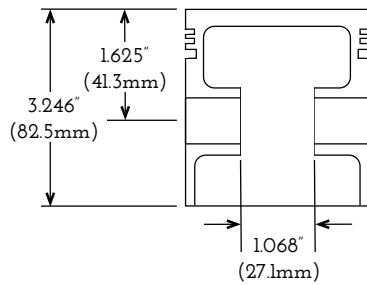
N, NL, ND, ND De Luxe
549cc, SV, 1 cyl
Std bore 84mm
SP203038

1927-28



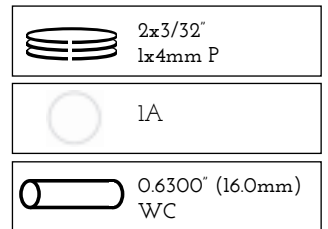
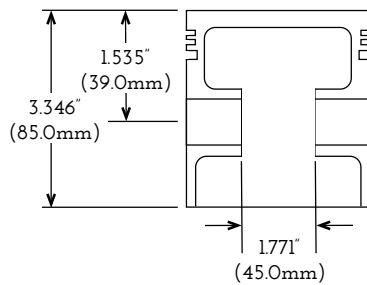
P
494cc, SV, 1 cyl
Std bore 84mm
JP1099

1925-26



H
SD
550cc, SV, 1 cyl
Std bore 85mm
SP240032

1915-26
1920-26

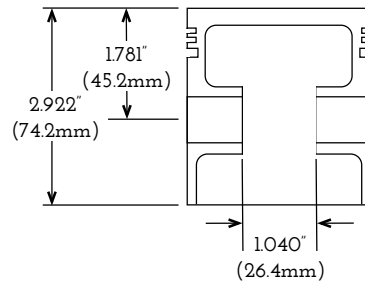




TVR

Grantura Mk I
1172cc, SV, CR 7:1, 4 cyl
Std bore 2 1/2" (63.5mm)
JPO168

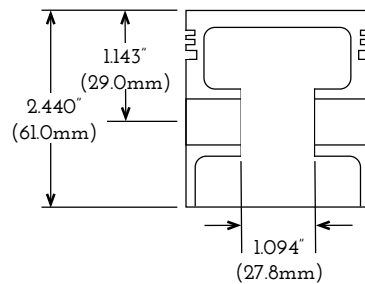
1957-59



	2x2mm 1x4mm P
	1A
	0.6870" (17.45mm) WC

500, 2500M
2498cc, OHV, CR 9.5:1, 6 cyl
Std bore 2.9405" (74.7mm)
JPO723
Recommended max. oversize +040"

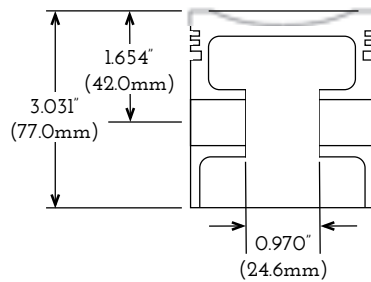
1972-77



	2x1/16" 1x5/32" OC
	1A
	0.8125" (20.64mm) SC

Grantura Mk II, IIA
1588cc, OHV, CR 8.3:1, 4cyl
Std bore 2.968" (75.4mm)
JPO395

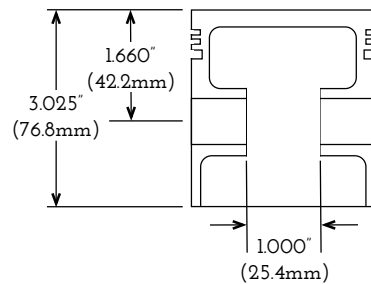
1959-62



	2x2mm 1x3/16" OC
	2A -0.170" (4.3mm)
	0.6875" (17.46mm) CR

Grantura Mk III
1622cc, OHV, CR 8.9:1, 4 cyl
Std bore 3" (76.2mm)
JPO397

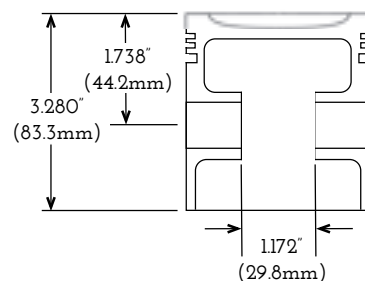
1962-63



	3x1/16" 1x4mm OC
	1A
	0.7500" (19.05mm) CR

Vixen S1, S2, S3
1599cc, OHV, CR 9:1, 4 cyl
Std bore 81mm
JPO637

1967-73



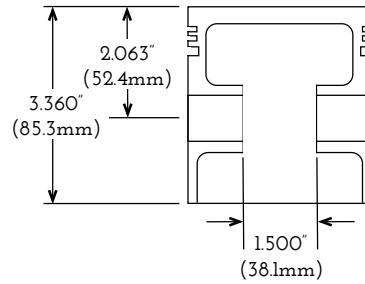
	2x2mm 1x4mm OC
	3A -0.500" (12.7mm)
	0.8125" (20.64mm) SC






Vanden Plas

FB60 Princess 4 Litre R
3909cc, IOE, 6 cyl
Std bore 3 3/4" (95.3mm)
JPO725

1964-68



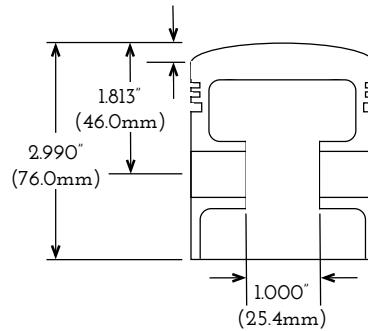
	2x2mm 1x3/16" OC
	1A
	0.8750" (22.23mm) SC




Vauxhall



14/6
14
1781cc, OHV, CR 6.75:1, 6 cyl
Std bore 61.5mm
JPO274

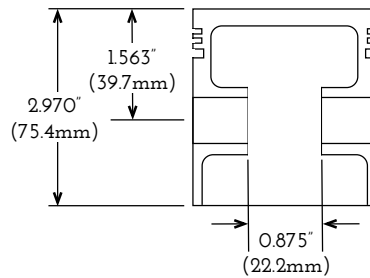
1939-40
1938-48






	2x3/32" 2x5/32" P
	1A
	0.6250" (15.88mm) CR

ASX, Light Six, 14/6
from engine no. DX520001
1781cc, OHV, CR 6.3:1, 6 cyl
Std bore 61.5mm
JPO273

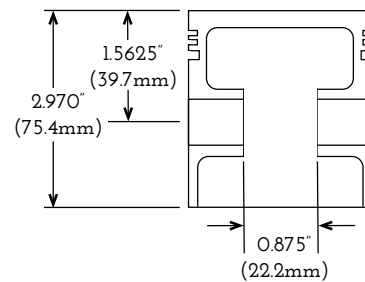
1933-38






	2x3/32" 2x5/32" P
	4F +0.185" (4.7mm)
	0.7500" (19.05mm) SC

10/4
10
1203cc, OHV, CR 6.5:1, 4 cyl
Std bore 63.5mm
JPO275

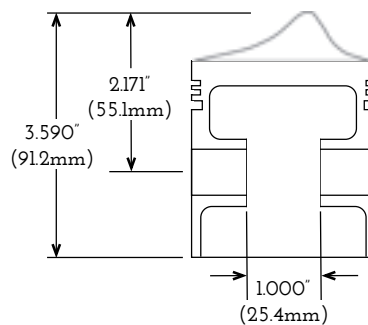
1938-40
1946-47






	2x2mm 2x4mm P RBP
	1A
	0.6250" (15.88mm) CR

12
Wyvern (LIX)
1442cc, OHV, CR 6.4:1, 4 cyl
Std bore 69.5mm
JPO276

1938-48
1948-51



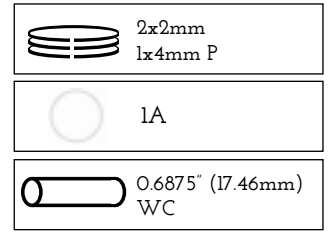
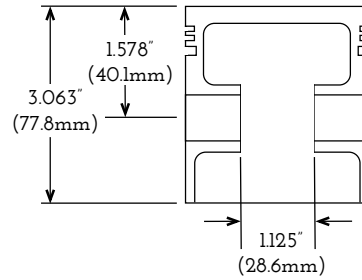
	2x2mm 2x5/32" P RBP
	5C +0.620" (15.75mm)
	0.6250" (15.88mm) CR



Vauxhall

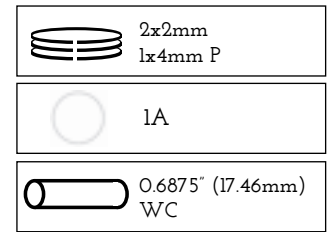
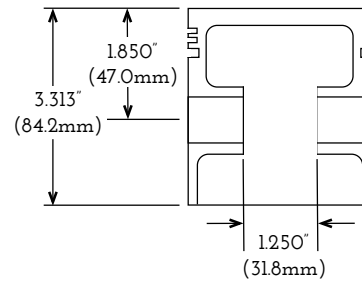
14/40 Low Comp
2297cc, SV, 4 cyl
Std bore 75mm
JP0767

1921-27



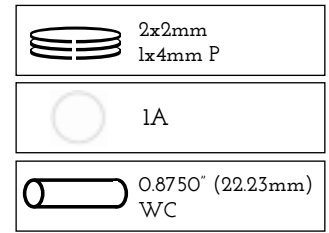
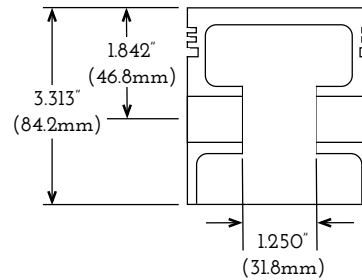
14/40 High Comp
2297cc, SV, 4 cyl
Std bore 75mm
JP0768

1921-27



20/6, R, T
2916cc, 6 cyl
Std bore 75mm
JP0764

1929-35



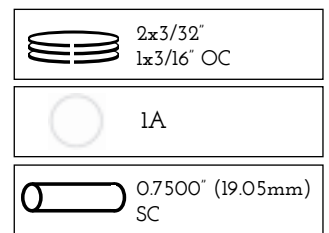
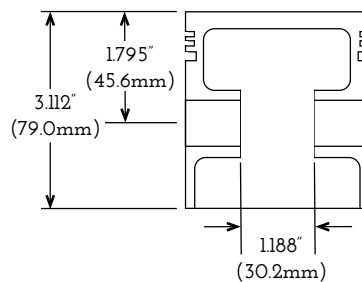
Wyvern (EIWX)
1507cc, OHV, CR 7.3:1, 4 cyl
Velox (EIPV)
Cresta (EIPC)
Velox & Cresta (PAS & PASY)
2262cc, OHV, CR 7.8:1, 6 cyl
Std bore 3 1/8" (79.4mm)
JP0225

1952-57

1952-57

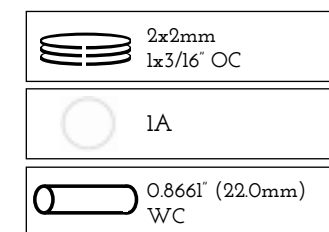
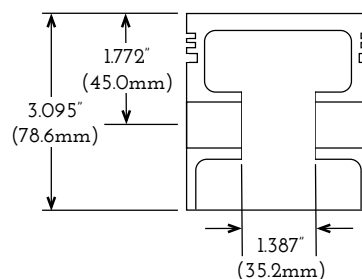
1954-57

1957-60



Victor FC 101, VX 4/90
1594cc, OHV, CR 9.3:1, 4 cyl
Std bore 3.214" (81.6mm)
JP0277

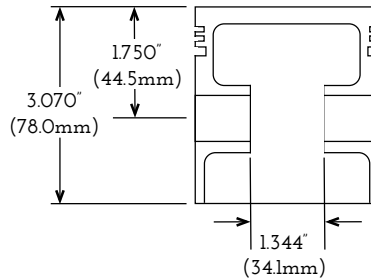
1964-67





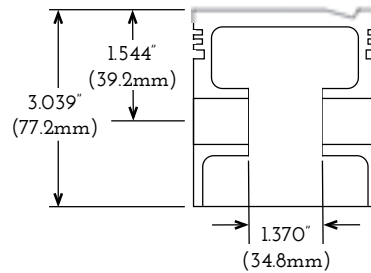
Vauxhall

Velox & Cresta (PB) 1961-66
 2651cc, OHV, CR 8.5:1, 6 cyl
 Std bore 3 1/4" (82.55mm)
 JPO282



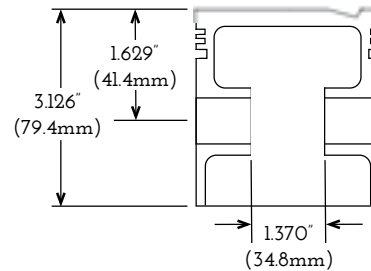
	2x2mm 1x3/16" OC
	1A
	0.8665" (22.01mm) WC

Victor 1800 Deluxe, Viva 1800, Deluxe, L, GLS,
 Firenza 1800, SL, Deluxe,
 Magnum 1800 1972-78
 1759cc, OHV, CR 7.3:1, 4 cyl
 Std bore 85.7mm
 SP980409
 Recommended max oversize +040"



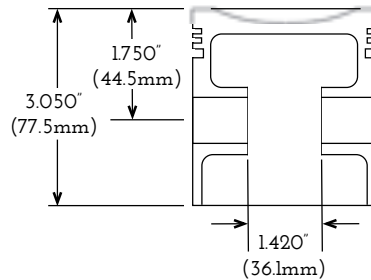
	2x2mm 1x3/16" OC
	1D
	1.000" (25.4mm) PR

Victor 1800 Deluxe, Viva 1800, Deluxe, L, GLS,
 Firenza 1800, SL, Deluxe,
 Magnum 1800 1972-78
 1759cc, OHV, CR 8.5:1, 4 cyl
 Std bore 85.7mm
 SP980408
 Recommended max oversize +040"



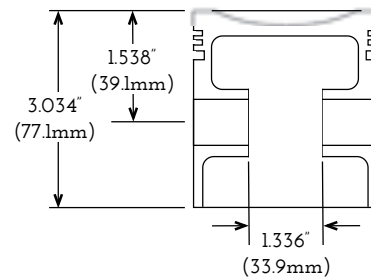
	2x2mm 1x3/16" OC
	1D
	1.000" (25.4mm) PR

Velox, Cresta 1964-72
 Viscount 1966-72
 Ventora 1968-71
 Victor 3300 1973-76
 3293cc, OHV, CR 8.5:1, 6 cyl
 Std bore 3 5/8" (92.1mm)
 JPO469



	2x2mm 1x3/16" OC
	2A -0.100" (2.5mm)
	0.8665" (22.01mm) WC

VX 4/90, Victor 2300SL, Magnum 3200 1972-78
 Viva 2300SL, Firenza 2300 Sports SL 1972-73
 2279cc, OHC, CR 7.3:1, 4 cyl
 Std bore 3.840" (97.536mm)
 JPO919

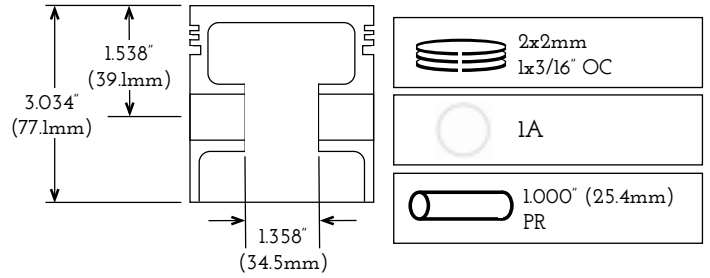


	2x2mm 1x3/16" OC
	2F -0.116" (2.95mm)
	1.000" (25.4mm) PR

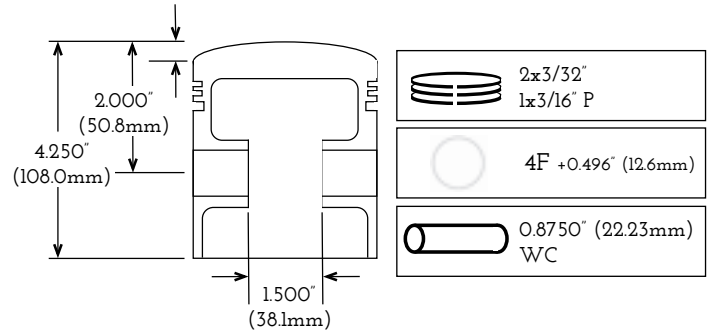


Vauxhall

VX4/90, Victor 2300 SL, Magnum 2300,
 Viva 2300SL, Firenza 2300 Sports SL 1972-78
 2279cc, OHC, CR 8.5:1, 4 cyl
 Std bore 3.840" (97.536mm)
 SP206010



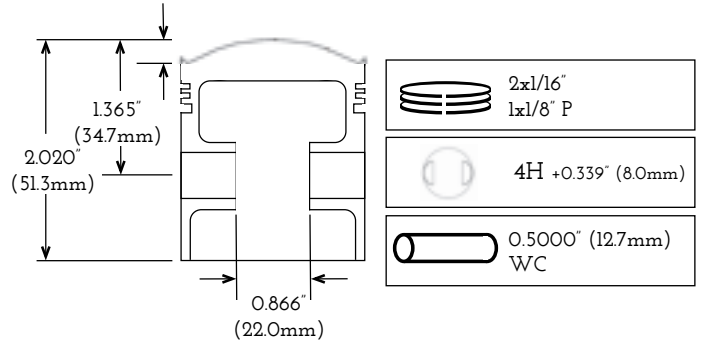
30/98 (E) 1913-21
 4526cc, SV, CR 5.5:1, 4 cyl
 30/98 (OE) 1922-28
 4224cc, OHV, CR 5.5:1, 4 cyl
 Std bore 98mm
 JP0906





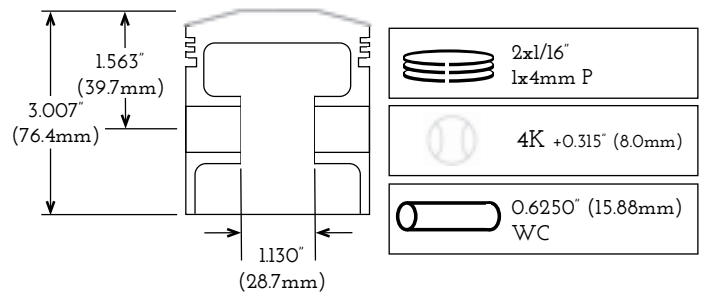
Velocette

Valiant
192cc, OHV, CR 8:1, 2 cyl
Std bore 50mm
SP202225



MOV
248cc, OHV, CR 6.75:1, 1 cyl
MAC, MOV
350cc, CR 6.75:1, 1 cyl
Std bore 68mm
JPO871
Available only in +020" and above

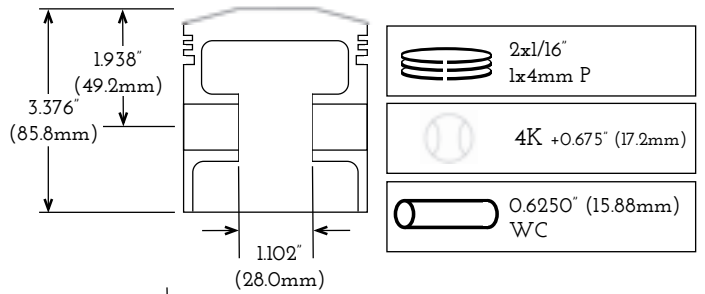
1934-49



1946-59

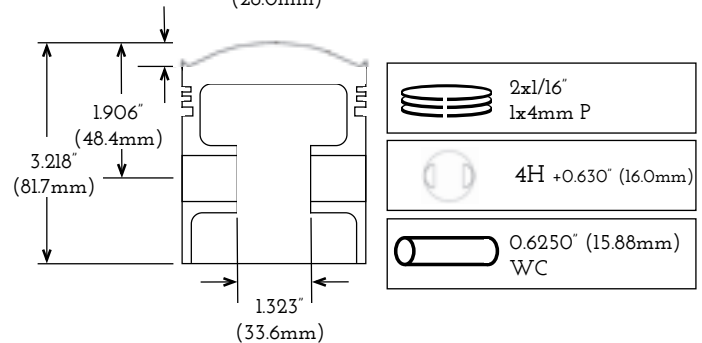
MOV, MAC Race
248cc, OHV, CR 10:1, 1 cyl
Std bore 68mm
SP240015

1934-49



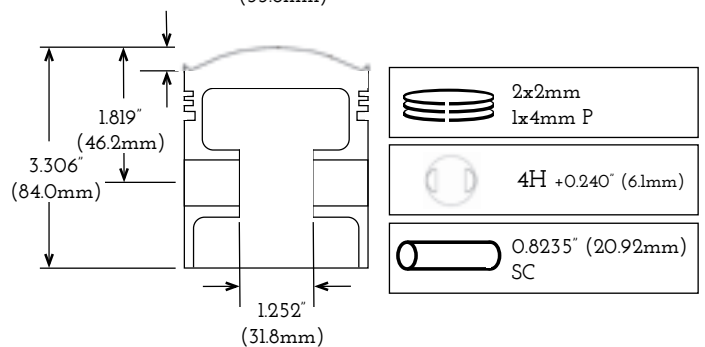
KSS, Mk II
348cc, OHV, CR 7.5:1, 1 cyl
Std bore 74mm
JPO873

1936-48



MSS
495cc, OHV, CR 6.75:1, 1 cyl
Std bore 81mm
JP1083

1935-48

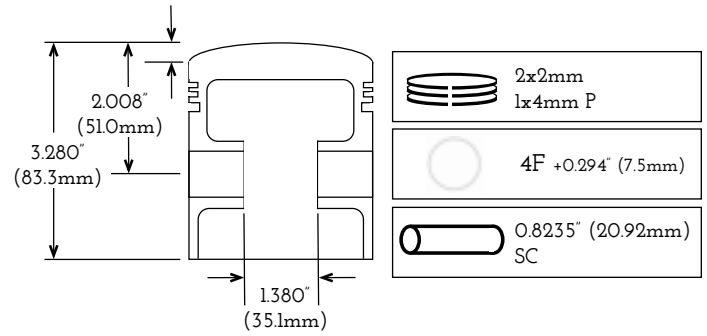




Velocette

MSS
495cc, OHV, CR 6.8:1, 1 cyl
Std bore 86mm
JP0406

1954-60

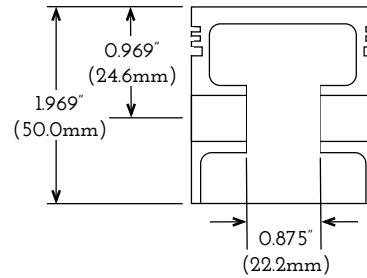




Villiers

Mk 10, 10/1, 10/1 HS
98cc, 4 stroke, 1 cyl
Std bore 50mm
JPO362

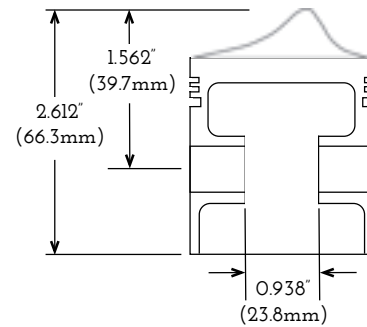
1959-60



	2x1/16" 1x1/8" P
	1A
	0.6120" (15.55mm) WC

Mk 3
98cc, 1 cyl
Std bore 50mm
JPO366

1938-47

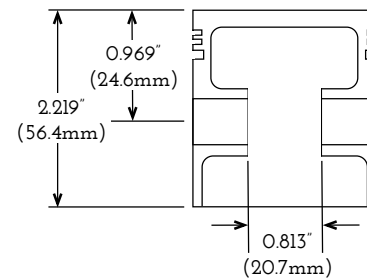


	2x3/32" AC
	5C +0.750" (19.1mm)
	0.4930" (12.52mm) WC

Available only in +040" and above

Mk 7F
98cc, 2 stroke, 1 cyl
Std bore 50mm
JPO372

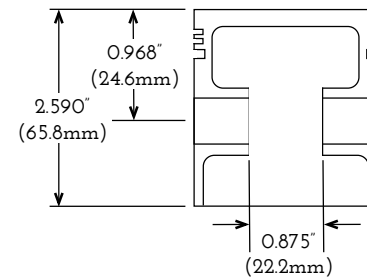
1956



	2x3/32" AC
	1A
	0.4930" (12.52mm) WC

Mk 10
98cc, 2 stroke, 1 cyl
Std bore 50mm
JPO578

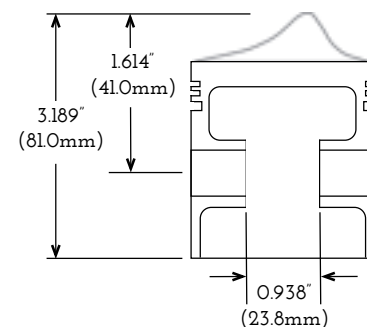
1941



	2x3/32" AC
	1A
	0.4930" (12.52mm) WC

Mk 24C, 25C, 26 C
2 stroke, 1 cyl
Std bore 55mm
JPO367

1951



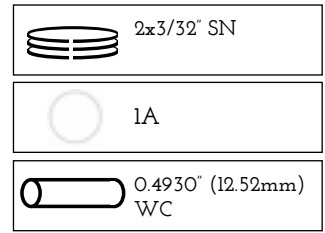
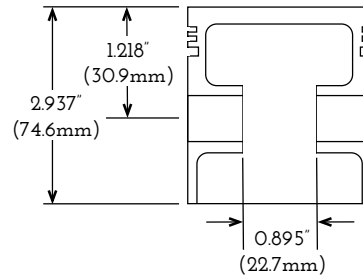
	2x3/32" AC
	5C +0.637" (16.2mm)
	0.4930" (12.52mm) WC



Villiers

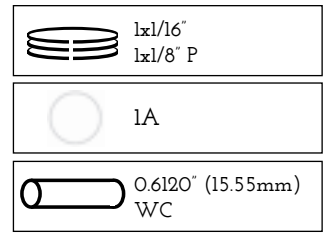
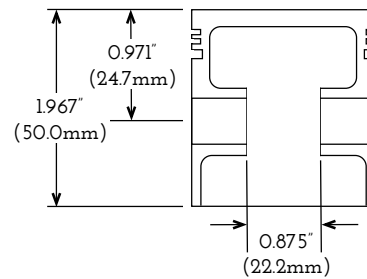
Mk 30C
147cc, 1 cyl
Std bore 55mm
SP206030

1954-59

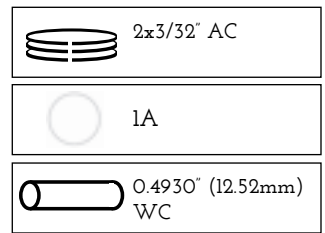
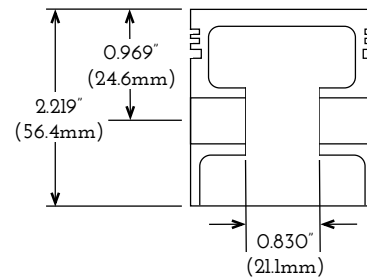


Mk 12, 12/1, 12/1 HS, 12/2
120cc, 4 stroke, 1 cyl
Std bore 55.1mm
JPO569

1951

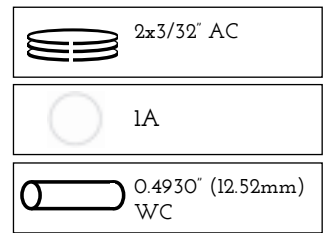
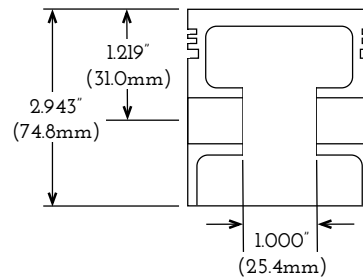


140 Deluxe
142cc, 2 stroke, 1 cyl
Std bore 57mm
JPO589



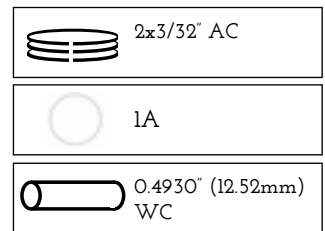
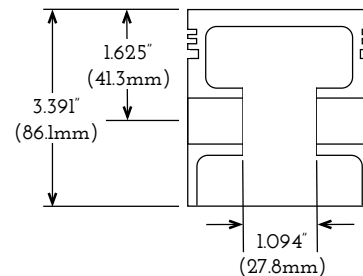
Mk 31C
148cc, 2 stroke, 1 cyl
Std bore 57mm
JPO619

1956-64



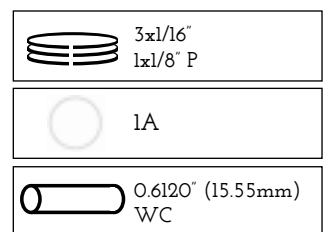
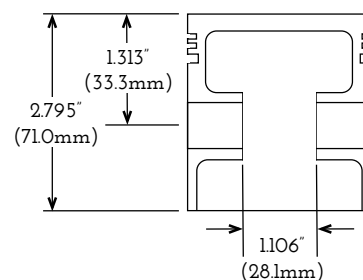
GE, Double Century Unit
197cc, 2 stroke, 1 cyl
Std bore 59mm
JPO399

1938-40



Mk 20
208cc, 4 stroke, 1 cyl
Std bore 63mm
JPO483

1941

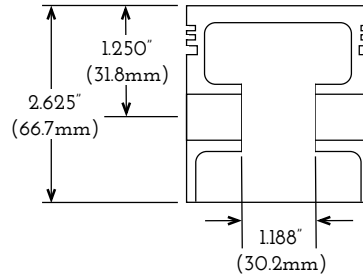




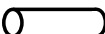


Villiers

Mk 25
 256cc, 4 stroke, 1 cyl
 Std bore 70mm
 JPO588

1964

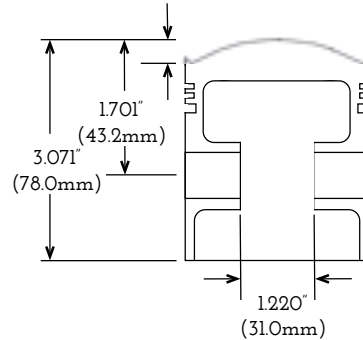





	3x1/16" 1x1/8" P
	1A
	0.6120" (15.55mm) WC

Vincent

Series B, C, D Rapide, Black Shadow, Black Lightning,
 Black Knight, Black Prince 1948-50
 998cc, OHV, CR 9:1, 2 cyl
 Std bore 84mm
 JPO788

1948-50



	2x1/16" 1x4mm P
	4H +0.433" (11.0mm)
	0.8750" (22.23mm) WC

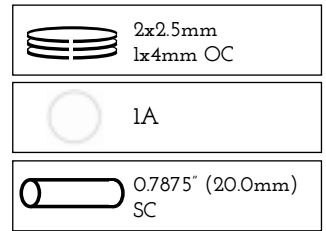
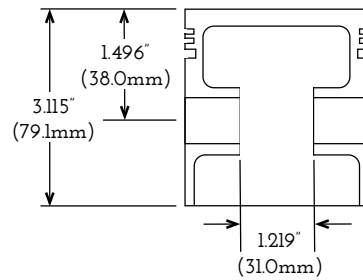




Volkswagen

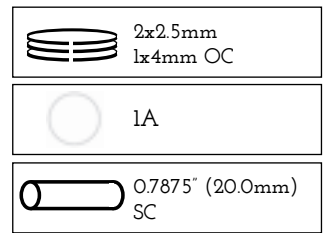
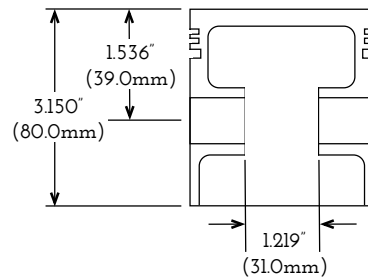
1200 (Beetle), 15cwt van, Kombi,
Microbus, Karmann-Ghia
1192cc, OHV, CR 6.6:1, 4 cyl
Std bore 77mm
JPO320

1954-61



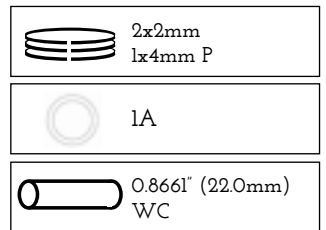
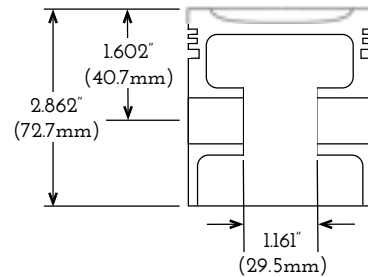
1200 (Beetle), Kombi, Microbus,
Karmann Ghia
1192cc, OHV, CR 7:1, 4 cyl
Std bore 77mm
JPO321

1961-67



Golf GTI, Jetta GLI, Scirocco GTI,
Passat GLI
1588cc, OHV, CR 9.5:1, 4 cyl
Std bore 79.5mm
JPO368

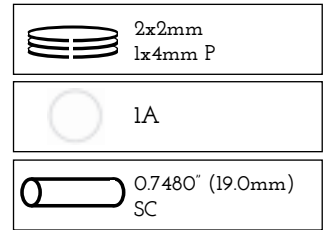
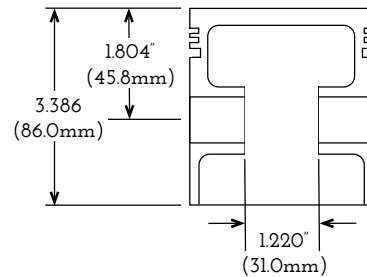
1976-82



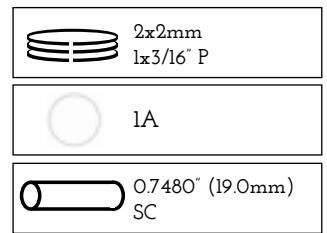
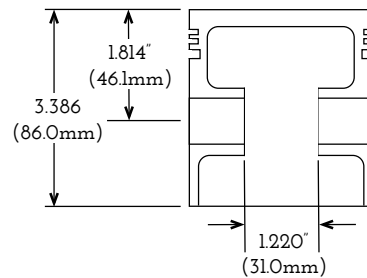


Volvo

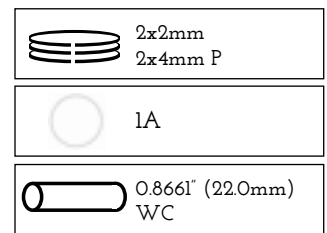
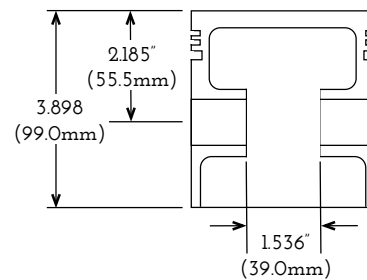
PV444, B14A
1414cc, OHV, CR 7.3:1, 4 cyl, B4B engine
Std bore 75mm
JP0787



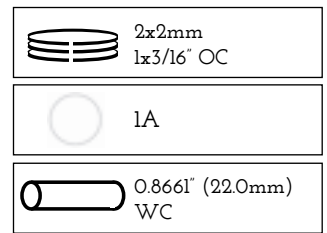
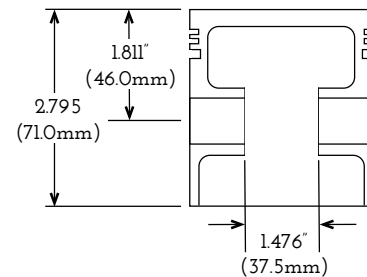
PV444, PV544, 122S, Amazon
1583cc, OHV, CR 8.2:1, 4 cyl, B16A/B engine
Std bore 3 1/16" (79.375mm)
JP0803



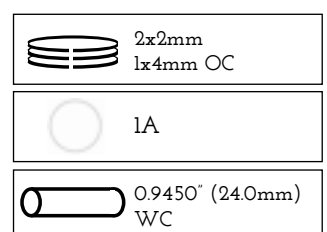
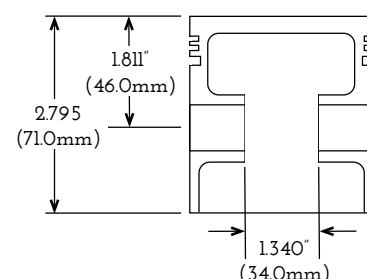
36, 51, EC, ED
3670cc, OHV, 4 cyl
Std bore 3 5/16" (84.138mm)
JP0916



PV544, 121, 122S, 131 Amazon
P1800S, 144, 133, 123GT, 142S, 144S,
1800S, 223
1778cc, OHV, CR 10:1, 4 cyl, B18 engine
132S, 131, 142, 144, 221
1778cc, OHV, CR 8.5:1, 4 cyl
Std bore 3 5/16" (84.138mm)
JP0915



142 (from chassis 393950)
1986cc OHV, 4 cyl, B20 engine
144 (from chassis 428000)
145 (from chassis 210050)
164E (from chassis 10295)
OHV, CR 10:1, 6 cyl, B20E engine
Std bore 88.9mm
JP1105



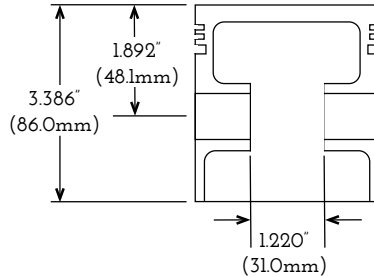
Wanderer






W24
1767cc, OHV, CR 6.4:1, 4 cyl
W23
2650cc, OHV, CR 6.4:1, 6 cyl
Std bore 75mm
JPO861

1937-42

1937-42



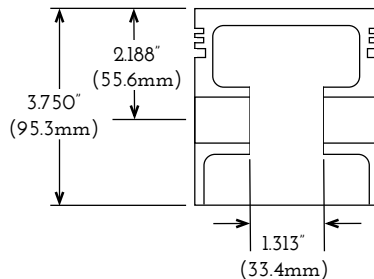
	3x2mm 1x4mm OC
	1A
	0.7875" (20.0mm) WC




Willys



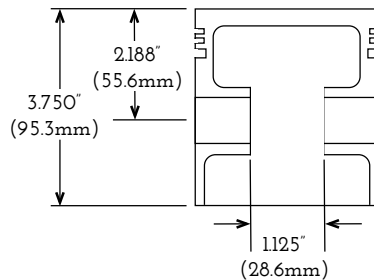
37, 38, 49
134 cui, CR 6.5:1, 4 cyl
Std bore 3 1/8" (79.4mm)
JPO251




1937-48



	2x3/32" 1x3/16" P
	1A
	0.9375" (23.81mm) WC

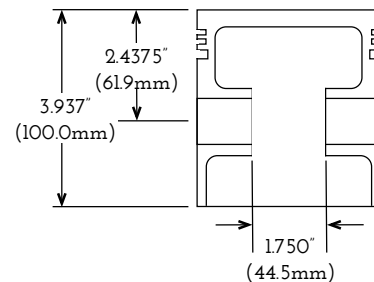
Jeep, Overland, 39, 440-2, 4-63, 4-73, Hurricane,
MA, MB, CJ, CJ2A, CJ3A, VJ2 1941-67
134 cui, CR 6.48:1, 4 cyl
Std bore 3 1/8" (79.4mm)
JPO252






	2x3/32" 1x3/16" OC
	1A
	0.8125" (20.64mm) CR

6-90
SV, 6 cyl
Std bore 3 1/4" (82.55mm)
JPO698

1932-34

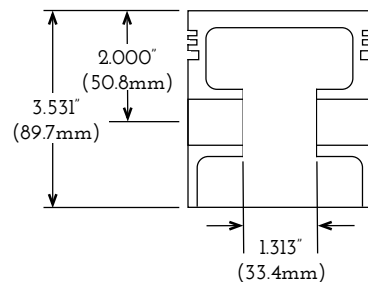





	3x3/32" 1x3/16" P
	1A
	0.8750" (22.23mm) WC

Aero Ace, Aero Eagle, Aero Eagle Custom,
Station Wagon 1954
Custom Series, Bermuda, Ace, Station Wagon 1955
226cui, CR 7.3:1, 6 cyl
Std bore 3 5/16" (84.137mm)
JPO253

1954

1955



	2x3/32" 1x4mm P
	1A
	0.8590" (21.82mm) WC



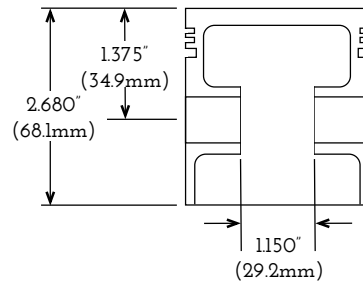
Wisconsin

AKN, BKN

1 cyl

Std bore 2 7/8" (73.025mm)

JPO636



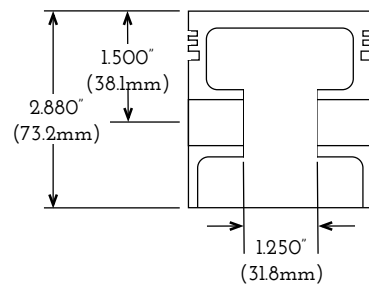
	3x3/32" 1x3/16" P
	1A
	0.6250" (15.88mm) WC

23: AEH, AENL, TE, TED, VE4D

1-4 cyl

Std bore 3" (76.2mm)

JPO635



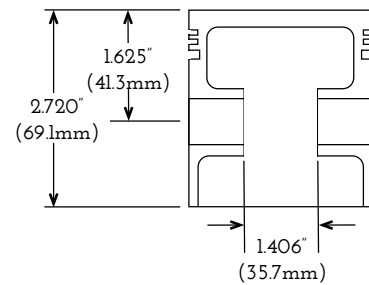
	3x3/32" 1x3/16" P
	1A
	0.7500" (19.05mm) SC

AVH4D

4 cyl

Std bore 3 1/4" (82.55mm)

JPO530



	2x3/32" 1x3/16" P
	1A
	0.8593" (21.83mm) WC

53.9: TF, TFD, TH, THLD, TJD

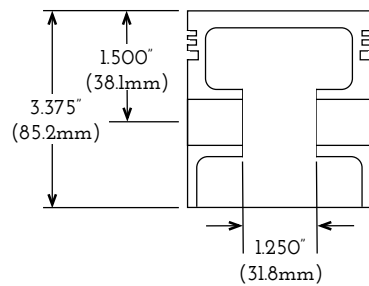
108: VF, V, VF4D, VH4, VH4D

1-4 cyl

Std bore 3 1/4" (82.55mm)

JPO529

1969



	3x3/32" 1x3/16" P
	1A
	0.7500" (19.05mm) SC

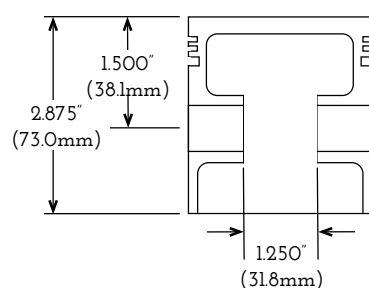
53.9: TF, TFD, TH, THLD, TJD

1-4 cyl

Std bore 3 1/4" (82.55mm)

JPO529A

1969



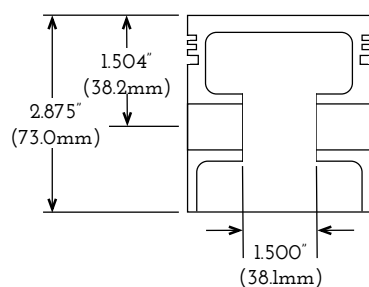
	3x3/32" 1x3/16" P
	1A
	0.7500" (19.05mm) SC

S12D

1 cyl

Std bore 3 1/2" (88.9mm)

JPO726

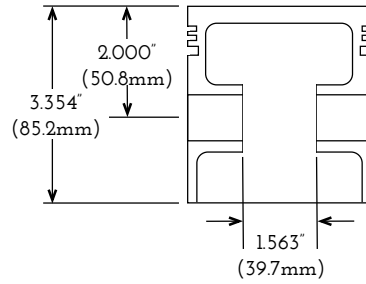


	2x3/32" 1x3/16" P
	1A
	0.7500" (19.05mm) SC



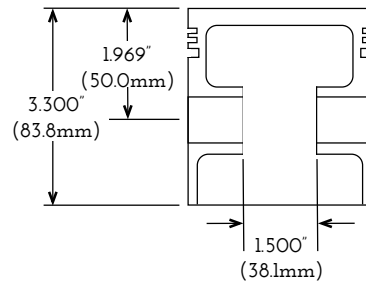
Wisconsin

VP4D, AGND, VG4D
 1 and 4 cyl
 Std bore 3 1/2" (88.9mm)
 JPO634



	3x1/8" 1x3/16" P
	1A
	0.9375" (23.81mm) WC

V465D
 4 cyl
 Std bore 3 3/4" (95.3mm)
 JPO724



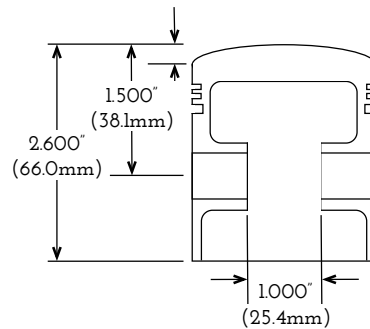
	3x3/32" 1x3/16" P
	1A
	0.9375" (23.81mm) WC



Wolseley

Hornet
1271cc, 6 cyl
Std bore 57mm
JPO330

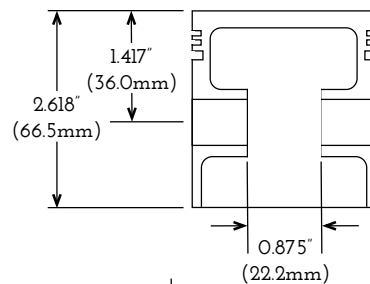
1923-36



	2x2mm 2x4mm P
	4F +0.160" (4.1mm)
	0.5625" (14.29mm) CR

Hornet
1271cc, OHC, 6 cyl
Std bore 57mm
JPO151

1931-33

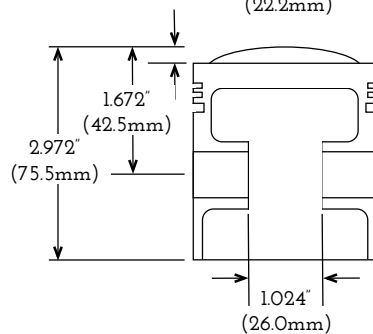


	2x2mm 2x4mm P
	1A
	0.5625" (14.29mm) CR

Wasp
1069cc, OHC, 4cyl
14
1604cc, OHV, 6cyl
Std bore 2.421" (61.5mm)
JPO287

1935-36

1935-37

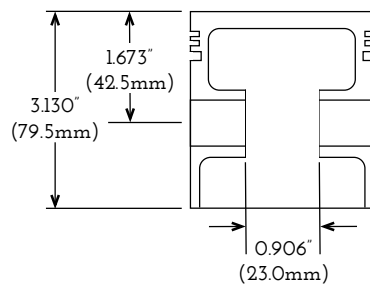


	2x2mm 2x4mm P
	4P +0.098" (2.5mm)
	0.6250" (15.88mm) CR

14/56
14
1818cc, OHV, 6 cyl
Std bore 2.421" (61.5mm)
JP1077

1937-39

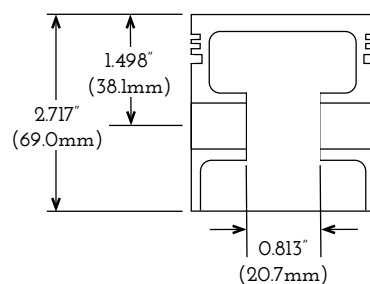
1938-48



	2x2mm 2x4mm P
	1A
	0.7087" (18.0mm) CR

Hornet Mk I
850cc, OHV, CR 9:1, 4 cyl, A Series
Std bore 2.477" (62.9mm)
JPO328

1962-63



	3x0.070" 1x4mm P
	1A
	0.6250" (15.88mm) CR

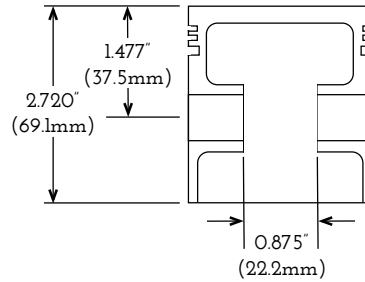




Wolseley

10/40
1292cc, OHV, 4 cyl
Std bore 2 1/2" (63.5mm)
JP1006

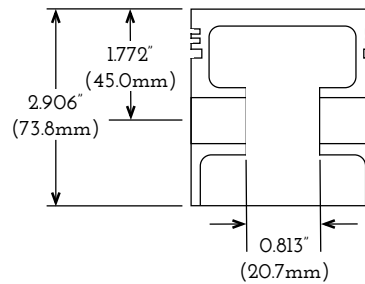
1937



	2x2mm 2x5/32" P
	1A
	0.6299" (16.0mm) CR

10
1140cc, OHV, CR 6.8:1, 4 cyl
Std bore 2 1/2" (63.5mm)
JP1002

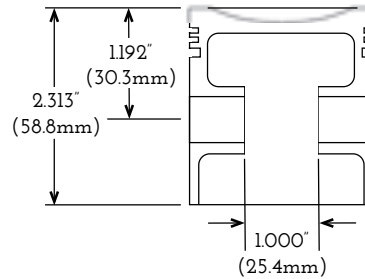
1939-48



	2x2mm 2x4mm P
	1A
	0.6300" (16.0mm) CR

1100 Mk I
1098cc, OHV, CR 8.9:1, 4 cyl
Std bore 2.542" (64.57mm)
JP1074

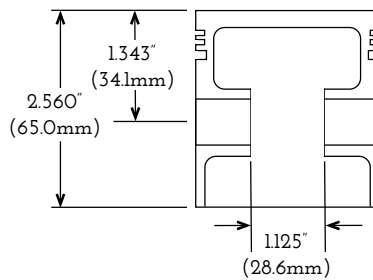
1965-68



	3x1/16" 1x4mm OC
	2A -0.098" (2.5mm)
	0.5625" (14.29mm) WC

Hornet Mk II, III
998cc, OHV, CR 8.3:1, 4 cyl
Std bore 2.542" (64.6mm)
JP0316

1963-70

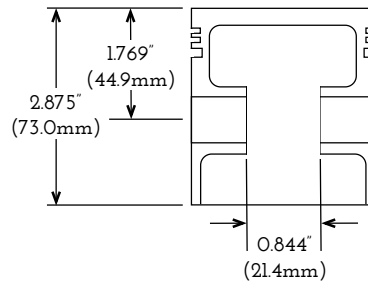


	2x2mm 1x4mm OC
	2A -0.240" (6.1mm)
	0.6250" (15.88mm) WC



4/44
1250cc, OHV, CR 7.3:1, 4 cyl
Std bore 66.5mm
JP0279

1953-57

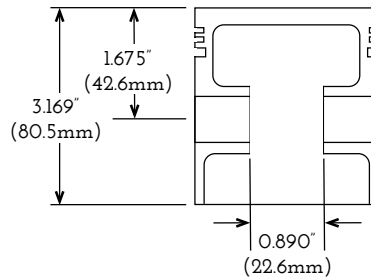


	2x2mm 1x4mm OC
	1A
	0.7088" (18.0mm) CR



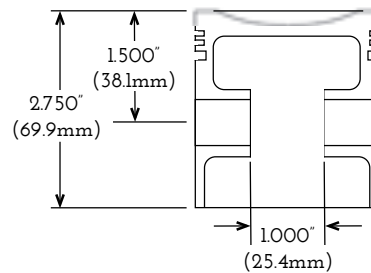
Wolseley

12/4
1937-48
1550cc, SV, 4 cyl
18/6
1938-48
1998cc, OHV, 6 cyl
Std bore 2.7362" (69.5mm)
JP1010



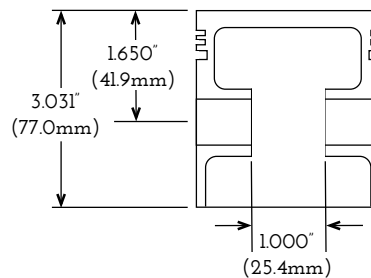
	2x2mm 1x4mm P
	1A
	0.7087" (18.0mm) CR

1300 Mk I, II
1967-73
1275cc, OHV, CR 8.8:1, 4cyl
Std bore 2.7795" (70.6mm)
JP1001



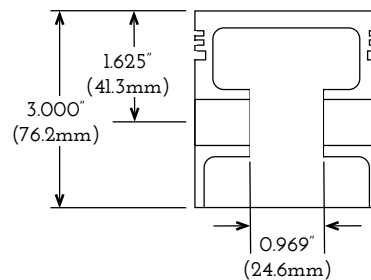
	3x1/16" 1x4mm OC
	2A -0.226" (5.74mm)
	0.8125" (20.64mm) PR

15/50, 1.5 Litre, 15/60, 1500
1956-59
1489cc, OHV, CR 8.3:1, 4 cyl
Std bore 2 7/8" (73.025mm)
JPO232



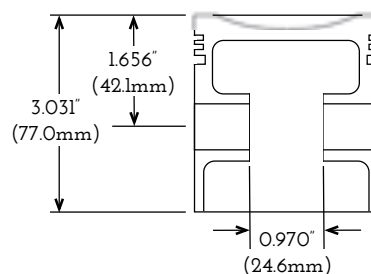
	2x2mm 1x5/32" OC
	2A -0.140" (3.6mm)
	0.6875" (17.46mm) WC

4/50
1949-50
1475cc, OHC, 4 cyl
6/80
2215cc, OHC 6 cyl
Std bore 73.5mm
JPO288



	2x2mm 1x4mm OC
	1A
	0.7500" (19.05mm) CR

15/60 Mk II
1959-65
1498cc, OHV, CR 7.2:1, 4 cyl
24/80
2430cc, OHV, CR 7.2:1, 6 cyl
Std bore 3" (76.2mm)
JPO214



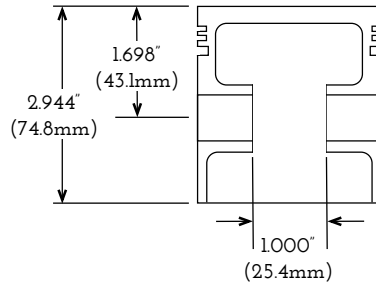
	2x2mm 1x3/16" OC
	2A -0.170" (4.32mm)
	0.6875" (17.46mm) CR



Wolseley

2200 HL, HLS
2227cc, OHV, CR 9.5:1, 6 cyl, E Series
Std bore 3" (76.2mm)
JPO452

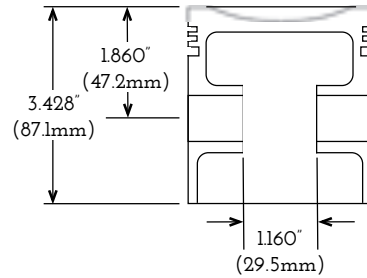
1975-85



	3x1/16" 1x4mm OC
	1A
	0.8125" (20.64mm) PR

6/90 Series I, II
2639cc, OHV, CR 7.3:1, 6 cyl
Std bore 3 1/8" (79.4mm)
JPO256

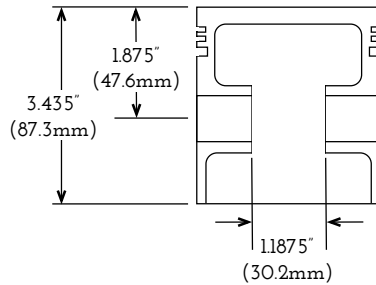
1954-58



	2x3/32" 1x3/16" OC
	2A -0.230" (5.8mm)
	0.8750" (22.23mm) CR

6/90 Series III
2639cc, OHV, CR 8.3:1, 6 cyl
Std bore 3 1/8" (79.4mm)
JPO310

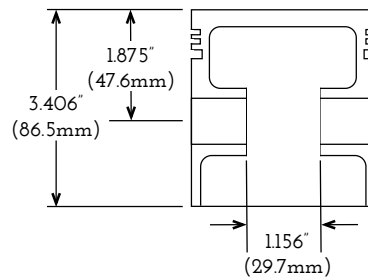
1957-59



	2x2mm 1x3/16" OC
	1A
	0.8750" (22.23mm) CR

6/90
2639cc, OHV, CR 9:1, 6 cyl
Std bore 3 1/8" (79.4mm)
JPO258

1957-60

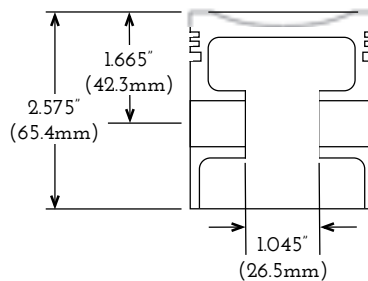


	2x2mm 1x3/16" OC 1x3/16" P
	1A
	0.8750" (22.23mm) WC

18/85 Mk I
18/85 Mk II
798cc, OHV, CR8.4 4 cyl, B Series
Std bore 3.159" (80.2mm)
JPO308

1967-69

1967-71



	3x1/16" 1x4mm OC
	2F -0.150" (3.8mm)
	0.8125" (29.06mm) SC



Wolseley

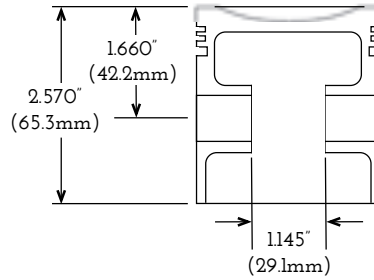
18/85 Mk II

1970-72

1798cc, OHV, CR 9:1, 4 cyl

Std bore 3.159" (80.2mm)

JPO324



	3x1/16" 1x4mm OC
	2F -.0159" (4.0mm)
	0.8125" (20.64mm) PR

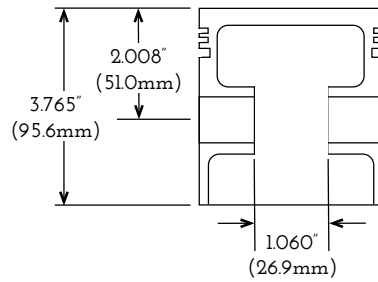
25, 26

1937-49

3485cc, OHV, 6 cyl

Std bore 82mm

JP1004



	3x2mm 1x4mm P
	1A
	0.8661" (22.0mm) CR

6/99

1959-61

6/110

1961-64

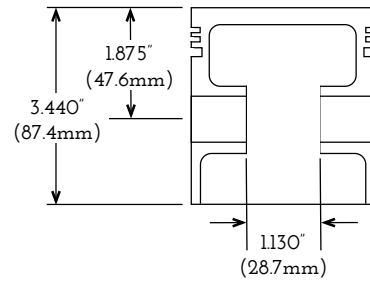
6/110 Mk II

1964-68

2912cc, OHV, CR 9:1, 6 cyl

Std bore 3.280" (83.3mm)

JPO283



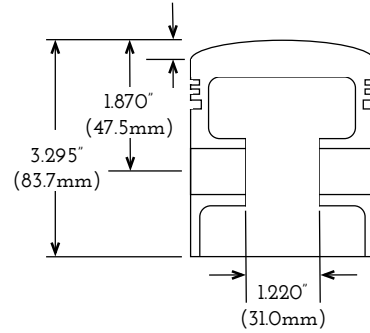
	3x2mm 1x3/16" OC
	1A
	0.8750" (22.23mm) WC



Zundapp

K800
798cc, hor opp 4
Std bore 62.5mm
SP200082

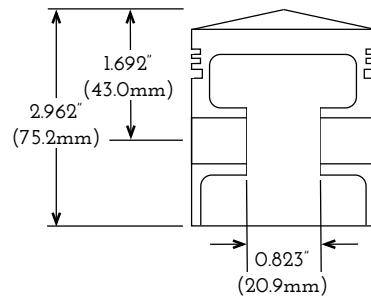
1936-38



	2x2mm 1x4mm P
	4F +0.098" (2.5mm)
	0.7087" (18.0mm) WC

Bella R200, R201, R203
198cc, 2 Stroke, 1 cyl
Std bore 64mm
JP1102

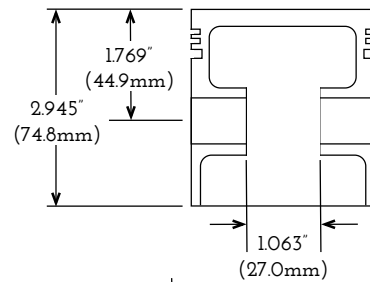
1954-57



	3x3/32" AC
	4S
	0.7080" (18.0mm) WC

K500
498cc, 2 cyl
Std bore 69mm
JP0806

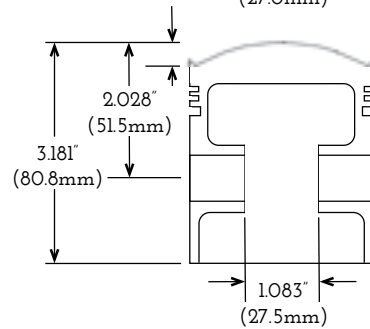
1936-38



	2x2mm 1x4mm P
	1A
	0.7086" (18.0mm) WC

KS 601 Sports
597cc, OHV, 2 cyl
Std bore 75mm
JP0820

1950



	3x2mm 1x4mm OC
	4H +0.327" (8.3mm)
	0.7087" (18.0mm) WC

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